

Maximizing Direct Detection with Highly Interactive Particle Relic Dark Matter

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We estimate the maximum direct detection cross section for sub-GeV dark matter (DM) scattering off nucleons. For DM masses in the range 10 keV–100 MeV, cross sections greater than $10^{-36} - 10^{-30} \text{ cm}^2$ seem implausible. We present a DM candidate which realizes this maximum cross section: highly interactive particle relics (HYPERs). After HYPERs freeze-in, a dark sector phase transition decreases the mediator's mass. This increases the HYPER's direct detection cross section without impacting its abundance or measurements of big bang nucleosynthesis and the cosmic microwave background.

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In the face of null results in the direct search for weakly interacting massive particle dark matter (DM), the motivation to explore alternative DM candidates has steadily grown. One possibility is to explore DM models with even smaller interactions, which requires experiments with larger exposures and exquisite control of backgrounds. Another possibility is to instead consider larger interactions for DM models too light to be directly detected at current experiments. But what is the maximum cross section for sub-GeV DM χ scattering off nucleons $\sigma_{\chi n}^{\max}$? This is the first question we address.

The second question is inspired by the proliferation of proposals for direct detection experiments sensitive to sub-GeV DM coupled to nucleons (see, e.g., Refs. [1–11]). While $\sigma_{\chi n}^{\max}$ will provide an important guidepost for these proposals, it is desirable to have examples of DM models which have a consistent cosmology. (In contrast, experiments sensitive to electron couplings, including many of the above cited proposals, often probe well-motivated freeze-in and freeze-out benchmarks.) Is there a sub-GeV DM candidate which may be detected at these future DM-nucleon scattering experiments? Could it have a cross section as large as $\sigma_{\chi n}^{\max}$ while still accounting for its relic abundance and cosmological history?

A large $\sigma_{\chi n}$ would arise if χ were to interact with a light mediator ϕ with sizable couplings to both the DM and nuclei [12]. However, a thermal history for such a scenario could suffer from two challenges. First, a large annihilation

rate $\bar{\chi}\chi \rightarrow \phi\phi$ could deplete the DM relic abundance in the early Universe. These fast annihilations could also be constrained by present-day indirect detection bounds [13,14]. Second, thermalization of the light ϕ could increase N_{eff} [15,16], in tension with measurements. While the ϕ must be light today to ensure the large direct detection cross section, if it had a heavier mass at earlier times, it might mitigate these challenges.

With this motivation, we introduce a new DM candidate: highly interactive particle relics (HYPERs). HYPERs are designed to evade these dangerous cosmological bounds, and are thus a candidate for realizing $\sigma_{\chi n}^{\max}$. HYPER models refer to DM scenarios in which the mediator mass drops after the DM relic abundance is determined, thus boosting the present-day interactions between the DM and the standard model (SM). After the χ 's relic abundance is set, a phase transition (PT) in the dark sector causes the mediator, which connects the DM to the visible sector, to decrease in mass to its present-day value $m_{\phi}^i \rightarrow m_{\phi}$. [Other models have considered a dark sector phase transition changing particle masses (see, e.g., Refs. [17–20]; see also Ref. [21]) or interactions much stronger today than when the relic abundance was set (see, e.g., Ref. [22]).] HYPER direct detection cross sections are thus enhanced by a factor $(m_{\phi}^i/m_{\phi})^4$.

In this Letter, we first estimate $\sigma_{\chi n}^{\max}$ for sub-GeV DM by considering only present-day experimental and astrophysical constraints, without making reference to cosmology. We develop a simple, hadrophilic HYPER model which can realize $\sigma_{\chi n}^{\max}$ for some DM masses while avoiding cosmological bounds. We then detail the HYPER (parameter) space, highlighting regions in which our hadrophilic HYPER model can reach $\sigma_{\chi n}^{\max}$. This exercise also

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highlights the difficulties in constructing models with large direct detection cross sections.

Estimating $\sigma_{\chi n}^{\max}$.—To estimate $\sigma_{\chi n}^{\max}$, we assume a scalar mediator ϕ is coupled to DM and nucleons n :

$$\mathcal{L} \supset -m_\chi \bar{\chi}\chi - y_n \phi \bar{n}n - y_\chi \phi \bar{\chi}\chi. \quad (1)$$

This gives a maximum direct detection cross section:

$$\sigma_{\chi n}^{\max} \equiv \frac{(y_n^{\max} y_\chi^{\max})^2}{\pi} \frac{\mu_{\chi n}^2}{[(m_\phi^{\min})^2 + v_\chi^2 m_\chi^2]^2}. \quad (2)$$

The first step in estimating $\sigma_{\chi n}^{\max}$ in this model is to obtain the extremal values of m_ϕ , y_n , and y_χ consistent with *present-day* bounds. There are a range of mediator-nucleon couplings y_n for which $m_\phi \gtrsim 0.3$ MeV prevents disturbing the dynamics of horizontal branch (HB) stars while avoiding constraints from supernova (SN) cooling. The bounds on y_n depend on its origin. One possibility is that it arises from a coupling to gluons $\phi G^{\mu\nu} G_{\mu\nu}$. This coupling can be generated upon integrating out heavy colored degrees of freedom, as could happen if ϕ couples to top quarks or to new heavy, vectorlike quarks ψ [12]. Constraints that arise from rare decays of mesons are weaker in the latter scenario, so we assume this UV completion to maximize $\sigma_{\chi n}$. While the nucleon coupling could arise from couplings to light quarks [23,24], such setups are likely to be even more susceptible to bounds from meson decays unless the mediator is heavier than $\mathcal{O}(1$ GeV), which would substantially suppress direct detection cross sections. So, we specialize to the case where the nucleon coupling arises from a gluon coupling that comes from integrating out vectorlike quarks.

The relevant bounds on m_ϕ versus y_n are shown in gray in Fig. 1. They include cooling bounds from supernova 1987A [12] and HB stars [25]. The vectorlike colored fermions induce a $\phi \bar{t}t$ coupling at two loops, which for fixed y_n depends logarithmically on the mass of the vectorlike fermions. This induces $K^+ \rightarrow \pi^+ \phi$ decay at loop level via Cabibbo–Kobayashi–Maskawa mixing [12]. To minimize the size of the $\phi \bar{t}t$ coupling while avoiding LHC bounds, we take the mass m_ψ of this vectorlike fermion to be 1.5 TeV. The induced kaon decay is bounded by limits on $\text{Br}(K^+ \rightarrow \pi^+ X)$, where X is an invisible spin-0 particle [26]. The result is the “NA62 $K^+ \rightarrow \pi^+ \phi$ bound” in Fig. 1. Future data from NA62 will strengthen the bound on y_n and hence decrease $\sigma_{\chi n}^{\max}$.

Next, we maximize y_χ . The strongest bound comes from DM elastic scattering. We use the Born approximation to the transfer cross section given in Ref. [12] and saturate the bound on the self-interaction cross section $\sigma_{\chi\chi}/m_\chi \lesssim 1$ cm²/g at $v_{\text{DM}} \sim 10^{-3}$ [27] to find y_χ^{\max} .

We have verified that indirect detection bounds on y_χ are significantly weaker. There are two processes particularly worth checking. First, ϕ can mediate DM annihilations to

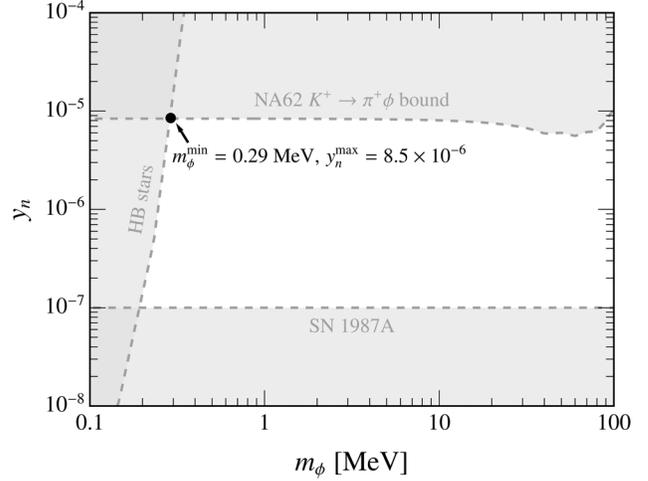


FIG. 1. Constraints in the mediator mass-nucleon coupling plane from cooling of HB stars [25] and SN 1987A [12], as well as rare kaon decays [26] (gray shading). Also shown are values for $(m_\phi^{\min}, y_n^{\max})$.

photons. While nonperturbative quark and gluon loops prevent a precise calculation of the ϕ coupling to photons, a naive dimensional analysis estimate yields

$$\mathcal{L} \supset \frac{\alpha y_n}{4\pi m_n} \phi F_{\mu\nu} F^{\mu\nu}. \quad (3)$$

This permits DM annihilations to photons $\bar{\chi}\chi \rightarrow \gamma\gamma$ in the center of galaxies, with a p -wave cross section given in the Supplemental Material [28]. When evaluated using the virial velocity of the Milky Way, this cross section is roughly 10 orders of magnitude smaller than the bound [13]. Second, χ annihilation into a pair of on-shell ϕ 's, which could subsequently decay to photons, could be subject to indirect detection constraints. While the precise bound depends on the details of the photon spectra as determined by the m_χ/m_ϕ mass ratio, even in the most constraining case when the emitted photons are monochromatic, recasting bounds from Refs. [13,14], we find y_χ^{\max} is unaffected above $m_\chi = 10$ MeV. For smaller m_χ , we find a slightly smaller y_χ^{\max} . However, these bounds are easily avoided if the ϕ 's could decay to a light dark state. The branching ratio to the hidden state can be large even without introducing large couplings between ϕ and the light dark state, since the induced coupling in Eq. (3) is very small. Therefore, in our determination of $\sigma_{\chi n}^{\max}$, we do not impose a constraint coming from present-day $\bar{\chi}\chi \rightarrow \phi\phi$ annihilations.

We show our $\sigma_{\chi n}^{\max}$ estimate in Fig. 2 using the values from Fig. 1. For DM masses in the range of 10 keV–100 MeV, cross sections greater than 10^{-36} – 10^{-30} cm² seem implausible. We show the current constraint from China Dark Matter Experiment (CDEX) [29] (shaded gray), along with the projected sensitivities of future

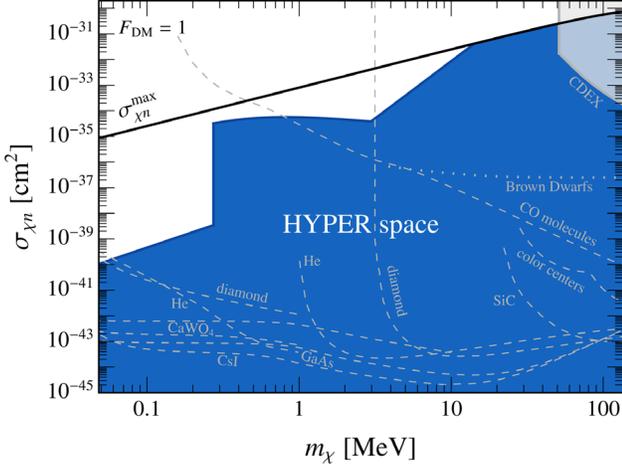


FIG. 2. $\sigma_{\chi n}^{\max}$ for the $(m_\phi^{\min}, y_n^{\max})$ values from Fig. 1, as well as hadrophilic HYPER space for the $T_{\text{PT}} = 1$ MeV benchmark. The current constraint from CDEX [29] is shaded gray, while future projected sensitivities are shown with dashed gray lines [1–11,30].

experiments (assuming one kg-yr exposure) in dashed gray lines [1–11]. Brown dwarfs may also probe large cross sections (dotted gray lines) [30]. It is noteworthy that all of these proposals are sensitive to the $\sigma_{\chi n}^{\max}$ curve and, therefore, capable of discovering DM. No bounds related to cosmic ray scattering [31–33] appear in Fig. 2. They are orders of magnitude above the $\sigma_{\chi n}^{\max}$ line and are unlikely to constrain pointlike DM models. [Stronger bounds or projections in Refs. [34,35] assume unphysical, constant (with respect to energy) cross sections.]

We now comment on the robustness of $\sigma_{\chi n}^{\max}$ against variations of our starting assumptions. If we permit sufficient fine-tuning when writing a UV completion for the nucleon coupling in Eq. (1), the constraints in Fig. 1 can be weakened. For instance, the NA62 bound on kaon decays may be avoided by adding a term to the Lagrangian $\propto \phi Q H u_R \rightarrow \phi \bar{t} t$ which cancels the loop induced contribution coming from the heavy, vectorlike colored fermions.

One may also wonder if a larger $\sigma_{\chi n}^{\max}$ could be achieved with a vector mediator. We find that current beam dump and collider bounds [36,37] on visibly decaying dark photons and $U(1)_{B-L}$ vectors result in smaller cross sections over the range of m_χ we consider. HB stars bound invisibly decaying dark photon masses similarly to m_ϕ^{\min} [25,38], and constraints on DM self-scattering bound the dark gauge coupling $g_D \lesssim y_n^{\max}$. The kinetic mixing between the dark and SM photons is bounded to be roughly of order y_n^{\max} [39], resulting in a $\sigma_{\chi n}^{\max}$ similar to ours. All of these anomaly-free vectors couple to leptons as well as baryons. This results in bounds at light vector masses not present in the scalar mediator case. Gauging anomalous symmetries, e.g., baryon number, will involve challenging UV

completions, and also result in “anomalons” bounds [40]. Satisfying these bounds results in a cross section smaller than our $\sigma_{\chi n}^{\max}$ by more than 6 orders of magnitude.

Finally, one may consider composite instead of pointlike DM [41]. If it is asymmetric with sufficiently large composite states, it may have an enhanced direct detection cross section [42].

Hadrophilic HYPER model.—With an estimate of $\sigma_{\chi n}^{\max}$ in hand, the next question is, are there DM models with such a large cross section that explain the relic abundance? Because of crossing symmetry, such highly interactive DM would be expected to overannihilate in the early Universe and consequently have too small a relic abundance. HYPERs avoid this problem by having a sufficiently late dark sector phase transition and their relic abundance set by UV freeze-in [43,44] (it may also be possible to probe freeze-in DM at the LHC or in large direct detection experiments; see, e.g., Refs. [45–48]): χ and ϕ never come into thermal equilibrium with the SM. This also prevents an increase in N_{eff} [15,16].

The range of HYPER masses we consider is

$$\mathcal{O}(10 \text{ keV}) \lesssim m_\chi < m_{\pi^0}. \quad (4)$$

In this range—also of interest for the experimental proposals in Fig. 2—it is easier to build models that approach $\sigma_{\chi n}^{\max}$. The upper bound kinematically forbids $\bar{\chi}\chi \rightarrow \text{hadrons}$ when $T \lesssim m_{\pi^0}$ which could reduce the DM abundance once a large coupling to nucleons is assumed. The lower bound ensures consistency with bounds from Lyman- α measurements [49], though more stringent bounds exist for IR freeze-in [50].

We now outline the HYPER thermal history. The reheat temperature T_R is much greater than the temperature of the dark sector phase transition but below m_ϕ^i . As discussed above, a UV completion of Eq. (1) using vectorlike quarks permits a larger y_n , and so we assume this scenario for our hadrophilic HYPER model. Integrating out both the heavy vectorlike quark ψ and the initially heavy mediator ϕ leads to an effective operator: $[\alpha_s y_\chi y_n / 2.8 m_n (m_\phi^i)^2] \bar{\chi} \chi G^{a,\mu\nu} G_{\mu\nu}^a$. HYPERs thus freeze-in through this dimension-seven coupling to gluons. This effective operator description is consistent if $T_R \lesssim \min[m_\phi^i/20, m_\psi/20]$, where the factor of 20 Boltzmann suppresses ϕ 's or ψ 's, so that production of DM via these states may be neglected. HYPERs will then be mainly produced at the temperature T_R , i.e., HYPERs UV freeze-in with yield [44]

$$Y_{\text{DM}} \simeq 5.3 \left(\frac{y_n y_\chi \alpha_s}{m_n (m_\phi^i)^2} \right)^2 \frac{M_{\text{Pl}} T_R^5}{g_{s,*} \sqrt{g_*}}. \quad (5)$$

Both T_R and m_ϕ^i , which we adjust to obtain the correct relic abundance, $Y_{\text{DM}} m_\chi \simeq 4.4 \times 10^{-10}$ GeV [51], have no impact on the HYPERs' final direct detection cross section. The y_n^{\max} in Fig. 1 corresponds to $m_\psi = 1.5$ TeV, which in

turn requires $T_R \lesssim 75$ GeV. We have checked that reheat temperatures from 18 GeV up to 75 GeV may result in the correct HYPER abundance over the range of masses in Eq. (4) and for the couplings y_n^{\max} and y_χ^{\max} .

As the Universe cools, the dark sector undergoes a phase transition when the SM bath temperature reaches T_{PT} which results in a significant drop in mass for the mediator $m_\phi^i \rightarrow m_\phi \ll m_\phi^i$. (If χ were a scalar, one might expect its mass to change as a result of this phase transition too. For simplicity, we have assumed χ is a fermion.) While this transition has the effect of increasing the direct detection cross section, we must ensure that this mass drop does not change the DM abundance or lead to new cosmological constraints on the mediator. We assume that any additional dark sector particles and couplings necessitated by the phase transition do not affect the DM energy density or abundance. While the requirement $T_{\text{PT}} \ll m_\pi$ avoids cosmological constraints involving hadrons, there are still processes which need to be sufficiently slow after the phase transition to avoid appreciably changing the DM abundance: $\gamma\gamma \rightarrow \phi$, $\bar{\chi}\chi \rightarrow \gamma\gamma$, $\gamma\gamma \rightarrow \bar{\chi}\chi$, and $\bar{\chi}\chi \rightarrow \phi\phi$.

Inverse decays of pairs of photons to ϕ 's are harmless as long as $2m_\chi > m_\phi$ since ϕ 's cannot decay to DM pairs and instead just decay harmlessly back to photons. Thus, $\gamma\gamma \rightarrow \phi$ only matters when $2m_\chi < m_\phi$ and we must increase m_ϕ to sufficiently prevent $\gamma\gamma \rightarrow \phi$, as we discuss in the Supplemental Material [28].

The requirement that DM annihilations to photons after the phase transition do not deplete its abundance is

$$\sigma v_{\bar{\chi}\chi \rightarrow \gamma\gamma} n_\chi^2 \lesssim 3Hn_\chi, \quad (6)$$

where $\sigma v_{\bar{\chi}\chi \rightarrow \gamma\gamma}$ is given by Eq. (S12) in Supplemental Material [28]. This is satisfied by many orders of magnitude for HYPERs with maximized couplings and minimum mediator mass.

The cross section for the reverse process $\gamma\gamma \rightarrow \bar{\chi}\chi$ is

$$\sigma v_{\gamma\gamma \rightarrow \bar{\chi}\chi} = \frac{y_\chi^2}{2\pi} \left(\frac{y_n \alpha}{4\pi m_n} \right)^2 \frac{T(T^2 - m_\chi^2)^{3/2}}{(T^2 - m_\phi^2/4)^2}, \quad (7)$$

where we have assumed each photon has energy of the order T . The requirement that this process does not appreciably produce DM after the phase transition is

$$\sigma v_{\gamma\gamma \rightarrow \bar{\chi}\chi} n_\gamma^{\text{eq}} n_\gamma^{\text{eq}} \lesssim 3Hn_\chi, \quad (8)$$

where everything is evaluated at $T = T_{\text{PT}}$ since the condition is hardest to satisfy at greater temperatures.

The final potentially troublesome process after the phase transition is $\bar{\chi}\chi \rightarrow \phi\phi$ (see Supplemental Material for cross section [28]). At temperatures above T_{PT} , this is kinematically forbidden since m_ϕ^i is greater than both T_R and m_χ . But after the phase transition (at T_{PT}), we must check that

$$\sigma v_{\bar{\chi}\chi \rightarrow \phi\phi} n_\chi < 3H. \quad (9)$$

We find that HYPERs which satisfy Eq. (9) also avoid present-day indirect detection bounds coming from $\bar{\chi}\chi \rightarrow \phi\phi$, followed by ϕ decays to γ rays. (As discussed in the Supplemental Material, this process is p wave and does not suffer from cosmic microwave background (CMB) constraints [52,53].)

We note that inverse decays $\bar{\chi}\chi \rightarrow \phi$ are innocuous—if active, the produced ϕ 's would promptly decay back to DM pairs and not change the HYPER abundance. For some m_χ and T_{PT} , satisfying Eqs. (8) and (9) requires HYPERs to have $m_\phi > m_\phi^{\min}$ and/or $y_\chi < y_\chi^{\max}$, as we show next.

Maximizing direct detection with HYPERs.—Having estimated $\sigma_{\chi n}^{\max}$ and introduced the hadrophilic HYPER model, we now illustrate how HYPERs can achieve $\sigma_{\chi n}^{\max}$ as a proof of concept. Equations (8) and (9) make this exercise nontrivial and help demonstrate the challenges of constructing a model with cross sections approaching $\sigma_{\chi n}^{\max}$.

As the dark phase transition temperature increases, there are a greater number of processes that could potentially impact the DM abundance following the transition which must be suppressed. This suppression comes at the price of also suppressing $\sigma_{\chi n}$, opposite our goal of discovering how close HYPERs can get to $\sigma_{\chi n}^{\max}$. Thus, we choose the benchmark $T_{\text{PT}} = 1$ MeV. At this temperature, it seems possible to evade the most stringent bounds coming from big bang nucleosynthesis (BBN) on N_{eff} or disturbing the deuteron abundance. We also require by fiat that the phase transition not impact the frozen-in relic abundance.

With these considerations in mind, we now present the $T_{\text{PT}} = 1$ MeV benchmark HYPER space in Fig. 2. Everywhere, we choose model parameters (m_ϕ, y_χ) to maximize $\sigma_{\chi n}$ while evading the processes discussed above. This is done by setting $y_\chi < y_\chi^{\max}$ or $m_\phi > m_\phi^{\min}$ or both, when necessary. Everywhere, $y_n = y_n^{\max}$. Once these constraints are satisfied, HYPERs may be chosen to have y_χ smaller than the value which maximizes $\sigma_{\chi n}$, and there exists a continuous deformation from the 1 MeV benchmark HYPERs to ordinary models of UV freeze-in. The range of HYPER models for $T_{\text{PT}} = 1$ MeV in $(m_\chi, \sigma_{\chi n})$ is shaded and extends all the way down to the UV freeze-in line (with no phase transition), which varies from 10^{-66} to 10^{-62} cm² over the range of DM masses shown for $T_R = 75$ GeV.

The boundary of HYPER space is determined by choosing model parameters (m_ϕ, y_χ) that maximize $\sigma_{\chi n}$ at each DM mass. For $m_\chi > 14$ MeV, HYPERs succeed in saturating $\sigma_{\chi n}^{\max}$ because $\bar{\chi}\chi \rightarrow \phi\phi$ is p -wave suppressed, and heavier m_χ have smaller velocities at T_{PT} . This allows us to set $m_\phi = m_\phi^{\min}$ and $y_\chi = y_\chi^{\max}$ while still satisfying the constraint in Eq. (9). For $3.0 < m_\chi < 14$ MeV, this p -wave suppression is insufficient, and $\bar{\chi}\chi \rightarrow \phi\phi$ must be

suppressed. The largest $\sigma_{\chi n}$ is achieved by setting $m_\phi = m_\phi^{\min}$ and suppressing $y_\chi < y_\chi^{\max}$ sufficiently to satisfy Eq. (9). For $270 \text{ keV} < m_\chi < 3.0 \text{ MeV}$, $\bar{\chi}\chi \rightarrow \phi\phi$ is still the most problematic process after T_{PT} . However, the largest $\sigma_{\chi n}$ is instead achieved by kinematically forbidding this process: we set $m_\phi = E_\chi(T_{\text{PT}})$ (and above m_ϕ^{\min}). Here, $E_\chi(T_{\text{PT}})$ is the energy of a HYPER at the phase transition, and we take into account the dilution of their kinetic energy relative to the SM bath temperature due to many degrees of freedom leaving the SM bath after T_R .

At $m_\chi = 270 \text{ keV}$, there is a sharp drop in the largest $\sigma_{\chi n}$. At this m_χ , setting $m_\phi = E_\chi(T_{\text{PT}})$ results in $m_\phi \geq 2m_\chi$ for all smaller m_χ . Therefore, $\gamma\gamma \rightarrow \phi$ inverse decays pose a serious threat of increasing the DM relic abundance through subsequent $\phi \rightarrow \bar{\chi}\chi$ decays. The best way to prevent these inverse decays from producing an appreciable amount of DM while keeping a detectable $\sigma_{\chi n}$ is to increase m_ϕ to Boltzmann suppress this process. We find that the inverse decays produce less than 10% of the DM abundance for $m_\phi = 21 \text{ MeV}$, and we then set $y_\chi = y_\chi^{\max}$; we have checked that Eq. (8) is satisfied. The lightest m_χ we consider is $m_\chi = \omega_p(T_{\text{PT}})/2 = 48 \text{ keV}$, where $\omega_p(T_{\text{PT}})$ is the plasma frequency at the phase transition. It is possible that longitudinal plasmons mixing with ϕ may allow for $\gamma^* \rightarrow \bar{\chi}\chi$ decays [54]. Careful exploration of this process is postponed to future work.

In summary, HYPERs can have direct detection cross sections as large as $\sigma_{\chi n}^{\max}$ over roughly an order of magnitude in mass, for $14 \text{ MeV} < m_\chi < m_{\pi^0}$, when $T_{\text{PT}} = 1 \text{ MeV}$. Our estimate of $\sigma_{\chi n}^{\max}$ did not consider DM's relic abundance or cosmological history. It is non-trivial that there exists a cosmological story such as HYPERs which can not only achieve $\sigma_{\chi n}^{\max}$ while evading the usual early-Universe constraints, but can do so and still explain the DM relic abundance.

The cost of a large direct detection signal for HYPERs seems to be one of fine-tuning in the dark sector scalar potential. For the models with the largest $\sigma_{\chi n}$, the potential must cause $m_\phi^i \sim \mathcal{O}(100T_R) \rightarrow m_\phi \sim \mathcal{O}(\text{MeV})$ at a late-time phase transition close to $T_{\text{PT}} \sim \mathcal{O}(\text{MeV})$. To do this for $T_R \sim 75 \text{ GeV}$ without contributing a sizable vacuum energy or entropy dump to the SM at T_{PT} requires a quite flat direction in the scalar potential.

Additionally, the phase transition requires a large vacuum expectation value (VEV) at high temperatures to transition to a much *smaller* VEV at lower temperatures. While transitioning from a large value to a small value could occur in simple potentials with two-step phase transitions [55,56], the presence of such disparate energy scales is a significant challenge for model building.

Note that a dark sector phase transition that occurs after or during BBN is not *a priori* excluded, and if viable, a $T_{\text{PT}} < m_\chi$ would kinematically forbid most of the

dangerous processes that can occur after T_{PT} . This would allow the upper edge of HYPER space to move closer to $\sigma_{\chi n}^{\max}$. In principle, if the change in the potential is sufficiently small, one could evade BBN and CMB constraints [57,58], and we leave this and other phase transition investigations to future work [59].

Discussion.—In this Letter, we have addressed questions relevant to the search for sub-GeV DM. (1) We have estimated $\sigma_{\chi n}^{\max}$ for DM coupled to nucleons. In particular, we find cross sections greater than about 10^{-36} – 10^{-30} cm^2 for DM masses $10 \text{ keV} < m_\chi < 100 \text{ MeV}$ are implausible. (2) We have introduced a new type of DM with cross sections as large as $\sigma_{\chi n}^{\max}$, HYPERs. HYPERs populate a parameter space which is imminently testable by future direct detection efforts but has few DM benchmarks.

It would be interesting to see what kinds of hadrophilic DM models other than HYPERs could (nearly) saturate $\sigma_{\chi n}^{\max}$. [Pointlike asymmetric DM may still have a cross section as large as $\sigma_{\chi n}^{\max}$ for $m_\chi \gtrsim \mathcal{O}(10 \text{ MeV})$. However, a mediator with mass m_ϕ^{\min} would be in slight tension with BBN bounds on N_{eff} without further model building [12.] An estimation of $\sigma_{\chi e}^{\max}$ for scattering off electrons and a corresponding HYPER model coupled to electrons would be relevant for a host of proposed electron-recoil-based future experiments. An electron HYPER would have a dark phase transition temperature below m_e . It is an interesting question as to whether such a low phase transition temperature could modify or remove bounds on the mediator from HB stars. We leave a detailed study of the possible models and associated signals and constraints to future work [59].

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