Searching for Majorana neutrinos at a same-sign muon collider

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Majorana properties of neutrinos have long been a focus in the pursuit of possible new physics beyond the standard model, which has motivated lots of dedicated theoretical and experimental studies. A future same-sign muon collider is an ideal platform to search for Majorana neutrinos through the lepton number violation process: $\mu^+\mu^+ \rightarrow W^+W^+$. Specifically, this t-channel kind of process is less kinematically suppressed and has a good advantage in probing Majorana neutrinos at high mass regions up to 10 TeV. In this paper, we perform a detailed fast Monte Carlo simulation study by examining three different final states: (1) pure leptonic state with electrons or muons, (2) semileptonic state, and (3) pure hadronic state in the resolved or merged categories. Furthermore, we perform a full simulation study on the pure leptonic final state to validate our fast simulation results.

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I. INTRODUCTION

The discovery of the Higgs boson in 2012 [1,2] marked a triumph of the Standard Model (SM) of particle physics and the Large Hadron Collider (LHC). The LHC and the High-Luminosity LHC (HL-LHC), together with other future colliders such as muon colliders in design, will further explore the SM and search for physics beyond that. However, despite the enormous success of SM and LHC, the observation of neutrino oscillations has confirmed that at least two SM neutrinos have small but nonzero masses, and there is flavor mixing among three-generation light neutrinos. This provides a compelling hint of physics beyond the SM, because the right-handed components of neutrinos and the tiny neutrino masses as well as the flavor mixtures of the lepton sectors are not expected in the original SM [3]. Therefore, searching for Majorana neutrinos in order to explain the origin of neutrino masses is extremely important.

Majorana neutrinos have been studied at various types of colliders, including the LHC [4–9], electron-positron collider [10–12], electron-electron collider [13], electron-proton collider [14] and muon-muon collider [15,16]. In this

paper, we focus on the inverse $0\nu\beta\beta$ -like channel [17–24] through same-sign muon collisions [3,25,26]: $\mu^+\mu^+ \rightarrow W^+W^+$, and perform a research on the relationship between the mass of Majorana neutrinos and the square of mixing element. The constraints on the squared mixing element between the muon and the Majorana neutrino are derived in the Majorana neutrino mass range of 100 GeV–40 TeV. The results show that our signal process have unique advantages when the mass is greater than 10 TeV.

II. MAJORANA NEUTRINOS AND TYPE-I SEESAW MODEL

Majorana neutrinos are a common feature of many extensions of the SM, motivated by their roles in explaining the generation of neutrino masses. The simplest renormalizable extension of the SM for understanding the smallness of the left-handed neutrino masses is defined by the interaction Lagrangian:

$$-L_{y} = y_{\ell \alpha} \overline{L_{\ell}} \,\tilde{\Phi} \, N_{R\alpha} + \text{H.c.}$$
(2.1)

where $y_{\ell \alpha}$ is the dimensionless complex Yukawa couplings, $\alpha = 1, 2, ..., N$ is the singlet neutral fermions flavor index, $\overline{L_{\ell}}$ corresponds to the lepton field, $\tilde{\Phi}$ corresponds to Higgs field, $N_{R\alpha}$ are singlet neutral fermions in SM. This Lagrangian generates a Dirac mass $M_D = y_{\ell \alpha} \nu$, where ν is the vacuum expectation value. Since the right-handed neutrinos carry no SM gauge charges, in order to preserve gauge invariance, we can introduce a new term of Lagrangian for Majorana mass:

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$$-L_M = \frac{1}{2} (M_N)_{\alpha\beta} \bar{N}^c_{R\alpha} N_{R\beta} + \text{H.c.}$$
(2.2)

The two Lagrangians above together lead to the following neutrino mass matrix:

$$\begin{bmatrix} 0 & M_D \\ M_D^T & M_N \end{bmatrix}$$
(2.3)

So, the light neutrino masses and mixing element are given by the diagonalization of the effective mass matrix: $M_{\nu} \simeq -M_D M_N^{-1} M_D^T$, $V_{\ell N_a} \sim M_D M_N^{-1}$ [27]. Because Majorana neutrinos can only couple to the SM through mixing with SM neutrinos, so we can establish the relationship between the SM neutrinos mass and the Majorana neutrinos mass by [9]:

$$m_{\nu} = y_{\ell \alpha}^2 \nu^2 / m_N.$$
 (2.4)

This is the most famous model including Majorana neutrinos: type-I seesaw model. This mechanism can explain neutrinos' small masses and the variations of neutrinos in SM. It directly shows that the smallness of SM neutrino masses can be explained by a suppression due to the high mass of new particles in the type-I seesaw mechanism. Indeed what we are exploring "Majorana neutrinos" in more general are the heavy neutral leptons (HNLs) which introduced by type-I seesaw mechanism. A vast number of models have been proposed and most of them require sterile neutrinos and the corresponding HNLs in the case that their masses m_N are much larger than the eV scale, usually can range from eV to TeV. Such as beyond the standard see-saw models, large mixing angles are instead naturally realized in so-called symmetry-protected scenarios, which are associated with the approximate conservation of a generalized lepton number. And now, low scale seesaw model and consequently the existence of HNLs, have strong support from various points of view. they are directly testable at experiments and therefore should be a prime choice for experimental searches in order to unveil the origin of neutrino masses. And in certain mass ranges, they also offer a framework to explain the baryon asymmetry and they can have connections with dark sectors, such as dark photons, dark matter, and so on [28].

From the above discussion, the massive Majorana neutrinos can testify the small mass of SM neutrinos and heavy Majorana neutrinos are mixed with SM neutrinos, which is characterized by the mixing element $|V_{\ell N_a}|^2$, between an SM neutrino in its left-handed interaction state and a heavy Majorana neutrino in its mass eigenstate. Therefore, it is clear that there are two key aspects of the type-I seesaw mechanism that can be probed experimentally, the Majorana neutrino mass M_N , and the mixing element $|V_{\ell N_a}|$. And Majorana neutrino mass will put a constraint on $|V_{\ell N_a}|^2$. For the Majorana neutrino masses above the EW boson masses, the highest sensitivity is expected for the heavy Majorana neutrino searches in the

trilepton or same-sign dilepton channels. Limits on the mixing elements extend down to about $10^{-5}-10^{-6}$ for neutrino masses M_N at several GeV [9].

III. MAJORANA NEUTRINOS STUDY AT SAME-SIGN MUON COLLIDER

A muon-muon collider with the center-of-mass (c.m.) energy at the multi-TeV scale has received much-revived interest [29] recently, which has several advantages compared with both hadron-hadron and electron-electron colliders [30–33]. On the one hand, as massive muons emit much less synchrotron radiation than electrons, muons can be accelerated in a circular collider to higher energies with a much smaller circumference. On the other hand, because the proton is a composite particle, muon-muon collisions are cleaner than proton-proton collisions and thus can lead to higher effective c.m. energy.

Although the anti-sign muon collider is more commonly mentioned, the same-sign muon collider can also be a parallel option. The technical feasibility of $\sqrt{s} = 2$ TeV has been explained in Ref. [34]. The precise measurements of the g-2 of the muon at J-PARC have developed one important technology to produce the ultracold positive muons [35]. The positive muons from the pion decay are stopped at the surface of a material and trap electrons to form muoniums. By shooting a laser to strip electrons, one can obtain ultra-cold positive muons, that can be accelerated to be used for a low-emittance beam for colliders, and now the assuming integral luminosity can be as high as 1 ab^{-1} . However, due to the short lifetime of the muon, the beaminduced background (BIB) from muon decays needs to be examined and constrained properly. Based on a realistic simulation at $\sqrt{s} = 1.5$ TeV with BIB included [36], found that the coupling between the Higgs boson and the b-quark can be measured at the percentage level with order ab^{-1} of collected data.

In this study, we perform a search of Majorana neutrinos at a same-sign muon collider. We target two benchmark scenarios in this study, i.e., a c.m. energy of 1 TeV and 10 TeV with a luminosity of 1 ab^{-1} , and we add a luminosity of 10 ab^{-1} for 10 TeV channel to get the most sensitive result. The processes related to the mediation by Majorana neutrinos at a same-sign muon collider are shown in Fig. 1, which is sensitive to the TeV-seesaw scenario. Based on the decay channels of two W⁺ bosons, we can divide our final states into three channels: a pure leptonic channel with two leptons, a semileptonic channel with one lepton and two jets, and a pure hadronic channel with four jets. Furthermore, we also analyze the impact of fat jets at several TeV c.m. energy.

In the following sections, we firstly discuss the kinematic properties of $\mu^+\mu^+ \rightarrow W^+W^+$ process and introduce our cut-flow strategy to reduce the background events. Then, we present our numerical analysis results and discuss the detection possibilities in all three final states. To compare



FIG. 1. Signal processes at a same sign muon collider: (a) t-channel, (b) u-channel.

the consistency of fast simulation and full simulation results, the pure leptonic final state is studied by full simulation and compared with the fast simulation. Lastly, we give the results of limits and compare them with previous analyses.

IV. SIMULATION AND ANALYSIS FRAMEWORK

Both signal and background events are simulated with MadGraph5_aMC@NLO [37], then showered and hadronized by Pythia8 [38]. In our analysis, we use MadGraph5_aMC@NLO

with a model named SM_HeavyN_NLO [39] to simulate heavy Majorana neutrinos. The free parameters in this model contain the mass of three types of Majorana neutrino: M_{N_1,N_2,N_3} , and the mixing values of the SM lepton (electron, muon, tau) with three types of heavy neutrino, $|V_{NI}|$. In our study, we set the N_1 mass to 1000 GeV, and the mixing matrix element $|V_{N_1\mu}|$ to 0.1. The final state jets are clustered using FastJet [40] with the k_T [41] algorithm at a fixed cone size of $R_{jet} = 0.5$. We used



FIG. 2. Simulation results of pure leptonic channel, $\sqrt{s} = 1$ TeV, $\mathcal{L} = 1$ ab⁻¹. (a) invariant mass $M_{\ell\ell}$ distribution, (b) transverse momentum of leading lepton $p_{T,\ell\ell}$ distribution, (c) $\cos \theta_{\ell\ell}$ ($\theta_{\ell\ell}$ is the angle between two leptons in final states) distribution, and (d) missing transverse energy \mathcal{E}_T distribution.

Delphes [42] version 3.0 to simulate detector effects with the default card for the muon collider detector [43]. Note that the present jet tagging techniques for muon colliders are in a preliminary stage [36] and have a large potential to be improved. In this section, we discuss in detail the three final states of the signal process introduced above: pure leptonic state, semileptonic state, and hadronic state. There are seven corresponding backgrounds:

- (i) $\mu^+\mu^+ \to W^+W^+\tilde{\nu}_{\mu}\tilde{\nu}_{\mu}$,
- (ii) $\mu^+\mu^+ \to ZW^+\mu^+\tilde{\tilde{\nu}}_{\mu}$,
- (iii) $\mu^+\mu^+ \to W^+\mu^+\tilde{\nu}_{\mu}$,
- (iv) $\mu^+\mu^+ \to Z\mu^+\mu^+,$
- (v) $\mu^+\mu^+ \to ZZ\mu^+\mu^+$,
- (vi) $\mu^+\mu^+ \rightarrow W^+W^-\mu^+\mu^+$,
- (vii) $\gamma \gamma \rightarrow W^+W^-$.

We selected these main backgrounds with similar final state topology as the signal process. For example, the first process includes two W^+ in the final state, similar to the signal process but with additional neutrinos. Some other background processes contain Z bosons which can decay to two jets or two leptons of the same flavor and opposite charge. The last process includes photons radiated from the muon beam

and scattered into the W boson pair, and its contribution is calculated in the effective photon approximation with the improved Weizsaecker-Williams formula [13].

The last two processes can have some overlap. However, their contributions usually are small as will be shown below for each channel, respectively. For example, the last process contains only two opposite sign leptons as the collinear beam remnants are never observable. On the other hand, the last to second process can be suppressed efficiently by applying final state lepton veto, yet the robustness of the simulations has been checked by tuning parton level cuts on the final state leptons.

A. Pure-leptonic channel

We apply constraints on the channel $\mu^+\mu^+ \rightarrow W^+W^+ \rightarrow 2\ell' + E_T$ at $\sqrt{s} = 1$ TeV and $\mathcal{L} = 1$ ab⁻¹ are: the events must include exactly two leptons with transverse momentum $p_T > 20$ GeV, absolute pseudo-rapidity $|\eta_\ell| < 2.5$, and $\Delta R_{\ell\ell} > 0.4$, where $\Delta R = \sqrt{(\Delta \phi)^2 + (\Delta \eta)^2}$. Figure 2 shows some typical distributions with fast simulation, including invariant mass $M_{\ell\ell}$, transverse momentum of



FIG. 3. Comparison of fast simulation and full simulation, $\sqrt{s} = 1 \text{ TeV}$, $\mathcal{L} = 1 \text{ ab}^{-1}$. (a) invariant mass $M_{\ell\ell}$ distribution, (b) transverse momentum of leading lepton $p_{T,\ell\ell}$ distribution, (c) $\cos \theta_{\ell\ell}$ ($\theta_{\ell\ell}$ is the angle between two leptons in final states) distribution, and (d) missing transverse energy E_T distribution.

TABLE I. The cut-flow table in the pure leptonic channel.

Variables	Limits	
$M_{\ell\ell}$	>100.0 GeV >120.0 GeV	
E_T	>100.0 GeV	
$ \eta_\ell $	< 2.5	

the leading lepton $p_{T,\ell\ell}$, $\cos \theta_{\ell\ell}$ ($\theta_{\ell\ell}$ is the angle between two leptons in final states) and Missing transverse energy \mathcal{E}_T . Some full simulation results are also shown in Fig. 3 to verify our fast simulation results.

In the full simulation, the interaction of stable particles with the detector material is simulated by GEANT4 which is closely integrated into iLCSoft framework [44] previously used in CLIC experiments and now could be used in Muon Collider studies. Both the detector response and the event reconstruction are done within a single framework such as the modular Marlin framework [45]. The detector geometry is defined using the DD4hep detector description toolkit, which provides a consistent interface with both GEANT4 and Marlin environments. And for the detector simulation, we use the MuColl v1 model [46], which is an updated version with fixed asymmetry in thickness of Tracker Endcap Support structures based on the Snowmass muon collider detector model MuColl v0 [47]. In the full simulation, reconstructed particles including muons are reconstructed through the Pandora PFA framework, with inputs from Calorimeter hits and tracks, and outputs known as particle flow object [48].

We list example distribution of signal and one background process in Fig. 3, and we can find that the fastsimulation and the full-simulation distributions are in reasonable agreement. Among all variables, the $\cos \theta_{\ell\ell}$ shows the most distinguishable behavior between the signals and backgrounds. The cut conditions in the pure leptonic channel are listed in Table I. The significance is defined as: $S = s/\sqrt{b} = 1.96$ (CL = 95%), where s and b represent the number of signal and background events after all cuts, respectively. Since significance S is proportion to $|V_{\ell N_a}|^4$, we can obtain the limit lines for the Majorana neutrino masses range from 100 GeV to 10 TeV.

We also consider the effect of ISR, we use the MGISR [49] model and modify it for the usage at a muon collider. We compare the signal and all back-grounds with and without ISR in Fig. 4, which shows the effects to be small.

B. Semileptonic channel

The constraints on the channel $\mu^+\mu^+ \rightarrow W^+W^+ \rightarrow \ell^+ 2j + E_T$ at $\sqrt{s} = 1$ TeV are: events must include

exactly one lepton and two jets with $p_T > 20$ GeV, $|\eta_\ell| < 2.5, |\eta_j| < 4.7$, and $\Delta R_{\ell j} > 0.4, \Delta R_{jj} > 0.4$. Figure 5 shows the simulated distribution of reconstructed boson mass M_{jj} and the missing transverse energy E_T in the semileptonic process. The E_T distributions of the signal and all backgrounds are similar, so this variable cannot be used to distinguish the signal from backgrounds. W boson can be reconstructed through M_{jj} in this channel, the signal and backgrounds shows a more significant difference in M_{jj} distributions. The cuts applied in semileptonic channel are listed in Table II. The simulation results show that semileptonic is the least sensitive channel.

C. Hadronic resolved channel

The constraints on channel $\mu^+\mu^+ \rightarrow W^+W^+ \rightarrow 4j$ at $\sqrt{s} = 1$ TeV are: events must include exactly four jets or two fatjets with $p_T > 20$ GeV, $|\eta_j| < 4.7$, and $\Delta R_{jj} > 0.4$. The four jets are classified and clustered into two reconstructed "bosons" (W₁, W₂), their masses are denoted as M_1 , M_2 . We use the following algorithm:

- (i) Construct all possible jet pairs candidates: (j_1j_2, j_3j_4) , (j_1j_3, j_2j_4) , and (j_1j_4, j_2j_3) ,
- (ii) Calculate the corresponding mass difference:

$$\Delta M^2 = (M_1 - M_W)^2 + (M_2 - M_W)^2, \qquad (4.1)$$

(iii) Choose the minimum ΔM^2 as the targeted jet pairs.

After the determination of the preferred combination of the jet pairs, we compare the signals with backgrounds using the variables related to the two final reconstructed W⁺ boson candidates to find criteria for further optimization. Figure 6 shows the distributions of several selected variables: four jets invariant mass M_{4j} , the transverse momentum of one reconstructed boson, $p_{T,ii}$ and its mass, M_{ij} . The distributions show that M_{4i} is the most important variable to distinguish between the signals and backgrounds, and there is significant discrepancy between the signals and backgrounds are also shown in the distributions of the other two variables. The summary of cuts in hadronic processes is given in Table III. The simulation results show that this channel is the most sensitive among the three channels at the same collision energy and luminosity.

For the implementation of the boosted decision tree (BDT) method, we shuffle the signal and background events in hadronic state, and define the training and test sets with the event ratio of 1:1. We apply the per-event weight $n_{\mathcal{L}X} = \sigma_x \mathcal{L}/N_{GX}$ during the training to account for the cross-section difference among the processes, where σ_x is the cross section of one process, \mathcal{L} is the default target luminosity in this study (1 ab⁻¹) for a 1 TeV muon collider, and N_{GX} is the total generated number of events [50]. We use variables $M_{4j}, M_{jj1}, p_{T,jj1}, M_{jj2}, p_{T,jj2}$ as input



FIG. 4. Comparison of the ISR with non-ISR results, for the case of $\sqrt{s} = 1$ TeV and $\mathcal{L} = 1$ ab⁻¹: (a) invariant mass $M_{\ell\ell}$ distribution, (b) transverse momentum of leading lepton $p_{T,\ell\ell}$ distribution, (c) $\cos \theta_{\ell\ell}$ ($\theta_{\ell\ell}$ is the angle between two leptons in final states) distribution, and (d) missing transverse energy E_T distribution.



FIG. 5. Semileptonic channel, $\sqrt{s} = 1$ TeV, L = 1 ab⁻¹. (a) the reconstructed W boson mass M_{jj} distribution, and (b) E_T distribution.

	1	
Variables	Limits	
M_{ii}	<140.0 GeV	
$p_{\mathrm{T},ii}$	>50.0 GeV	
$p_{\mathrm{T},\ell}$	>7.0 GeV	
$ \eta_j $	<4.7	
$ \eta_{\ell} $	<5.0	
E_T	<400.0 GeV	
Lepton veto	1	

TABLE II. The cut-flow table in the semileptonic channel.

features, namely reconstructed kinematics of each event are used for training.

Figure 7 shows the results of BDT. We provide p-values from the Kolmogorov-Smirnov test and the BDT score distributions for the signal and background in the training and test sets, as prot no overtraining in the BDT model. The receiver operating characteristic (ROC) curve of the trained model is then studied from the test sample, we find the background rejection is equal to 1, because the signal can

TABLE III.	The cut-flow	table in th	e hadronic	channel.

Variables	Limits
M_{4i}	>750.0 GeV
$p_{\mathrm{T},j_{1,2,3,4}}$	>50.0 GeV
$p_{\mathrm{T},jj1}$	>100.0 GeV
$p_{\mathrm{T},jj2}$	>100.0 GeV
$p_{\mathrm{T},\ell}$	>5.0 GeV
M_{jj1}	[50 GeV, 110 GeV]
M_{jj2}	[10 GeV, 110 GeV]
$ \eta_\ell $	<7.0
$ \eta_j $	<4.7
Lepton veto	0

be separated from the background completely when BDT score > 0.

D. Hadronic merged channel

When collision energy is several TeV, we must consider the boost effect when the two quarks from W^+ decay



FIG. 6. Simulation results of hadronic channel, $\sqrt{s} = 1$ TeV, $\mathcal{L} = 1$ ab⁻¹. (a) M_{4j} distribution, (b) M_{jj1} distribution, (c) $p_{T,jj1}$ distribution.



FIG. 7. BDT training results in the hadronic channel at a $\sqrt{s} = 1$ TeV muon collider. The Kolmogorov-Smirnov test results and score distributions for signal and background in the training and test are presented.

merged into a single fatjet with a mass around M_W . We use the processes at c.m. energy $\sqrt{s} = 10$ TeV to research this scenario. Figure 8 shows some variables distribution of fatjets, he variables "Energy" and " E_t " are selected from SoftDroppedJet algorithm of fatjet, the variable τ_N is named N-subjettiness, which is a parameter to veto additional jet emissions and define an exclusive jet cross section. It can be calculated through the equation:

$$\tau_{N} = \frac{1}{d_{0}} \sum_{k} p_{\mathrm{T},k} \min \{ \Delta R_{1,k}, \Delta R_{2,k}, \Delta R_{N,k} \},\$$

$$d_{0} = \sum_{k} P_{T,k} R_{0}.$$
(4.2)

The *k* runs over all constituent particles in a given jet, $p_{T,k}$ is the transverse momentum of one particle, $\Delta R_{J,k}$ is the distance in the rapidity-azimuth plane between a candidate subjet J and a constituent particle k. d_0 is the normalization factor, R_0 is the characteristic jet radius used in the original jet clustering algorithm. N-subjettiness can be used to effectively "count" the number of subjets in a given jets [51]. 1000 analysis, we use τ_2/τ_1 , which is a variable that can identify two-prong objects like boosted W boson, Z boson, and Higgs boson effectively. Table IV gives the summary of cuts in this channel.



FIG. 8. Simulation results of hadronic channel, $\sqrt{s} = 10$ TeV, $\mathcal{L} = 1$ ab⁻¹. (a) the invariant mass of two fatjets, M_{JJ} distribution, (b) the energy distribution of fatjet in SoftDropped algorithm, (c) τ_2/τ_1 distribution.

TABLE IV. The cut-flow table in the hadronic channel, with $\sqrt{s} = 10$ TeV.

Variables	es Limits	
Energy	[2000.0 GeV, 6000.0 GeV]	
E_t	[100 GeV, 6000 GeV]	
p_{T}	[100 GeV, 6000 GeV]	
$p_{\mathrm{T},\ell}$	> 5.0 GeV	
τ_2/τ_1	[0.05, 0.95]	
M_{JJ}	[3000 GeV, 11000 GeV]	
$ \eta_{\ell} $	< 7.0	
η_{FatJet}	< 5.0	
Lepton veto	0	

V. RESULTS AND DISCUSSIONS

After analyzing four processes in three final states channels, we can obtain the exclusion limit of $|V_{\mu N}|$ of our signal channel: $\mu^+\mu^+ \rightarrow W^+W^+$. In Fig. 8, we present our simulation results of limit lines, as well as results from other experiments and simulations. The red solid line corresponds to the pure leptonic processes at a muon collider($\mu^+\mu^+$) with $\sqrt{s} = 1$ TeV, $\mathcal{L} = 1$ ab⁻¹. The darkblue line corresponds to the hadronic processes at a muon collider with $\sqrt{s} = 1$ TeV, $\mathcal{L} = 1$ ab⁻¹. The black line corresponds to the hadronic processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 1$ ab⁻¹. The black dotted line corresponds to the hadronic processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 1$ ab⁻¹. The black dotted line corresponds to the hadronic processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 10$ ab⁻¹. The solid brown and light pink lines correspond to limits from considerations of viable leptogenesis scenarios [52]. The gray area is the region excluded by a global scan [53]. The dark gray line corresponds to EWPD bound, it's about 10^{-3} order [6,27], and EWPD can provide constraints on the mixing between SM neutrinos and Majorana neutrinos, its limits extend up to 1000 TeV or more. The yellow line corresponds to the experimental limits from prompt trilepton searches at the LHC [54]. The pink line shows the simulated limits from a future FCC-hh [55]. The simulation results on CEPC and FCC-ee are also shown, which have the strongest limit as Majorana neutrino masses less than 100 GeV [28]. We also add the EWPO bound for FCC-ee, it's about 10^{-5} order [56], Three lines denoted ILC are simulated exclusion limits in future e^+e^- linear colliders [57]. Three groups of simulated results in $\mu^+\mu^-$ collider are also added [15,16,58]. Our research gives simulated results for Majorana neutrino masses ranging from 100 GeV to 40 TeV, it shows that better limitation is expected in the massive mass region ($M_N > 10$ TeV), especially with hadronic processes at $\sqrt{s} = 10$ TeV.

VI. CONCLUSIONS AND OUTLOOK

In this paper, we investigate the potential of searching for Majorana neutrinos at future muon collider through the $\mu^+\mu^+ \rightarrow W^+W^+$ scattering process. It is a typical $0\nu\beta\beta$ -like process and can be used to research LNV phenomenon. 1000 simulation, we focus on the collider phenomenology of $\mu^+\mu^+ \rightarrow W^+W^+$ process, to find the kinematic features that help to increase the detection potential, such as the



FIG. 9. 2σ exclusion limit of $|V_{\mu N}|^2$ as a function of varying Majorana neutrino mass M_N . The green solid line corresponds to the semileptonic processes at a muon collider with $\sqrt{s} = 1$ TeV, $\mathcal{L} = 1$ ab⁻¹. The red solid line corresponds to the pure leptonic processes at a muon collider with $\sqrt{s} = 1$ TeV, $\mathcal{L} = 1$ ab⁻¹. The dark-blue line corresponds to the hadronic processes at a muon collider with $\sqrt{s} = 1$ TeV, $\mathcal{L} = 1$ ab⁻¹. The dark-blue line corresponds to the hadronic processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 1$ ab⁻¹. The black line corresponds to the hadronic processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 1$ ab⁻¹. The black dotted line corresponds to the hadronic processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 1$ ab⁻¹. The specific processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 1$ ab⁻¹. The specific processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 1$ ab⁻¹. The specific processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 10$ ab⁻¹. The specific processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 10$ ab⁻¹. The specific processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 10$ ab⁻¹. The specific processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 10$ ab⁻¹. The specific processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 10$ ab⁻¹. The specific processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 10$ ab⁻¹. The specific processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 10$ ab⁻¹. The specific processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 10$ ab⁻¹. The specific processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 10$ ab⁻¹. The specific processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 10$ ab⁻¹. The specific processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 10$ ab⁻¹. The specific processes at a muon collider with $\sqrt{s} = 10$ TeV, $\mathcal{L} = 10$ ab⁻¹. The specific processes at a muon collider with $\sqrt{s} = 10$ Te

distribution of $\cos \theta_{\ell\ell}$ in pure leptonic processes and M_{4j} in hadronic processes. We have studied three final states and four different conditions with fast simulation, and determined the value of mixing elements squared $|V_{\mu N_1}|^2$ corresponding to various Majorana neutrino mass at C.L. = 95%. We also performed a full simulation in pure leptonic channel, the results show roughly similar distributions as fast simulation. Furthermore, we use BDT training on hadronic processes at $\sqrt{s} = 1$ TeV, the result shows that the variable M_{4j} can be used to distinguish signal and backgrounds effectively. The distribution of some significant variables and associated cut-flow tables in pure leptonic, semileptonic and hadronic channels are presented with collision energy $\sqrt{s} = 1$ TeV and $\mathcal{L} = 1 \text{ ab}^{-1}$. We studied the fat jet signature at collision energy $\sqrt{s} = 10 \text{ TeV}$, $\mathcal{L} = 1 \text{ ab}^{-1}$ and 10 ab^{-1} respectively, it turns out that these channels provide the strongest limitation. Compared with other research as shown in Fig. 9, our analysis shows a unique advantage of using the same sign muon collider in searching for Majorana neutrinos, especially in the mass region above 10 TeV.

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