Jet formation from bubbles near a solid boundary in a compressible liquid: Numerical study of distance dependence

Christiane Lechner, ^{1,2,*} Werner Lauterborn, ¹ Max Koch, ¹ and Robert Mettin ¹ Drittes Physikalisches Institut, Universität Göttingen, Friedrich-Hund-Platz 1, 37077 Göttingen, Germany ² Institute of Fluid Mechanics and Heat Transfer, TU Wien, Getreidemarkt 9, 1060 Vienna, Austria



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A small spherical bubble of high internal pressure is inserted into water at constant ambient pressure as a model of a laser-induced bubble. Its subsequent dynamics near a flat solid boundary is studied in dependence on the distance of the bubble to the boundary by numerically solving the Navier-Stokes equations with the help of the open source software environment OpenFOAM. Implemented is the finite-volume method for discretization of the equations of motion and the volume-of-fluid method for capturing the interface between the bubble interior and exterior. The bubble contains a small amount of noncondensable gas that is treated as an ideal gas. The liquid is water obeying the Tait equation. Surface tension is included where necessary. The evolution of the bubble shape and a selection of pressure and velocity fields are given for normalized distances $D^* = D/R_{\text{max}}$ between 0 and 3 (D is the initial distance of the bubble center to the boundary and R_{max} is the maximum radius the bubble would attain without any boundary). The value $R_{\text{max}} = 500 \,\mu\text{m}$ is chosen for the study. Normal axial-jet formation (\sim 100 m/s) by axial flow focusing is found for 0.24 \leq $D^* \leq 3$ and the change to a different type of axial-jet formation (~1000 m/s) by annularliquid-flow collision for bubbles very close to the solid boundary ($0 \le D^* \le 0.2$). The transition region (0.2 $< D^* < 0.24$) is characterized by additional inbound and outbound annular jets. Remarkably, the inclusion of the viscosity of the water is decisive to get the fast jets.

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I. INTRODUCTION

It was the erosion problem on ship propellers that, more than 100 years ago, drew attention to bubbles in liquids [1]. It took some time, however, until the first ideas arose [2] of how bubbles could destroy obviously any material. Experiments with bubbles near boundaries had to be conceived and a theoretical description of the respective bubble motion had to be developed [3–5]. Progress for experiments came from high-speed instrumentation, in particular high-speed photography and holography (see the reviews by Lauterborn and Hentschel [6,7] and the book chapter by Lauterborn and Kurz [8]). Progress for theory came from (at the time) high-speed numerical simulations in combination with the development of numerical codes [9], later in particular from the boundary integral method [10–15]. Nowadays, a large variety of codes is available for bubble dynamics and jet formation near boundaries (see, e.g., [16] and the references therein, and [17–20] for recent developments).

Besides high-speed instrumentation and computation, suitable bubbles had to be provided for investigation. The preparation of single bubbles or bubble configurations for experiments needs some effort. For single, at generation highly spherical bubbles near boundaries (first mainly solid

^{*}Corresponding author: christiane.lechner@tuwien.ac.at

boundaries) laser-induced bubbles [21–24] became the method of choice. Thus it was laser-induced bubble shapes that were first compared by Lauterborn and Bolle [25] with the respective shapes from numerical simulations of jet-forming bubbles near a flat solid boundary done by Plesset and Chapman [9]. Reasonable agreement was obtained concerning the development of the liquid jet towards the solid boundary by involution of the top of the bubble and with respect to jet velocities. The experimental work contains some more examples of jet formation and jet velocities of bubbles near a solid boundary beyond the numerical calculations, feasible then, that stop at jet impact onto the opposite bubble wall.

Subsequently, the laser-bubble technique was employed to study various hitherto unreachable aspects of bubble dynamics. Vogel and Lauterborn [26,27] studied shock-wave emission and the flow field that leads to jet formation. Moreover, Vogel *et al.* [28] presented images of bubbles in top and side views with jet formation and torus-bubble collapse for different normalized distances D^* of the bubble to a solid boundary. Here D^* is defined as

$$D^* = \frac{D}{R_{\text{max}}},\tag{1}$$

where D is the initial distance of the bubble center to the boundary and R_{max} the maximum radius the bubble would attain without any boundary. Further examples of the use of laser-induced bubbles were given by Tomita and Shima [29], Testud-Giovanneschi et al. [30], Ward and Emmony [31], and Ohl et al. [32]. Tomita and Shima [29] conducted a series of experiments with laser-induced bubbles in different configurations from bubbles near solid boundaries (plane, concave, and convex), near a free surface, and near an elastic boundary to two-bubble interaction in free liquid and near a solid boundary. In all these studies, bubble shapes were given to build a view on how jets develop and proceed under various circumstances. Testud-Giovanneschi et al. [30] presented streak images from single-bubble oscillation with shock-wave radiation as well as from two-bubble interaction with attraction and repulsion according to the relative phases of oscillation. Ward and Emmony [31] measured the pressure distribution around a laser-induced bubble ($R_{\text{max}} = 1.14 \text{ mm}$) collapsing near a solid boundary ($D^* = 1.7$). They experimentally confirmed the pressure hump that develops on the distal side of the bubble from the boundary as predicted by Blake et al. [10] for an empty bubble in an incompressible liquid. Ohl et al. [32] extended the time resolution to 20×10^6 frames/s (50 ns only between consecutive frames) and thus could resolve the bubble collapse phase better. They gave an example of torus-bubble splitting at collapse of a bubble near a solid boundary, a phenomenon also observed before upon first [29] and second and third collapse [21] and later in the interaction of two laser-induced bubbles [33] (see also [34]).

As to the erosion problem from bubbles, Isselin et al. [35] and Philipp and Lauterborn [36] made a thorough experimental investigation on single-bubble dynamics in dependence on the normalized distance to a solid boundary for evaluating the damage potential of bubbles collapsing nearby. Similar studies had been done before with spark-induced bubbles [37]. It seems that only the direct contact of a bubble with a nearby solid boundary leads to observable damage, by either jet impact or (torus-)bubble collapse. However, the knowledge still was not sufficient for a detailed experimental or theoretical picture of bubble collapse and the induced erosion. Therefore, research proceeded with both experiments and numerics. Tong et al. [38] experimentally and numerically studied a laser-induced bubble at $D^* = 1.2$ and 0.92 and described a special form of splash, the Blake splash [39]. It occurs for bubbles near a solid boundary $(D^* \sim 1)$ by the collision of the outward flow underneath the bubble (between the bubble and boundary) from the jet that has hit the lower (opposite) bubble wall and the inflow of liquid along the solid surface from the collapsing bubble. When both flows meet underneath the bubble an upward flow leads to an indentation of the lower bubble wall and to a surface wave running up inside the bubble along the outer bubble wall. Splitting of the bubble may occur, when the splash gets so extended as to reach the opposite bubble wall. More results on the Blake splash can be found in works by Brujan et al. [40] and Lauterborn *et al.* [41].

Whereas high-speed photography is best in delivering bubble shapes (including jets) for comparison with theory [5,25,28,29,32,42–46], numerical simulations are able to also provide, for instance, pressure and velocity fields besides the bubble shapes (e.g., [38,39]). There have been and are however efforts to also visualize the flow field around bubbles experimentally (see the early review by Lauterborn and Vogel [33] as well as [27,28,47]). More recent works are from Kröninger et al. [48] and Reuter et al. [49]. Particle tracking velocimetry was used by Kröninger et al. [48] to measure the flow field in the vicinity of a collapsing laser-induced bubble including jet formation near a solid boundary. In this method, the liquid is seeded with microparticles and velocity vectors are determined from their displacement between two frames of a high-speed photographic series. Reasonable agreement with simulations done with the boundary integral method was obtained. A digital presentation method for flow fields from experiments was introduced by Reuter et al. [49] that they call Lagrangian ink mapping. In this visualization method fluid elements are (digitally) color coded and their displacement with time from the experimental measurements is followed. The method is similar to experiments with analog monochrome ink, but in the digital version with more colors and with extended possibilities. This visualization technique may be transferred to numerical results to better present the motion of flows for human perception.

As to the pressure in the liquid, the shock waves from bubble collapse were measured early on to high precision, first for acoustic cavitation bubbles [50,51] and then also for laser-induced bubbles [26,52], whereas numerical simulations were lagging. Upon bubble collapse, a sequence of shock waves may be emitted [21]. Several authors have looked into this topic in more detail [31,42,45,53,54]. The following picture emerged for bubbles collapsing near a flat solid boundary: A first pressure wave (the laser-induced shock wave not counted) is emitted when the jet hits the opposite bubble wall. As the now toroidal bubble is still collapsing, at least a second shock wave (a torus shock wave) is emitted at bubble minimum, but the bubble may break up into several parts and then more shock waves are emitted. Recently, this picture has been augmented for $D^* \leq 0.2$ by an additional shock wave resulting from the self-impact of an inbound annular jet, before the axial jet hits the opposite bubble wall [55].

It is only recently that the pressure waves from bubbles collapsing near solid boundaries could also be calculated and compared with experimental findings [16,41,55–63]. In these works, very different bubble models and initial conditions are studied from (initially) spherical, cylindrical, or planar bubbles (e.g., [58]), axisymmetric bubbles (e.g., [46,59]), and three-dimensional bubbles [19,60] in a constant external pressure field to shock-induced bubble collapse near boundaries as in lithotripsy [56,57]. Studies that also calculate the influence on the solid surface of the shock waves emitted and of the jets are those from Chahine [61] and Hsiao *et al.* [62]. They present pit depths and widths for different materials from numerical simulations.

The main results on bubble dynamics obtained with laser-induced bubbles (among others) up to 2010 can be found in the reviews by Lauterborn *et al.* [64,65]. A review on the shock waves encountered in connection with laser-induced bubbles has been given by Lauterborn and Vogel [66].

The dynamics of bubbles near solid boundaries is dominated by the phenomenon of jet formation. Almost any of the already cited works contain information on jet formation from bubbles near solid surfaces. However, jet formation occurs not only with solid boundaries, but for a larger, in fact huge, class of bubbles. For instance, there exists a large body of studies on jet formation near boundaries other than solid ones. These lie outside the range of the present work; we just mention the efforts to unite different jet-inducing mechanisms, including free and solid boundaries [67,68], by the concept of the Kelvin impulse set forth by Benjamin and Ellis [5] and developed further by Blake *et al.* [69,70]. Moreover, bubbles are used for cleaning of contaminated surfaces with acoustic waves (see, e.g., [71–73]). In this context, jets in sound fields have been studied for a long time (see, e.g., [74–77]). Owing to the stochastic nature of bubble formation in acoustic fields, however, studies with single acoustic bubbles are difficult. Laser-induced bubbles helped also in this case with their flexibility in generation and placement into the liquid [78,79]. Jet and shock-wave formation together with induced flows along the surface were singled out as the main actors. A rise

in temperature by jet impact and bubble collapse seems not to be an issue [19]. The present study can be considered a contribution to the problem with a model of laser-induced bubbles.

The intention of the present study is to explore the increased numerical possibilities available through the recent progress in software development to solve the Navier-Stokes equations together with computational speed to overcome prohibitive time limitations. The aim is a numerical code and a database for the prediction of the collapse behavior of bubbles near solid boundaries and for comparison with experimental data. Hopefully then, a consistent picture and understanding emerge of the astounding destructive power of bubbles near boundaries.

The work is organized as follows. The equations of motion and the equations of state for the bubble contents and the liquid are given in Sec. II. The numerical implementation of the equations is briefly sketched in Sec. III. The results are presented in Sec. IV with bubble shapes, flow fields, and pressure fields in dependence on the normalized distance D^* in the range [0, 3]. A discussion of the results is given in Sec. V, followed by conclusions in Sec. VI.

II. BUBBLE MODEL

A bubble model for a cold liquid [a liquid far from its boiling point (cf. [1])] with the following properties is used. The bubble contains a constant, small amount of noncondensable gas to comply with experiments [80–82]. The vapor pressure is small compared to the ambient pressure and is neglected. The liquid is Tait compressible for inclusion of pressure waves up to weak shock waves [16]. Thermodynamic effects and mass exchange through the bubble wall are neglected.

A. Equations of motion

The equations of motion are formulated for a "single fluid," i.e., with one density field $\rho(x, t)$, one velocity field U(x, t), and one pressure field p(x, t), satisfying the Navier-Stokes and continuity equations, respectively,

$$\frac{\partial(\rho \boldsymbol{U})}{\partial t} + \nabla \cdot (\rho \boldsymbol{U} \otimes \boldsymbol{U}) = -\nabla p + \rho \boldsymbol{g} + \nabla \cdot \mathbb{T} + \boldsymbol{f}_{\sigma}, \tag{2}$$

$$\frac{\partial \rho}{\partial t} + \nabla \cdot (\rho U) = 0, \tag{3}$$

where ∇ denotes the gradient, ∇ · is the divergence, and \otimes is the tensorial product. In addition, g is the gravitational acceleration. Further, \mathbb{T} is the viscous stress tensor of a Newtonian fluid

$$\mathbb{T} = \mu \left[\nabla U + (\nabla U)^T - \frac{2}{3} (\nabla \cdot U) \mathbb{I} \right], \tag{4}$$

with the viscosity field $\mu(x, t)$ and \mathbb{I} the unit tensor.

Surface tension is treated as a force density field $f_{\sigma}(x,t)$ (see, e.g., [83]). In the surface integral

$$f_{\sigma}(\mathbf{x},t) = \int_{S(t)} \sigma \kappa(\mathbf{x}') \mathbf{n}(\mathbf{x}') \delta(\mathbf{x} - \mathbf{x}') dS', \tag{5}$$

 σ represents the surface tension coefficient (taken as constant, $\sigma = 0.0725$ N m⁻¹ for water), κ is twice the mean curvature of the interface, and n is the unit vector normal to the interface, taken to point from the gas into the liquid. In addition, $\delta(x - x')$ denotes the Dirac delta in three dimensions, with $x' \in S(t)$ a point on the interface and x the point at which the equation is evaluated.

The influence of gravity was found to be negligible for the small bubbles of maximum radius $R_{\text{max}} = 500 \ \mu\text{m}$ studied. Therefore, gravity was omitted in the equations of motion. Surface tension is included, except for larger distances of the bubble from the boundary, where it does not play a significant role. The viscosity of the liquid and of the gas is included because it was found essential, in particular for bubbles in close vicinity to the solid boundary.

In order to distinguish between liquid (*l*) and gas (*g*), volume fraction fields $\alpha_l(\mathbf{x}, t)$ and $\alpha_g(\mathbf{x}, t)$ are introduced with $\alpha_l = 1$ in the liquid phase, $\alpha_l = 0$ in the gas phase, and $\alpha_g(\mathbf{x}, t) = 1 - \alpha_l(\mathbf{x}, t)$.

The position of the interface is then given implicitly by the transition of α_l from 1 to 0. The viscosity field $\mu(\mathbf{x},t)$ can be written as $\mu(\mathbf{x},t) = \alpha_l(\mathbf{x},t)\mu_l + \alpha_g(\mathbf{x},t)\mu_g$ (see, e.g., [84]). The dynamic viscosities μ_l of the liquid and μ_g of the gas are taken to be constant ($\mu_l = 1.002 \times 10^{-3} \text{ kg s}^{-1} \text{ m}^{-1}$ and $\mu_g = 1.7 \times 10^{-5} \text{ kg s}^{-1} \text{ m}^{-1}$). The density field $\rho(\mathbf{x},t)$ is given by $\rho(\mathbf{x},t) = \alpha_l(\mathbf{x},t)\rho_l(\mathbf{x},t) + \alpha_g(\mathbf{x},t)\rho_g(\mathbf{x},t)$, with ρ_l and ρ_g the densities of the liquid and gas, respectively. As there is no mass transfer between bubble interior (gas) and exterior (liquid), the respective phase-fraction density fields $\alpha_l \rho_l$ and $\alpha_g \rho_g$ separately obey the continuity equation

$$\frac{\partial(\alpha_i \rho_i)}{\partial t} + \nabla \cdot (\alpha_i \rho_i U) = 0, \quad i = l, g.$$
 (6)

B. Equations of state

The equations of motion are closed by the equations of state for the gas and the liquid. For the gas in the bubble, the change of state is assumed to be adiabatic,

$$\rho_g(p) = \rho_{gn} \left(\frac{p}{p_n}\right)^{1/\gamma_g},\tag{7}$$

with p_n and ρ_{gn} the pressure and the density of the gas in the bubble at normal conditions, respectively, and $\gamma_g = 1.4$ the ratio of the specific heats of the gas (air). For the liquid, the Tait equation of state for water is used (see, e.g., [80]),

$$\rho_l(p) = \rho_{\infty} \left(\frac{p+B}{p_{\infty} + B}\right)^{1/n_T},\tag{8}$$

with p_{∞} the atmospheric pressure, ρ_{∞} the equilibrium density, the Tait exponent $n_{\rm T}=7.15$, and the Tait pressure B=305 MPa.

III. NUMERICAL IMPLEMENTATION OF THE BUBBLE MODEL

OpenFOAM (Open Field Operation And Manipulation) has been selected to perform the numerical calculations. OpenFOAM [85] is an open source computational fluid dynamics software based on the finite-volume method (FVM) for discretization of the equations of motion. The volume-of-fluid method is used for capturing and locating the gas-liquid interface [86–88]. It is a robust method for following evolving, topologically complex interfaces [89], as encountered in the present case, for instance, with jet formation and disintegration, bubble splitting and merging upon torus-bubble collapse and rebound, and nanojet and droplet formation [63]. The pressure-based two-phase solver compressibleInterFoam of foam-extend-3.2 (and foam-extend-4.0, respectively) is adapted for solving the Navier-Stokes equations for a bubble near a flat solid boundary. The numerical implementation of Eqs. (2)–(8) is briefly sketched here. The reader is referred to [16,87] for more details.

A. Reformulation of the equations

Equations (6), (2), and (3) are reformulated as evolution equations for the variables α_l , U, and p [90]. To this end, the derivatives of the densities ρ_l and ρ_g are replaced, making use of the respective equations of state $\rho_i(p)$, i.e.,

$$d\rho_i = \frac{d\rho_i}{dp}dp =: \psi_i dp, \quad i = l, g.$$
(9)

The quantities ψ_i , given by

$$\psi_g(p) = \frac{\rho_g(p)}{\gamma_g p}, \quad \psi_l(p) = \frac{\rho_l(p)}{n_T(p+B)}, \tag{10}$$

are the adiabatic compressibilities multiplied by the density and are related to the speeds of sound c_i by $\psi_i = 1/c_i^2$. In the following, the quantities ψ_i will be called compressibilities for short.

Equations (6) in nonconservative form read, after division by ρ_i ,

$$\frac{D\alpha_i}{Dt} + \frac{\alpha_i \psi_i}{\rho_i} \frac{Dp}{Dt} + \alpha_i \nabla \cdot \boldsymbol{U} = 0, \quad i = l, g,$$
(11)

where $D/Dt := \partial/\partial t + U \cdot \nabla$ denotes the substantial derivative and Eq. (9) has been used to replace $D\rho_i/Dt$ in the second term. Summing up the phase-fraction equations for liquid and gas yields the continuity equation (3) in nonconservative form

$$\left(\frac{\alpha_l \psi_l}{\rho_l} + \frac{\alpha_g \psi_g}{\rho_g}\right) \frac{Dp}{Dt} + \nabla \cdot U = 0.$$
 (12)

Equation (12) is used to eliminate the divergence of U in Eq. (11) such that the transport equation for the liquid phase fraction can be written as

$$\frac{D\alpha_l}{Dt} = \alpha_l \alpha_g \left(\frac{\psi_g}{\rho_g} - \frac{\psi_l}{\rho_l} \right) \frac{Dp}{Dt}.$$
 (13)

Summarizing, Eqs. (2), (12), and (13) are solved for U, p, and α_l . The phase fraction of the gas is given by $\alpha_g = 1 - \alpha_l$. The densities ρ_g and ρ_l are computed from the equations of state (7) and (8), respectively, and the compressibilities ψ_g and ψ_l from their derivatives (10), giving the density field $\rho = \alpha_l \rho_l + \alpha_g \rho_g$ and the viscosity field $\mu = \alpha_l \mu_l + \alpha_g \mu_g$.

B. Liquid-phase-fraction field α_l

The position of the interface is captured implicitly by solving the transport equation (13) for α_l . No geometric reconstruction of the interface is necessary. To counteract the numerical diffusion of the interface, Weller [90] introduced a compression term, the third term on the left-hand side of Eq. (14):

$$\frac{\partial \alpha_l}{\partial t} + \nabla \cdot (\alpha_l \mathbf{U}) + \nabla \cdot (\mathbf{U}_r \, \alpha_l \, \alpha_g) = \alpha_l \alpha_g \left(\frac{\psi_g}{\rho_o} - \frac{\psi_l}{\rho_l} \right) \frac{Dp}{Dt} + \alpha_l \nabla \cdot \mathbf{U}. \tag{14}$$

The compression term, only active in the interface region where $\alpha_l \alpha_g > 0$, can be derived from a two-fluid formulation, where U_r denotes the relative velocity of the two fluids (see, e.g., [91]); U_r is taken to be normal to the isolines of α_l , i.e., normal to the interface. At the face centers f of a computational cell, U_r is computed as

$$U_{r,f} = c_{\alpha} \frac{|\phi_f|}{|S_f|} n_f \quad \text{for } c_{\alpha} \leqslant 1, \tag{15}$$

with S_f the surface area vector, ϕ_f the volume flux through the face, and c_α a parameter that is used to adjust the strength of the compression of the interface, set to unity here, $c_\alpha=1$. The vector \mathbf{n}_f denotes the unit normal to the interface, determined from the liquid phase fraction α_l by $\mathbf{n}_f=\nabla\alpha_l/(|\nabla\alpha_l|+\delta_n)$, whereby $\delta_n=10^{-8}/\bar{V}^{1/3}$ (\bar{V} denoting the average cell volume). Equation (14) is solved explicitly with the MULES (multidimensional universal limiter with explicit solution) scheme in several subcycles within a time step.

C. Momentum, surface tension, and pressure field

Following Brackbill *et al.* [92], the surface integral f_{σ} in Eq. (2) is approximated by $\sigma \kappa_V \nabla \alpha_l$, so the momentum equation reads

$$\frac{\partial(\rho U)}{\partial t} + \nabla \cdot (\rho U \otimes U) = -\nabla p + \nabla \cdot \mathbb{T} + \sigma \kappa_V \nabla \alpha_l, \tag{16}$$

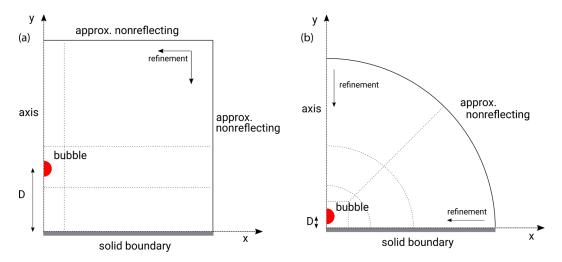


FIG. 1. Sketch of the geometry (not to scale) and the two different meshes used for the simulations of bubble dynamics near a flat solid boundary. A small, initially spherical bubble of high internal pressure is inserted into the liquid at a distance D from the boundary (realizable by a laser-induced bubble). (a) Cartesian mesh (large $D^* = D/R_{\rm max}$). (b) Inner Cartesian region matched to a polar grid (small D^*). A few grid lines are indicated.

with

$$\kappa_V = -\nabla \cdot [\nabla \alpha_l / (|\nabla \alpha_l| + \delta_n)] \tag{17}$$

and \mathbb{T} given by Eq. (4). In contrast to the curvature $\kappa(x')$ in Eq. (2), which is only defined on the interface, κ_V is defined on the whole computational domain, deviating from zero only in the interface region, where α_l is not constant. Equations (16) and (12) are solved using a PISO (pressure implicit with splitting of operators [93])-like algorithm.

D. Initial conditions

The initial conditions can be inferred from Fig. 1. For the simulations, a small spherical bubble with high internal pressure is placed at an initial distance D from the solid boundary in a still liquid with constant ambient pressure p_{∞} (energy-deposit bubble [41]). The gas in the bubble is assumed to be adiabatically compressed from its equilibrium state with radius $R_{n,init}$; $R_{n,init}$ is determined in a series of numerical simulations in spherical symmetry such that the bubble expands to a maximum volume with radius $R_{max} = 500 \ \mu m$. Part of the gas content is removed before collapse of the bubble in order to allow for a strong enough first collapse. This is done by altering the bubble radius at rest R_n from $R_{n,init}$ to $R_{n,final}$ (discussed below). This operation is necessary to correct for the condensing water vapor that is diminishing the internal bubble mass [16,81]. The remaining gas content, corresponding to an equilibrium radius $R_{n,final}$, is chosen such that the maximum rebound radius of a bubble in an unbounded liquid is in agreement with experimental data [16]. For a bubble with a chosen initial radius $R_{init} = 20 \ \mu m$, placed in water under normal ambient conditions ($p_{\infty} = 1 \ \text{bar}$ and $T_{\infty} = 293.15 \ \text{K}$), the above procedure leads to an initial internal pressure of $1.1 \times 10^9 \ \text{Pa}$, corresponding to an equilibrium radius of $R_{n,init} = 184.1 \ \mu m$. Further, $R_{n,final}$ is determined to be 64 μm .

E. Mesh and time steps

The mesh organization is given in Fig. 1. As the computations are done in axial symmetry, a wedge-shaped mesh with small opening angle is constructed, which is one cell wide in the azimuthal

direction. Appropriate symmetry conditions at the wedge boundaries ensure axial symmetry. The essentially two-dimensional computational domain is bounded by the axis of symmetry, the flat solid boundary, and approximate nonreflecting boundaries at a distance of more than $80R_{\text{max}}$ in both directions. This large distance has been found necessary to simulate a bubble in a (semi)unbounded liquid. The bubble is placed with its center at the axis of symmetry. Rotation around this axis gives a three-dimensional view of the bubble. The distance D of the center of the bubble from the solid boundary is varied to give normalized distances $D^* = D/R_{\text{max}}$ in the range [0, 3]. At the solid boundary no-slip boundary conditions are imposed. Furthermore, the liquid volume fraction is set to 1, thus enforcing a (thin) liquid film between the bubble and the solid for small D^* . This boundary condition is chosen for the sake of simplicity as it avoids potential issues with a moving contact line. It does not affect the results of this study. Two different grids are used depending on D^* . For large D^* , the grid is Cartesian with uniform grid spacing $\Delta x = \Delta y = \Delta x_{\min}$ in a region covering the bubble during its translational motion towards the solid boundary. The cell size increases progressively at larger distances from the bubble [see Fig. 1(a)]. For small D^* , a central uniform Cartesian region with an extension of 150 μ m is matched to a polar grid [Fig. 1(b)]. This arrangement of grid cells takes advantage of the fact that bubbles with small D^* expand to a roughly hemispherical shape with the center at the solid boundary. Thus, grid cells are aligned with the bubble wall during a major part of the bubble evolution. The cells of the polar grid have an aspect ratio of one in a region covering the bubble and larger radial progression further outward. Unless otherwise stated, $\Delta x_{\min} = 1 \ \mu \text{m}$ for most of the bubble evolution, with a refinement to $\Delta x_{\min} = 0.5 \ \mu \text{m}$ when thin liquid jets develop. Grid convergence for the present problems is demonstrated in Appendix A. The time step is adjusted such that the maximum Courant numbers built with the flow velocity and the velocity of the interface do not exceed the values 0.2 and 0.08, respectively. During the stages where the compressibility of the liquid is important, the acoustic Courant number is well below 1. The von Neumann number is well below unity.

F. Validation

There exist high-speed photographs of bubble dynamics near a flat solid boundary (e.g., [36]) that may be compared with the present simulations for validating the code. Figure 2 shows the comparison with simulations for $D^* = 3$, a case with a strong collapse and a pronounced jet. In the three double rows the respective upper rows are photographs of the bubble in backlight and the respective lower rows are from a simulation run, where the pressure field is presented and the bubble-liquid interface is highlighted by a white line. The maximum radius of the bubble in the experiments is $R_{\text{max,expt}} = 1450 \,\mu\text{m}$ and in the present simulation $R_{\text{max,sim}} = 500 \,\mu\text{m}$. Consequently, the frame sizes and times in the upper and lower rows of Fig. 2 differ by a factor of $R_{\text{max,sim}}/R_{\text{max,num}}$. This scaling for comparison is valid, because viscosity and surface tension do not play a significant role in this case.

A visual comparison frame by frame reveals excellent agreement in expansion, collapse, and rebound. The jet becomes visible in the space and time resolution of the series only during rebound (see frame $101.80~\mu s$ and subsequent frames). Note that the bubble is photographed from the side, whereas the simulations show a central cut through the bubble. In the experiments, the jet therefore appears as a dark line along the axial center line in the bright center of the bubble. The overall agreement in bubble shape is excellent even for the gaseous jet hull in the rebound phase. For instance, the dissolution of the jet and its gaseous hull starts at the same frame (see the frame at $126.20~\mu s$).

A more quantitative comparison with experimental data can be found in Fig. 3. The recently developed method of total internal reflection shadowmetry by Reuter and Kaiser [94] allowed them to measure the thickness of the liquid film between the bubble and the solid boundary for small D^* values ($D^* \lesssim 1$). Figure 3 shows the film thickness at the moment the liquid jet impacts onto the lower bubble wall as a function of D^* . Excellent agreement is found between the experimental data and the data obtained from the numerical simulation.

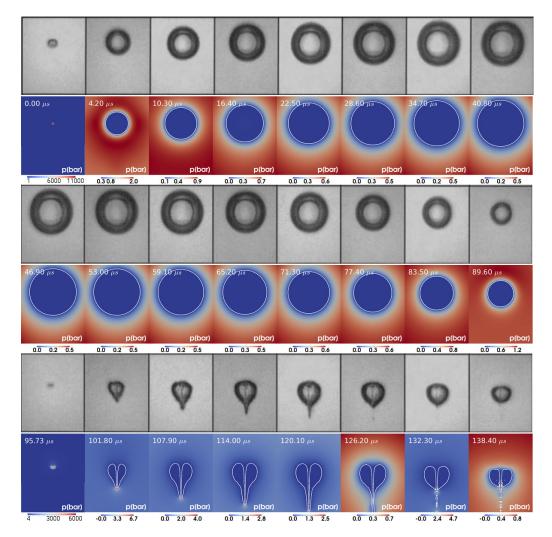


FIG. 2. Comparison of experiments (part of Fig. 2(a) in [36]) and numerical simulations (bubble shapes and pressure fields) for $D^* = 3$. Bubble expansion, the first collapse with jet formation, and the first rebound are shown. The experiment is depicted in high-speed pictures in grayscale. The time between frames $\Delta t_{\rm expt} = 17.7~\mu s$, $R_{\rm max, expt} = 1450~\mu m$, and the frame width is 3.9 mm. The numerical simulation is shown with a time interval between frames of 6.1 μs , $R_{\rm max, sim} = 500~\mu m$, and a frame size of 1.345 \times 1.659 mm² (width \times height). The solid boundary is located 414.7 μm below the lower border of each frame.

There also exist experiments studying the shock-wave emission from laser-induced bubbles [95] and numerical calculations of shock-wave emission from collapsing bubbles [96]. The code has been validated with respect to shock-wave emission and propagation in these studies by Koch *et al.* [16]. All three comparisons, namely, jet formation in Fig. 2, film thickness at jet impact in Fig. 3, and shock-wave propagation in [16], give confidence for the extension to other parameters, here to cover the range of normalized distances $D^* = [0.05, 3]$ and the special case $D^* = 0$.

IV. RESULTS ON DISTANCE DEPENDENCE

Bubbles that expand and collapse at different distances from a flat solid boundary experience a strongly different fate. Very far from the boundary ($D^* > 10$) they collapse essentially spherically

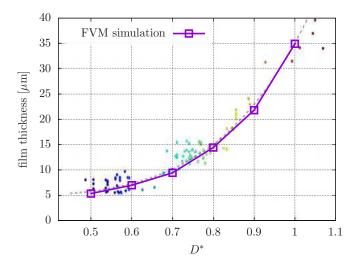


FIG. 3. Thickness of the liquid film between the bubble and the solid boundary at the moment the jet impacts onto the lower bubble wall as a function of D^* . Comparison of experiments (Fig. 11 in [94]) and numerical simulations. In the experiment the average maximum bubble radius $R_{\text{max,expt}} = 410 \ \mu\text{m}$. In the numerical simulation $R_{\text{max,sim}} = 500 \ \mu\text{m}$ and $\sigma = 0$. Shown are the experimental data (dots), a polynomial fit to the experimental data (---), and data from the present numerical simulation rescaled by $R_{\text{max,expt}}/R_{\text{max,sim}}$ (\square).

[53,97,98], provided no instabilities are developing [16] as with large bubbles. When the bubble expands and collapses closer to the solid boundary, a liquid jet towards the solid is formed with changing properties dependent on the distance. Essentially two types of jets are found in the region $0 \le D^* \le 3$ investigated. The two jet-forming mechanisms are demonstrated with examples in this section.

A. Bubble shape dynamics

A survey is given of typical bubble shapes upon collapse, when the bubble distance to the solid boundary is varied from larger distances ($D^* = 3$) to very small ones ($D^* = 0.05$). The special case $D^* = 0$ is covered in Sec. IV C. In Figs. 4 and 5 the shape development upon collapse of the respective expanded bubbles is given for altogether eight distances $D^* = 3$, 2, 1, 0.7, 0.3, 0.2, 0.1, and 0.05 by the outline of the shape in a central cut through the bubble at different instants in time. The shape sequences start from the maximum volume to cover the collapse phase up to the impact of the jet onto the lower bubble wall. The further collapse scenario is not included for the sake of readability of the diagrams.

At large distances, jet formation and impact onto the opposite bubble wall occur by a gradual and smooth involution of the top of the bubble with impact onto the opposite bubble wall very late in the collapse phase (Fig. 4, $D^* = 3$). The jet is broad in relation to the bubble size at jet impact (almost of bubble size) and leads to a flat-bubble appearance at impact and further collapse (seen from the side, along the solid surface). The bubble ($R_{\text{max}} = 500 \, \mu \text{m}$) is moving a considerable distance (greater than 100 μm) towards the solid boundary. As the influence of the solid wall gets larger and larger when the bubble is positioned closer and closer to the boundary, the jet is formed earlier and earlier in the collapse phase (Fig. 4, $D^* = 2$, 1, and 0.7). Thereby the jet gets broader, but thinner in relation to the actual bubble shape at jet impact onto the lower bubble wall, and the bubble stays larger at jet impact. The motion of the bubble center towards the boundary gets also larger (greater than 200 μm at $D^* = 2$ and greater than 300 μm at $D^* = 1$), whereby at $D^* = 1$ the lower wall of the bubble near the solid boundary is hardly moving. Below $D^* = 1$, the bubble shape at maximum volume

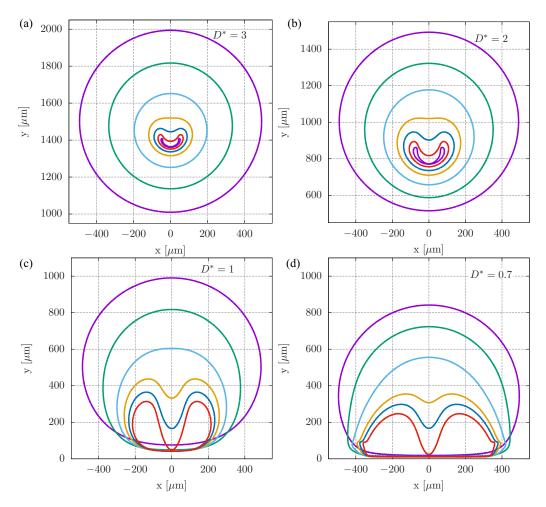


FIG. 4. Typical bubble shapes upon collapse after expansion to maximum volume (outer to inner curves) for different normalized distances D^* . Simulations have vanishing surface tension ($\sigma=0$), as it has a negligible influence. (a) $D^*=3$ and t=47.7, 85, 93, 95, 95.4, 95.6, and 95.7 μ s; (b) $D^*=2$ and t=48.6, 85, 93, 96.2, 97.2, 97.8, and 98.1 μ s; (c) $D^*=1$ and t=51, 85, 95, 99, 101, and 102.4 μ s; and (d) $D^*=0.7$ and t=53, 80, 92, 98, 100, and 102 μ s.

changes more and more to a hemispherical one. For $D^* = 0.7$, the bubble gets flatter in shape near the boundary compared to $D^* = 1$ and develops a sharp curvature at the outer rim, sharp curvatures not being present at $D^* = 1$.

The bubble shapes upon collapse up to jet impact are quite smooth above D^* about 0.7. The situation, however, becomes more complex for the range of D^* below this value. Four examples are given in Fig. 5 for $D^* = 0.3$, 0.2, 0.1, and 0.05. The diagrams are calculated including surface tension, as the sharp curvatures appearing influence more and more the bubble shape dynamics, albeit altogether only slightly. Upon expansion, the bubble gets almost attached to the solid boundary and gets a shape looking not too different from a hemispherical bubble. The radial extension of the (almost) hemispherical bubble, however, is larger than 600 μ m for bubbles very close to the solid boundary, the radius of the spherical bubble without boundary only being 500 μ m at its maximum. Thus the bubble is stretching out along the solid surface upon expansion. An understanding of the stretching may be found in a volume argument. When comparing a spherical bubble of radius

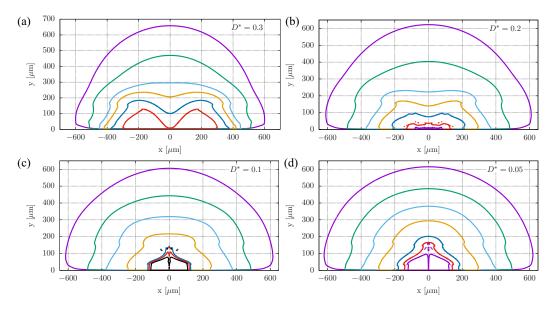


FIG. 5. Typical bubble shapes upon collapse after expansion to maximum volume (outer to inner curves) for different normalized distances D^* . Here $\sigma=0.0725$ N m⁻¹ (water). (a) $D^*=0.3$ and t=55, 90, 100, 103, 106, and 108.5 μ s; (b) $D^*=0.2$ and t=55, 95, 105, 108, 110, 111, and 111.2 μ s; (c) $D^*=0.1$ and t=56.2, 95, 105, 110, 112.2, 112.28, and 112.37 μ s; and (d) $D^*=0.05$ and $t=57, 95, 105, 110, 113, 113.6, and 113.85 <math>\mu$ s.

R with a hemispherical one of the same volume, the relation $2^{1/3}R$ holds, i.e., for a bubble with $R = R_{\text{max}} = 500 \ \mu\text{m}$ a value of about 630 μm is obtained. This goes favorably with the about 620 μm at $D^* = 0.05$ with its approximately hemispherical shape at maximum volume.

The influence of viscosity impresses a characteristic deformation on the shape of the bubble, notably introducing surface areas of sharper curvatures of the rim of the bubble near the solid boundary. Now there are strongly different curvatures along the surface of the bubble. Nevertheless, at $D^* = 0.3$ (Fig. 5), a clearly visible axial liquid jet is still formed from the top of the bubble that will hit the opposite bubble wall. However, when the bubble expands ever more closely to the solid boundary, a value of D^* is reached where no simple axial jet seems to be formed. An example is given in Fig. 5 for $D^* = 0.2$. The inflow of liquid from above and the inflow from the sides neutralize each other to just give an almost flat but wrinkled bubble at collapse on the solid surface.

Very close to the solid boundary, a different type of axial liquid jet develops. Two examples, at $D^* = 0.1$ and 0.05, are shown in Fig. 5. The transition region between $D^* = 0.3$ and $D^* = 0.1$ will be considered in Sec. IV D. At $D^* = 0.1$ and 0.05 the inflow from the bubble sides is so fast that it arrives as annular liquid flow at the axis of symmetry before the top of the bubble has time to pass by (see Fig. 5, where for $D^* = 0.1$ the last two shapes are at 112.28 and 112.37 μ s and for $D^* = 0.05$ the last two shapes are at 113.6 and 113.85 μ s). The fast jets are studied in more detail in Sec. IV B.

B. Fast-jet-formation dynamics

Two examples of fast-jet formation are presented in Figs. 6 and 7 in higher space and time resolution than in Fig. 5 with the bubble shape evolution augmented by bubble wall velocities. This allows to anticipate the further development of the bubble shape by the length and direction of the velocity arrows and thus to figure out the formation of the fast axial liquid jet. A fast annular inflow (several hundred m/s) that has its origin in the outer rim of the bubble at maximum expansion

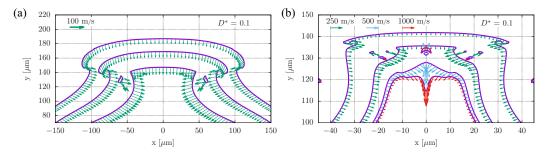


FIG. 6. Fast axial liquid-jet formation visualized by bubble shape development with bubble wall velocities. Neck formation and closing by annular inflow with jet initiation and small bubble separation are shown. Here $\sigma=0.0725~\rm N~m^{-1}$ (water), $D^*=0.1$, and the time instants are (a) 111, 111.5, and 112 μs and (b) 112.10, 112.20, 112.24, and 112.25 μs . Note that the velocities (length of arrows) of the neck are larger than the velocities of the head and strongly increase in time by cylindrical focusing. Three tiny torus bubbles are shed from the neck-head transition region.

constricts the bubble to eventually form a small head, a neck, a shoulder, and the main body of the bubble: a bell shape.

The fast-jet-formation dynamics for $D^* = 0.1$ is shown in Fig. 6 in seven shapes with bubble wall velocities that cover a time span of 1.25 μ s. In this case, the head of the bubble develops into an almost flat top with a sharp indentation at the head rim, from where a small torus bubble detaches [Fig. 6(a)]. This process repeats until the further collapse of the bubble leads to neck closure with the formation of a fast jet [Fig. 6(b)]. The head-on collision velocity of the neck in this case is about 660 m/s water onto water at the axis of symmetry. The detached small bubbles (torus or simply connected ones) do not play a noticeable role in the formation of the fast jet. The cusp of the main bubble formed at self-impact of the annular inflow at the axis of symmetry will retract downward to form the fast jet.

The fast-jet-formation dynamics for $D^* = 0.05$ is shown in Fig. 7 in six shapes with bubble wall velocities that cover a time span of 1 μ s. This time, the bubble head is not that flat as with $D^* = 0.1$, no small torus bubbles detach from the head rim, and the neck is more pronounced. From the length of the arrows it is evident that the velocity of the neck is higher than the velocity of the head. Again, a small, simply connected bubble is formed at the axis of symmetry as a remnant of the self-impact of the annular inflow at the axis.

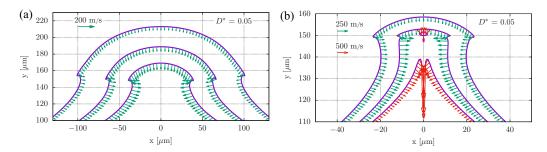


FIG. 7. Fast axial liquid-jet formation visualized by bubble shape development with bubble wall velocities. Neck formation and closing by annular inflow with jet initiation and small bubble separation at the axis of symmetry are shown. Here $\sigma = 0.0725$ N m⁻¹ (water), $D^* = 0.05$, and the time instants are (a) 112.8, 113.3, and 113.6 μ s and (b) 113.72, 113.77, and 113.80 μ s.

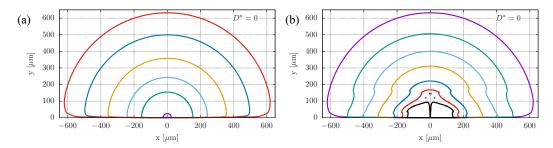


FIG. 8. Bubble shapes at expansion and collapse of an initially hemispherical bubble attached to the solid boundary. Here $\sigma=0.0725$ N m⁻¹ (water) and $D^*=0$. (a) Expansion, with inner to outer curves at t=0, 1, 3, 8, 20, and 57.4 μ s. (b) Collapse, with outer to inner curves at t=57.4, 95, 105, 110, 113, 114, and 114.46 μ s.

C. Limiting case $D^* = 0$

The case $D^*=0$ cannot be treated like the previous cases, because a spherical bubble cannot be placed with its center directly at the solid surface. It would partly penetrate the solid. However, when approaching the surface with spherical bubbles inserted, upon expansion a more and more hemispherical bubble shape is soon reached. A natural extension is therefore to place a small hemispherical bubble of high pressure directly at the boundary, giving $D^*=0$. To comply with the previous cases as a kind of limiting case, a hemispherical bubble with the same initial volume and internal pressure (i.e., energy) as the previous bubbles is placed directly at the solid boundary. The initial radius of the hemisphere then amounts to $2^{1/3} \times 20 \ \mu m$. Without viscosity and in the absence of instabilities, the bubble would expand and collapse in exactly hemispherical shape. The maximum radius of the bubble would be $2^{1/3}R_{\rm max}$ and the corresponding Rayleigh collapse time would amount to $2^{1/3}T_c=1.26T_c$, with T_c the Rayleigh collapse time of a spherical (empty) bubble with maximum radius $R_{\rm max}$ (the small amount of gas only marginally influences the collapse time):

$$T_c = 0.915 R_{\text{max}} \sqrt{\frac{\rho_l}{p_{\infty}}}.$$
 (18)

Including viscosity (and thereby the no-slip boundary condition), the flow upon bubble expansion from its initially hemispherical shape leads to a bubble shape with again a strongly curved outer rim at some distance from the solid boundary (Fig. 8). The bubble shape at maximum extension closely resembles the shape of an initially spherical bubble with $D^* = 0.05$ (Fig. 5). As in the latter case, the region of high curvature of the bubble wall close to the outer rim leads to the typical bell-shaped form during collapse and the formation of a fast jet (Fig. 9). The details of fast-jet formation, however, are somewhat different as the dynamics of neck closure proceeds in a smoother way. However, still a tiny, simply connected bubble is separated at the axis of symmetry from the top of the bubble following neck closure.

D. Slow- to fast-jet transition

The transition from the slow to the fast jet between $D^* = 0.3$ and $D^* = 0.1$ is a gradual and complicated process. It proceeds via strongly deformed bubble shapes. At $D^* = 0.3$ a clearly visible slow broad jet is formed and at $D^* = 0.1$ a clearly visible fast thin jet is present (Fig. 5). The region in between is explored in more detail in this section. To save simulation time, the region [0.1, 0.3] that contains the slow- to fast-jet transition is scanned with the help of a bisectionlike search.

When looking for the type of jet formation at the intermediate value $D^* = 0.2 \in [0.1, 0.3]$ in high resolution, a fast jet is found; taking the intermediate value $D^* = 0.25 \in [0.2, 0.3]$, a slow jet is found. This is demonstrated in Fig. 10. At $D^* = 0.25$, the initially present annular inflow has been bent downward by the (at this time) faster axial microjet and only produces a small dip at the

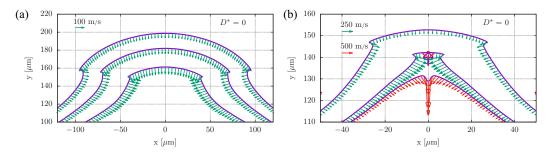


FIG. 9. Fast axial liquid-jet formation visualized by bubble shape development with bubble wall velocities. Neck formation and closing by annular inflow with jet initiation and small bubble separation at the axis of symmetry are shown. Here $\sigma = 0.0725$ N m⁻¹ (water) and $D^* = 0$. The jet formation phase (outer to inner curves) is shown at (a) t = 113.5, 113.8, and 114.1 μ s and (b) t = 114.2, 114.3, and 114.32 μ s.

basis of the microjet (see, e.g., $y \approx 60 \ \mu \text{m}$ at $t = 110.5 \ \mu \text{s}$ and its development at later times). The standard microjet impact leads to an outbound annular liquid nanojet into the bubble, as reported before for this type of impact [63], and the subsequent collapse of the torus bubble formed. The velocity of the slow jet at impact amounts to about 35 m/s ($D^* = 0.25$).

At $D^* = 0.2$, on the other hand, the annular inflow is so fast that it arrives at the axis of symmetry before the slow jet is able to pass by. Thereby the "tip" of the axial microjet is turned into a flat top of the bubble [Fig. 10(b)]. Actually, the self-impact of the annular inflow occurs almost at the tip of the slow jet and only leaves a very tiny bubble split off from the contact site [the tiny bubble at the flat top in Fig. 10(b)].

When checking $D^* = 0.23 \in [0.2, 0.25]$ for its jet type, it is seen that the slow jet just will succeed to impact the lower bubble wall first, before the annular flow arrives at the axis of symmetry [Fig. 11(a)]. The annular jet, however, makes contact with the lower bubble wall in the outskirts of the almost flat bubble about simultaneously or even before (not shown).

At $D^* = 0.215 \in [0.2, 0.23]$, the indentation of the bubble head [Fig. 11(b)] is progressively flattened by the annular inflow and proceeds with a relatively low velocity. The shoulder hits the lower bubble wall and generates an additional inflow along the lower bubble wall towards the axis

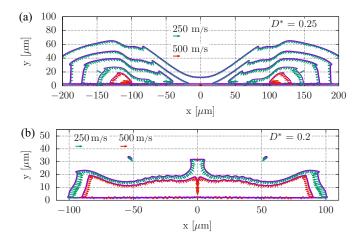


FIG. 10. Bubble shapes at collapse with bubble wall velocities (outer to inner curves) for (a) $D^* = 0.25$ and t = 110.2, 110.5, 110.7, 110.9, and $111 \mu s$ and (b) $D^* = 0.2$ and t = 111.23 and $111.265 \mu s$.

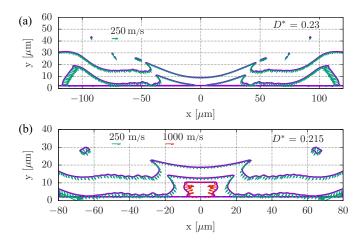


FIG. 11. Bubble shapes upon collapse (outer to inner curves) after expansion to maximum volume for two different normalized distances D^* with different jet-formation dynamics: (a) $D^* = 0.23$ and t = 110.9 and 111.05 μ s and (b) $D^* = 0.215$ and t = 111, 111.13, and 111.17 μ s.

of symmetry. This leads to a crumbled bubble surface. Thus neither a discernible slow jet nor a fast jet is present. Both jets are prevented by the fast annular inflow along the lower bubble wall.

This finding points to a complicated transition process in a finite region of D^* , an interval $I_{\rm sf} = [D_{\rm f}^*, D_{\rm s}^*]$, with $D_{\rm s}^*$ the slow-jet transition threshold, $D_{\rm f}^*$ the fast-jet transition threshold, and $D^* = 0.215 \in [D_{\rm f}^*, D_{\rm s}^*]$. The task now is rather the determination of two thresholds $D_{\rm f}^*$ and $D_{\rm s}^*$. These thresholds will depend on their definition. There are several possibilities: just slow- or fast-jet formation or including the impact onto the lower bubble wall without being disturbed on the way to the solid boundary. Here the definition is adopted that $D_{\rm f}^*$ is the highest D^* , where the fast jet hits the opposite bubble wall and leaves a torus bubble to collapse. Similarly, $D_{\rm s}^*$ is defined as the lowest value of D^* , where the slow jet hits the opposite bubble wall and leaves a torus bubble to collapse. With this definition of the transition region, $D^* = 0.215$ lies inside the transition region, as the impact of the shoulder makes a different collapse scenario (a ring impact). The same applies to $D^* = 0.23$.

When looking for the fast-jet-transition threshold $D_{\rm f}^*$, the already studied value of $D^*=0.2$ is found, as the only slightly larger value of $D^*=0.206$ (Fig. 12) already shows a different collapse dynamics. Here the contact of the shoulder with the lower bubble wall generates a very acute angle. The fast closure generates a second fast annular inflow, this time along the lower bubble wall (similarly to the outbound nanojet mentioned above, but inbound). It gains an exceedingly high speed by cylindrical convergence, more than $1000 \, {\rm m/s}$. The impact of the second annular jet onto the fast axial jet or itself leads to a complicated flow on a very small scale, differently from the

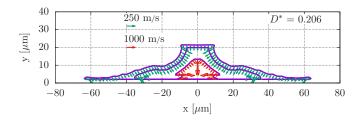


FIG. 12. Fast-jet-formation dynamics (outer to inner curves) for $D^* = 0.206$ and t = 111.26, 111.28, and 111.302 μ s.

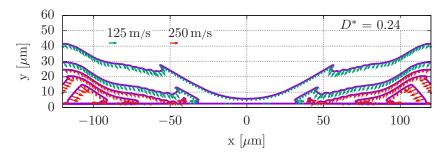


FIG. 13. Bubble shapes at collapse with bubble wall velocities (outer to inner curves) for $D^* = 0.24$ and t = 110.7, 110.9, 110.97, 111.02, and $111.06 \,\mu s$. A standard, slow axial jet is formed.

standard collapse behavior. Thus, the fast-jet transition threshold can be located at $D_{\rm f}^* \approx 0.2$. Below this threshold, down to $D^* = 0$, the fast jet is present.

When looking for the slow-jet-transition threshold D_s^* , a new search must be made. According to the results already present, D_s^* should be $\in [0.23, 0.25]$. Figure 13 shows the intermediate value $D^* = 0.24$. There is a slow-jet impact with outbound annular nanojet formation. The annular inflow has been bent downward by the standard axial microjet and impacts with the lower bubble wall and the outbound annular nanojet. A tiny (torus) bubble is split off that way. The subsequent dynamics is tricky in that the bent-down inflow now essentially resumes the slow-jet impact with the formation of a second outbound annular nanojet (Fig. 13, curves at 111.02 and 111.06 μ s). The further dynamics very much resembles the torus-bubble collapse at larger D^* . The impact velocity of the slow jet onto the lower bubble wall is about 37 m/s. When comparing the collapse scenario at $D^* = 0.24$ with the one at $D^* = 0.25$ [Fig. 10(a)] and separate simulations for $D^* = 0.245$ (not shown), a gradually increasing influence of the bubble shoulder on the formation of the slow jet is observed. Very near below $D^* = 0.24$ the slow jet can no longer dominate the collapse. Thus, the slow-jet transition threshold can be located at $D_s^* \approx 0.24$.

The transition region has been determined to $[D_{\rm f}^*, D_{\rm s}^*] = [0.2, 0.24]$. A total reorganization of the bubble shape dynamics occurs in this region. It is characterized by additional jets. Outside that region, a clear distinction between the slow and the fast jet can be made. The transition region is dominated by the appearance of a second inbound annular jet that forms along the lower bubble wall and gains high speed by cylindrical convergence (Fig. 12). Its optimal formation conditions are found at about $D^* = 2.1$. To both higher and lower values of D^* it fades away.

E. Jet-bubble relationships

The changes in the jet-forming process, when the bubble is inserted closer and closer to the solid boundary, are clearly visible in Figs. 4–13. To be quantitative, specific quantities connected with the jet-forming process in dependence on D^* are defined: (a) $T(V_{\min})$, the bubble collapse time in the presence of the boundary, i.e., the time from the maximum bubble volume to the time of the main torus-bubble collapse; (b) T_{JI} , the jet impact time, i.e., the time from the maximum bubble volume (jet initiation reference time) to the time of the microjet impact onto the lower bubble wall; (c) V_{JI} , the volume of the bubble at the time of the microjet impact onto the lower bubble wall; and (d) $\Delta T_{\text{JI}} = T(V_{\min}) - T_{\text{JI}}$, the time difference between bubble collapse and jet impact onto the lower bubble wall. It is a measure of how early the jet develops in the process of bubble collapse. Here $\Delta T_{\text{JI}}/T_c$ is called the jet earliness parameter.

Figure 14(a) shows the jet earliness parameter $\Delta T_{\rm JI}/T_c$ versus D^* and Fig. 14(b) shows $V_{\rm JI}$, normalized to the maximum bubble volume of the corresponding spherical bubble, versus D^* . Both curves, for $\Delta T_{\rm JI} = T(V_{\rm min}) - T_{\rm JI}$ and for $V_{\rm JI}$, show a similar behavior. For large distances, the time difference $T(V_{\rm min}) - T_{\rm JI}$ is small. At $D^* = 3$ the difference is positive, but already almost zero, when

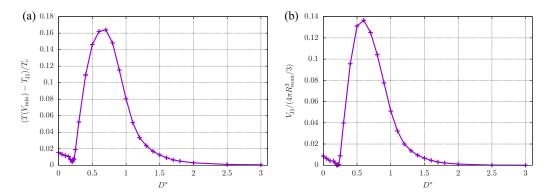


FIG. 14. Jet–bubble relationships. (a) Normalized time difference between the time from the maximum volume of the bubble to the main torus-bubble collapse $T(V_{\min})$ and the time of microjet impact onto the lower bubble wall $T_{\rm II}$ in dependence on D^* between 0 and 3. (b) Normalized volume of the bubble at jet impact onto the lower bubble wall. The surface tension $\sigma = 0.0725$ N m⁻¹ (water) for D^* up to 0.4.

normalized to the Rayleigh collapse time, $T_c = 0.915 R_{\rm max} \sqrt{\rho_l/p_\infty} = 45.4~\mu s$ ($R_{\rm max} = 500~\mu m$, $\rho_l = 998~kg~m^{-3}$, and $p_\infty = 101315~Pa$), i.e., jet impact and bubble collapse occur almost simultaneously. The corresponding bubble volume $V_{\rm JI}$ then must also be small, again almost zero, when normalized to the bubble volume at its spherical maximum, $V_{\rm max,sphere} = 4\pi R_{\rm max}^3/3 = 0.524~{\rm mm}^3$. This points to a strong collapse for large D^* .

The difference between the time of jet impact and bubble collapse first grows with decreasing D^* from large values ($D^*=3$) and also the bubble volume at jet impact increases. However, at $D^*\approx 0.6$, there is a maximum in these quantities, and from there on both quantities get smaller. It is conjectured that the reason may be found in the change from the collapse of a nearly spherical bubble at maximum volume to one from an essentially hemispherical one, as seen from a comparison of the bubble shapes in Figs. 4 and 5. Indeed, below $D^*\approx 0.6$ –0.7, the fast annular inflow is starting that, additionally to the spherical inflow, diminishes the bubble volume so that the bubble volume at jet impact gets smaller again. This correlates with $T(V_{\min}) - T_{\rm JI}$ getting smaller and also with $T(V_{\min})/T_{\rm c}$ starting to decrease.

The bubble volume at jet impact $V_{\rm JI}$ attains a (local) minimum at the boundary of the transition region $[D_{\rm f}^*,D_{\rm s}^*]=[0.2,0.24]$ with respect to the slow and the fast jet. Below $D_{\rm f}^*,V_{\rm JI}$ gets larger again because the annular inflow is then faster, arrives earlier for self-impact, and leaves a larger bubble volume at impact of the now fast jet. Again this correlates with $T(V_{\rm min})-T_{\rm JI}$ getting larger.

The fast jet starts when the annular inflow hits the axis of symmetry before the flow along the axis towards the solid boundary arrives there. This can be shown quantitatively, as given in Fig. 15. Figure 15(a) gives the distance y_{JF} from the solid boundary of the impact site of the annular inflow at the axis of symmetry, normalized with R_{max} . There is no annular self-impact for values of D^* larger than about 0.204. For smaller D^* , the self-impact occurs farther and farther away from the solid boundary, i.e., also earlier and earlier before the final collapse of the bubble. The value $D^* = 0$ is a special case, as the initial conditions had to be adjusted. The slight deviation from an extrapolation of the values for $D^* > 0$ may find its explanation in this fact.

Figure 15(b) gives the normalized impact distance $y_{\rm JI}$ of the jets (fast or slow) onto the lower bubble wall. Up to $D^* \approx 1$ the impact occurs near the solid boundary; beyond, the curve rises grossly with the distance of bubble generation, up to $D^* \approx 2$ somewhat faster, and then only marginally faster. Erosion from axial-jet impact is to be expected only up to $D^* = 1$. For larger D^* , the cushioning effect of the liquid layer between the impact site and solid boundary together with the spherical spreading of the impact pressure wave will become increasingly larger. This is

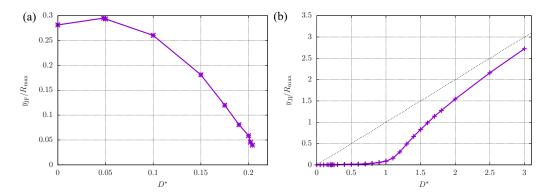


FIG. 15. Jet-bubble relationships. (a) Normalized distance from the solid boundary of the impact site of the annular inflow at the axis of symmetry versus D^* (fast-jet formation point). (b) Normalized distance from the solid boundary of the impact site of the axial jet (slow or fast) onto the opposite bubble wall (jet impact point). The dashed line indicates the initial distance of the bubble center from the solid boundary. The surface tension $\sigma = 0.0725 \text{ N m}^{-1}$ (water) for D^* up to 0.4.

valid only for the axial jet of the first bubble collapse. Torus-bubble collapse would need a separate study.

Figure 16 gives a comparison of the computed normalized bubble collapse time $T(V_{\min})/T_c$ with experimental data from laser-induced bubbles [26]. Similar experimental data exist with spark-induced bubbles [99]. In view of the experimentally very scattered database, the numerical data fit into the general experimental trend and give a refined view on the nonmonotonic dependence of bubble collapse properties on D^* . It is interesting to note that the curve for D^* oscillates around $1.26 \ (=2^{1/3})$. This fact can be understood as a result of the relation $R_{\max,\text{hemisphere}} = 2^{1/3} R_{\max,\text{sphere}}$ (and therefore $T_{c,\text{hemisphere}} = 2^{1/3} T_c$) for a bubble with the same volume, i.e., the same potential energy at maximum expansion (see Sec. IV C).

In Figs. 14–16 the surface tension has only been included in the simulations up to $D^* = 0.4$ because the differences are marginal for larger D^* .

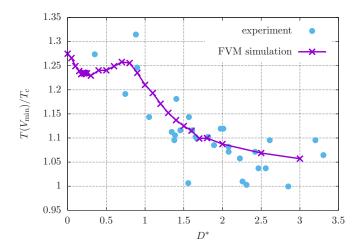


FIG. 16. Normalized collapse time $T(V_{\min})/T_c$ versus D^* in the interval [0,3] in comparison with experimental data [26]. The surface tension $\sigma = 0.0725$ N m⁻¹ (water) for D^* up to 0.4.

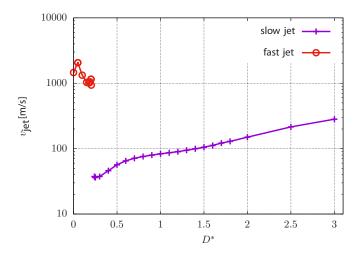


FIG. 17. Axial-jet velocity $v_{\rm jet}$ versus the normalized distance D^* . Spherical flow focusing prevails down to $D^* \approx 0.24$ (slow jet). Below $D^* \approx 0.2$, the axial jet is generated by annular-inflow collision at the axis of symmetry (fast jet). No velocities are given for the transition region $0.2 < D^* < 0.24$, owing to the complicated varying dynamics (see Sec. IV D).

F. Jet velocities

Results on the normalized distance dependence of the axial-jet velocity are given in Fig. 17 for the range of D^* from 0 to 3. As the axial-jet velocity is not constant along its total path through the bubble but is starting slowly (standard axial jet) or exceedingly fast (fast axial jet), it must be defined how "the jet velocity" is to be determined. In the case of the standard axial jet by involution of the top of the bubble, the velocity of the jet tip is taken shortly before impact onto the opposite bubble wall. That is because already shortly before impact the gas in the gap decelerates the jet by compression. As to the fast jet, the definition has been adopted to take the average velocity from annular jet collision up to jet impact. This quantity is unambiguously defined. The time and location of the two impact events are determined from their respective pressure maxima.

The (average) velocities of the fast jet given in Fig. 17 are obtained with a resolution of $\Delta x_{\min} = 0.5 \ \mu \text{m}$ in the region of the fast jet (mesh size 500 000 cells). Additional local refinement shows that the velocity of the jet tip increases further with higher resolution. Therefore, the velocities of the fast jet given in Fig. 17 should be understood as lower bounds. This is considered a direct consequence of the nearly singular nature of the self-impact of the annular inflow at the axis and is discussed in Appendix B.

The velocity curve in Fig. 17 thus obtained consists of two separate parts, one for the slow axial jet for $D^* > 0.24$ and one for the fast axial jet for $D^* < 0.2$. The range in between develops jets of different kinds, as described in Sec. IV D, and must be left as a gap for the time being. It should be realized that the standard axial jet gets slower and slower when the bubble is approaching the solid boundary to just below 40 m/s. These velocities are not sufficient to erode harder materials. The sudden jump to a more than 20-fold higher velocity is unexpected and owes its existence to the different jet-formation mechanism as described in Sec. IV B. These velocities are apt to erode even strong materials.

G. Influence of the viscosity on the fast jet at $D^* = 0$

The viscosity of water can be considered to be small in many cases, but it is decisive for the fast jet. This finding will be studied in more detail in the present section. The case $D^* = 0$ is chosen because it is of interest in other areas, too, e.g., ophthalmology [100] and laser ablation with

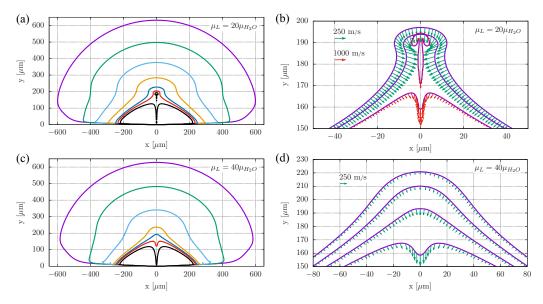


FIG. 18. Bubble shape dynamics with higher viscosities than water, with $D^* = 0$, $\sigma = 0.0725$ N m⁻¹, and (a) and (b) $\mu_l = 20 \,\mu_{\text{water}}$, (a) bubble shapes at t = 55, 95, 105, 109, 110.3, 110.6, and 110.9 μ s and (b) bubble shapes with bubble wall velocities at t = 110.65, 110.67, and 110.7 μ s (right), and (c) and (d) $\mu_l = 40 \,\mu_{\text{water}}$, (c) bubble shapes at t = 55, 95, 105, 108, 108.4, 108.6, and 108.9 μ s and (d) bubble shapes with bubble wall velocities at t = 108.2, 108.3, 108.4, and 108.5 μ s.

nanoparticle formation [101]. The case of water with its dynamic viscosity of 1.002×10^{-3} Pa s has been treated in Sec. IV C. There it was stated that without viscosity no fast jet is generated. It may be added that without viscosity no jet is possible at all (at $D^* = 0$), because the motion is perfectly (hemi)spherical. Viscosity, however, damps any flow, and thus the role of viscosity in this case of enabling extremely fast flows surely is strange and of utmost interest. For some more insight into the role of viscosity, simulations with increased viscosity have been done. The outcome is as expected: In a liquid with higher and higher viscosity the fast jet gets slower and slower. However, quite high viscosities with respect to water are needed for the fast jet to slow down and disappear. In Fig. 18, bubble shapes upon collapse from maximum expansion and selected bubble wall velocities near (fast-)jet formation are given for a liquid with a viscosity of 20 times that of water [Figs. 18(a) and 18(b)] and 40 times that of water [Figs. 18(c) and 18(d)]. At a viscosity of $\mu_l = 20 \,\mu_{\text{water}}$, still a fast jet is formed by fast inflow of an annular jet with self-impact. When doubling the viscosity to $\mu_l = 40 \, \mu_{\text{water}}$, the annular inflow is not fast enough for self-impact and a typical slow jet is formed by involution of the top of the bubble. The example is for $D^* = 0$. A thorough investigation of the influence of viscosity (different liquids) for the whole range of normalized bubble distances D^* is beyond the scope of the present study. However, some more thoughts about the influence of viscosity on jet formation are given in Sec. V together with a discussion of slow- and fast-jet formation.

H. Pressure and velocity fields

The simulations also deliver pressure and velocity fields throughout the liquid and the gas that give additional insight into why the bubble changes its shape in characteristic ways. Typical examples are again chosen from the range $0 \le D^* \le 3$.

Figure 19 shows pressure fields for the collapse and rebound phase of a bubble at $D^* = 3$. The value of D^* has been chosen for validation of the code in Fig. 2 by comparison with experiments. The time resolution in the experiment was limited to a 1- μ s interframe time. Therefore, the fast

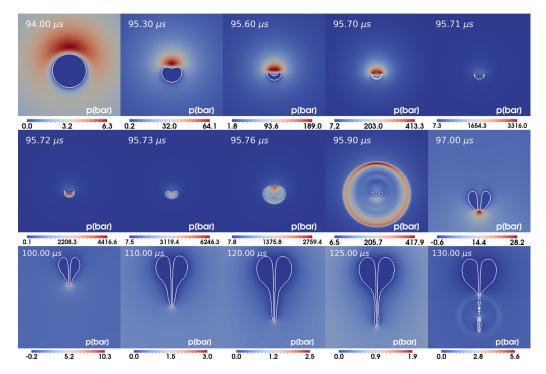


FIG. 19. Pressure fields for $D^* = 3$. Shown is an overview of the first collapse and rebound with jet formation, jet impact with shock-wave radiation, torus-bubble collapse with torus-bubble shock-wave emission, and rebound up to jet disintegration. The jet is broad in relation to the bubble dimension at the time of impact, but thin in relation to the maximum rebound radius. In the upper two rows the frame size is $1 \times 1 \text{ mm}^2$ and the solid boundary is located 1 mm below the lower border of each frame. In the bottom row the frame size is $1.6 \times 1.6 \text{ mm}^2$ and the solid boundary coincides with the lower border of each frame.

collapse phase is not resolved. The simulations do not suffer from this restriction and an almost arbitrary time resolution can be reached. That way a kind of interpolation of the dynamics between the frames can be done. A time resolution of at least 10 ns was found to be necessary to resolve the very collapse phase in this case. The series in Fig. 19 starts some time after expansion to maximum volume of the bubble, when a high-pressure concentration on top of the bubble has set in and the bubble top is starting to involute. This high-pressure region persists up to at least jet impact at 95.71 μ s. The jet impact and the immediate postimpact phase are covered in steps of 10 ns from 95.70 to 95.73 μ s. Torus-bubble collapse takes place only 50 ns after jet impact, at about 95.76 μ s, where both the pressure wave from jet impact and the torus pressure wave from the (torus-) bubble collapse are visible. Due to the short time difference of only 50 ns between both events essentially one shock wave is finally propagating into the liquid (see frame at 95.9 μ s in Fig. 19). Upon reexpansion (rebound) of the bubble after collapse the jet advances towards the solid boundary with a gaseous hull. The long thin jet disappears when the gaseous hull finally disintegrates into tiny (torus) bubbles.

Figure 20 shows velocity fields for the collapse and rebound phase of a bubble at $D^* = 3$. The series matches the time instants of the pressure fields in Fig. 19. The velocity scales show very high maximum velocities, up to 671.6 m/s (at 95.73 μ s). These are not necessarily the maximum jet velocity at the time instant of the frame (for instance, at 100 μ s), but may also be either gas velocities inside the bubble (as at 94 μ s) or bubble collapse velocities (as at 95.76 μ s). Careful inspection of the velocity field at 95.9 μ s reveals that the shock wave on the respective frame in

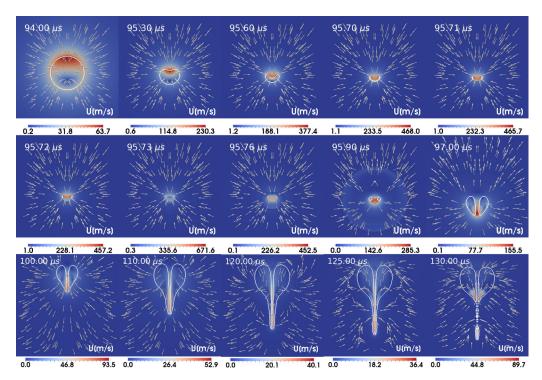


FIG. 20. Velocity fields for $D^* = 3$. Shown is an overview of the first collapse and rebound with jet formation, jet impact, torus-bubble collapse, and rebound up to jet disintegration. The frame sizes are the same as in Fig. 19. Note that the maximum velocity on the scale bars is not necessarily the maximum liquid-jet velocity in the respective frame.

Fig. 19 is also visible in the velocity field by the change of the arrow direction. In front of the shock wave, the flow direction points towards the bubble, behind the shock wave away from it. The jet extends almost down to the solid boundary and carries a gaseous hull with it that develops surface undulations. The maximum jet velocity occurs at the tip of the jet (actually shortly before the tip and as long as it is coherent) and continuously decreases as the jet advances through the liquid. The collapse of the individual tiny torus bubbles formed upon disintegration of the hull again generates higher velocities in the diagrams (and pressures, as can be read from the respective frames in Fig. 19).

Figure 21 gives an example of bubble expansion, axial-jet formation, torus-bubble collapse, and rebound for $D^* = 0.7$ with pressure (upper three rows) and velocity fields (lower three rows). This value of D^* is special in that the normalized bubble volume at jet impact has about a maximum (Fig. 14) and the bubble wall already gets significantly distorted during expansion to a more hemispherical shape. Nevertheless, still the standard axial jet by involution of the top of the bubble prevails, owing to the early pressure concentration (\sim 4 bars) on top of the bubble (96–101.1 μ s). The velocity of the jet is about 70 m/s on its way to the solid surface (101.1 μ s in the velocity diagram series). The high velocity of approximately 500 m/s at 102.3 μ s can be ascribed to the nanojet [63] and the upward jet inside the bubble at 104 μ s to the Blake splash [38,41]. The Blake splash with the nanojet on top is shifted by the jet flow along the surface of the solid to the interior of the bubble (frames at 104 and 106 μ s). The impact of the axial jet onto the opposite bubble wall, besides the impact pressure, also generates a negative pressure zone of -6 bars (frame at 109.4 μ s) in a small region around the symmetry axis above the now torus bubble. The subsequent torus-bubble collapse proceeds in three steps. At first, the torus bubble splits into mainly two torus bubbles of

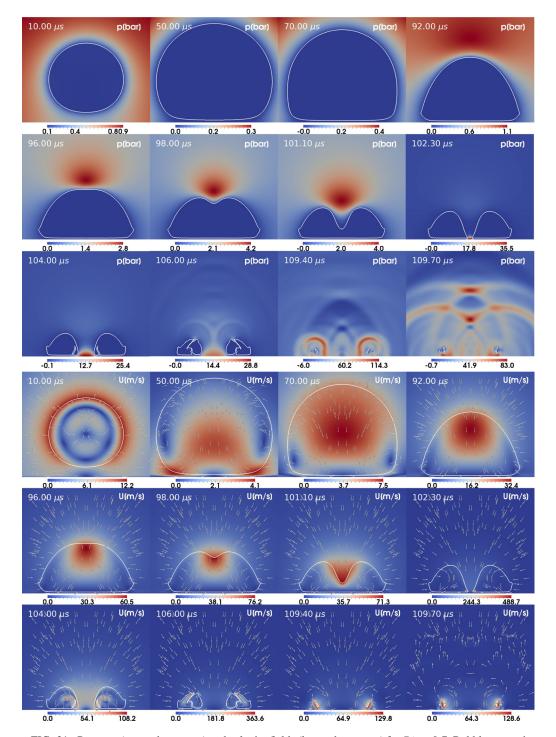


FIG. 21. Pressure (upper three rows) and velocity fields (lower three rows) for $D^* = 0.7$. Bubble expansion, standard axial-jet formation, torus-bubble collapse with torus splitting by nanojet formation and the Blake splash, shock-wave emission, and the very beginning of rebound with vortex formation are shown. The frame size is $1.1 \times 0.9 \text{ mm}^2$ (width \times height), the solid boundary coincides with the lower border of each frame.

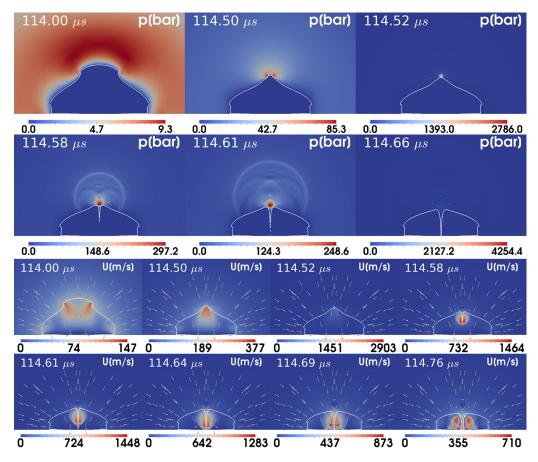


FIG. 22. Final phase of bubble collapse for $D^*=0$. The upper two rows show the pressure fields. Note the high pressure above and aside the bubble that grows until the fast axial jet is formed around $t=114.52~\mu s$. The lower two rows show the velocity fields. Note the fast flows at the sharp curvatures that lead to the fast axial inflow with self-collision at the top of the bubble. The frame size is $0.64 \times 0.38~\text{mm}^2$ (width \times height) and the solid boundary coincides with the lower border of each frame.

slightly different sizes through the action of the nanojet and Blake splash. Then the smaller torus bubble collapses first with emission of a torus pressure wave (109.4 μ s) and finally the larger torus bubble collapses, again with emission of a torus pressure wave (109.7 μ s). The self-intersection and mutual intersection of the two torus pressure waves prominently shape the frame at 109.7 μ s. In the respective velocity diagram the formation of a vortex ring is visible.

Figure 22 shows pressure and velocity fields for $D^* = 0$, i.e., for a bubble that develops the fast thin jet seen in Fig. 9. Only 660 ns of the collapse phase are presented from the beginning of the pressure concentration above the bubble to jet impact. The special bell shape is a result of annular inflow of liquid and is the precursor form that leads to the fast jet. The annular inflow leads to a very high pressure at the time of self-impact (2786 bar at 114.52 μ s). A strong pressure wave is radiated from the impact site that is most visible in the two subsequent frames. At this time, the jet has formed and is already visible. Driven by the high pressure at its base and the continuous inflow of liquid from the further collapsing bubble, it heads for the solid boundary. When looking into the velocity fields, the high velocities at the sharp curvatures are noticed (frame at 114 μ s) and later the fast (supersonic) shock wave in the gas inside the bubble (frame at 114.52 μ s and subsequent frames).

V. SUMMARY AND DISCUSSION

The most prominent case of a bubble in front of a solid boundary has been taken for the present numerical study to cover the wide range of normalized distances D^* between 0 and 3. As the simulations allow for easy parameter changes and experimentally difficult to access quantities (for instance, pressure and velocity fields), numerical calculations may substantially enhance the understanding of the phenomena that show up upon bubble collapse, in particular jet formation. An example has been given here for $D^* = 3$. In Fig. 2, the comparison between experimental and numerical shape dynamics is given with excellent agreement. In Figs. 19 and 20, pressure and velocity fields for $D^* = 3$ are given in both higher temporal and higher spatial resolution than in the experiment. These diagrams may be considered as a kind of interpolation between the experimental frames in Fig. 2. Such interpolations are always possible when the respective governing equations are known [8], in the present case the Navier-Stokes equations.

Successful comparisons also give confidence for extension to other parameter values, here the range of D^* below $D^* = 3$ down to zero. Bubble shapes upon expansion and collapse have been given for this range with remarkable results. With the change of an essentially spherical bubble collapse at larger distances from the solid boundary to a near hemispherical collapse at very small distances, the type of jet-formation mechanism changes from involution of the bubble top to self-impact of an annular inflow. How this transition comes about is discussed in the following.

In Sec. IV C, where the case $D^*=0$ has been treated, it has been found that it is the viscosity of the liquid ($\mu_l=\mu_{\rm water}$) that initiates the sequence of events that leads to the fast jet, because at $\mu_l=0$ the bubble collapses perfectly hemispherically without any jet. This is valid for both the energy-deposit boundary case as studied here and the Rayleigh boundary case (initial half sphere at maximum volume; see also [60]). To discern between the two different cases that generally give different results, the above nomenclature has been introduced by Lauterborn *et al.* [41]. It is the viscous boundary layer that the bubble generates upon expansion that makes the difference in the case of $\mu_l=0$. Including viscosity, the bubble wall gets greatly different curvatures. As a side effect, this leads to greatly different surface tension forces along the bubble wall. This fact evokes the question whether it is the surface tension that subsequently generates the fast jet. This can be proven numerically by switching off the surface tension. The result of the calculation is unequivocal. Only slight differences are observed between the calculations with and without surface tension. Thus, surface tension does not play a decisive role.

The only further forces involved (gravity omitted) are inertial forces. To probe the action of the inertial forces, the following numerical experiment has been conducted. The shape of the fully expanded bubble with the action of the viscosity via the boundary layer is taken and placed in a free liquid (without a solid boundary). The subsequent dynamics (viscosity even included) delivers the fast jet. Thus it can be stated that the fast jet is a cooperative phenomenon of viscosity and inertia, viscosity shaping the bubble via its boundary layer near the solid boundary and inertia delivering the energy for the jet via subsequent flow focusing.

How does inertia proceed to concentrate the energy into a jet? For that, the curvature of the bubble interface with the liquid comes into play, but not via surface tension (see the numerical experiment mentioned above) but instead via spherical and/or cylindrical convergence of the flow, i.e., flow focusing. For flow focusing, the priciple holds: More highly curved parts of a bubble collapse faster, i.e., attain a higher velocity faster than less curved parts [22,24]. This principle is elaborated in Appendix C.

Axial flow focusing directly explains the slow jet and the decrease of its velocity with a decrease of D^* . That is, with a decrease in D^* the jet develops earlier during the collapse of the bubble, i.e., at a weaker curvature (larger radius of curvature), and therefore attains a slower velocity. Quantitatively, the velocity of the axial flow-focused standard jet drops from 282 m/s at $D^* = 3$ to 35 m/s at $D^* = 0.25$ (Fig. 17).

The formation of the fast jet needs a more involved explanation, as it consists of two steps. The rim of the bubble has a higher curvature than the other parts of the bubble. Therefore, it collapses

faster than the other parts of the bubble surface. The cylindrical convergence accelerates the flow on its way towards the axis of symmetry. When the flow arrives there earlier than the also concentrated flow along the axis of symmetry from the top of the bubble, the fast jet is born from the self-impact of the annular inflow. The birth of the fast jet gives rise to a shock wave radiated into the liquid and into the interior of the bubble. An example of shock-wave generation and propagation has been given in Fig. 22 for $D^* = 0$.

The slow and the fast jet occupy distinct ranges on the D^* axis: the slow jet the range $D^* > 0.24$ (checked for D^* up to 10) and the fast jet the range $D^* < 0.2$ down to $D^* = 0$. The intermediate range $0.2 \le D^* \le 0.24$ is characterized by complicated flow structures with fast inbound and outbound annular jets. The gross picture has been presented in Sec. IV D.

It is astonishing that the fast jet has been detected numerically only recently [55], as its existence is known experimentally since the work of Benjamin and Ellis [5] more than 50 years ago. The reason may be that the standard axial jet was considered as the right description of the experimental jet found by Benjamin and Ellis. This would have obviated the need to search for another explanation. Moreover, numerical difficulties still prevent detailed results on the fast jets. The head-on collision of the cylindrically converging bubble wall presents a numerically challenging problem, despite the collision singularity being removed by the compressibility and viscosity of the liquid. Therefore, only lower limits of the velocity of the fast jets could be presented (Fig. 17). These lower limits, however, are already more than tenfold higher than the heretofore known jet velocities and will strongly alter the view on the erosion problem.

It has been found in the present study that compressibility and viscosity strongly influence the flow and cannot be neglected. In particular, the role of viscosity in enabling the fast jet is surprising, but has been made comprehensible by a set of additional simulations as described above in this section. Compressibility enters the fast-axial-jet-forming process in the annular inflow collision that determines how the axial jet is formed by redirecting the flow from annular to axial. Again, the curvature of the colliding flow is conjectured to play an essential role. It is reminiscent of drop impact [102], where the curvature and the speed of the droplet and moreover the gas in between drop and impacted surface play a role. Enclosed small gas bubbles upon drop impact have been observed between the drop and the impact site. The same phenomenon may occur in the case of fast-jet formation upon annular jet collision (Fig. 18). They additionally cushion the impact when appearing and influence the initial jet velocity.

The experimental measurement of the fast jet is a challenging task. The bubble is very small when the fast jet is formed, and a look into the interior is difficult. In this context, the approach to bore a little hole into the solid plate representing the solid boundary and squeeze the jet through it to an observable space may be an approximation to the jet velocity at impact. This has been done with an electric spark across the plate at the hole entrance from the bubble side [103]. This experiment corresponds to $D^* = 0$. A hemispherical bubble is generated as with the laser-induced bubbles here. As there is liquid in the hole, the expansion of the bubble shoots the liquid in the hole outward in the form of a jet (the first jet in the indicated reference). More interesting for the present study is the second jet exiting the hole in the collapse phase of the bubble. The jet velocity increases with the bubble radius. It grows from about 200 m/s for bubbles with a maximum radius as in the present study to about 400 m/s for a bubble of approximately 1 mm in radius. These values point to a fast-jet-formation mechanism. However, no indications of the type of jet formation can be found in the pictures. The interframe times are too low. Because in the bubble collapse phase the bubble contents (gas and vapor including the sucked-in gas) are blown out through the hole, the collapse mechanism may be different from the one found here. The bubble collapse cannot be stopped by compression of the gas and/or vapor and the rushing-in liquid finally escapes through the hole at high velocity. This would be a separate mechanism that delivers fast jets, one with a hole in the solid needed to generate them. Only further experiments or simulations can determine the real jet-formation mechanism.

High jet velocities of \sim 1000 m/s are also obtained in shock-compressed bubbles [104]. The shock-wave-bubble case, however, is a topic of its own with a large literature that will not be

discussed here further; just to mention the subclass of shock-wave lithotripsy or, generally, the shock-wave–boundary-bubble case, where the bubbles are located near or on boundaries. The jet formation then is determined by both the shock wave and the boundary (see, e.g., [56,105–107]). It must be noted, however, that the study of the shock-wave–boundary-bubble case is still in its early stages.

VI. CONCLUSIONS

The distance dependence of bubble dynamics, in particular jet formation, has been studied numerically by solving the Navier-Stokes equations for a model of a laser-induced bubble in water in front of a flat solid boundary. Bubble shapes, pressure and velocity fields, and jet velocities are given for the range of the normalized distance D^* between 0 and 3. Numerically obtained bubble shapes are compared with experimental ones including bubble rebound for $D^* = 3$. Very good agreement is found, validating the model and the numerical code written with the help of the open software environment OpenFOAM. Two types of axial liquid jets are found, a relatively slow broad one $(\sim 100 \text{ m/s})$ for $0.24 \le D^* \le 3$ (upper limit of the present study) and a fast thin jet $(\sim 1000 \text{ m/s})$ for $0 \le D^* \le 0.2$, with $D^* = 0$ being the lower limit of the present study. In the transition region $(0.2 < D^* < 0.24)$, the jet-formation mechanism changes from axial flow focusing (slow broad jet) to an annular-liquid-flow collision one (fast thin jet). The transition region is characterized by additional inbound and outbound annular jets with velocities reaching 1000 m/s. The inclusion of the viscosity of water is essential for the fast jet. High viscosities of more than 30 times the viscosity of water are needed to change the fast jet back to a jet by axial flow focusing. The high jet velocities found for bubbles very close to the solid boundary are expected to alter the view on the erosion problem in cavitation.

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APPENDIX A: GRID INDEPENDENCE STUDIES

The code has been validated by Koch *et al.* [16], in both the spherically symmetric case (for a bubble in an unbounded liquid) and the axially symmetric case (for a bubble collapsing next to a solid boundary, $D^* \simeq 1.4$). In both cases excellent agreement was found concerning the bubble shape and location as functions of time when compared to experimental data. For the present investigation, grid independence is demonstrated separately for both the Cartesian and polar grids (Fig. 1) using the examples of $D^* = 1.2$ (Cartesian grid) and $D^* = 0$ (polar grid).

Figure 23 shows grid independence on the Cartesian grid [see Fig. 1(a)] for a bubble with $D^* = 1.2$ using two resolutions with $\Delta x_{\min} = 2$ and 1 μ m. Figure 23(a) shows the distance of the geometric bubble center from the solid boundary as a function of time. The translational motion of the bubble is captured equally well by both resolutions. A more differentiated view is given in Fig. 23(b), which displays the bubble skeleton, i.e., the distances of the uppermost and lowermost points on the bubble wall and the jet tip from the solid boundary as functions of time. Excellent agreement is found for all three resolutions up to the moment of jet impact onto the lower bubble wall. Around the first bubble collapse about 1.5 μ s later, the higher resolutions ($\Delta x_{\min} = 1$ and 0.5 μ m) show more structure. The variations in the curves after jet impact visible in Fig. 23(b) are due to the splitting of the bubble into several torus bubbles that collapse individually (see, e.g., [32,36]). Although the details around the first bubble collapse (i.e., after jet impact) are not the

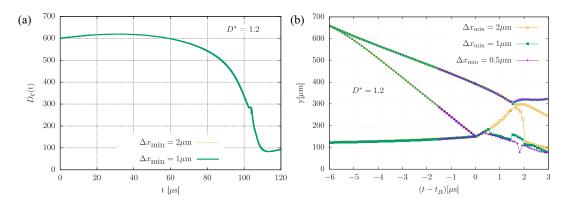


FIG. 23. Simulations performed on a Cartesian grid for a bubble with $D^* = 1.2$, $R_{\text{max}} = 500 \, \mu\text{m}$, and $\sigma = 0$. (a) Distance of the geometric bubble center D_c from the solid boundary as a function of time for resolutions $\Delta x_{\text{min}} = 2 \, \mu\text{m}$ (....) and $\Delta x_{\text{min}} = 1 \, \mu\text{m}$ (...) (b) Bubble skeleton, i.e., the distance of the lowermost (\Box , \blacksquare , and +) and uppermost (\circ , \bullet , and ×) points on the bubble wall as well as of the jet tip (\triangle , \blacktriangle , and *) from the solid boundary. The time interval shown is around the moment of jet impact onto the lower bubble wall t_{II} and the subsequent first bubble collapse. The resolutions are $\Delta x_{\text{min}} = 2 \, \mu\text{m}$ (open symbols), $\Delta x_{\text{min}} = 1 \, \mu\text{m}$ (closed symbols), and $\Delta x_{\text{min}} = 0.5 \, \mu\text{m}$ (+, ×, and *).

subject of the present investigation, the simulations on the Cartesian grid are performed with the medium resolution, i.e., with a minimum grid spacing of $\Delta x_{min} = 1 \mu m$.

For bubbles close to the wall, $D^* \leq 0.4$, simulations are performed on a polar grid matched to a Cartesian region in the center [see Fig. 1(b)]. Figure 24 shows cuts through a bubble with $D^* = 0$ from simulations with $\Delta x_{\min} = 2$, 1, and 0.5 μ m. The bubble shape at maximum extension shown in Fig. 24(a), in particular the location of the region of high curvature at the outer rim, is reproduced very well by all three resolutions. It follows that the boundary layer during expansion is sufficiently resolved for our purpose. Figure 24(b) shows the bubble shape right before the moment of the formation of the fast jet. The two higher resolutions display a similar bubble shape and location of impact of the annular inflow at the axis. In the study, a minimum grid spacing of $\Delta x_{\min} = 1$ or 0.5 μ m is taken for this grid configuration.

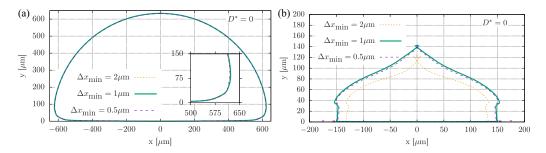


FIG. 24. Simulations performed on a polar grid with Cartesian center region for a bubble with $D^*=0$, $R_{\rm max}=500~\mu{\rm m}$, and $\sigma=0.0725~{\rm N~m^{-1}}$ (water). The Cartesian center regions have a uniform grid spacing of $\Delta x_{\rm min}=2~\mu{\rm m}$ (·····), $\Delta x_{\rm min}=1~\mu{\rm m}$ (—), and $\Delta x_{\rm min}=0.5~\mu{\rm m}$ (——). The bubble shape is shown (a) at maximum extension and (b) directly before the impact of the annular inflow at the axis.

APPENDIX B: CONVERGENCE STUDIES ON THE SPEED OF THE FAST JET

While the overall bubble dynamics leading to the fast jet is sufficiently resolved with a resolution of $\Delta x_{\min} = 1~\mu$ m, the self-impact of the annular inflow leading to the fast jet in general is a nearly singular process and thus cannot be resolved properly. In axial symmetry, the annular inflow is forced to converge towards a single line, i.e., the axis. In the absence of any damping (empty bubble, incompressible, and inviscid liquid) this would lead to an unbounded impact velocity at the axis [108]. In the present case, the process is damped by the viscosity and mitigated by the compressibility of the liquid as well as the gas in the bubble. Since the gas can easily evade into the main body of the bubble, its cushioning effect is small. It is expected to depend on the shape of the closing neck and thus will vary with D^* (see Figs. 6, 7, and 9). For the case of $D^* = 0$, local refinement has been pursued down to $\Delta x_{\min} = 7.8125$ nm without obtaining converged values of the key quantities around the self-impact of the annular inflow. In particular, the speed of the fast axial jet still increases with increasing resolution.

Computer time limitations inhibited further grid refinement. In Fig. 17, the average velocity of the jet tip obtained with a resolution of $\Delta x_{\min} = 0.5 \ \mu \text{m}$ is given, because the jets found are already a factor of more than 10 higher in velocity than anything known before for bubble jets near solid boundaries. Thus, the velocity values of the fast jet given in Fig. 17 are to be understood as lower bounds. The challenge to reach out for the limit in these velocities is left for further studies.

APPENDIX C: FLOW FOCUSING AND JET FORMATION

There exists a connection between jet formation and the curvature of the surface of aspherical bubbles. It is mediated by the concept of local flow focusing.

Flow focusing in its purest form appears irrespective of surface tension or gravity. It is always present when there are curved surfaces with a pressure difference across, as, e.g., with Rayleigh bubbles or overexpanded laser-induced bubbles, and is most pronounced in an initially zero flow field. With a flow present, there is an overlay of both flow and flow focusing.

The basic example of flow focusing is given by the Rayleigh bubble [3]. An empty spherical bubble of initial radius $R_{\rm max}$ in an incompressible, inviscid, and unbounded liquid of density ρ_l with positive pressure at infinity of p_{∞} and flow field zero will collapse by spherical flow focusing. The collapse ends in a singularity at radius R=0 of the bubble. The time between $R_{\rm max}$ and R=0 is called the Rayleigh-bubble collapse time $T_c=0.915R_{\rm max}\sqrt{\rho_l/p_{\infty}}$. There is no surface tension present to drive the flow; it is solely driven by the pressure difference between the empty interior of the bubble and the exterior liquid. The curvature of the bubble surface is constant at any time, but increasing with time. The collapse of a spherical Rayleigh bubble is *the* basic example of *spherical flow focusing*.

Flow focusing is also present in bubbles with nonuniform curvature. For demonstration, a nonspherical Rayleigh bubble is taken, i.e., a bubble with all properties of a spherical Rayleigh bubble except for its shape. For definiteness, a prolate spheroid of eccentricity e = 0.8 is taken and its collapse calculated with OpenFOAM (the boundary integral method would also do). Figure 25(a) gives the result of the first steps of collapse. Figure 25(b) shows the three-dimensional appearance of this type of jet formation by flow focusing. Axial-jet formation is noticed from the involution of the most strongly curved parts of the bubble. This fact leads to the following statement: More highly curved parts of a (Rayleigh or overexpanded) bubble collapse faster, i.e., attain a higher velocity faster than less curved parts. This is a general statement or principle of flow focusing, not a special property of the prolate spheroid. It can be derived from the Rayleigh equation $R\ddot{R} + \frac{3}{2}\dot{R}^2 = -p_{\infty}/\rho_l$. When starting with $\dot{R} = 0$, the equation reads $\ddot{R} = -p_{\infty}/(\rho_l R_{\rm max})$, and it is detected that a bubble with a smaller $R_{\rm max}$ (higher curvature) experiences a higher acceleration than a larger bubble with its weaker curvature and attains an initially higher velocity as stated. This situation prevails in the next step and so on until bubble collapse. It finds its analytical expression in the Rayleigh collapse time. The Rayleigh collapse time scales with the maximum radius of a

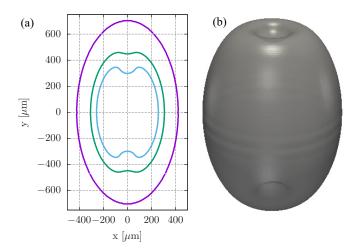


FIG. 25. Example of spherical flow focusing leading to jet formation. The higher curved parts develop the jets. A prolate spheroidal Rayleigh bubble of eccentricity e = 0.8, $R_{\text{max}}^{\text{equiv}} = 500 \,\mu\text{m}$, and $\sigma = 0$ is shown. (a) Central cut through the bubble at t = 0, 33, and 38 μ s. (b) Three-dimensional rendering with a viewing angle from slightly above for $t = 38 \,\mu\text{s}$.

spherical bubble. On a fixed timescale, a bubble with an initially smaller maximum radius (higher curvature) collapses faster than a different bubble with an initially larger maximum radius (weaker curvature). Applying this argument locally to the respectively curved parts of a nonspherical bubble surface yields the above statement.

It has been found that this type of jet soon reaches an almost constant velocity. The fact was already noted in the numerical study by Plesset and Chapman [9]; however, no explanation was given. The almost constant velocity has been visualized in skeleton diagrams, e.g., experimentally in [25] and more recently numerically in [41]. A further example is given in Appendix A in connection with the convergence studies and can be seen in Fig. 23(b). The almost straight line (middle curve) is the jet with almost constant velocity. An explanation may run as follows. The faster velocity of the highly curved parts of the bubble leads to an involution of the respective surface part from concave to convex (seen from the liquid; see Fig. 25). Consequently, axial flow focusing is gone locally and therefore the acceleration by flow focusing stops in the jet funnel. Thus the jet flow can proceed at an almost constant velocity owing to the inertia of the liquid—almost, because of surface tension and viscosity. However, both quantities are of minor influence as the inertial forces by far outperform the surface tension forces and the viscous forces in the present case. The example presented is for spherical flow focusing and axial-jet formation, applicable to the standard jet.

In the study, a second type of flow focusing appears that finally, after self-impact of the flow, leads to the thin fast jet. An example of this type of flow focusing is given by an oblate spheroidal Rayleigh bubble (Fig. 26). The same eccentricity of e = 0.8 is chosen and the same initial volume as in the prolate case. Again the more highly curved parts of the bubble collapse faster and develop a jet. The type of the jet, however, is different from the prolate case, where two oppositely directed axial jets develop from two separated more highly curved parts of the bubble. Instead, in the oblate case, one annular jet is formed (albeit in the central cut in Figs. 25 and 26 both jets look similar). The difference is better seen in the three-dimensional renderings. A further difference is that the annular jet does not diminish its acceleration as the axial jet does, because the annular flow focusing proceeds owing to the ongoing cylindrical shrinking of the flow in the equatorial plane of the initially oblate spheroidal bubble.

The inevitable self-impact of the annular jet at the axis of symmetry will give birth to two oppositely directed axial jets of the same speed along the axis of symmetry (not shown here). A

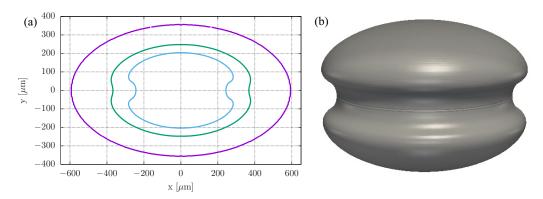


FIG. 26. Example of annular flow focusing leading to jet formation. The higher curved parts develop the jet. An oblate spheroidal Rayleigh bubble of eccentricity e = 0.8, $R_{\text{max}}^{\text{equiv}} = 500 \,\mu\text{m}$, and $\sigma = 0$ is shown. (a) Central cut through the bubble at t = 0, 35, and 40 μ s. (b) Three-dimensional rendering with a viewing angle from slightly above for $t = 40 \,\mu\text{s}$ to better appreciate the annular jet.

numerical example can be found in [109] and an experimental example in Fig. 6 in [22]. Recent examples with respect to solid boundaries can be found in [46,55].

Annular flow focusing can be considered a necessary precursor to the fast thin jet as found for bubbles expanding and collapsing very close to a solid boundary.

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