

## Particle flow rate in silos under rotational shear

D. Hernández-Delfín<sup>1</sup>, T. Pongó<sup>1</sup>, K. To<sup>2</sup>, T. Börzsönyi<sup>3,\*</sup> and R. C. Hidalgo<sup>1,†</sup>

<sup>1</sup>*Departamento de Física y Matemática Aplicada, Universidad de Navarra, P.O. Box 31080, Navarra, Spain*

<sup>2</sup>*Institute of Physics, Academia Sinica, P.O. Box 11529, Taipei, Taiwan R.O.C.*

<sup>3</sup>*Institute for Solid State Physics and Optics, Wigner Research Centre for Physics, P.O. Box 49, H-1525 Budapest, Hungary*



(Received 21 July 2020; accepted 22 September 2020; published 12 October 2020)

Very recently, To *et al.* have experimentally explored granular flow in a cylindrical silo, with a bottom wall that rotates horizontally with respect to the lateral wall [Phys. Rev. E **100**, 012906 (2019)]. Here we numerically reproduce their experimental findings, in particular, the peculiar behavior of the mass flow rate  $Q$  as a function of the frequency of rotation  $f$ . Namely, we find that for small outlet diameters  $D$  the flow rate increased with  $f$ , while for larger  $D$  a nonmonotonic behavior is confirmed. Furthermore, using a coarse-graining technique, we compute the macroscopic density, momentum, and the stress tensor fields. These results show conclusively that changes in the discharge process are directly related to changes in the flow pattern from funnel flow to mass flow. Moreover, by decomposing the mass flux (linear momentum field) at the orifice into two main factors, macroscopic velocity and density fields, we obtain that the nonmonotonic behavior of the linear momentum is caused by density changes rather than by changes in the macroscopic velocity. In addition, by analyzing the spatial distribution of the kinetic stress, we find that for small orifices increasing rotational shear enhances the mean kinetic pressure ( $\langle p^k \rangle$ ) and the system dilatancy. This reduces the stability of the arches, and, consequently, the volumetric flow rate increases monotonically. For large orifices, however, we detected that  $\langle p^k \rangle$  changes nonmonotonically, which might explain the nonmonotonic behavior of  $Q$  when varying the rotational shear.

DOI: [10.1103/PhysRevE.102.042902](https://doi.org/10.1103/PhysRevE.102.042902)

### I. INTRODUCTION

Flows involving particulate systems are commonly found in many engineering applications and natural processes [1–3]. In general, granular flows are complex flows involving several time and length scales, ranging from the scale of the particle deformation to the container dimensions. In the past, significant experimental and theoretical efforts were made to understand the macroscopic response of granular media in terms of their local particle-particle interactions [1–3].

The flow of particles out of a silo is a paradigmatic example of granular flow [4–8]. Decades ago, Beverloo [4] proposed a nonlinear phenomenological correlation between the silo discharge rate  $Q$  and the outlet diameter  $D$ . Namely,  $Q \propto (D - kd)^{5/2}$ , where  $d$  is the grain diameter and  $k$  is a fitting parameter. This formulation rests on the assumption that the velocity of the grains scales with the outlet diameter as  $\sqrt{D}$ , and it uses an effective size  $D - kd$ . For sufficiently large outlets, when the discharge is continuous, the correlation  $Q \propto D^{5/2}$  has been tested extensively. However, for smaller outlet sizes, the flow becomes intermittent, and the system clogs randomly, and, consequently, Beverloo's correlation fails to predict the flow rate values.

More recently, researchers validated an alternative formulation, which also covers the region of small orifices where clogs frequently occur [8]. It accounts for the dilatancy of the

system, which significantly increases with decreasing orifice diameter  $D$  such that

$$Q = C(1 - \alpha_1 e^{-D/\alpha_2})D^{5/2}, \quad (1)$$

where the constant  $C$  depends on the grain diameter and the curvature of the density and velocity profiles at the orifice. Note that in Eq. (1), the exponential correction accounts for the dilatancy of the flow in relation to the aperture size. Thus, it mimics the dilatancy dependency with the orifice diameter  $D$ , using an exponential saturation to the value  $\phi_\infty$ , which corresponds to the limit of big orifices, and  $\alpha_1$  and  $\alpha_2$  are fitting parameters.

In this framework, there is an interesting theoretical question, whether the clogging probability becomes zero above a well-defined critical orifice size or it decreases exponentially with increasing  $D$  [9–11]. Practically, in systems with orifice size smaller than  $D^* \approx 5d$ , the formation of arches causes flow fluctuations, and the system will eventually clog. Moreover, it is known that introducing vibrations significantly changes the stability of the arches [12,13], as well as the distribution of unclogging times [14,15]. However, in determining the macroscopic flow rate, vibrations play a very nontrivial role. Years ago, it was experimentally observed that horizontal vibrations tend to enhance the flow rate, whereas vertical vibrations tend to decrease it, as a function of the vibration velocity [16,17]. Although, very recently, Pascot *et al.* found a nonmonotonic behavior of the flow rate in a quasi-two-dimensional (2D) silo under vertical vibrations, depending on the vibration amplitude [18], passing from a regime where

\*borzsonyi.tamas@wigner.hu

†raulcruz@unav.es

the flow rate diminishes at low amplitudes to another regime where the flow rate increases.

Very recently, To *et al.* explored the discharge of a cylindrical silo with a rotating bottom [19]. Interestingly, they found continuous flow for orifice sizes, notably smaller than  $D^*$ . Previously, a numerical study of a similar system resulted in an increasing discharge rate with increasing shear rate, which was quantified by the Froude number  $Fr = L^2 w^2 / g$ , where  $w$  is the rotation speed and  $L$  a characteristic length scale [20]. Despite considerable research effort examining clogged and nonclogged states in silo flow, a well-founded theory to successfully explain this complex response is still lacking.

When investigating granular flows, the researchers face several experimental restrictions, and very often it is not possible to address 3D system behavior with all the needed details. In this framework, discrete element modeling (DEM) is a proven alternative to examine granular systems under different boundary conditions [21]. Numerically, DEM treats each particle of a granular system individually, accounting for the interaction between neighboring particles, which depends on the particle shape, friction, and elasticity. Thus, DEM provides the macroscopic response of granular media under specific boundary conditions [22–27], and all the system micromechanical details are crucial to understanding these responses.

The continuous description of granular flows [28–30] is another approach which is often an efficient tool when dealing with industrial and engineering applications. The DEM data, i.e., velocity, position, and contacts, also allow building continuum fields, using coarse-grained average techniques [31–35]. As a result, continuum fields of momentum, density, and stresses are derived. Importantly, these coarse-grained fields satisfy the mass and momentum balance equations exactly at any given time. Moreover, they are extremely useful for identifying relevant length and timescales [22,23], as well as other macroscopic changes like detecting shear bands [36], particle segregation [37], and other dynamic transitions [24,25].

In this work, we numerically analyzed the granular flow in a silo with a rotating bottom. This system had been explored experimentally very recently [19] and motivated the numerical and theoretical analysis presented here. The paper is organized as follows: In Sec. II, we explain the DEM algorithm and the coarse-grained formulation [32]. In Sec. III, the numerical results are presented and discussed in detail, shedding light on the system micromechanics and its relation with the system macroscopic response under this specific boundary condition.

## II. NUMERICAL MODEL

Figure 1 illustrates the simulated system, which resembles the experimental setup described in Ref. [19]. The system consists of a cylindrical container of height  $h = 40$  cm and radius  $R_c = 9.5$  cm, with a circular aperture at the bottom wall and particles with  $d = 5.8$  mm. The novelty introduced in Ref. [19] was that the bottom of the silo could rotate about the axis of the silo, while the cylindrical wall was at rest. As in the experiment [19], we perform a systematic study, varying the frequency of rotation of the bottom wall from  $f = 0.0$  to  $f = 1.0$  ( $\Delta f = 0.1$ ) all in Hz, and the radius of the orifice  $R$ .

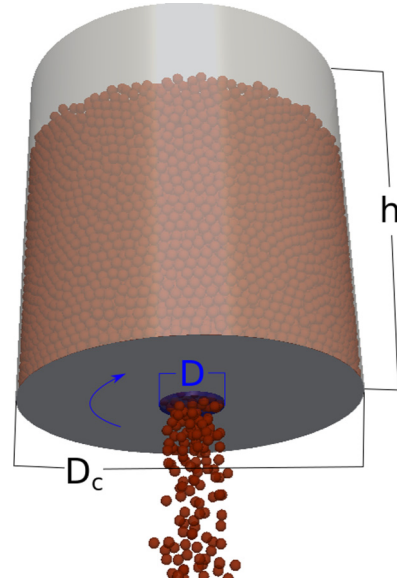


FIG. 1. Sketch of the numerical system, which resembles the experimental setup described in Ref. [19].  $D_c = 2R_c$  is the diameter of the container.

We use a DEM implementation, consisting of a hybrid central processing unit (CPU)/graphics processing unit (GPU) algorithm, which allows the evaluation of the dynamics of several hundred thousand particles [25,38]. For each particle  $i = 1 \dots N$ , the DEM algorithm solves the three translational degrees of freedom, and the rotational movement is described by a quaternion formalism. The interaction force between particle  $i$  and particle  $j$  reads,

$$\vec{F}_{ij} = (k_n \delta_n + \gamma_n v_r^n) \times \hat{n} + (k_t \xi + \gamma_t v_r^t) \times \hat{t}.$$

Here we use a Hertz-Mindlin model [21], and

$$k_n = \frac{4}{3} Y \sqrt{R_e \delta_n} \quad k_t = 8G \sqrt{R_e \delta_n},$$

where the parameters  $R_e$ ,  $Y$ , and  $G$  are the equivalent radius, Young modulus, and shear modulus, respectively. Moreover, the normal and tangential dissipation factors can be calculated as

$$\gamma_n = 2\sqrt{\frac{5}{6}} \beta \sqrt{S_n m^*} \quad \gamma_t = 2\sqrt{\frac{5}{6}} \beta \sqrt{S_t m^*},$$

where  $S_n = 2Y \sqrt{R_e \delta_n}$ ,  $S_t = 8G \sqrt{R_e \delta_n}$ ,  $m^* = \frac{m_i + m_j}{m_i m_j}$ , and  $\beta = \frac{\ln(e_n)}{\sqrt{\ln^2(e_n) + \pi^2}}$ . The parameter  $e_n$  is the normal restitution coefficient of the particles. The tangential relative displacement  $\vec{\xi}$  is kept orthogonal to the normal vector and it is truncated as necessary to satisfy the Coulomb constraint  $|\vec{F}_{ij}^t| \leq \mu |\vec{F}_{ij}^n|$ , where  $\mu$  is the friction coefficient. Finally,  $\vec{\tau}_{ij} = \vec{b}_{ij} \times \vec{F}_{ij}$  accounts for the torque corresponding to each contacting force. Here  $\vec{b}_{ij}$  is the branch vector from the center of particle  $i$  to the contact point between particle  $i$  and particle  $j$ .

The translational equations of motion of each particle are integrated using a Verlet velocity algorithm [39], and a Fincham's leap-frog algorithm is used for the rotational ones [40]. In all the simulations presented here, the system is composed of  $N = 30\,144$  particles and the contact parameters

correspond approximately to particles with Young's modulus  $Y = 3.0$  GPa ( $G = Y/30$ ), density  $\rho_p = 2655$  kg/m<sup>3</sup>, normal restitution coefficient  $e_n = 0.9$ , and friction  $\mu = 0.5$ . The particle-wall interaction is modeled using the same collision parameters used for particle-particle interaction. The integration time step is set to  $\Delta t = 1.0 \times 10^{-6}$  s [41], and all the other parameters are chosen to match the experimental conditions of Ref. [19].

### A. Coarse-graining procedure

When focusing on the macroscopic properties of granular flow, we need to obtain continuous fields from the microscopic details. For this, we use a coarse-graining method [32–35], which is a well-known micromacro mapping technique. From the positions  $\vec{r}_i(t)$  and velocities  $\vec{v}_i(t)$  of the particles at time  $t$  in the numerical simulation, according to Refs. [32–35], the microscopic mass density of a granular flow,  $\rho(\vec{r}, t)$ , is defined by

$$\rho(\vec{r}, t) = \sum_{i=1}^N m_i \phi[\vec{r} - \vec{r}_i(t)], \quad (2)$$

where the sum runs over all the particles within the system and  $\phi[\vec{r} - \vec{r}_i(t)]$  is an integrable coarse-graining function. Similarly, the coarse-grained momentum density function,  $\vec{P}(\vec{r}, t)$ , is defined by

$$\vec{P}(\vec{r}, t) = \sum_{i=1}^N m_i \vec{v}_i(t) \phi[\vec{r} - \vec{r}_i(t)]. \quad (3)$$

The macroscopic velocity field,  $\vec{V}(\vec{r}, t)$ , is then defined as the ratio of momentum and density fields,

$$\vec{V}(\vec{r}, t) = \vec{P}(\vec{r}, t) / \rho(\vec{r}, t). \quad (4)$$

To define the mean stress field, we use a very elegant and mathematically consistent definition of mean stress  $\sigma_{\alpha\beta}$  introduced by Goldhirsch [31,32]. Following his approach, the total stress field  $\sigma_{\alpha\beta}$  is composed of a kinetic stress field  $\sigma^k_{\alpha\beta}$  and a contact stress field  $\sigma^c_{\alpha\beta}$  defined as follows. The mean contact stress tensor is

$$\sigma^c_{\alpha\beta} = -\frac{1}{2} \sum_{i=1}^N \sum_{j=1}^{N_{c_i}} f_{ij\alpha} r_{ij\beta} \int_0^1 \phi(\vec{r} - \vec{r}_i + s\vec{r}_{ij}) ds, \quad (5)$$

where the sum runs over all the contacting particles  $i, j$ , whose center of mass are at  $\vec{r}_i$  and  $\vec{r}_j$ , respectively. Moreover,  $\vec{f}_{ij}$  accounts for the force exerted by particle  $j$  on particle  $i$  and  $\vec{r}_{ij} \equiv \vec{r}_i - \vec{r}_j$ .

Similarly, the mean kinetic stress field is

$$\sigma^k_{\alpha\beta} = -\sum_i^N m_i v'_{i\alpha} v'_{i\beta} \phi[\vec{r} - \vec{r}_i(t)], \quad (6)$$

where  $\vec{v}'_i$  is the fluctuation of the velocity of particle  $i$ , with respect to the macroscopic velocity field.

$$\vec{v}'_i(t, \vec{r}) = \vec{v}_i(t) - \vec{V}(\vec{r}, t). \quad (7)$$

Based on the previous theoretical framework, we implement a postprocessing tool, which allows us to examine all the micromechanical properties of the particulate flow.

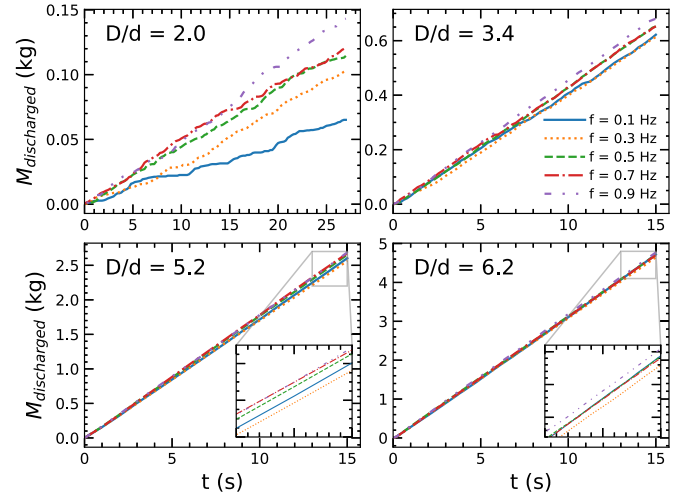


FIG. 2. Discharged mass  $M(t)$  versus time, obtained for various values of the orifice diameter  $D$  and frequency of rotation  $f$ .

## III. RESULTS AND DISCUSSION

### A. Particle flow rate behavior

As a starting point, we explore the impact of the frequency of rotation  $f$  on the macroscopic response of the system, namely the particle flow rate  $Q$ . Aiming for this objective, we carried out a systematic study while varying the orifice size  $D$  and  $f$ . Figure 2 illustrates the discharged mass  $M(t)$  versus time, obtained for various values of  $D$  and  $f$ . Note that the shear perturbation introduced by the motion of the bottom wall leads to a continuous particle flow, even for orifices as small as  $D = 11.8$  mm  $\approx 2$  in terms of the particle diameter. As expected, the flow fluctuation decreases when the size of the orifice increases. Thus, in all cases, we can identify continuous flowing intervals where the discharged mass  $M(t)$  increases linearly with time. It is important to mention that in static conditions (i.e.,  $f = 0$ ), at  $D$  lower than approximately  $4.5 \times d$ , the flow is quickly interrupted by the formation of stable particle arches and permanent clogs appear.

Figure 3 shows the flow rate  $Q$  as a function of the exit size  $D$  for three values of the rotational frequency  $f = 0.1, 0.3, 1.0$  in Hz. The particle flow rate rises nonlinearly as the orifice size increases, approaching the expected limit of Beverloo correlation  $D^{\frac{5}{2}}$  [4]. This tendency was well described by Eq. (1) of the phenomenological model introduced in Ref. [8]. The best fits according to Eq. (1) are presented by the continuous lines in Fig. 3. In all cases, we find that the fitting parameter  $C$  is practically constant within our numerical uncertainties, regardless of the changes in rotation frequency. However, both  $\alpha_1$  and  $\alpha_2$  change monotonically with  $f$ , suggesting that the magnitude of the shear perturbation influences the system dilatancy in the region around the orifice.

Interestingly, Eq. (1) implies zero mass flow rate at orifice size  $D_{\min} = \alpha_2 \ln \alpha_1$ . Using the obtained  $\alpha_1$  and  $\alpha_2$  sets of values from the fittings, the inset of Fig. 3 shows the plot of  $D_{\min}$  vs.  $f$  dependence. In the explored regime, the data seem to fall on a decaying straight line when increasing the rotational frequency. However, one should expect  $D_{\min}$  to approach nonlinearly to the physical limit  $D_{\min} = d$  when  $f$

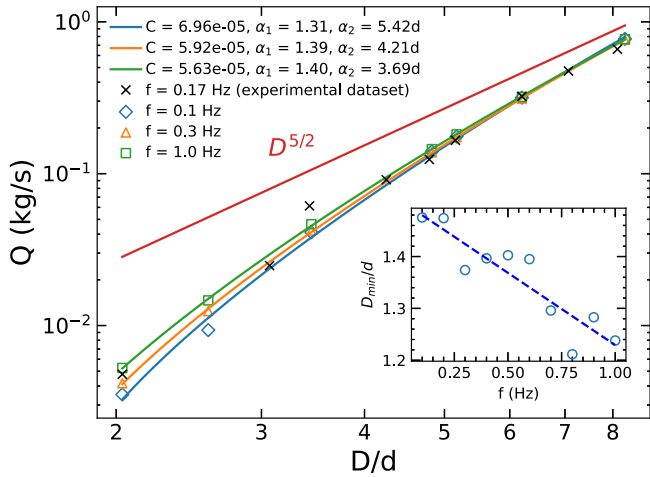


FIG. 3. Mean flow rate  $Q$  versus exit diameter  $D$ , obtained for three different values of the frequency of rotation. Lines are best fits using Eq. (1) as proposed in Ref. [8]. The cross symbols represent the experimental data from Ref. [19].

increases indefinitely. The value of  $D_{\min}(f)$  can be interpreted as the transition orifice diameter that separates the intermittent flow regime to the permanent clogged one, and  $\alpha_1$  and  $\alpha_2$  carry information of the clogged-intermittent flow transition. Although we focused our attention on large-enough orifice sizes that guaranteed continuous flow conditions, the extrapolation of  $D_{\min}(f = 0)$  resulted in approximately  $1.52 \times d$ , which is in good agreement with previous experimental findings [5].

Figure 4 shows the variation of flow rate  $Q$  with respect to  $f$ , obtained for various orifice sizes. It is important to mention that the data of  $Q$  are time-averaged values computed during flowing intervals. This becomes relevant for small orifice sizes ( $D \leq 3.3 d$ ) when flow rate fluctuations are significant. For convenience, the flow rate values are rescaled with the value  $Q_{f=1}$ , which corresponds to  $f = 1.0$  Hz. Intriguingly, depending on the size of the aperture  $D$ , two distinct

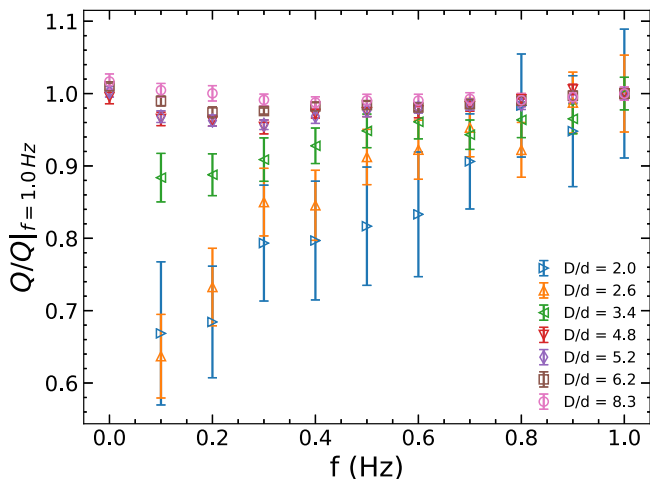


FIG. 4. Normalized mean flow rate versus frequency of rotation  $f$ , obtained for various exit diameters  $D$ . The error bars represent 95% confidential intervals. In the case  $f = 0$ , permanent clogs develop when  $D/d < 4.8$ .

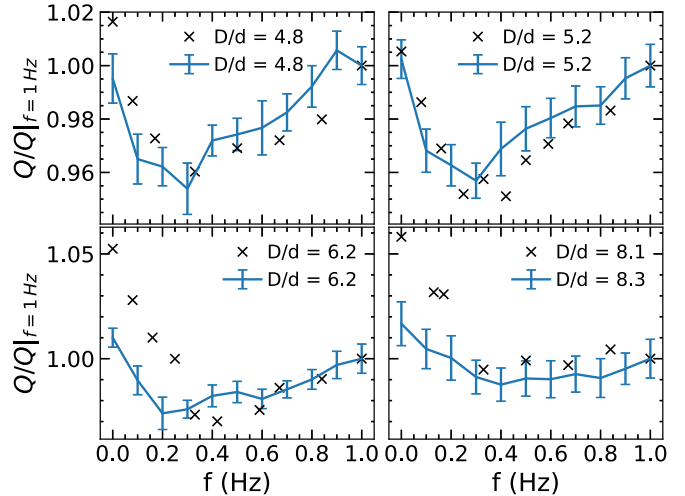


FIG. 5. Normalized flow rate versus rotational frequency  $f$  for a silo with exit diameter  $D = 28$  mm (a), 30 mm (b), 36 mm (c), and 48 mm (d). In each case, the error bars represent confidence intervals for the mean with 95% of confidence level. In all cases, the cross symbols represent the experimental data from Ref. [19].

behaviors emerge. When  $D \leq 3.3 d$ , the flow rate  $Q$  is a strongly increasing function of  $f$ . For  $D > 3.3 d$ , however,  $Q$  changes smoothly with  $f$ , denoting a weakly nonmonotonic behavior. Taking a closer look at the second regime, Fig. 5 illustrates the data obtained for large orifices, focusing on the specific data range. Even though the changes are of the order of 5% of  $Q_{f=1}$ , the existence of a minimum is obvious, denoting a change in the discharge process, i.e., the flow rate decreases for low rotation speeds starting from  $f = 0$ , and

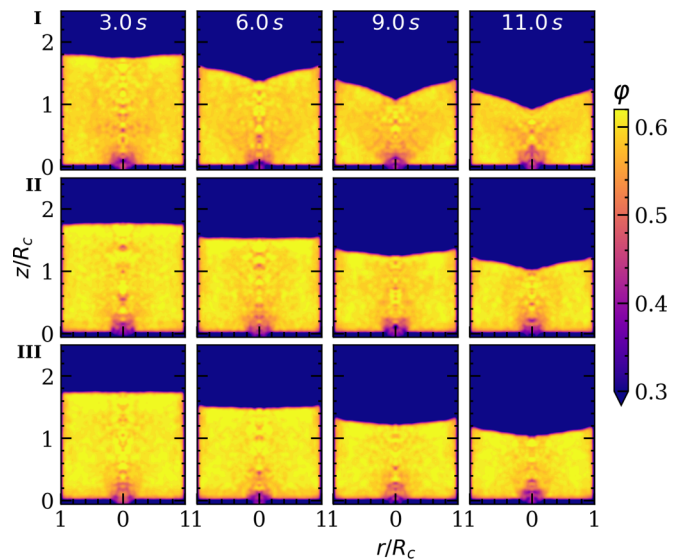


FIG. 6. Color map representing the packing fraction spatial profiles  $\varphi(r, z, t)$  obtained for  $D = 36$  mm ( $6.20 D/d$ ) and various rotational frequencies in row **I** ( $f = 0$  Hz), in row **II** ( $f = 0.3$  Hz), and in row **III** ( $f = 1.0$  Hz). The corresponding time is indicated in the top panel. In computation, we use a truncated Gaussian coarse-graining function  $\phi(\vec{r})$  with a coarse-grained scale equal to the particle radius.

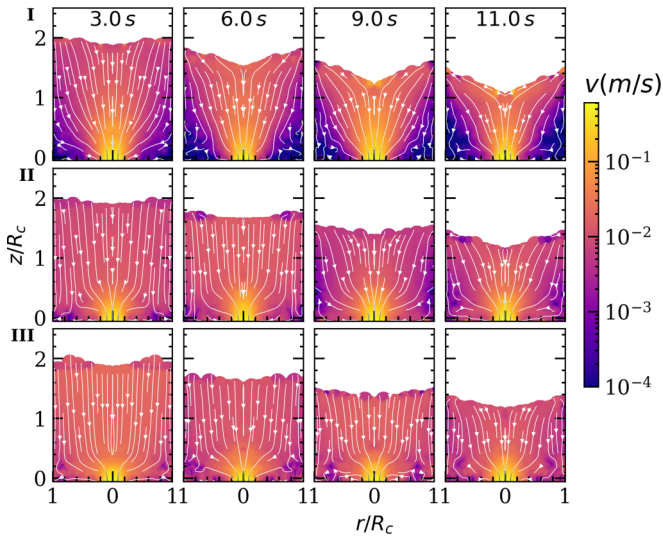


FIG. 7. Color map representing the velocity field  $v(r, z, t)$  obtained for  $D = 36$  mm ( $6.20 D/d$ ) and various rotational frequencies in row **I** ( $f = 0$  Hz), in row **II** ( $f = 0.3$  Hz), and in row **III** ( $f = 1.0$  Hz). The streamlines are also illustrated. The corresponding time is indicated in the top panel. In computation, we use a truncated Gaussian coarse-graining function  $\phi(\vec{r})$  with a coarse-grained scale equal to the particle radius.

then at a certain value of  $f$ , it starts to increase. Very recently, Kiwing To and coworkers [19] found this trend experimentally. Remarkably, our numerical procedure reproduced those outcomes quantitatively with high accuracy.

The two most frequent flow patterns in silos and bins are the *funnel flow* and *mass flow*. Thus, when the stress profile along the silo is not smooth enough to ensure sliding along its walls, a *funnel flow* develops. Consequently, particles flow

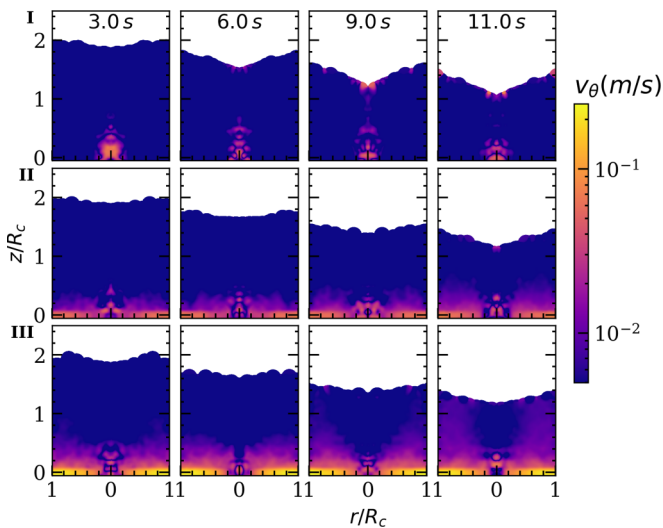


FIG. 8. Color map representing the azimuthal velocity field  $v_\theta(r, z, t)$  obtained for  $D = 36$  mm ( $6.20 D/d$ ) and various rotational frequencies in row **I** ( $f = 0$  Hz), in row **II** ( $f = 0.3$  Hz), and in row **III** ( $f = 1.0$  Hz). The corresponding time is indicated on the top panel. In computation, we use a truncated Gaussian coarse-graining function  $\phi(\vec{r})$  with a coarse-grained scale equal to the particle radius.

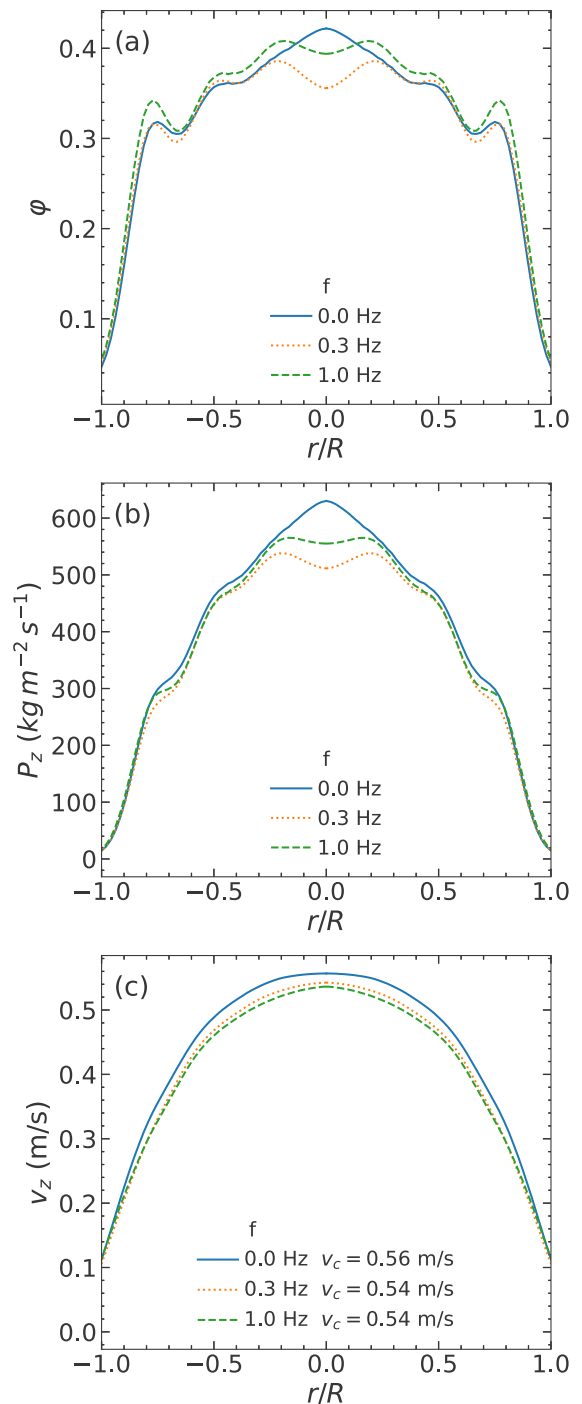


FIG. 9. Spatial profiles at the orifice ( $z = 0$ ) for  $D = 36$  mm ( $6.20 D/d$ ) in (a) average density field  $\langle\phi(r)\rangle$ , (b) average momentum on the vertical direction  $\langle P_z(r)\rangle$ , and (c) average velocity on the vertical direction  $\langle V_z(r)\rangle$ . In each case, finding corresponding to rotational frequency [ $f = 0; 0.3; 1.0$ ] in Hz are shown.

through a channel at the silo center and a stagnant zone develops close to the walls. In *mass flow*, however, the stress profile is smooth enough to ensure the flow of all the particles within the system. In Ref. [19], the authors speculated that the change in the discharge process with rotational shear might be related to a crossover in the flow pattern from a funnel flow to mass flow. While their arguments were based only

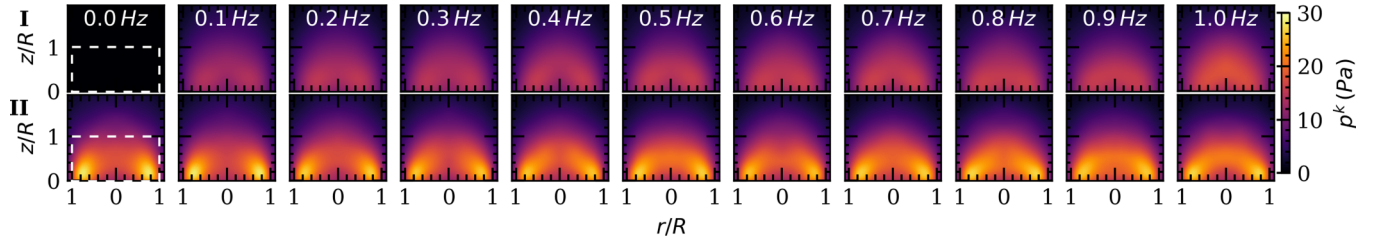


FIG. 10. Spatial profiles of kinetic pressure  $\langle p^k(r, z) \rangle = \text{Tr}(\langle \sigma^k(r, z) \rangle_t)$ , time-averaged during flowing states. The figures display data obtained for two sizes of the orifice; row **I**:  $D = 20$  mm ( $3.45 D/d$ ) and row **II**:  $D = 36$  mm ( $6.20 D/d$ ). The corresponding rotational frequency is indicated in the top panel. In computation, we use a truncated Gaussian coarse-graining function  $\phi(\vec{r})$  with a coarse-grained scale equal to the particle radius.

on visual inspection of the top surface of their experimental system, we can directly observe the change in the flow pattern from the macroscopic fields measured in our numerical simulations.

### B. Continuous field view

The numerical simulations allow us to access the micromechanical details of the granular flow, both inside the silo and at the orifice. Using the DEM data of each individual particle, we computed the macroscopic fields: volume fraction  $\varphi(\vec{r}, t) = \rho(\vec{r}, t)/\rho_p$ , macroscopic velocity  $\vec{V}(\vec{r}, t)$ , and kinetic stress  $\sigma^k(\vec{r}, t)$ . Taking advantage of the cylindrical symmetry, we average the vertical and radial components of the studied quantities within an azimuthal representative volume element of uniform size. As a consequence, the macroscopic fields result in cylindrical coordinates  $r$  and  $z$  in units of the radius  $R_c$  of the cylindrical silo.

Taking advantage of a detailed continuum description, we clarify the nature of the change in the discharge process, i.e., the flow rate decreasing for low rotation speeds, followed by an enhancement for high rotation speeds. Figure 6 illustrates the volume fraction fields  $\varphi(r, z, t)$  as color maps, covering the entire system. The data are displayed in three rows, which correspond to three different rotational frequencies [ $f = 0; 0.3; 1.0$ ] in Hz, respectively. Moreover, the fields allow us to visualize the time evolution, and each column corresponds to a specific time [ $t = 3; 6; 9; 11$ ] in seconds. Note that in the static case ( $f = 0$ ) funnel flow develops: The particles mainly flow through the central core of the silo (see also supplementary material). As a result, the volume fraction field  $\varphi(\rho, z, t)$  is heterogeneous, a shear band develops, and a stagnant region is observed close to the lateral wall. Moreover, right from the beginning of the process, a depression appears at the center of the top surface, and its size increases as the silo empties.

When the bottom wall rotates (Fig. 6, rows **II** and **III**), however, particles located close to the base are mobilized. Consequently, the rotational shear perturbs the system even at large distances from the bottom, reordering events concatenate, and the system fluidizes significantly. As a result, no stagnant region forms, the top surface remains flat, and the appearance of the depression is notably delayed. All of these are signatures of mass flow behavior. Pascot *et al.* [18] found similar behavior in a quasi-2D silo under vertical vibrations: At low vibration amplitude, an increase of vibrations reduces

the size of the stagnant zones, and, consequently, the flow rate decreases as well.

The differences in the bulk flow patterns are more evidenced by the spatial features of the velocity field  $\vec{V}(r, z, t)$ . Figure 7 displays the streamlines of  $\vec{V}(r, z, t)$ , while the colors represent the magnitude of the speed. When the bottom of the silo is not moving (row **I**), the velocity field is rather heterogeneous, and strong velocity gradients emerge in both radial and vertical directions. Besides, the streamlines are considerably curved, drawing a complex flow pattern over the whole system. Note that at the center of the silo, the magnitude of the speed  $v(r, z, t)$  is significantly larger, in comparison with the region close to walls (stagnant zone), and  $v(r, z, t)$  rises notably in the region of the orifice.

On the other hand, the movement of the bottom wall perturbs the systems dynamics significantly, resulting in pronounced changes in the velocity field (Fig. 7, rows **II** and **III**). It induces smooth enough conditions, which ensure that particles in the whole container can move downward. We found that the down-up collisional energy transmission reduces the strength of the velocity gradients in both radial (not shown) and vertical directions. Thus, as the rotational speed increases, the perturbation impacts higher locations, where the velocity gradient in the radial direction practically diminishes.

Figure 8 displays the azimuthal velocity  $v_\theta$  to complement the results presented in Fig. 7 and reaffirm the fact that the stagnant zone is mobilized when  $f$  is high enough. Comparing the rows, one can see that the impact of the rotational shear affects not only the radial dependency of the tangential velocity but also its dependency with the height.

Let us focus on the region near the orifice, where we perform a quantitative analysis of the macroscopic fields, examining their relation with the resulting particle flow rate  $Q$ . First, we compute the macroscopic solid fraction  $\varphi(r, z, t)$ , momentum  $\vec{P}(r, z, t)$ , and velocity  $\vec{V}(r, z, t)$  fields at the cross section of the orifice, located at  $z = 0$ , assuming that the system reaches a steady state such that the time average of the fields are well defined, namely  $\langle \varphi(r) \rangle$ ,  $\langle \vec{P}(r) \rangle$ , and  $\langle \vec{V}(r) \rangle$ . Figure 9 displays the average density field  $\langle \varphi(r) \rangle$ , the average vertical momentum  $\langle P_z(r) \rangle$ , and the average vertical velocity  $\langle V_z(r) \rangle$  for three values of the rotational frequency [ $f = 0; 0.3; 1.0$ ] in Hz. Interestingly, the vertical momentum [Fig. 9(b)] has a weak but noticeable nonmonotonic behavior when changing  $f$ , i.e., the values of  $\langle P_z(r) \rangle$  at the orifice are larger for  $f = 0$  and  $f = 1.0$  Hz compared to the case of  $f = 0.3$  Hz. Besides, the same applies to the density profiles

$\langle\varphi(r)\rangle$ . The velocity profiles, however, change less, and the change is monotonic with rotation speed.

Mass conservation requires that the particle flow rate crossing the section of the orifice is  $Q = \int_S \vec{P} \cdot d\vec{A} = \int_S \rho \cdot \vec{V} \cdot d\vec{A}$ . Thus, the data for  $\langle P_z(r) \rangle$  [Fig. 9(b)] at the orifice are consistent with the nonmonotonic behavior of the  $Q$  vs.  $f$  curves calculated from particle data (Fig. 5) and those obtained experimentally (Fig. 7 of Ref. [19]). Stepping forward, our numerical data suggest that the nonmonotonic behavior of the momentum is rather caused by solid-fraction changes than by macroscopic velocity changes. Thus, the micromechanical analysis clearly indicates that the shear perturbation created by the rotating wall induces a nontrivial system dilatancy in the region of the orifice and, consequently, a nonmonotonic behavior of the flow rate when changing the rotation speed.

In granular flows, the kinetic stress, which is the stress associated with velocity fluctuations, can be used to identify relevant length and timescales as well as dynamic transitions [24,25]. Figure 10 displays color maps that represent the spatial profiles of kinetic pressure  $\langle p^k(r, z) \rangle$ , which is defined as the trace of the kinetic stress tensor [Eq. (6)], namely  $\langle p^k(r, z) \rangle = \text{Tr}(\langle \sigma^k(r, z) \rangle_t)$ . For clarity, Fig. 10 illustrates data for two sizes of the orifice, row **I**:  $D = 20 \text{ mm} = 3.45 D/d$ , and row **II**:  $D = 36 \text{ mm} = 6.20 D/d$ , at rotational frequency from  $f = 0.0 \text{ Hz}$  to  $f = 1.0 \text{ Hz}$ . When computing the fields, we use a truncated Gaussian coarse-graining function  $\phi(\vec{r})$  with a coarse-grained scale equal to the particle radius, and the color maps represent the time-averaged values computed during flowing intervals. In general, we find that the values of kinetic pressure are more significant in the region of the orifice and are diminishing with height. This suggests that the mass transport in the silo is mainly advective. However, as the particles get closer to the exit, their individual movements decorrelate from the global flow. Both for static conditions or for systems with rotating bottom, a region resembling a *free fall arch* is observed, where the kinetic pressure is maximum. After crossing this region, the particles fall mainly driven by gravity. Interestingly, in row **II** one can see a slightly nonmonotonic change in the color map intensity, when increasing the frequency.

In order to better quantify the effect of rotation speed on the stress associated with velocity fluctuations, we calculated the mean kinetic pressure  $\langle p^k \rangle = \text{Tr}(\langle \sigma^k \rangle_{ts})$  in the region of the orifice. This was done by averaging the mean kinetic pressure in a cylindrical region centered at the orifice with a height of  $\delta h = R$  and a radius of  $R$ . Here  $R = D/2$  is the radius of the orifice (see dashed rectangles in Fig. 10). As we see in Fig. 11(a), for small orifices, the mean kinetic pressure increases monotonically with increasing rotation speed. Presumably, the rotational shear induces a monotonically increasing dilatancy, which reduces the stability of the arches. As a result, the volumetric flow rate also increases monotonically. For large orifices [see Fig. 11(b)], however, we observe that the kinetic pressure  $\langle p^k \rangle$  changes nonmonotonically. It drops to a minimum value (about 95% of its value at  $f = 1 \text{ Hz}$ ) at some intermediate values of  $f$ . In this range, the region with maximum kinetic pressure gets slightly more diffused than at small or large values of  $f$  (see Fig. 10). Apparently, this nonmonotonic trend in the kinetic pressure is connected to changes in the discharge process, a flow rate

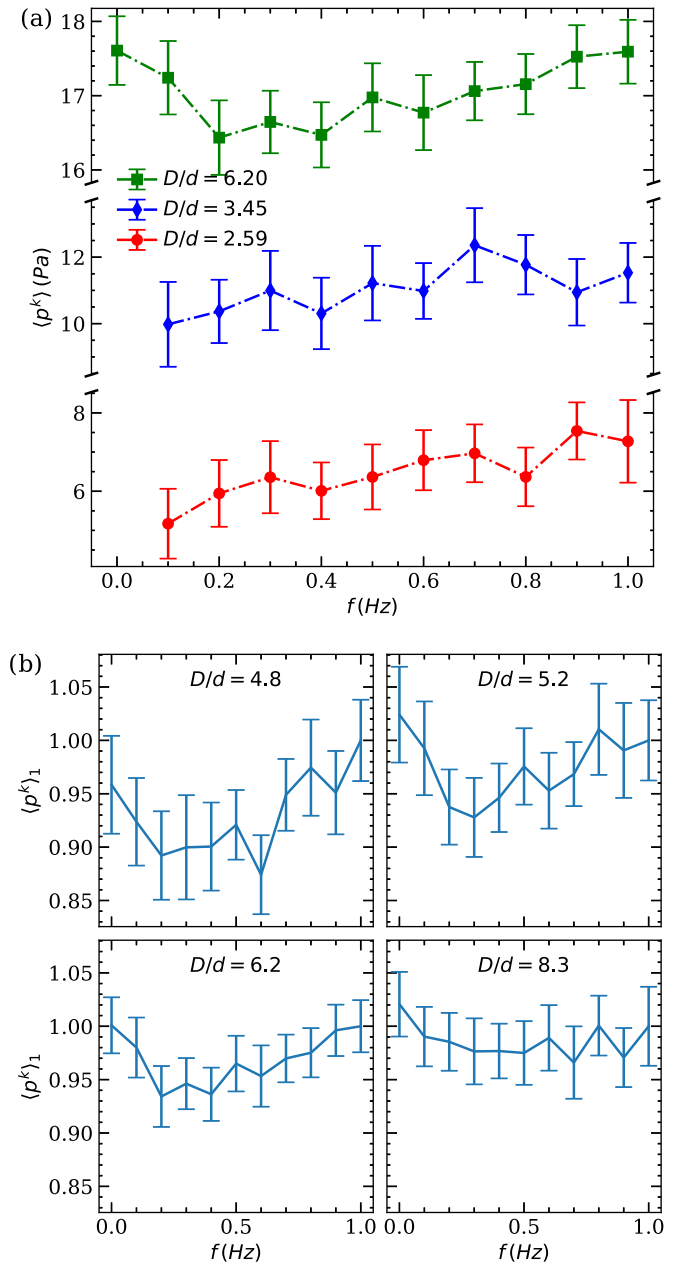


FIG. 11. Mean kinetic pressure  $\langle p^k \rangle = \text{Tr}(\langle \sigma^k \rangle_{ts})$ , averaged in the region of the orifice as a function of the rotation frequency  $f$ . (a) Data obtained for  $D = 15 \text{ mm}$ ,  $D = 20 \text{ mm}$ , and  $D = 36 \text{ mm}$ . (b) Data  $\langle p^k \rangle_1 = \langle p^k \rangle / \langle p^k \rangle_{f=1 \text{ Hz}}$  normalized by its value at  $f = 1 \text{ Hz}$  for  $D = 28 \text{ mm}$ ,  $D = 30 \text{ mm}$ ,  $D = 36 \text{ mm}$ , and  $D = 48 \text{ mm}$ . In each case, the error bars represent confidence intervals for the mean with 95% of confidence level.

decreasing for low rotation speed, whereas flow rate enhancement for high rotation speed [19].

Summarizing, we reported DEM simulations and coarse-graining analysis, which reproduced a granular flow quantitatively in a cylindrical silo, with a bottom wall that rotates horizontally with respect to the lateral wall [19]. We find that depending on the size of the aperture  $D$ , two distinct behaviors emerge. For small orifices, the flow rate  $Q$  results in a strongly increasing function of the rotational frequency  $f$ . For large

$D$ , however,  $Q$  changes smoothly with  $f$ , denoting a slightly nonmonotonic behavior. Stepping forward, our findings shed light on the nature of the flow when changing the rotational frequency and prove that changes in the discharge process are directly related to changes in the flow pattern, from funnel flow to mass flow, with increasing  $f$ . We also observe that the momentum profiles at the orifice present a nonmonotonic behavior when changing  $f$ . Remarkably, these findings are consistent with the nonmonotonic behavior of the flow rate obtained from particle data numerically and in laboratory experiments [19]. Additionally, a close examination of the density and velocity profiles indicates that the nonmonotonic behavior of the momentum is caused by the change in density instead of the changes in macroscopic velocity. Examining the profiles of kinetic stress, for small orifices, we show that the rotational shear induces a monotonically increasing kinetic

pressure  $p^k$  and dilatancy. This seems to reduce the stability of arches, and, as a result, the volumetric flow rate monotonically increases as well. For large orifices, however, we detected that the mean kinetic pressure  $\langle p^k \rangle$  changes nonmonotonically, which explains the nonmonotonic behavior of  $Q$  with the strength of the rotational shear.

#### ACKNOWLEDGMENTS

This project has received funding from the European Union's Horizon 2020 research and innovation programme under the Marie Skłodowska-Curie Grant CALIPER No. 812638, by the Spanish MINECO (FIS2017-84631-P MINECO/AEI/FEDER, UE Projects), and by the NKFIH (Grant No. OTKA K 116036). D.H. acknowledges Asociación de Amigos de la Universidad de Navarra.

- 
- [1] R. M. Nedderman, *Statics and Kinematics of Granular Materials* (Cambridge University Press, Cambridge, UK, 1992).
- [2] Y. Forterre and O. Pouliquen, Flows of dense granular media, *Annu. Rev. Fluid Mech.* **40**, 1 (2008).
- [3] B. Andreotti, Y. Forterre, and O. Pouliquen, *Granular Media: Between Fluid and Solid* (Cambridge University Press, Cambridge, UK, 2013).
- [4] W. A. Beverloo, H. A. Leniger, and J. van de Velde, The flow of granular solids through orifices, *Chem. Eng. Sci.* **15**, 260 (1961).
- [5] C. Mankoc, A. Janda, R. Arévalo, J. M. Pastor, I. Zuriguel, A. Garcimartín, and D. Maza, The flow rate of granular materials through an orifice, *Granul. Matter* **9**, 407 (2007).
- [6] J. Koivisto and D. J. Durian, The sands of time run faster near the end, *Nat. Commun.* **8**, 15551 (2017).
- [7] L. Fullard, D. J. Holland, P. Galvosas, C. Davies, P. Y. Lagrée, and S. Popinet, Quantifying silo flow using MRI velocimetry for testing granular flow models, *Phys. Rev. Fluids* **4**, 074302 (2019).
- [8] A. Janda, I. Zuriguel, and D. Maza, Flow Rate of Particles through Apertures Obtained from Self-Similar Density and Velocity Profiles, *Phys. Rev. Lett.* **108**, 248001 (2012).
- [9] K. To, P.-Y. Lai, and H. K. Pak, Jamming of Granular Flow in a Two-Dimensional Hopper, *Phys. Rev. Lett.* **86**, 71 (2001).
- [10] I. Zuriguel, A. Garcimartín, D. Maza, L. A. Pugnaloni, and J. M. Pastor, Jamming during the discharge of granular matter from a silo, *Phys. Rev. E* **71**, 051303 (2005).
- [11] C. C. Thomas and D. J. Durian, Fraction of Clogging Configurations Sampled by Granular Hopper Flow, *Phys. Rev. Lett.* **114**, 178001 (2015).
- [12] A. Janda, I. Zuriguel, A. Garcimartín, L. A. Pugnaloni, and D. Maza, Jamming and critical outlet size in the discharge of a two-dimensional silo, *Europhys. Lett.* **84**, 44002 (2008).
- [13] C. Mankoc, A. Garcimartín, I. Zuriguel, D. Maza, and L. A. Pugnaloni, Role of vibrations in the jamming and unjamming of grains discharging from a silo, *Phys. Rev. E* **80**, 011309 (2009).
- [14] C. Merrigan, S. K. Birwa, S. Tewari, and B. Chakraborty, Ergodicity breaking dynamics of arch collapse, *Phys. Rev. E* **97**, 040901 (2018).
- [15] B. V. Guerrero, B. Chakraborty, I. Zuriguel, and A. Garcimartín, Nonergodicity in silo unclogging: Broken and unbroken arches, *Phys. Rev. E* **100**, 032901 (2019).
- [16] M. L. Hunt, R. C. Weathers, A. T. Lee, C. E. Brennen, and C. R. Wassgren, Effects of horizontal vibration on hopper flows of granular materials, *Phys. Fluids* **11**, 68 (1999).
- [17] C. R. Wassgren, M. L. Hunt, P. J. Freese, J. Palamara, and C. E. Brennen, Effects of vertical vibration on hopper flows of granular material, *Phys. Fluids* **14**, 3439 (2002).
- [18] A. Pascot, N. Gaudel, S. Antonyuk, J. Bianchin, and S. Kiesgen De Richter, Influence of mechanical vibrations on quasi-2d silo discharge of spherical particles, *Chem. Eng. Sci.* **224**, 115749 (2020).
- [19] K. To, Y. Yen, Y.-K. Mo, and J.-R. Huang, Granular flow from silos with rotating orifice, *Phys. Rev. E* **100**, 012906 (2019).
- [20] J. E. Hilton and P. W. Cleary, The effect of rotational shear on granular discharge rates, *Phys. Fluids* **22**, 071701 (2010).
- [21] T. Pöschel and T. Schwager, *Computational Granular Dynamics* (Springer-Verlag, Berlin, 2005).
- [22] T. Weinhart, A. R. Thornton, S. Luding, and O. Bokhove, Closure relations for shallow granular flows from particle simulations, *Granul. Matter* **14**, 531 (2012).
- [23] T. Weinhart, C. Labra, S. Luding, and J. Y. Ooi, Influence of coarse-graining parameters on the analysis of DEM simulations of silo flow, *Powder Technol.* **293**, 138 (2016).
- [24] S. M. Rubio-Largo, A. Janda, D. Maza, I. Zuriguel, and R. C. Hidalgo, Disentangling the Free-Fall Arch Paradox in Silo Discharge, *Phys. Rev. Lett.* **114**, 238002 (2015).
- [25] S. M. Rubio-Largo, D. Maza, and R. C. Hidalgo, Large-scale numerical simulations of polydisperse particle flow in a silo, *Comput. Part. Mech.* **4**, 419 (2017).
- [26] A. V. K. Reddy, A. S. Kumar, K. A. Reddy, and J. Talbot, Granular silo flow of inelastic dumbbells: Clogging and its reduction, *Phys. Rev. E* **98**, 022904 (2018).
- [27] J. R. Darias, M. A. Madrid, and L. A. Pugnaloni, Differential equation for the flow rate of discharging silos based on energy balance, *Phys. Rev. E* **101**, 052905 (2020).
- [28] Y. Zhou, P. Y. Lagrée, S. Popinet, P. Ruyer, and P. Aussillous, Gas-assisted discharge flow of granular media from silos, *Phys. Rev. Fluids* **4**, 124305 (2019).



- [29] L. Staron, P.-Y. Lagr e, and S. Popinet, Continuum simulation of the discharge of the granular silo, *Eur. Phys. J. E* **37**, 5 (2014).
- [30] S. Dunatunga and K. Kamrin, Continuum modeling and simulation of granular flows through their many phases, *J. Fluid Mech.* **779**, 483 (2015).
- [31] M. Babi , Average balance equations for granular materials, *Int. J. Engng. Sci.* **35**, 523 (1997).
- [32] I. Goldhirsch, Stress, stress asymmetry and couple stress: From discrete particles to continuous fields, *Granul. Matter* **12**, 239 (2010).
- [33] T. Weinhart, R. Hartkamp, A. R. Thornton, and S. Luding, Coarse-grained local and objective continuum description of three-dimensional granular flows down an inclined surface, *Phys. Fluids* **25**, 070605 (2013).
- [34] R. Artoni and P. Richard, Average balance equations, scale dependence, and energy cascade for granular materials, *Phys. Rev. E* **91**, 032202 (2015).
- [35] R. Artoni and P. Richard, Coarse graining for granular materials: Micro-polar balances, *Acta Mech.* **230**, 3055 (2019).
- [36] J. Zhang, R. P. Behringer, and I. Goldhirsch, Coarse-graining of a physical granular system, *Prog. Theor. Phys. Supp.* **184**, 16 (2010).
- [37] D. R. Tunuguntla, T. Weinhart, and A. R. Thornton, Comparing and contrasting size-based particle segregation models, *Comp. Part. Mech.* **4**, 387 (2017).
- [38] J. D. Owens, M. Houston, D. Luebke, S. Green, J. E. Stone, and J. C. Phillips, GPU computing, *Proc. IEEE* **96**, 879 (2008).
- [39] L. Verlet, Computer “experiments” on classical fluids. II. Equilibrium correlation functions, *Phys. Rev.* **165**, 201 (1968).
- [40] D. Fincham, Leapfrog rotational algorithms, *Mol. Simul.* **8**, 165 (1992).
- [41] D. Antypov and J. A. Elliott, On an analytical solution for the damped Hertzian spring, *Europhys. Lett.* **94**, 50004 (2011).