## **Coarsening Scenarios in Unstable Crystal Growth**

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Crystal surfaces may undergo thermodynamical as well as kinetic, out-of-equilibrium instabilities. We consider the case of mound and pyramid formation, a common phenomenon in crystal growth and a long-standing problem in the field of pattern formation and coarsening dynamics. We are finally able to attack the problem analytically and get rigorous results. Three dynamical scenarios are possible: perpetual coarsening, interrupted coarsening, and no coarsening. In the perpetual coarsening scenario, mound size increases in time as  $L \sim t^n$ , where the coarsening exponent is n = 1/3 when faceting occurs, otherwise n = 1/4.

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Introduction.—The still ongoing large interest in instabilities in crystal growth [1] can be motivated by its lying between the practical problem of controlling the growth processes and the fundamental domain of out-of-equilibrium transitions and pattern formation. Even if some phenomena may be studied in one spatial dimension [2], the most interesting physics of surface growth occurs in two spatial dimensions, where rigorous approaches are rare and numerical simulations are more problematic and much more time consuming.

The unstable growth of a crystal surface has some similarities with phase ordering processes, for which the analysis of Bray [3] is the most comprehensive and successful theory (see also Refs. [4,5] for more recent results). However, in two dimensions growth has peculiar features [6], because the natural order parameter, the surface slope **m**, obeys a special constraint ( $\nabla \times \mathbf{m} = 0$ ), so that resulting domain walls must be straight, which is not the case with other phase ordering phenomena. As a consequence, rigorous analytical approaches to crystal growth instabilities are very rare. A paper by Watson and Norris [7], based on the principle of maximal dissipation, and a couple of papers [8,9] providing exact inequalities for the coarsening exponent are some of the few examples. Other interesting, albeit heuristic, approaches had contributed significantly to our understanding of coarsening [10–12].

At the general level, we think that mound formation in two dimensional crystal growth, in spite of being quite an old problem [13], still lacks a systematic and rigorous approach. In this Letter we propose to fill this gap. We start by briefly reviewing the basic phenomenology of unstable crystal growth which is of interest to us and presenting a well established continuum description of the growing surface. Then the central part of the paper follows, i.e., the application of the phase diffusion concept that allows us to face at once a large class of models and symmetries. In this approach, the pattern instability is signaled by a negative phase diffusion coefficient, which implies coarsening, i.e., an increase of the size L of the pattern. In the case of perpetual coarsening, the dependence of the diffusion coefficient on  $\lambda$  allows us to determine the growth law, L(t). Our work gives the first rigorous, general framework for studying unstable crystal growth and we provide important results concerning coarsening scenarios and coarsening exponents.

*Phenomenology and model.*—Here we focus on deposition processes on a high symmetry substrate, where atoms or molecules arrive ballistically and thermally diffuse until they are incorporated into the crystal [1]. A key process, which is the possible cause of the instability, is the attachment to steps: if adatoms stick to ascending steps more efficiently than to descending steps, an uphill current forms and the growing surface destabilizes, forming a mound structure.

Experimental results are available for many systems, especially metals, and different dynamical scenarios have appeared. Cu(100) [14] and Rh(111) [15] are examples of a coarsening process which occurs during the whole experimental time scale. Instead, Pt(111) [16] is a prototype for coarsening which immediately stops or does not even start, while the height of mounds goes on increasing. In some cases, the slopes of the mounds tend to constant values, corresponding to faceting. In other cases, the observed slopes increase as well. Finally, the symmetry of the pattern is related to the unstable orientation: (100) surfaces produce a fourfold pattern, while (111) surfaces produce a threefold pattern [17]. The quantitative determination of the coarsening exponent, when appropriate, is made extremely difficult by the short experimental time scale over which L(t) is measured and by the relatively smallness of the coarsening exponent,  $n \leq \frac{1}{3}$ .

Theoretical work has accompanied experiments with kinetic Monte Carlo simulations [18] and with continuum

approaches [6], where the dynamics of the local height of the surface,  $h(\mathbf{x}, t)$ , is governed by a partial differential equation. Much effort has been devoted to give robustness to the equations, while the equations themselves have been mainly studied numerically. Below we propose a more systematic and rigorous approach in the continuum limit, starting from the well established class of equations

$$\frac{\partial h(\mathbf{x}, t)}{\partial t} = -\nabla \cdot \left[ \mathbf{j}(\nabla h) + \nabla(\nabla^2 h) \right] \equiv -\nabla \cdot \mathbf{J}_{\text{tot}}, \quad (1)$$

whose conservative form signals that, at the experimental conditions usually set for these deposition processes, overhangs and evaporation are negligible. The total current,  $\mathbf{J}_{tot}$ , is composed of two terms: the nonequilibrium, slope dependent current,  $\mathbf{j}(\nabla h)$ , describes the effects of the Ehrlich-Schwoebel barrier, which hinders adatoms from sticking to the lower step, with  $\mathbf{j} \simeq \nabla h$  for  $|\nabla h| \ll 1$  [13]; the second term,  $\nabla(\nabla^2 h)$ , is the Mullins term, describing thermal detachment of adatoms from steps and nonequilibrium effects [19]. In Eq. (1), the white noise due to the flux can be omitted [3]. We would like to highlight that we do not give explicit form to the slope dependent  $\mathbf{j}$ : our analytical approach embraces any current  $\mathbf{j}$ . We can even add that Eq. (1) is also relevant for thermodynamically unstable surfaces [20].

The method.—Equation (1) admits the trivial solution  $h \equiv 0$ , corresponding to the flat profile. Setting  $h = \delta \exp(\omega t + i\mathbf{k} \cdot \mathbf{x})$  and linearizing in  $\delta$  yields  $\omega(k) = k^2 - k^4$ , where  $k = |\mathbf{k}|$ , showing linear exponential growth, until the nonlinearity can no longer be neglected.

The amplitude growth of mounds is thus fast, while wavelength rearrangement (if any) is slow and follows a diffusion process, as seen below. At short time scales the structure assumes a periodic pattern defined by two basis wave vectors  $\mathbf{q}_1, \mathbf{q}_2$ , or, similarly, by the two phases  $\varphi_i =$  $\mathbf{q}_i \cdot \mathbf{x}$ . The slow evolution of the phase makes it legitimate to introduce, besides the fast variable  $\mathbf{x}$ , a slow dependence on time and space, T and  $\mathbf{X}$ , so that the local wave vector  $\mathbf{q} = \mathbf{q}(T, \mathbf{X})$ . Owing to the diffusion character of the phase, we expect  $T = \varepsilon^2 t$  and  $\mathbf{X} = \varepsilon \mathbf{x}$ , where  $\varepsilon$  is a small parameter measuring the long wavelength modulation (small gradient) of the phase. It is convenient to introduce slow phases, related to the fast one by  $\psi_i = \varepsilon \varphi_i$ , so that  $\mathbf{q}_i = \nabla_{\mathbf{x}} \varphi_i = \nabla_{\mathbf{x}} \psi_i$ . In a multiscale spirit, from these definitions together with  $h = h_0 + \varepsilon h_1 + \cdots$ , the following expansions for the operators hold:

$$\partial_t = \varepsilon [(\partial_T \psi_1) \partial_{\varphi_1} + (\partial_T \psi_2) \partial_{\varphi_2}], \qquad (2)$$

$$\nabla = \nabla_0 + \varepsilon \nabla_{\mathbf{X}},\tag{3}$$

with  $\nabla_0 = \mathbf{q}_1 \partial_{\varphi_1} + \mathbf{q}_2 \partial_{\varphi_2}$  and  $\nabla_{\mathbf{X}} = (\partial_X, \partial_Y)$ . Finally, the current **j** reads

$$\mathbf{j}(\nabla h) = \mathbf{j}(\nabla_0 \tilde{h}_0) + \varepsilon \mathcal{J}(\nabla_0 \tilde{h}_1 + \nabla_\mathbf{X} \tilde{h}_0), \qquad (4)$$

where  $\mathcal{J}$  is the Jacobian matrix. Introducing the above expansions into Eq. (1) we obtain successively higher order contributions in powers of  $\varepsilon$ . To order  $\varepsilon^0$  we obtain

$$0 = \nabla_0 \cdot [\mathbf{j}(\nabla_0 \tilde{h}_0) + \nabla_0 (\nabla_0^2 \tilde{h}_0)] = \nabla_0 \cdot (\mathbf{J}_0)_{\text{tot}} \equiv \mathcal{N}[\tilde{h}_0],$$
(5)

which is a nonlinear equation satisfied by the steady-state profile  $\tilde{h}_0$ . Given high symmetry substrates, the stronger condition  $(\mathbf{J}_0)_{\text{tot}} = 0$  is fulfilled. Then, to first order we obtain

$$\mathcal{L}[\tilde{h}_1] = g(\tilde{h}_0, \psi_1, \psi_2), \tag{6}$$

where

$$\mathcal{L}[\tilde{h}_1] \equiv -\nabla_0 \cdot \left[ \mathcal{J}(\nabla_0 \tilde{h}_1) + \nabla_0 (\nabla_0^2 \tilde{h}_1) \right]$$
(7)

is the Fréchet derivative of  $\mathcal{N}$ , and

$$g \equiv (\partial_T \psi_1) \partial_{\varphi_1} \tilde{h}_0 + (\partial_T \psi_2) \partial_{\varphi_2} \tilde{h}_0 + \nabla_0 \cdot [\mathcal{J}(\nabla_{\mathbf{X}} \tilde{h}_0) + \nabla_{\mathbf{X}} (\nabla_0^2 \tilde{h}_0) + \nabla_0 (\nabla_1^2 \tilde{h}_0)].$$
(8)

In order to avoid secular terms, we use the Fredholm alternative theorem [21], according to which Eq. (6) has solutions if and only if  $\langle v, g \rangle = 0$  [22], where  $\mathcal{L}^{\dagger}[v] = 0$ .

While the derivation of the phase equation can be achieved for any nonlinear equation, we focus here on Eq. (1) such that  $\mathcal{L}$  is a self-adjoint operator,  $\mathcal{L}^{\dagger} = \mathcal{L}$ . This condition is equivalent to saying that the Jacobian  $\mathcal{J}$ is symmetric, which, in fact, is not a restriction: all surface currents **j** discussed in the literature provide a symmetric  $\mathcal{J}$ . Thanks to the translational invariance of  $\mathcal{N}$  with respect to the space variable, we easily obtain nontrivial solutions of the form  $v_i = \partial_{\varphi_i} h_0$ , i = 1, 2 (Goldstone mode). This leads us to two diffusion equations (i = 1, 2)

$$\partial_T \psi_i = \frac{\partial \psi_\alpha}{\partial X_\beta \partial X_\gamma} \tilde{D}^{i\alpha}_{\beta\gamma}, \qquad \alpha, \beta, \gamma = 1, 2, \qquad (9)$$

where the diffusion coefficients have the following expressions:

$$\tilde{D}^{1\alpha}_{\beta\gamma} = \left[\frac{\langle h_1, c^{\alpha}_{\beta\gamma} \rangle \langle h_2, h_2 \rangle - \langle h_2, c^{\alpha}_{\beta\gamma} \rangle \langle h_1, h_2 \rangle}{\langle h_1, h_1 \rangle \langle h_2, h_2 \rangle - \langle h_1, h_2 \rangle^2}\right]$$
(10)

and  $\tilde{D}_{\beta\gamma}^{2\alpha} \stackrel{1 \leftrightarrow 2}{=} \tilde{D}_{\beta\gamma}^{1\alpha}$ . Here we have introduced the more compact notation  $h_j = \partial_{\varphi_j} \tilde{h}_0 = \partial_j \tilde{h}_0$ , and

$$-c^{\alpha}_{\beta\gamma} = q_{\delta\nu}\partial_{\delta} \left[ \mathcal{J}_{\nu\gamma} \frac{\partial h_0}{\partial q_{\alpha\beta}} \right] + 2q_{j\gamma}q_{l\beta}\partial_{\alpha}\partial_{l}\partial_{j}h_0 + 3\nabla_0^2 q_{\nu\beta}\partial_{\nu} \frac{\partial h_0}{\partial q_{\alpha\gamma}} + \delta_{\beta\gamma}\nabla_0^2 \partial_{\alpha}h_0,$$
(11)

where the use of the zeroth order relation  $\mathbf{j}(\nabla_0 \tilde{h}_0) = -\nabla_0 (\nabla_0^2 \tilde{h}_0)$  has allowed us to replace the current with derivatives of the steady profile.

We conclude this part stressing that our  $\epsilon$  expansion might continue at higher order, leading to nonlinear terms in Eqs. (9). We refer the reader to the discussion in Ref. [2], Sec. VIC.

Pattern symmetries and phase diffusion equations.—For definiteness we focus in the following on square (fourfold) and hexagonal (sixfold) patterns. In the square case, we set  $\mathbf{q}_1 = q(1, 0)$  and  $\mathbf{q}_2 = q(0, 1)$  and, exploiting parity and fourfold symmetry for  $\tilde{h}_0$ , the physical properties are equivalent upon the changes  $\varphi_1 \leftrightarrow \varphi_2$ . In the hexagonal case, we have  $\mathbf{q}_1 = q(1/2, \sqrt{3}/2)$  and  $\mathbf{q}_2 =$  $q(1/2, -\sqrt{3}/2)$ , and parity and sixfold symmetry imply invariance under the changes ( $\varphi_1 \leftrightarrow \varphi_2$ ) and ( $\varphi_1 \rightarrow -\varphi_2$ ,  $\varphi_2 \rightarrow \varphi_1 + \varphi_2$ ). The interesting result is that, for both symmetries, Eqs. (9) assume a much simpler form [23]:

$$\partial_T \psi_1 = (\psi_1)_{11} D_{11} + (\psi_1)_{22} D_{22} + (\psi_2)_{12} D_{12},$$
 (12a)

$$\partial_T \psi_2 = (\psi_1)_{12} D_{12} + (\psi_2)_{11} D_{22} + (\psi_2)_{22} D_{11},$$
 (12b)

with only three nonvanishing diffusion coefficients. The hexagonal pattern enjoys an additional property:

$$D_{11} - D_{22} - D_{12} = 0, (13)$$

leaving us with only two independent diffusion coefficients.

Phase instability means wavelength rearrangement, leading to coarsening. To investigate the stability of the pattern we set  $\psi_{1,2}(\mathbf{X}, T) = \psi_{1,2}^{(0)} \exp(\Omega T) \exp(i\mathbf{K} \cdot \mathbf{X})$ , where instability is signaled by at least one positive eigenvalue  $\Omega_{1,2}(\mathbf{K})$ . In the hexagonal case we straightforwardly find from Eqs. (12) that

$$\Omega_1 = -D_{22}K^2, \qquad \Omega_2 = -D_{11}K^2.$$
 (14)

Since  $D_{ij}$  are expressed in terms of integrals involving the steady periodic pattern  $h_0$  [see Eq. (10)], stability can be linked to the property of steady-state solutions only. It is a simple matter to show that  $D_{22}$  is positive, thus  $\Omega_1 < 0$ . The analysis of  $D_{11}$  is much more involved. After several manipulations we find

$$D_{11} = \frac{4q^{7/4}}{\langle h_1^2 \rangle} \partial_q(q^{5/4} \langle h_{12}^2 \rangle) \equiv f(q) \mathcal{A}'(q).$$
(15)

The sign of  $D_{11}$  (and thus of  $\Omega_2$ ) is given by the sign of the slope of the function  $\mathcal{A} = (q^{5/4} \langle h_{12}^2 \rangle)$  with respect to q. In the one-dimensional models studied in Ref. [2] this function was found to be the amplitude of the steady-state solutions. The present study reveals a new class of dynamics where the relevant quantity is  $\mathcal{A}(q)$ , having a more abstract meaning than just the amplitude itself. At present a simple physical interpretation of this function is missing.

For square symmetry, the spectrum is anisotropic, depending on the angle  $\theta$  between **K** and the *X* axis. However, symmetry imposes that the growth rate may be maximal along two directions: (i)  $\theta = 0$ , for which  $\Omega_1^0(K) = -D_{22}K^2$  and  $\Omega_2^0(K) = -D_{11}K^2$ , and (ii)  $\theta = \pi/4$ , for which  $\Omega_1^{\pi/4}(K) = -(D_{11} + D_{22} - D_{12})K^2/2$  and  $\Omega_2^{\pi/4}(K) = -(D_{11} + D_{22} + D_{12})K^2/2$ . Again, the stability is dictated by the sign of diffusion coefficients: we find that the eigenvalues  $\Omega_1^{0,\pi/4}$  are negative, while the eigenvalues  $\Omega_2^{0,\pi/4}$  have no fixed sign:

$$D_{11} = \frac{1}{\langle h_1^2 \rangle} [\partial_q (q^3 \langle h_{11}^2 \rangle) + q^3 \partial_q \langle h_{12}^2 \rangle$$
$$+ q^2 \langle h_{12}^2 \rangle], \qquad (16a)$$

$$D_{11} + D_{22} + D_{12} = \frac{4}{\langle h_1^2 \rangle} \left[ \frac{1}{2} q^3 \partial_q \langle h_{11}^2 \rangle + q^2 \langle h_{11}^2 \rangle + \frac{1}{2} q^3 \partial_q \langle h_{12}^2 \rangle + 2q^2 \langle h_{12}^2 \rangle \right].$$
(16b)

Coarsening scenarios and coarsening exponents.—Even if an exact determination of diffusion coefficients can only be done numerically, there are two crucial limits allowing analytical treatment: the small amplitude limit  $(k \rightarrow k_{MAX} = 1)$  and the large wavelength or large amplitude limit. The former provides the proof of the existence of different coarsening scenarios, the latter provides the explicit values of coarsening exponents.

For the small amplitude limit, we have considered an isotropic current of the form  $\mathbf{j}(\mathbf{m}, c_2, c_4) = \mathbf{m}(1 + c_2\mathbf{m}^2 + c_4\mathbf{m}^4)$  and we have found [24] steady solutions and diffusion coefficients for both square and hexagonal symmetries. In both cases, the phase stability is controlled by the amplitude  $a_1(q)$  of the steady state: we have instability, i.e., coarsening, if  $a'_1(q) < 0$  (see Fig. 1).



FIG. 1. The amplitude of stationary solutions as a function of q for square symmetry  $(2q_{MAX}^2 = k_{MAX}^2 = 1)$ : the full line indicates the branch along which the system will coarsen; along the dashed line there is no coarsening. Branches marked by the thinnest line correspond to a larger value of  $c_4$ . Inset: The three possible scenarios for the growth model in two dimensions found in the limit  $k \rightarrow k_{MAX}$ , in which the sign of the diffusion coefficients that can give instability is linked to the behavior of the amplitude a with respect to the wavelength  $\lambda$ . We have coarsening (full line), no coarsening (dashed line), and interrupted coarsening (dotted line).

The sign of this derivative is determined by the coefficients  $c_2$  and  $c_4$ : perpetual coarsening occurs if  $c_2 < 0$ ,  $c_4 \le 0$  (or  $c_2 > 0$ ,  $c_4 < 0$ ); no coarsening if  $c_2 > 0$ ,  $c_4 > 0$ ; and coarsening up to a critical wavelength (interrupted coarsening) if  $c_2 < 0$ ,  $c_4 > 0$ . The basic three scenarios are illustrated in the inset of Fig. 1.

Perpetual coarsening is determined by a phase instability occurring for any q. In this case we can extract the coarsening exponent n,  $L(t) \approx t^n$ , through the following dimensional law:

$$|D(q)| \approx \frac{L^2}{t},\tag{17}$$

with  $q = 2\pi/L$ . The application of Eq. (17) has always given values in agreement with known results, both in one dimension [2] and in two dimensions [5].

We insist on highlighting that the form of **j** is arbitrary and that here we shall only distinguish between two broad classes of systems: those which exhibit slope selection and those which do not. In the first case the current **j**(**m**) has zeros for finite values of the slope **m**<sup>\*</sup> [as, for example, with **j** = **m**(1 - **m**<sup>2</sup>)], so that pyramids will grow in size but with a slope tending to the constant value **m**<sup>\*</sup>, leading to faceting. This implies that **m**<sup>\*</sup> =  $(\partial_x h_0, \partial_y h_0)$  is constant, except along domain walls that have a finite but small thickness. We first consider the square symmetry, so, for example,

$$\langle h_{11}^2 \rangle = \frac{1}{(2\pi)^2} \int_0^\lambda dx \int_0^\lambda dy \frac{1}{q^2} \left( \frac{\partial^2 h_0}{\partial x^2} \right)^2 = c_{11} \lambda^3 + o(\lambda^3),$$

where  $c_{11}$  is a positive constant. With the same reasoning, at the leading order in  $\lambda$  we find  $\langle h_{12}^2 \rangle = c_{12}\lambda^3$  and  $\langle h_{1,2}^2 \rangle = c_{\varphi}\lambda^2$ . Therefore, we get  $D_{11} = -2qc_{12}/c_{\varphi}$ , which is negative, signaling instability. For the other coefficient we have  $(D_{11} + D_{22} + D_{12}) = 2q(c_{12} - c_{11})/c_{\varphi}$ , with  $c_{11} > c_{12}$ for phase instability. Plugging the results for  $D_{ij}$  into Eq. (17) we finally obtain

$$L \sim t^{1/3}$$
. (18)

A similar analysis for hexagons allows us to determine [Eq. (16)] that they have exactly the same behavior with  $\lambda$  as for the square symmetry, meaning that the coarsening exponent n = 1/3 also holds for sixfold symmetry.

We have also analyzed the coarsening exponents for models without slope selection in the steady pattern: when *L* increases, the slope increases as well. Assuming that the mound profile changes only along one direction while it remains constant along the perpendicular one, we can find the asymptotic profile. Thus, for a current that behaves asymptotically (large slope) as  $\mathbf{j}(\mathbf{m}) \simeq 1/|\mathbf{m}|^{\beta}$ ,  $\beta > 1$ , we have  $1/|\mathbf{m}|^{\beta} = -\partial^2 m/\partial x^2$ . By using its solution, we have finally obtained the result

$$L \sim t^{1/4} \tag{19}$$

for both symmetries and for any values of  $\beta$ , as in the onedimensional case [2].

*Conclusions and discussion.*—Time and length scales of the emerging structure have been investigated within the phase diffusion notion, which has allowed us to relate the growth dynamics to the properties of stationary solutions. The sign of the coefficients that dictate instability is related to some abstract function [see Eq. (15)] that depends on steady-state solutions. In the limit of small amplitude the abstract function coincides with the amplitude of the pattern. In this case three scenarios, namely perpetual coarsening, no coarsening, and interrupted coarsening, are possible. This is the first analytical evidence of such dynamical scenarios in two-dimensional growth models.

As for the coarsening exponents, they deserve special discussion. In fact, while the result [Eq. (18)] for a faceted sixfold pattern and the result [Eq. (19)] for an unfaceted pattern agree with numerics and scaling considerations [11,25], the exponent n = 1/3 for a faceted square pattern seems to be in contradiction with some numerics [25,26], where a slower coarsening n = 1/4 is reported. These authors argue that in the square case the coarsening dynamics may be slaved to the appearance of roof tops [26], a type of domain wall which is not present in a regular lattice of square pyramids, where only the so called *pyramid* edges appear [27]. This type of dislocation, according to Refs. [25,26], plays a major role in their numerical simulations, leading to a slowing of coarsening: n = 1/4 instead of n = 1/3. However, more recent results [28] show that such topological defects may or may not appear, depending on the explicit form of the slope dependent current. Therefore, from the point of view of numerical simulations, the faceted square case does not give a unique picture. We should also add that in Refs. [25,26] the square pattern was pointed out as metastable and therefore defect generation was required to overcome the metastability barrier, but we have shown exactly that the square pattern is linearly unstable with respect to phase fluctuations.

A theory of coarsening in the presence of topological defects is beyond the reach of the present study. However, our results support the idea that coarsening can take place via pyramid coalescence, without the assistance of defect generation. Therefore, since defect occurrence was found to slow down coarsening, our analysis might suggest that there always exists a faster channel for dynamics, i.e., without the intervention of topological defects. It would be an important future line of research to see whether or not the presence of defects, or the lack thereof, is a fundamental ingredient for some specific equations, or rather whether it depends on initial conditions, boundary conditions, system size, etc.

All of these results have been established without evoking any specific form of the slope dependent current  $\mathbf{j}(\mathbf{m})$ , therefore pointing to the existence of a universality class. Furthermore, the results are independent of the considered symmetries: hexagons and squares. It would be an interesting task for future research to see whether or not this conclusion survives for the three other Bravais lattices (rectangular, rectangular centered, and oblique). Finally, we point out that unstable growth on a (111) surface produces a threefold pattern, which does not fall within the Bravais lattices. It is an open question to understand how such pattern can be analyzed within our approach.

A last word on the experimental results is appropriate. While the large variability of experimental values for n [6,17] prevents a quantitative comparison, our different dynamical scenarios for coarsening are well observed [14–16].

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$$D^{i\alpha}_{\beta\gamma} = \begin{cases} \tilde{D}^{i\alpha}_{\beta\gamma} & \beta = \gamma\\ \tilde{D}^{i\alpha}_{\beta\gamma} + \tilde{D}^{i\alpha}_{\gamma\beta} & \beta \neq \gamma \end{cases}$$
(20)

and to assume  $\beta \leq \gamma$  in the diffusion equations [Eq. (9)].

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