Knowledge-transfer-based cost-effective search for interface structures: A case study on fcc-Al [110] tilt grain boundary

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Determining the atomic configuration of an interface is one of the most important issues in materials science research. Although theoretical simulations are effective tools, an exhaustive search is computationally prohibitive due to the high degrees of freedom of the interface structure. In the interface structure search, multiple energy surfaces created by a variety of orientation angles need to be explored, and the necessary computational costs for different angles vary substantially owing to significant variations in the supercell sizes. In this paper, we introduce two machine-learning concepts, called transfer learning and cost-sensitive search, to the interface-structure search. As a case study, we demonstrate the effectiveness of our method, called cost-sensitive multitask Bayesian optimization, using the fcc-Al [110] tilt grain boundary. Four microscopic parameters, the three-dimensional rigid body translation, and the number of atomic columns, are optimized by transferring knowledge of energy surfaces among different orientation angles. We show that transferring knowledge of different energy surfaces can accelerate the structure search, and that considering the cost variations further improves the total efficiency.

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I. INTRODUCTION

A *grain boundary* (GB) is the interface between two grains or crystals in a polycrystalline material, and has an atomic configuration significantly different from that of a single crystal. Since this results in peculiar mechanical and electrical properties of materials, one of the most important issues in materials research is determining the atomic configuration of an interface. Experimental observations, such as the atomic-resolution transmission electron microscope (TEM) observations [\[1\]](#page-7-0), and theoretical simulations, such as firstprinciples calculations based on the density functional theory and static lattice calculations with empirical potentials, have been extensively performed to investigate interface structures [\[2,3\]](#page-7-0).

The macroscopic GB geometry is defined using five degrees of freedom (DOF) that fully describe the crystallographic orientation of one grain relative to the other (3DOF) and the orientation of the boundary relative to one of the grains, i.e., the GB plane (2DOF). Besides these five macroscopic DOF, three other microscopic parameters exist for relative rigid body translation (RBT) of one grain to the other parallel and perpendicular to the GB plane. It has been indicated that the most important parameter in deter-mining the GB energy is the excess boundary volume [\[4\]](#page-7-0), which is related to the RBT perpendicular to the boundary. Closely packed boundaries that have a local atomic density similar to that in the bulk will have low energies. Thus, it is important to determine both the RBT and the number of atomic columns at the boundary [\[5\]](#page-7-0). These microscopic parameters are established based on energetic considerations and cannot be selected arbitrarily, and atomistic simulations are widely used to obtain stable GB structures. To understand the whole nature of GBs, the stable interface structures for each rotation angle and rotation axis need to be determined. A straightforward manner is optimizing all possible candidates of GB models, thereby determining the lowest-energy configuration. However, determining the stable structures of GBs needs large-space searching due to the huge geometric DOF. Although some databases of GB structures are available [\[6–8\]](#page-7-0), they contain only a limited number of systems because of considerable computational costs of simulations. Therefore, developing efficient approaches to determining the interface structure without searching for all possible candidates is strongly demanded.

In recent years, materials-informatics techniques based on *machine learning* have been introduced as an efficient way for data-driven material discovery and analysis [\[9\]](#page-7-0). For the structure search, which is our main focus in this study, a machine learning technique called *Bayesian optimization* [\[10\]](#page-7-0) has proven to be useful mainly in the application to determine stable bulk structures [\[11,12\]](#page-7-0). Bayesian optimization iteratively *samples* a candidate structure predicted by a probabilistic model that is statistically constructed by using already sampled structures. Bayesian-model-based methods are quite general, and thus, they are apt for a variety of materialdiscovery problems, such as identifying the low-energy region in a potential-energy surface [\[13\]](#page-7-0). For the interface structure,

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some studies [\[14,15\]](#page-7-0) proposed to apply Bayesian optimization to the GB-structure search, and its efficiency was confirmed, for example, by using the fcc-Cu Σ 5 [001](210) CSL GB. However, their search method is a standard Bayesian optimization method, i.e., the same as the method in the case of bulk structures. To our knowledge, a search methodology specifically for GBs has not been introduced so far.

As a general problem setting in the GB-structure search, we consider the exploration of a variety of rotation angles for a fixed rotation axis. Suppose that we have *T* different angles to search, and candidate structures are created by RBTs for each of them. A naive approach to this problem is to apply some search method, such as Bayesian optimization [\[14,15\]](#page-7-0), *T* times separately. However, this approach is not efficient because it ignores the following two important characteristics of the GB structure:

(1) *Energy-surface similarity*. The energy surfaces at different angles are often quite similar. This similarity is explained by the *structural unit model* [\[16–19\]](#page-8-0), which has been widely accepted to describe GB structures in many materials. This model suggests that different GBs can contain common structural units, and that they share similar local atomic environments. Although structurally similar GBs can produce similar energy surfaces, the naive search does not utilize this similarity and restarts the structure search from scratch for each angle.

(2) *Cost imbalance*. GB supercells usually have various sizes because of the variations in the Σ value, which is the inverse of the density of lattice sites. This means that the computational cost for large Σ GBs dramatically increases because the number of atoms in a supercell increases. Thus, the structure search for large Σ GBs is significantly more time consuming than that for small Σ GBs. For example, the computational time scale is $O(M) \sim O(M^3)$ for *M* number of atoms in the supercells, depending on the computational scheme.

Figure [1](#page-2-0) shows an example of this situation. The figure contains (a) an illustration of RBT and an atom removal from the boundary, (b) calculated stable GB energies, and (c) energy surfaces created by two-dimensional RBTs for the rotation angles 141◦ (top), 134◦ (bottom left), and 145◦ (bottom right). The entire landscape of the surfaces in Fig. $1(c)$ are similar, while their computational costs are significantly different since the biggest supercell (Σ 89) contains almost ten times larger number of atoms than the smallest supercell $(\Sigma 9)$.

In this paper, we propose a machine-learning-based stable structure search method that is particularly efficient for the GB-structure search. Our proposed method, called costsensitive multitask Bayesian optimization (CMB), takes the above two characteristics of GB structures into account. For energy-surface similarity, we introduce a machine-learning concept called *transfer learning* [\[20\]](#page-8-0). The basic idea of transfer learning is to transfer knowledge among different (but related) tasks to improve the efficiency of machine-learning methods. In this study, a GB-structure search for a fixed angle is considered to be a "task." When a set of tasks are similar to each other, information accumulated for one specific task can be useful for other tasks. In our structure-search problem, a sampled GB model for an angle provides information for other angles because of the energy-surface similarity. For the cost imbalance issue, we introduce a *cost-sensitive* search. Our method incorporates cost information into the sampling decision, which means that we evaluate each candidate based on both the possibility of an energy improvement and the cost of sampling. By combining the cost-sensitive search with transfer learning, CMB accumulates information by sampling low cost surfaces in the initial stage of the search, and can identify the stable structures in high cost surfaces with a small number of sampling steps by using the transferred surface information. Figure [2](#page-3-0) shows a schematic illustration of the entire procedure of CMB, which indicates that knowledge transfer, particularly from the low cost surfaces to the high cost surfaces, is beneficial for the structure search. As a case study, we evaluate the cost effectiveness of our method based on fcc-Al [110] tilt GBs: our proposed method determines stable structures with 5 mJ/m² average accuracy with only about 0.2% of the computational cost of the exhaustive search.

II. METHODS

A. Problem setting

GB energy is defined against the total energy of the bulk crystal as

$$
E_{GB} = \frac{E_{GB}^{\text{tot}} - E_{\text{bulk}}}{2S},\tag{1}
$$

where E_{GB}^{tot} is the total energy of the GB supercell, E_{bulk} is the bulk energy with the same number of atoms as the GB supercell, and *S* is the cross-section area of the GB model in the supercell. In the denominator, the cross-section area *S* is multiplied by 2 since the supercell contains two GB planes as shown in Fig. $1(a)$ which is an example of a Σ 9 GB model. Note that the GB energy for each GB model is calculated through *atomic relaxation*.

Suppose that we have $t = 1, \ldots, T$ different rotation angles θ_t , for each of which we have N_t candidate-GB models created by *rigid body translations* (RBTs) with or without atom removal. Figure [1\(a\)](#page-2-0) also illustrates RBTs by which *Nt* GB models are created. The total number of the GB models is denoted as $N = \sum_{t=1}^{T} N_t$. We would like to search the stable GB structures with respect to *all* of the given rotation angles. A set of GB energies for all *N* GB models is represented as a vector $\mathbf{E} = (E_{\text{GB}}^{(1)}, \dots, E_{\text{GB}}^{(N)})^{\top}$, where $E_{\text{GB}}^{(i)}$ is the GB energy of the *i*th GB model.

A stable structure search for some fixed angles can be mathematically formulated as a problem to find low-energy structures with a smaller number of "model sampling steps" from candidates. The number of candidate structures is often too large to exhaustively compute their energies, and we usually do not know the exact energy surface as a function in the search space. This problem setting is thus called the *black-box optimization problem* in the literature. We call a stable structure search for each angle a task.

Let $\tau_i \in \{1, \ldots, T\}$ be the task index that the *i*th GB model is included in, and C_t be the cost to compute the GB energy in the *t*th task. We assume that the cost can be estimated based on the number of atoms *M* in the supercell. For example, the *embedded atom method* (EAM) [\[21\]](#page-8-0) with the cutoff radius needs $O(M)$ computations. Then, we can set C_t as M. Instead of counting the number of model samplings, we are interested

FIG. 1. (a) Atomic configuration of the GB supercell of the fcc-Al [110] Σ 9 symmetric tilt GB. The red and blue balls denote Al atoms in the (110) and (220) atomic layers. Based on this GB model, four microscopic parameters are optimized. One of two grains is rigidly shifted with ΔX , ΔY , and ΔZ , and an atomic pair within the cutoff distance d_{cut} is replaced with a single atom located at the center of the original pair. (b) Calculated stable GB energies as a function of the rotation angle for fcc-Al [110] tilt GB. (c) Energy surfaces created by RBTs for the angles 141◦ (top), 134◦ (bottom left), and 145◦ (bottom right). For illustrative purpose, we here only show two-dimensional RBTs on *X* and *Y* . The structural units are also shown along with the surfaces in which the units are denoted as A and B. The red and blue balls denote Al atoms in (110) and (220) atomic layers. The markers on the surfaces indicate their minimums. The numbers of atoms in the supercells, which determine computational cost, are written in red.

in the sum of the cost C_t of the search process, for a practical evaluation of the search efficiency. Assuming that a set $S \subseteq$ $\{1, \ldots, N\}$ is an index set of sampled GB models, the total cost of sampling is written as

$$
C = \sum_{i \in S} C_{\tau_i}.
$$
 (2)

B. Knowledge-transfer-based cost-effective search for GB structures

Our method is based on *Bayesian optimization* which is a machine-learning-based method for solving general blackbox optimization. The basic idea is to estimate a stable structure iteratively, based on a probabilistic model that is statistically constructed by using already sampled structures. *Gaussian process regression* (GP) [\[22\]](#page-8-0) is a probabilistic model usually employed in Bayesian optimization. GP represents *uncertainty* of unobserved energies by using a Gaussian random variable. Let $x_i \in \mathbb{R}^p$ be a *p* dimensional descriptor vector for the *i*th GB model, and E_S be an energy vector for a set of sampled GB models. The prediction of the *i*th GB model is given by

$$
f_i \mid \boldsymbol{E}_{\mathcal{S}} \sim \mathcal{N}(\mu(\boldsymbol{x}_i), \sigma(\boldsymbol{x}_i)), \tag{3}
$$

where $f_i \mid E_S$ is a random variable f_i after observing E_S , and $\mathcal{N}(\mu(\mathbf{x}_i), \sigma(\mathbf{x}_i))$ is a Gaussian distribution having $\mu(\mathbf{x}_i)$ and $\sigma(\mathbf{x}_i)$ as the mean and the standard deviation, respectively. Bayesian optimization iteratively predicts the stable structure

FIG. 2. Schematic illustration of our proposed method. Our method transfers knowledge of observed GB models in different tasks (illustrated as red arrows). Machine learning constructs a probabilistic approximation of the energy surfaces based on information shared across the tasks, which results in better approximation accuracy compared to that realized by solving all tasks separately. We also consider the cost discrepancy for given tasks by evaluating cost effectiveness of each candidate GB model, which accelerates the search by reducing the number of model samplings for the high cost energy surfaces.

based on $\mu(x_i)$ and $\sigma(x_i)$. See Supplemental Material Sec. 1 [\[23\]](#page-8-0) for details regarding the Bayesian optimization.

Although energy surfaces for different angles are often quite similar, simple Bayesian optimization cannot utilize such similarity. In machine learning, it has been known that, for solving a set of similar tasks, transferring knowledge across the tasks can be effective. This idea is called *transfer learning* [\[20\]](#page-8-0). In particular, we introduce a concept called *multitask learning*, in which knowledge is transferred among multiple tasks, to accelerate convergence of multiple structure-search tasks of GB.

In addition to the structure descriptor x , we introduce a descriptor which represents a task. Let $z_t \in \mathbb{R}^q$ be a descriptor of the *t*th task, called a task-specific descriptor, through which the similarity among tasks is measured. For example, a rotation angle can be a task-specific descriptor because surfaces for similar angles are often similar. Hereafter, we refer to a descriptor *x* as a structure-specific descriptor. Given these two types of descriptors, we estimate the energy surface in the joint space of *x* and *z*:

$$
f_i \mid \boldsymbol{E}_{\mathcal{S}} \sim \mathcal{N}(\boldsymbol{\mu}^{\text{(MT)}}(\boldsymbol{x}_i, \boldsymbol{z}_{\tau_i}), \boldsymbol{\sigma}^{\text{(MT)}}(\boldsymbol{x}_i, \boldsymbol{z}_{\tau_i})). \qquad (4)
$$

Here, the mean $\mu^{(MT)}$ and standard deviation $\sigma^{(MT)}$ are functions of both of the structure-specific descriptor *x* and the task-specific descriptor *z*. This model is called the *multitask*

FIG. 3. A schematic illustration of MGP. The left three-dimensional plot (a) shows the MGP mean function surface $\mu^{(MT)}$ in the joint space of the GB model descriptor *x* and the task-specific descriptor *z* (the black points are the sampled GB models). The center plots (b) show the surfaces for the three different tasks neighboring each other in the task axis. The blue lines are mean functions, the blue shaded are standard deviations, and dashed red lines are underlying true functions. Since information on the sampled GB models is shared, all the mean functions of MGB provide better approximations for the true functions compared with the separated estimation of each task illustrated in (c).

Gaussian process regression (MGP) [\[24\]](#page-8-0), and Fig. 3 shows a schematic illustration. In the figure, information regarding the GP model is transferred among tasks through a "task axis," and it improves the accuracy of the surface approximation. For a task-specific descriptor, we employed the rotation angle and radial distribution function in the later case study (see the section "GB Model and Descriptor" for details). Supplemental Material Sec. 2 [\[23\]](#page-8-0) provides further mathematical details on the MGP.

We propose combining the MGP with Bayesian optimization, meaning that we determine the next structure to be sampled based on the probabilistic estimation of MGP. Since knowledge transfer improves accuracy of GP (particularly for tasks in which there exists only a small number of sampled GB models), the efficiency of the search is also improved as illustrated in Fig. 3. After estimating the energy surface, Bayesian optimization calculates the *acquisition function* using which we determine the structure to be sampled next. A standard formulation of acquisition function is *expected improvement* (EI) defined as the expectation of the energy decrease estimated by GP, which is also applicable in our multitask GP case. However, EI does not consider the cost discrepancy for the surfaces, which may necessitate a large number of sampling steps for high cost surfaces. In other words, the total cost Eq. (2) is not taken into account by usual Bayesian optimization.

We further introduce a cost-sensitive acquisition function to solve this issue, and then the method is called *cost-sensitive multi-task Bayesian optimization* (CMB). To select the next candidate, each GB model is evaluated based not only on the possible decrease of the energy, but also on the computational cost of that GB model. Our cost-sensitive acquisition function for the *i*th GB model is defined by

$$
EI_i^{(CMB)} = \frac{EI_i}{C_{\tau_i}},
$$
\n(5)

where EI_i is the usual expected improvement for the *i*th GB model which purely evaluates the possible improvement. This cost-sensitive acquisition function selects the best GB model to be sampled by considering EI *per* computational cost, while the usual EI selects a structure by considering the improvement in the energy decrease per sampling iteration.

Figure [4](#page-5-0) shows an illustrative demonstration of CMB. In the figure, the two surfaces need low sampling costs and the other two surfaces need high sampling costs. CMB first selects the low cost surfaces and accumulates surface information, with which the minimum energies for the high cost surfaces can be efficiently identified. This illustrates that CMB is effective for minimizing the GB energy with a small amount of the total cost Eq. [\(2\)](#page-2-0).

III. RESULTS (CASE STUDY ON fcc-Al)

A. GB model and descriptor

We first constructed fcc-Al [110] symmetric tilt (ST) GBs using the coincidence site lattice (CSL) model. The CSL is usually characterized by the Σ value, which is defined as the reciprocal of the density of the coincident sites. Figure $1(a)$

FIG. 4. An illustrative example of the proposed method for the synthetic four tasks $t = 1, \ldots, 4$ with cost $C_1 = 10, C_2 = 100, C_3 = 20$, and $C_4 = 80$. In iteration 0, the initial points are randomly set. Our method first investigates the low cost surfaces $t = 1$ and 3 as indicated by the acquisition function (green). In iteration 5, with the increase in the low cost surface points, uncertainty of the Gaussian process model is reduced even for the high cost surfaces $t = 2$ and 4 in which no additional points are sampled yet. Then, the acquisition function values for the high cost surfaces become relatively large because the possible energy improvement in the low cost surfaces is not significant compared to that in iteration 0. In iteration 10, the small energy points in the high cost surfaces are identified with a small number of model samplings.

shows an example of a supercell of a Σ 9 STGB model. Two symmetric GBs are introduced to satisfy three-dimensional periodicity. To avoid artificial interactions between GBs, we set the distances between GBs to more than 10 Å. For the energy calculations and atomic relaxations, we used the EAM potential for Al in Ref. [\[21\]](#page-8-0), and the computational time scales as $O(M)$ for the number of atoms M with the linked-list cell algorithm. Figure $1(a)$ also shows the construction of a supercell by RBT from the STGB model. GB models contain largely different numbers of atoms in the supercells from 36 to 388 which results in a strong cost imbalance in the search space. The number of atoms *M* for all 38 angles are shown in Supplemental Material Sec. 3 [\[23\]](#page-8-0). For each angle, the threedimensional RBTs, denoted as ΔX , ΔY , and ΔZ which are illustrated in Fig. [1\(a\),](#page-2-0) were generated. The grid space is 0*.*1 Å for the direction ΔX , 0.2 Å for the direction ΔY , and 0.1 Å for the direction ΔZ . In atomic columns, if the two atoms in an atomic pair are closer to each other than the cutoff distance, one atom from the pair is removed. More precisely, an atomic pair within the cutoff distance is replaced with a single atom located at the center of the original pair. In this study, the cutoff distance is varied between 1.43 and 2.72 Å, i.e., 0.5 and 0.95 times the equilibrium atomic distance, respectively. For example, two models for Σ 9, where an atomic pair is replaced or not replaced, can be considered as illustrated in Fig. [1\(a\).](#page-2-0) In total, we created 157 680 candidate GB models for which the exhaustive search is computationally quite expensive.

As the structure-specific descriptor for each GB model *x*, we employed the three-dimensional axes of RBTs: ΔX , ΔY , and ΔZ . For the task-specific descriptor *z*, we used the rotation angle *θ* and radial distribution function (RDF) of the $(\Delta X, \Delta Y, \Delta Z) = (0, 0, 0)$ GB model. As an angle descriptor, we applied the following transformation to the rotation angles: $\tilde{\theta}_t = \theta_t$ if $\theta_t \le 90$, otherwise $\tilde{\theta}_t = 180 - \theta_t$. In the case of the fcc-Al [100] GBs, θ_t and $\tilde{\theta}_t$ are equivalent. Although the complete equivalence does not hold for fcc-Al [110] GBs, we used this transformed angle as an approximated similarity measure. For the RDF descriptor, we created a 100 dimensional vector $\rho \in \mathbb{R}^{100}$ by taking 100 equally spaced grids from 0 to 6 Å. The task-specific descriptor is thus written as $z_t = (\tilde{\theta}_t, \rho_t^{\top})^{\top}$. In other words, two tasks which have similar angles and RDFs simultaneously are regarded as similar in MGP. In fact, the task-specific descriptor can be any other structure descriptor if it represents GB structures in different angles precisely. A possible choice is *smooth overlap of atomic positions* (SOAP) [\[25\]](#page-8-0), which is defined through the local atomic density in a system. SOAP shows superior performance for GB energy prediction tasks in our previous work [\[26\]](#page-8-0) and another work [\[27\]](#page-8-0). These studies indicate that SOAP is highly discriminative for different GB structures. The cost parameter C_t was set by the number of atoms in each supercell. Details of the parameter setting of Bayesian optimization are shown in Supplemental Material Sec. 4 [\[23\]](#page-8-0).

B. Performance evaluation

To validate the effectiveness of our proposed method, we compared the following four methods:

(1) *Random sampling (random).* At each iteration, the next candidate was randomly selected with uniform sampling.

(2) *Single task Bayesian optimization (SB).* SB is the usual Bayesian optimization for a single task. At each iteration, a GB model which had the maximum EI was selected across all the angles.

(3) *Multitask Bayesian optimization (MB).* MB is Bayesian optimization with multitask GP in which knowledge of the energy surfaces is transferred to different angles each other. The acquisition function is the usual EI.

(4) *Cost-sensitive multi-task Bayesian optimization (CMB).* CMB is MB with the cost-sensitive acquisition function defined by Eq. (5) .

All methods start with one randomly selected structure for each angle.

Figure 5 shows the results. We refer to the difference between the lowest energy identified by each search and the true minimum as an energy gap. The vertical axis of the figure is the average of the gaps for the 38 different angles, and the horizontal axis is the total cost [\(2\)](#page-2-0). All values are averages of five trials with different initial structures.

We first see that CMB has smaller energy than the other three methods. Focusing on the difference between the singletask method and the multitask-based methods, we see that the convergence of SB is much slower than that of multitask based methods (MB and CMB). We also see that the cost-sensitive search improved the convergence (note that although the cost-sensitive search is applicable to SB, it is not essentially

FIG. 5. The GB energy gaps from the minimums to the identified structure by each method. The vertical axis is the mean for all angles. The shaded region represents the standard deviation for five runs.

beneficial because SB does not transfer information accumulated for low cost surfaces to high cost surfaces).

To validate the effectiveness of our approach in a more computationally expensive setting, we consider the case that $O(M^3)$ computations are necessary for the atomic relaxation. By setting the cost parameter C_t as the cube of the number of atoms (i.e., M^3), we virtually emulated this situation with the same dataset. Figure 6 shows the energy gap. Here, the horizontal axis is the sum of the cube of the number of atoms $M³$ for the calculated GB models. The same as Fig. 5, MB and CMB show better performance than the naive SB. In particular, CMB decreased the energy gap more rapidly than the other methods. Because of the larger sampling cost, the cost-sensitive strategy showed a greater effect on the search efficiency.

FIG. 6. The GB energy gaps for the $O(M^3)$ cost setting.

FIG. 7. Stable GB energy as a function of the rotation angle. The solid line represents the true stable energy obtained by computing all GB models exhaustively. The dotted line corresponds to the average energy at the initial step of Bayesian optimization. The dashed line represents the average energy obtain by CMB with the cost value of 100 000, which is about 0.3% (≈100 000*/*33 458 160) of the cost of the exhaustive search.

IV. DISCUSSION

The acceleration of the structure search is essential for material discovery in which a huge number of candidate structures are needed to be investigated. In our case study using the fcc-Al $[110]$ tilt GBs, the sum of the computational cost C_t for all candidate structures is $\sum_{i=1}^{N} C_{\tau_i} = 33\,458\,160$ when C_t is set as per the *M* [i.e., $O(M)$ setting]. The total computational cost that CMB needed to reach the average energy gaps 10 and 5 mJ/m² were $0.001 \approx 43891.8/33458160.0$ and $0.002 \approx$ 76 937*.*6*/*33 458 160*.*0, respectively. In other words, with only about 0.2% of the computation steps of the exhaustive search, CMB achieved 5 mJ*/*m² accuracy. Figure 7 compares the energy between the true stable structure and the structure identified by CMB, which shows that our method accurately identified the dependency of energy on the angle, with a low computational cost.

To summarize, we have developed a cost-effective simultaneous search method for GB structures based on two machinelearning concepts: transfer learning and cost-sensitive search. Since the amount of data is a key factor for data-driven search algorithms, knowledge transfer, by which data are shared across different tasks, is an important technique to accelerate the structure search. Although the concept of multitask learning is widely accepted in the machine-learning community, our method is the first study which utilizes it for fast exploration of stable structures. Our other contribution is to introduce the concept of the cost-sensitive evaluation into the structure search. For efficient exploration, the diversity of computational cost should be considered, though this issue has not been addressed in the context of the structure search. Although we used the EAM potential as an example, the costimbalance issue would be more severe for computationally more expensive calculations such as density functional theory (DFT) calculations.

Our Bayesian optimization code is available [\[28\]](#page-8-0), and the gain-boundary structure data is available on request.

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T.Y. implemented all machine learning methods. T.T. constructed the grain-boundary database, and contributed to writing the manuscript. I.T. conceived the concept and contributed to writing the manuscript. M.K. conceived the concept, designed the research, and wrote the manuscript.

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