## Influence of dislocations and twin walls in BaTiO<sub>3</sub> on the voltage-controlled switching of **perpendicular magnetization**

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We investigate the influence of dislocations and twin walls in BaTiO<sub>3</sub> on its ferroelectric response and the resulting effect on the perpendicular magnetic anisotropy (PMA) of a strain-coupled  $[Co\N i]_n$  film. A dense twinned structure in conjunction with a high dislocation density significantly reduces the converse piezoelectric effect of BaTiO<sub>3</sub> by hindering the propagation of newly nucleated domains with an applied electric field. This, in turn, results in a modest reduction of the PMA of the ferromagnetic layer. On the other hand, the ferroelectric polarization reorients from [100] to [001] direction in a dislocation-free BaTiO<sub>3</sub>, inducing the maximum achievable in-plane compressive strain of 1.1%. A large fraction of this uniaxial strain is transferred to the magnetoelastically coupled ferromagnetic layers whose magnetization switches to in plane via the inverse magnetostriction effect. This work reveals the critical role of the interplay between twin walls and dislocations within a ferroelectric substrate in the performance of multiferroic heterostructures and provides insight into the development of highly energy-efficient magnetoelectric devices.

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Controlling magnetization at small scales with electric fields opens up new prospects for highly energy-efficient logic [\[1,2\]](#page-5-0) and memory devices [\[3\]](#page-5-0). Conventionally, magnetization has been electrically controlled via spin-transfer torque [\[4\]](#page-5-0) and, more recently, by spin-orbit torque [\[5\]](#page-5-0). However, both mechanisms use electric currents, resulting in significant Ohmic heating losses, leading to low energy efficiency. Voltage control of magnetism arises as a promising alternative to power-consuming current-based approaches. One voltage-controlled system is based on strain-mediated multiferroic heterostructures where a ferromagnetic layer and a ferroelectric substrate are coupled together magnetoelastically [\[6\]](#page-5-0). In this system, the application of an electric field induces lattice strains in the ferroelectric substrate (via the converse piezoelectric effect), which are transferred to the ferromagnetic layer, resulting in the alteration of its magnetocrystalline anisotropy. In particular, multiferroic heterostructures based on the ferroelectric  $BaTiO<sub>3</sub>$  have proven to be a notably effective magnetoelectric system [\[7–12\]](#page-5-0).

In a BaTiO<sub>3</sub> crystal, which exhibits a tetragonal cell structure at room temperature  $(a = 3.992 \text{ Å}, c = 4.036 \text{ Å})$ , two types of ferroelectric domains may coexist: *a* domains with

Besides the intrinsic contribution of the unit cell distortion caused by an applied electric field, the converse piezoelectric effect of a ferroelectric material is also affected by extrinsic contributions that are mainly due to the motion of non-180 ° ferroelectric domain walls [\[13,14\]](#page-5-0). In BaTiO<sub>3</sub>, 90 $^{\circ}$  domain walls correspond to {101} twin planes and can be subdivided into *a-c* and *a*1*-a*2 walls [\[15\]](#page-5-0). These twin walls are two-dimensional lattice defects, with different electronic and structural symmetry from their parent material, and act as nucleation sites that determine the polarization dynamics in the absence of other defects  $[16]$ . Nonetheless, defects such as oxygen vacancies, point charges, and dislocations play a crucial role in the polarization switching since they interact with twin walls at the atomic scale. Among these defects, dislocations (one-dimensional defects) are of particular relevance,

in-plane ferroelectric polarization and *c* domains with outof-plane polarization. The in-plane lattice structure in the *a* domains is rectangular whereas in the *c* domains it is square, as shown in the schematic illustrations in Fig.  $1(a)$ . In the case of an initial in-plane polarization (*a* domains), application of an out-of-plane electric field shifts the body-centered Ti atom along the direction of the field. This shift gives rise to a lattice distortion, which can be visualized as a switching from *a* domains to *c* domains and is accompanied by an in-plane compressive strain of 1.1%.

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FIG. 1. (a) Orientation of the BaTiO<sub>3</sub> tetragonal cell in the ferroelectric *a* and *c* domains; the black arrows indicate the direction of the ferroelectric polarization. [(b),(c)] Schematic illustrations of the ferroelectric domain configuration in BTO-1 (b), which is characterized by a dense *a*1-*a*2 twinning and random *c* domains, and in BTO-2 (c), with a predominantly *a*-domain configuration alternated with random *c* domains.

for they have been observed to impose a potential barrier on the twin wall, limiting its translational mobility under an applied electric field [\[17\]](#page-5-0). Hence, macroscopic ferroelectric switching is largely governed by defects, and understanding their interaction is key to controlling it.

The interplay between dislocations and twin walls in BaTiO<sub>3</sub> was first observed by Bradt and Ansell, who reported on dislocations serving as twin domain nucleating sites and then preventing the motion of twin walls by pinning them through strain interaction [\[18\]](#page-5-0). More recently, Kontsos and Landis provided a theoretical framework to investigate the interactions between twin walls and dislocations in single-crystal BaTiO<sub>3</sub> [\[19\]](#page-5-0). Their results showed that the interaction between twin walls and dislocations is affected by externally applied electric fields which force the walls to move while this motion is hindered by the dislocations. Here, we present an experimental study of the influence of the coexistence of dislocations and twin walls in single-crystal  $BaTiO<sub>3</sub>$  on its ferroelectric switching. The study is carried out by investigating two models of  $BaTiO<sub>3</sub>$  single crystals (described below) under a uniformly and systematically applied external electric field, in contrast to the simulated field conditions used in Ref. [\[18\]](#page-5-0). Furthermore, we extend the study to the subsequent effect on the voltage-controlled switching of a strain-coupled ferromagnetic element, namely,  $[Co\Ni]_n$  multilayers with PMA. In this regard, we are unaware of any studies directly correlating dislocations and twin walls in the ferroelectric substrate with the degree of electric-field-controlled switching of the magnetic element in the context of a multiferroic heterostructure. Concomitantly, the potential of the BaTiO<sub>3</sub>\[Co\Ni]<sub>n</sub> system is assessed based on the applicability of electrical modulation of PMA in high-density magnetic data storage devices [\[20,21\]](#page-5-0).

In the experiments we investigate two types of singlecrystal BaTiO<sub>3</sub> (100) substrates, one serving as the model with dense arrays of twin domains and dislocations (hereafter called BTO-1) and the other one serving as an ideally defect-free  $BaTiO<sub>3</sub>$  (hereafter called BTO-2) (see Sec. A in Supplemental Material for more information regarding



FIG. 2. Laue diffraction patterns of (a) BTO-1 and (b) BTO-2. Each spot in the Laue pattern is a reflection generated by a given crystallographic set of parallel planes which can be also defined by their normal; an arc of spots in the Laue pattern corresponds to a set of plane normals that are coplanar. The peaks marked in yellow frames are zoomed in on the top right and three-dimensional surface plotted on the bottom right.

the substrates [\[22\]](#page-5-0)). These features were characterized by the Laue diffraction patterns  $[23]$ , acquired from the x-ray microdiffraction (beamline 12.3.2, Advanced Light Source, Lawrence Berkeley National Laboratory) [\[24\]](#page-5-0) using an x-ray wavelength range of  $0.5-2 \text{ Å}$  and a beam size of 1.5  $\mu$ m. The indexing of the Laue patterns allows determination of important features of the crystals, such as the orientations of each twin domain, and thus, how these orientations relate to each other, i.e., what are the twin planes and the twin domains (*a*1, *a*2, or *c*). The acquired Laue diffraction patterns are shown in Fig. 2. As observed in the zoomed-in image on the top right of Fig.  $2(a)$ , BTO-1 exhibits twin domains corresponding to *a*1*-a*2 domains but also *c* domains, to a much lower extent. The corresponding twin walls all belong to the {101} family of planes. A schematic illustration of the ferroelectric domain configuration in BTO-1 in the initial state is provided in Fig.  $1(b)$ . More importantly, the peaks are non-Gaussian, showing a large asymmetric broadening, which indicates the presence of dislocations. Indeed, white beam (i.e., Laue) x-ray diffraction measures local curvature of the lattice; if the local curvature is large, as in the case of BTO-1, dislocations have to be introduced to account for it [\[25\]](#page-5-0). Dislocations are classified into geometrically necessary dislocations (GNDs) and statistically stored dislocations (SSDs)

<span id="page-2-0"></span>

FIG. 3. BaTiO<sub>3</sub> tetragonal cell orientation with respect to the direction normal to the sample surface (i.e., [001] direction), before and after applying an electric field along the [001] direction of BTO-1 [(a),(b)] and BTO-2 [(c),(d)]. The red frame in (b) indicates a small *c* domain nucleated at 0.7 MV m−1. (e) An angle of 90 ° is equivalent to *a* domains and 0 ° is equivalent to *c* domains. (f) In-plane lattice structure in *a* domains (yellow) and *c* domains (blue). The oxygen atoms have been removed from the scheme for simplicity.

[\[26,27\]](#page-5-0). GNDs represent the excess dislocations stored within a Burger's circuit and contribute to lattice curvature. Therefore its density can be calculated from the local curvature measured by Laue diffraction data as  $\rho = w/bL$  (where *w* is the FWHM corresponding to the larger lateral size of the *c* peak (1  $\bar{1}$  5),  $w = 0.243°$ , *b* is the magnitude of the Burgers vector for BaTiO<sub>3</sub>,  $b = a[110]/2 = 0.28$  nm, and *L* is the beam size,  $L = 1.5 \mu$ m). The resulting value is  $10.1 \times 10^{10} \text{ cm}^{-2}$ , a value well above what is considered a low dislocation density in BaTiO<sub>3</sub>  $[28]$ . In contrast, SSDs result in no curvature of the crystal lattices at length scales larger than the Burger's circuit being considered and consist of dipoles, multiples, and loops within the Burger's circuit [\[29\]](#page-5-0). In any case, statistically stored dislocations are present in addition to geometrically necessary dislocations, and thus the calculated density for the BTO-1 sample is actually a lower bound.

On the other hand, the diffraction pattern of BTO-2 [Fig. [2\(b\)\]](#page-1-0) corresponds to a single ferroelectric *a* domain, with a well-defined Gaussian peak for each reflection, which indicates that the presence of dislocations in BTO-2 is negligible. It should be noted that the diffraction patterns are taken within a scanning area of  $200 \times 200 \mu m^2$ , which does not cover the entire  $BaTiO<sub>3</sub>$  crystal surface. Thus, polarized light microscopy was used as a complementary technique to characterize the ferroelectric domain configuration in BTO-1 and BTO-2 (see Sec. B in Supplemental Material [\[22\]](#page-5-0)). In fact, the microscopy images reveal the existence of random *c* domains in BTO-2 that are not present in the x-ray scanned area. A schematic illustration of ferroelectric domain configuration in BTO-2 in the initial state is shown in Fig.  $1(c)$ .

X-ray microdiffraction also provides mapping of crystallographic properties during *in-operando* conditions (application of voltage) with micrometer-scale resolution. Each pixel point on the resulting map originates from an individual diffraction pattern that yields information about lattice strain and crystal orientation at the specific spatial location (pixel) of the twodimensional *x-y* plane. Therefore, it is an excellent technique to study the converse piezoelectric effect of our  $BaTiO<sub>3</sub>$  crystals at the microscale [\[24\]](#page-5-0). In order to apply voltage through the BaTiO<sub>3</sub> thickness, i.e., along the [001] direction, 50-nm Pt electrodes were evaporated onto both the top and the bottom surface of BTO-1 and BTO-2. The maps in Fig. 3 represent the orientation of the polar axis of the BaTiO<sub>3</sub> tetragonal cell with respect to the sample surface normal (i.e., the [001] direction), where an angle of 90° is equivalent to *a* domains and one of 0 ° is equivalent to *c* domains [see schematic descriptions in Figs.  $3(e)$  and  $3(f)$ ].

In BTO-1, *a*1-, *a*2-, and *c* domains coexist in the initial state as shown in Fig. 3(a) (*a*1 and *a*2 stripe domains can be distinguished by slightly different shades of yellow). This ferroelectric configuration remains almost unchanged during the application of an electric field up to  $0.7 \,\mathrm{MV\,m^{-1}}$  [Fig. 3(b)]. It is noteworthy that a nucleation and a finite expansion of a small *c* domain [see red frame in Fig. 3(b)] are observed, as well as the shrinkage of the initial stripelike *c* domain along the center. The latter can be explained by the direction of the electric field being antiparallel to that of the ferroelectric polarization of the initial *c* domain [\[30\]](#page-6-0). Other minor microscopic changes can be also distinguished (see Sec. C in Supplemental Material [\[22\]](#page-5-0) for a more detailed analysis). However, the overall response is insignificant even under an electric field of  $0.7 \text{ MV m}^{-1}$ , which is around seven times larger than the coercive field of BaTiO<sub>3</sub> [\[31\]](#page-6-0). This behavior could be attributed to large accumulations of dislocation that <span id="page-3-0"></span>prevent the motion of twin walls by pinning them through strain interaction, resulting in the disruption of the propagation of newly nucleated *c* domains. Indeed, when a twin wall is directly linked to a dislocation, the strain fields of the two might partially cancel out, resulting in lower energy. Thus the twin wall is likely to be pinned at the dislocation site. Moreover, it has been recently reported that the application of an electric field to  $BaTiO<sub>3</sub>$  induces intense lattice distortion at the intersection region of twin domains, forming new dislocations [\[32\]](#page-6-0).

On the contrary, BTO-2 starts with an in-plane ferroelectric configuration (in the scanned area of  $200 \times 200 \,\mu\text{m}^2$ ) and switches to an out-of-plane orientation at only  $0.08 \,\mathrm{MV\,m^{-1}}$ . In this case, since BTO-2 has a dislocation-free microstructure, the initially present *c* domains (shown in the polarized light microscopy image, Supplemental Material [\[22\]](#page-5-0), Sec. B) expand at the expense of *a* domains in an undisrupted manner upon application of the electric field.

In BTO-1, the in-plane strain is only induced in those areas where small *c* domains were nucleated to replace the initial *a* domains and in the areas where we observe a motion of preexisting ferroelectric domain walls (*a*/*c* walls). However, in BTO-2, the strain is homogeneous with a mean value of  $-1.110 \pm 0.008\%$  (see Sec. D in Supplemental Material [\[22\]](#page-5-0) for more details), which is in agreement with the theoretical strain value reported in the literature [\[10\]](#page-5-0). From this result we can estimate the maximum magnetoelastic anisotropy that can be electrically induced in the  $[Co\Ni]_n$  multilayer investigated in our experiments (i.e., four bilayers of 0.15-nm-thick Co and 0.6-nm-thick Ni, topped with an additional 0.15-nm-thick Co layer, for symmetry, hereafter called  $[Co\backslash Ni]_4$ ) as  $K_{\text{me}} =$  $-\frac{3}{2}\lambda_s \varepsilon Y$  [\[33\]](#page-6-0).  $\lambda_s$  and *Y* are respectively the saturation magnetostriction and Young's modulus of the  $[Co\Ni]_4$  stack ( $\lambda_s$  =  $\lambda_s^{N_1}$  +0.75 $\lambda_s^{C_0}$ ,  $Y = \frac{2.4Y_{N_1} + 0.75Y_{C_0}}{3.15}$ ; where  $\lambda_s^{N_1}$  = −35 ppm,  $\lambda_s^{C_0}$  =  $-60$  ppm,  $Y_{\text{Ni}} = 200$  GPa,  $Y_{\text{Co}} = 209$  GPa) [\[34,35\]](#page-6-0), and  $\varepsilon =$ −1.1% is the measured strain in the BTO-2 substrate. Based on these material parameters, the electrically induced magnetoelastic anisotropy in BTO-2\[Co\Ni]<sub>4</sub> is expected to be  $K_{\text{me}} = -136 \,\text{kJ cm}^{-3}$ , which is larger than the PMA energy measured in an identical  $[Co\Ni]_4$  multilayer [\[36\]](#page-6-0), anticipating that the magnitude of electrically induced strains in BTO-2 is sufficient to switch the magnetization from out-of-plane to in-plane.

For the study of electric-field-driven manipulation of magnetization,  $[Co\backslash Ni]_4$  multilayers with PMA were deposited by DC magnetron sputtering on the  $BaTiO<sub>3</sub>$  substrates. The same stack was deposited on BTO-1 and BTO-2 consisting in  $Ta(1)\P(t(3)\[Co(0.15)\Ni(0.6)]_4\CO(0.15)\P(t(3))$ , with the top Pt and a continuous metallic thin film on the back side of the crystals serving as the top and the bottom electrodes. Magneto-optic Kerr effect (MOKE) microscopy with polar geometry was used to measure the out-of-plane hysteresis curves, i.e., the applied magnetic field is normal to the surface of the sample. The electric field was applied along the [001] direction from 0 to  $0.8 \,\mathrm{MV\,m^{-1}}$ , with a step size of  $0.08 \text{ MV m}^{-1}$ , taking a hysteresis loop at each step. Figures  $4(a)$  and  $4(b)$  display the magnetic loops corresponding to the electric field steps at which the change in the magnetization was first observed for BTO-1\[Co\Ni]<sub>4</sub> and  $BTO-2\[Co\Ni]_4$ , respectively.



FIG. 4. Modulation of the out-of-plane magnetization in  $[Co\ Ni]_4$  multilayers controlled by a voltage applied along the  $[001]$ direction of BTO-1 (a) and BTO-2 (b). The inset in (a) shows the dependence of the out-of-plane coercive field on the electric field, which was varied in the order indicated by the arrows.

In the BTO-1\[Co\Ni]<sub>4</sub> sample, it is not until the electric field step of  $0.8 \text{ MV m}^{-1}$  that we observe a variation in the magnetization, which is characterized by a lower magnetic coercivity and a less abrupt magnetization reversal process (the "squareness" of the loop, calculated as the ratio of remanent to saturation magnetization,  $M_R/M_S$ , decreases from  $\sim 0.97$ to ∼ 0.87). These features indicate that the PMA has been reduced, as observed in other ferroelectric\PMA heterostructures [\[36,37\]](#page-6-0). The dependence of the out-of-plane coercive field of  $[Co\backslash Ni]_4$  on the applied electric fields is shown in the inset of Fig.  $4(a)$ . Since the magnetostrictive coefficients of polycrystalline Co and Ni thin films have negative signs, the magnetization will tend to align with the compressive strain. Therefore, the compressive strain induced in the plane of BTO-1 and transferred to the  $[Co\Ni]_4$  multilayer would reduce its PMA, leading to smaller out-of-plane coercive fields, which is consistent with the shape of the butterflylike E-H⊥*<sup>c</sup>* loop in the inset. However, the PMA reduction is small as a consequence of the low degree of ferroelectric domain reorientation shown in Figs.  $3(a)$  and  $3(b)$ . Another observation on the E-H<sub>⊥c</sub> loop is that the H<sub>⊥c</sub> at 0 MV m<sup>-1</sup>, after positive and negative poling, decreases compared to the initial value, which may be a sign of ferroelectric fatigue caused by an increase of defect density. As mentioned earlier, the application of

an electric field to  $BaTiO<sub>3</sub>$  induces lattice distortion at the intersection of twin domains and forms new dislocations [\[32\]](#page-6-0). Consequently, twin wall pinning events would also increase, hindering BTO-1 from relaxing into *a* domains upon removal of the electric field, and reducing both the ferroelectric and the magnetic switching reversibility in this particular system.

On the other hand, BTO-2 is capable of inducing a much larger magnetization reorientation in the ferromagnetic layer upon application of an electric field. In fact, by the electric field step of  $0.32 \text{ M V m}^{-1}$ , the magnetization switches from an out-of-plane to an almost in-plane orientation, as shown in Fig. [4\(b\).](#page-3-0) As expected, the magnetic anisotropy undergoes a dramatic change because of the compressive strain of 1.1% induced in the plane of  $BaTiO<sub>3</sub>$ . A large fraction of this uniaxial strain is transferred to the magnetoelastically coupled  $[Co\Ni]_4$  multilayer whose magnetization switches to in plane via the inverse magnetostriction effect. Remarkably, the voltage that induces this magnetization switching is different from the voltage at which the ferroelectric reorients in Fig.  $3(d)$ . This mismatch strongly suggests that the ferroelectric reorientation observed in the x-ray microdiffraction experiment is a local effect taking place within and near the scanned area of  $200 \times 200 \mu m^2$ , rather than a macroscopic response of BTO-2. Such an early reorientation at 0.08 MV m−<sup>1</sup> could be promoted by the presence of a *c* domain in the vicinity of the scanned area at 0 MV m−<sup>1</sup> (a few *c* domains among predominantly in-plane domains were detected in BTO-2 by polarized light microscopy, Supplemental Material [\[22\]](#page-5-0), Sec. B). In contrast, other areas further away from *c* domains would reorient at larger electric fields. Indeed, the coercive field of BaTiO<sub>3</sub> is around 0.1 MV m<sup>-1</sup> [\[31\]](#page-6-0), whereas its polarization saturation field is reported to be even larger, with values around  $0.25 \,\mathrm{MV\,m^{-1}}$  [\[7,](#page-5-0)[38\]](#page-6-0). Therefore, the electric field required for the *c* domains to extend over the entire BTO-2 sample and, thus to switch the magnetization of the strain-coupled  $[Co\backslash Ni]_4$  multilayer, would be associated with the polarization saturation of the investigated BaTiO<sub>3</sub>, which is likely to be in between 0.24 and  $0.32 \,\mathrm{MV\,m^{-1}}$ . In fact, in analogous  $BaTiO<sub>3</sub>$ -based multiferroic composites, the strainmediated magnetic switching takes place with applied electric fields above  $0.24 \,\mathrm{MV\,m^{-1}}$  [\[7,10\]](#page-5-0).

From this experimental result, we can calculate the converse magnetoelectric coupling coefficient (CMC) for  $BTO-2\left[Co\backslash Ni\right]_4$ , which is defined as a change in magnetization due to an external electric field, as  $\alpha_{\text{CME}} = \mu_0 \Delta M / \Delta E$ . Since the magnetic remanence at  $0.32 \,\mathrm{MV\,m^{-1}}$  is  $\sim 0.1$ , the induced change in magnetization  $\Delta M$  can be estimated by multiplying the saturation magnetization of the  $[Co\backslash Ni]_4$ stack  $(M<sub>S</sub> = 800 \text{ kA m}^{-1}$ , measured on a reference film on silicon) by 0.9 ( $\Delta M$  of a full 90 $^{\circ}$  switching would be equal to the  $M<sub>S</sub>$  value).  $\Delta E$  is the required electric field to induce such a magnetization change. Hence,  $\alpha_{\text{CME}} = 2.8 \times 10^{-6} \text{ s m}^{-1}$ , which is close to the highest CMCs reported so far [\[7,12](#page-5-0)[,39\]](#page-6-0), highlighting the outstanding magnetoelectric properties of this system (dislocation-free BaTiO<sub>3</sub>\[Co\Ni]<sub>4</sub>). Furthermore, it is worth emphasizing the difficulty of achieving a full voltagecontrolled switching of the perpendicular magnetization to a nearly in-plane orientation, which has been reported in only a very small number of works [\[10](#page-5-0)[,40\]](#page-6-0). This switching is a key feature to a magnetoelectric memory device where in-plane and out-of-plane magnetic orientations would represent the digital 1 and 0 states.

Regarding the reversibility of the switching, it is believed that the BTO-2\[Co\Ni]<sub>4</sub> system would be suitable for applications with high repeatability, as demonstrated in an analogous BaTiO<sub>3</sub>-based multiferroic composite  $[10]$ . This is in contrast with the case of BTO-1, whose fatigue behavior, and thus the reversibility of the BTO-1\[Co\Ni]<sub>4</sub> system, is constrained by the large density of dislocations and twin walls present in the initial state. Fatigue in the ferroelectric material certainly impacts the performance of the multiferroic heterostructure. In the case of  $BaTiO<sub>3</sub>$ , in addition to microstructural factors, electric-field-assisted migration of charged carriers, namely, oxygen vacancies, can also play a major role. Fortunately, donor doping is known to significantly reduce this effect [\[41\]](#page-6-0), and a recent work has found that within an electric field amplitude range, clustering of oxygen vacancies can be slowed, leading to almost fatigue-free  $BaTiO<sub>3</sub>$ -based materials [\[42\]](#page-6-0). Despite these fatigue-reducing approaches and the optimum microstructural characteristics of BTO-2, the reversibility of the switching of BTO-2\[Co\Ni]<sub>4</sub>, along with the nanostructuring of the ferromagnetic multilayer, ought to be the focus of future work.

In summary, a direct correlation between the coexistence of twin walls and dislocations in  $BaTiO<sub>3</sub>$  and its converse piezoelectric effect has been demonstrated by microstrain mapping under a uniformly and systematically applied electric field. The ferroelectric domain motion is highly disrupted by the combination of a dense twinned structure and a large density of dislocations, whereas in a dislocation-free BaTiO<sub>3</sub> a full out-of-plane ferroelectric poling is observed, inducing the maximum achievable in-plane compressive strain of 1.1%. We have further studied the effect of these lattice defects on the voltage-controlled modulation of the PMA of  $[Co\backslash Ni]_4$  multilayer. Our results prove that in the absence of dislocations in BaTiO<sub>3</sub>, the magnetization switches by  $\sim 90^\circ$  accompanied by a giant converse magnetoelectric coefficient ∝<sub>CME</sub> of  $2.8 \times 10^{-6}$  s m<sup>-1</sup>. This finding highlights the major impact of the interaction between dislocations and twin walls in a ferroelectric substrate on the realization of highly energy-efficient magnetoelectric memory devices and, particularly, unveils the great promise held by  $BaTiO<sub>3</sub>\[Co\Ni]<sub>4</sub>$  systems.

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