Electron spin and momentum lifetimes in two-dimensional Si accumulation channels: Demonstration of Schottky-barrier spin metal-oxide-semiconductor field-effect transistors at room temperature

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We have investigated the electron spin lifetime τ_S and momentum lifetime τ in a two-dimensional (2D) accumulation channel of Schottky-barrier spin metal-oxide-semiconductor field-effect transistors (spin MOS-FETs). The spin MOSFETs examined in this study have Fe/Mg/MgO/Si Schottky-tunnel junctions at the source/drain and a 15-nm-thick nondegenerated Si channel with a phosphorus donor doping concentration $N_{\rm D}$ of $1 \times 10^{17} \, \mathrm{cm}^{-3}$. We estimated τ and the electron diffusion coefficient D_{ϵ} in the 2D accumulation channel from experimental results of a Hall-bar-type MOSFET device and self-consistent calculations using Poisson's and Schrödinger's equations. The spin MOSFETs with various channel lengths $L_{\rm ch}$ (= 0.3-10 μ m) exhibited transistor characteristics with a high on/off ratio of $\sim 10^6$ as well as clear spin-valve signals at 295 K. From the spin-valve signals measured with various gate electric fields $(2-5 \, \text{MV/cm})$, τ_S and the electron spin diffusion length λ_S were estimated. We found that the spin-flip rate per one momentum scattering event τ/τ_S is $\sim 1/14\,000$, which is almost unchanged by the gate electric field. The proportionality between τ_S and τ indicates that the Elliott-Yafet mechanism is dominant in the Si 2D electron accumulation channel, and that the spin-flip rate per one phonon scattering event and that per one surface roughness scattering event are the same. Based on the Elliott-Yafet theory, there is a possibility that the spin-orbit coupling in the Si 2D accumulation channel is almost twice as strong as that in bulk Si materials.

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I. INTRODUCTION

Recently, Si-based spin metal-oxide-semiconductor fieldeffect transistors (spin MOSFETs) have attracted much attention, since they have a potential capability to create next-generation electronics by adding their functionalities of nonvolatile memory, storage, and reconfigurable transistor characteristics [1–3] to the well-established complementary metal-oxide-semiconductor (CMOS) technology. A basic spin MOSFET has an ordinary MOSFET structure with a Si channel, but its source (S) and drain (D) contacts are replaced by ferromagnetic materials or ferromagnetic multilayered structures. The S/D contacts act as a spin injector/detector of spinpolarized electrons into/from the Si channel, respectively, to realize magnetoresistance (MR) by the spin-dependent electron transport through the two-dimensional (2D) electron inversion or accumulation channel. As a result, the transistor characteristics of a spin MOSFET can be changed by the magnetization configurations (parallel/antiparallel) between the S and D contacts. For practical use, the modulation ratio of the output current, which is characterized by the MR ratio, should be large enough. In this respect, Si is a promising channel material, since a long electron spin lifetime τ_S (a long electron spin diffusion length λ_S) of electrons is expected due to its weak spin-orbit coupling (SOC), which is strongly required to obtain a large MR ratio.

Motivated by the background described above, there have been many experimental studies on Si-based spintronics so far, whose topics are mainly divided into two parts: (i) spin injection/extraction into/from Si and (ii) spin-dependent transport via a Si channel. Many experimental studies focused on the spin injectors/extractors using ferromagnetic metals (FMs) to optimize the FM/Si junction properties for highly efficient spin injection/extraction into/from a Si channel [4–6]. Although some guidelines for high-performance spin injectors/extractors have been revealed, the junction resistance used in most of the studies is too high to obtain a large MR ratio when it is applied to the S and D contacts in a device with a Si channel. Thus, regarding spin injection/extraction into/from Si, we need to further clarify the physics and develop the junction process technology.

On the other hand, there have been a few experimental studies on the spin-dependent transport through a Si 2D electron inversion/accumulation channel [7-12]. In a recent successful demonstration of a Si-based spin MOSFET with a phosphorus-doped Si 2D electron accumulation channel [11], a noteworthy result was that λ_S in their 2D electron accumulation channel was $\sim 1 \,\mu \text{m}$ at room temperature, which is significantly shorter than that ($\sim 3 \mu m$) in a bulk Si material with a similar phosphorus donor doping concentration $N_{\rm D} \sim$ $2 \times 10^{18} \,\mathrm{cm}^{-3}$ [11]. Another study also reported a short spin lifetime $\tau_S \sim 1 \, \text{ns}$ in a 2D electron inversion channel with an undoped Si [12]. However, these two studies [11,12] did not quantitatively reveal the reason why λ_S or τ_S becomes shorter in the Si 2D electron inversion/accumulation channel than in bulk Si materials. Based on the Elliott-Yafet theory [13–15], spin flip occurs in a part of electron momentum scatterings; namely, there is a relation between τ_S and electron momentum lifetime τ . Theoretically, in a Si 2D electron inversion/accumulation channel, τ is determined by three scattering mechanisms; the intravalley acoustic phonon scattering, the intervalley optical phonon scattering, and the surface roughness scattering [16]. Selberherr's group theoretically calculated τ_S in a Si thin channel taking into account the phonon scattering and surface roughness scattering, and showed that the ratio $\tau_{\rm S}/\tau$ is almost constant in a wide temperature range (50–500 K) and $\tau_{\rm S}/\tau$ can be enhanced by an in-plane biaxial strain [17,18]. To further understand the spin-dependent electron transport through a Si 2D electron inversion/accumulation channel, it is very important to clarify the relation between τ_S and τ , and thus its quantitative analysis is needed by the combination of both experimental and theoretical investigations.

In the field of Si-based ordinary MOSFETs, the quantitative analysis method of a Si 2D electron inversion/accumulation channel has been almost established [19–27]. By using both experimental results and selfconsistent calculations, we can obtain the momentum lifetime concerning each scattering process, from which the total τ value can be estimated by Matthiessen's rule. A remarkable feature of a Si 2D electron inversion/accumulation channel is that the dominant momentum scattering mechanism can be changed by the gate electric field that is applied perpendicularly to the channel [16]. Thus, if this quantitative method is used for the analysis of spin MOSFETs, we can reveal the relation between τ_S and τ in a Si 2D electron inversion/accumulation channel as a function of the gate electric field, and furthermore, we can clarify which momentum scattering mechanism dominates the spin relaxation.

In this study, we experimentally investigate the spin injection/extraction and spin transport in a Si 2D electron accumulation channel in Schottky-barrier (SB) spin MOSFETs at room temperature, and clarify the relation between τ_S and τ in the channel. In Sec. II, we prepare a Hall-bar-type MOSFET and reveal important physical parameters as a function of the effective gate electric field from both experiments and self-consistent calculations, in which the parameters to be estimated are the electron mobility μ , the channel sheet resistance R_{ch} , the electron diffusion coefficient D_e , and the electron momentum lifetimes for the intravalley acoustic phonon scattering τ_{ac} , the intervalley optical phonon scattering τ_{op} , and the surface roughness scattering τ_{sr} . Although τ_{sr} is caused by the roughness of the Si/SiO2 interface, we call it "surface" roughness scattering following the previous papers. In Sec. III, we prepare spin MOSFETs with various channel lengths $L_{\rm ch}$ (= 0.3–10 μ m) and measure the spin-dependent transport. In Sec. IV, we obtain an almost constant τ/τ_S ratio $(\sim 1/14\,000)$, which is independent of the dominant scattering process, by analyzing the magnetoresistance for various gate electric fields and L_{ch} . In Sec. V, we discuss the origin of the constant τ/τ_S ratio. In Sec. VI, we make concluding remarks and address future issues.

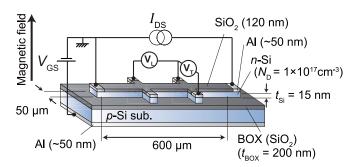


FIG. 1. Schematic illustration of a Hall-bar-type metal-oxide-semiconductor field-effect transistor (MOSFET) prepared on a silicon-on-insulator (SOI) substrate, where the channel thickness $t_{\rm Si}$ is 15 nm; the channel length and width are 600 and 50 μ m, respectively; the phosphorus donor doping concentration $N_{\rm D}$ in the channel is 1×10^{17} cm⁻³; and the thickness of a buried oxide (SiO₂) layer $t_{\rm BOX}$ for the back gate is 200 nm. The measurement setup is also shown, where a constant drain-source current $I_{\rm DS}$ and a constant gate-source voltage $V_{\rm GS}$ were applied and the longitudinal and transverse voltages $V_{\rm L}$ and $V_{\rm T}$, respectively, were measured while a sweeping magnetic field was applied perpendicular to the substrate plane.

II. ELECTRON TRANSPORT PROPERTIES IN A SI TWO-DIMENSIONAL ACCUMULATION CHANNEL

To investigate the relation between the electron momentum lifetime τ and electron spin lifetime τ_S , at first we characterize the electron transport properties through a Si 2D electron accumulation channel. The results obtained in this section will be used for the characterizations and analyses of spin MOSFETs in the later sections. Figure 1 shows a schematic illustration of a back-gated Hall-bar-type device with a channel length/width = $600 \,\mu\text{m}/50 \,\mu\text{m}$, which was prepared by the following procedure. We used a (001)-oriented silicon-oninsulator (SOI) substrate consisting of (from top to bottom) a 100-nm-thick Si layer, a buried silicon dioxide (BOX) layer with a thickness $t_{\rm BOX} = 200 \, \rm nm$, and a lightly doped p-type Si substrate with a boron accepter doping concentration of ${\sim}10^{15}\,\text{cm}^{-3}.$ First, the top 100-nm-thick Si layer was doped with phosphorus donor atoms using a spin-coated phosphorus glass and thermal diffusion at 750 °C. The phosphorus donor doping profile was uniform and the concentration N_D was $1 \times 10^{17} \,\mathrm{cm}^{-3}$ that was calibrated by secondary ion mass spectroscopy (SIMS) analysis. After removal of the phosphorus glass by buffered HF (BHF), the substrate was thermally oxidized at 1050 °C with dry oxygen gas to form a 210-nmthick surface SiO₂ layer and a 15-nm-thick Si channel layer. Hereafter, this substrate is called "SiO₂/SOI substrate." Next, electrode contact areas were defined by opening contact holes in a photoresist layer on the top, and then the surface SiO₂ was etched with BHF so that the SiO₂ thickness of these areas became \sim 20 nm. This thinned SiO₂ layer can avoid contamination of the Si surface by the photoresist during removal. After removal of the photoresist, the substrate was cleaned by a $H_2SO_4 + H_2O_2$ solution, followed by flowing de-ionized pure (DI) water. Then, the Si surfaces of the contact areas were opened by dipping the whole substrate into BHF, and a 100nm-thick Al layer was formed on the top by thermal evaporation. At this stage, a 120-nm-thick SiO₂ layer remained except

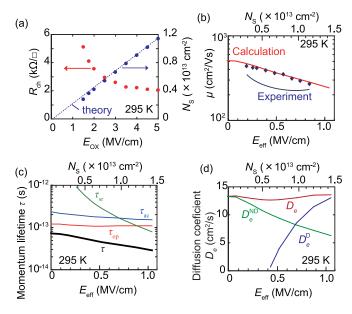


FIG. 2. (a) Channel sheet resistance R_{ch} (left axis) and sheet carrier (electron) density N_S (right axis) in the accumulation channel of Si, plotted as a function of the gate electric field $E_{ox} = V_{GS}/t_{BOX}$, which were estimated from a Hall measurement at 295 K. The red and blue circles are experimental R_{ch} and N_{S} results, respectively, and a blue dashed line represents a theoretical line of N_S estimated by $N_{\rm S} = C_{\rm ox}(V_{\rm GS} - V_{\rm fb})/q$. (b) Electron mobility μ plotted as a function of effective gate electric field $E_{\rm eff} = q/\varepsilon_{\rm Si}(N_{\rm S}/2 - N_{\rm D}t_{\rm Si})$, which was estimated from Hall measurements at 295 K. The blue diamonds are the experimental results and the red solid curve is the fitting curve of a self-consistent calculation. In the figure, the N_S values are also shown in the upper axis. (c) Electron momentum lifetime τ as a function of $E_{\rm eff}$, which were estimated by the self-consistent calculation: Total electron momentum lifetime τ (black line); momentum lifetime considering only optical phonon intervalley scattering, both f and g process τ_{op} (red line); acoustic phonon intravalley scattering τ_{ac} (blue line); and surface roughness scattering τ_{sr} (green line). In the figure, the N_S values are also shown in the upper axis. (d) Diffusion coefficient D_e plotted as a function of $E_{\rm eff}$. The red, green, and blue curves are the curve estimated by Eq. (1d), $D_e^{\rm ND} = k_{\rm B}T\mu$, and $D_e^{\rm D} = (E_{\rm F} - E_0^{(2)})\mu$, respectively.

for the contact areas, which was used for the field isolation between contacts. Contact pads were formed by photolithography and etching with a $H_3PO_4 + H_2O$ solution, and the Hall bar structure was defined by photolithography and etching of the SiO_2 surface layer with BHF and the 15-nm-thick Si channel layer with Ar ion milling. After removal of the surface photoresist, finally a 100-nm-thick Al layer was deposited on the back side of the Si substrate for the back-gate contact.

In the electrical measurements at 295 K, a constant bias current $I_{\rm DS}$ and a constant gate-to-source voltage $V_{\rm GS}$ were applied, and the longitudinal voltage $V_{\rm L}$ and transverse voltages $V_{\rm T}$ were measured while a magnetic field was applied perpendicular to the substrate plane. The measurement configuration is also shown in Fig. 1. We estimated the channel sheet resistance $R_{\rm ch}$ and the sheet electron density $N_{\rm S}$ from $V_{\rm L}$ and $V_{\rm T}$ (Hall voltage), respectively. We applied $V_{\rm GS}$ from the back side of the p-Si substrate, and estimated the gate electric field $E_{\rm OX}$ by $V_{\rm GS}/t_{\rm BOX}$. Figure 2(a) shows $R_{\rm ch}$ and $N_{\rm S}$ as a function

of E_{ox} , where red and blue circles are R_{ch} and N_{S} , respectively. In the same figure, the dashed line denoted by "theory" is the electron carrier density calculated by $N_{\rm S} = C_{\rm OX}(V_{\rm GS} - V_{\rm fb})/q$, where $C_{\rm OX} = \varepsilon_{\rm ox}/t_{\rm BOX}$ is the gate capacitance, $\varepsilon_{\rm ox}$ is the permittivity of the BOX (SiO_2) layer, q is the elementary charge, $V_{\rm fb} = qN_{\rm D}t_{\rm Si}/C_{\rm OX} \sim 1.3 \,\rm V$ is the flat-band voltage, and $t_{\rm Si} =$ 15 nm is the Si channel thickness. Figure 1(a) shows good agreement in $N_{\rm S}$ between the experimental results and theoretical calculation (dashed line), confirming the reliability of the Hall measurement. Then, we estimated the electron mobility μ by the relation $\mu = \gamma_{\rm H}/(qN_{\rm S}R_{\rm ch})$ under the assumption that the Hall factor $\gamma_{\rm H}=1$ [28], and also estimated the effective gate electric field $E_{\rm eff} = q/\varepsilon_{\rm Si}(N_{\rm S}/2 - N_{\rm D}t_{\rm Si})$ acting on the V_{GS} -induced electrons, where ε_{Si} is the permittivity of Si [16]. Figure 2(b) shows μ plotted as a function of $E_{\rm eff}$, where blue diamonds and a red curve represent the experimentally estimated mobility values and theoretical fitting that will be described in the next paragraph, respectively. The experimentally estimated values were 90% and 76% of the universal mobility [16] at $E_{\text{eff}} = 0.84$ and $0.19 \,\text{MV/cm}$, respectively, in which a large mobility reduction in the lower field range probably comes from enhancement of both the acoustic and optical phonon scattering in the 15-nm-thick Si channel [26].

To estimate D_e and τ from the above-mentioned experimental results, we numerically calculated the 2D subband structure of the Si accumulation channel by solving the Poisson's and Schrödinger's equations self-consistently [19–27]. (A detailed procedure is described in Sec. S1 in the Supplemental Material (SM) [29]). We used ten subbands from the lowest energy level for the twofold (and fourfold) degenerated valleys at the conduction band minimum of Si (the total number of subbands is 20), and calculated the carrier distribution in each subband. In the calculation of τ , we took into account both the phonon scattering and surface roughness scattering. Following are the equations used to calculate D_e and τ [19–27,30–32]:

$$\tau = \sum_{v=2,4} \sum_{i=0-9} N_i^{(v)} \tau_i^{(v)} / N_{\rm S}, \tag{1a}$$

$$\mu_i^{(v)} = \frac{q\tau_i^{(v)}}{m_c^{(v)}},\tag{1b}$$

$$\mu = \sum_{v=2} \sum_{i=0-9} N_i^{(v)} \mu_i^{(v)} / N_S, \tag{1c}$$

$$D_e = \sum_{v=2.4} \sum_{i=0.9} N_i^{(v)} D_i^{(v)} / N_{\rm S}, \tag{1d}$$

$$D_i^{(v)} = k_{\rm B} T \mu_i^{(v)} \left[1 + \exp\left(-\frac{E_{\rm F} - E_i^{(v)}}{k_{\rm B} T}\right) \right]$$

$$\times \ln\left[1 + \exp\left(\frac{E_{\rm F} - E_i^{(v)}}{k_{\rm B} T}\right) \right], \tag{1e}$$

$$\frac{1}{\tau_{i}^{(v)}(E)} = \frac{1}{\tau_{ac,i}^{(v)}(E)} + \frac{1}{\tau_{f,i}^{(v)}(E)} + \frac{1}{\tau_{g,i}^{(v)}(E)} + \frac{1}{\tau_{sr,i}^{(v)}(E)}, \quad (1f)$$

where $k_{\rm B}$ is Boltzmann's constant, i=0-9 is the index for each subband, v=2 and 4 express the twofold and fourfold degenerated valleys, respectively, $E_i^{(v)}$ is the energy, $N_i^{(v)}$ is the

sheet carrier density, $\tau_i^{(v)}$ is the energy-averaged momentum lifetime, $\mu_i^{(v)}$ is the mobility, and $m_c^{(v)}$ is the conduction effective mass of electrons in the ith subband of the v-fold valley. Equation (1e) is Einstein's relation for the 2D electron system [30–32]. For the electron scattering process, Eq. (1f) expresses Matthiessen's rule of the momentum lifetime for each scattering process; acoustic phonon intravalley scattering (τ_{ac}) , optical phonon intervalley scattering (τ_{op}) including both f process $(\tau_{f,i})$ and g process $(\tau_{g,i})$, and surface roughness scattering (τ_{sr}). The scattering parameters used in the calculation of each lifetime, such as deformation potentials and a root-mean-square value of the Si/SiO₂ interface roughness, were determined so that the experimental mobility values [blue diamonds in Fig. 2(b)] are reproduced by Eq. (1c) [red line in Fig. 2(b)] [26]. These scattering parameters are listed in Table S2 in the SM [29].

Figure 2(c) shows the electron momentum lifetimes plotted as a function of E_{eff} , where black, blue, red, and green lines are the calculated results of τ , τ_{ac} , τ_{op} , and τ_{sr} , respectively. We can see that $\tau_{\rm op}$ dominates τ in the lower field region ($E_{\rm eff} \leq$ $0.8\,\mathrm{MV/cm}$), whereas τ_{sr} dominates τ in the higher field region ($E_{\rm eff} > 0.8 \, {\rm MV/cm}$). This result is consistent with the previous theoretical calculation on a 2D Si channel in a MOS structure [16]. Figure 2(d) shows D_e plotted as a function of $E_{\rm eff}$, where the red line is the calculated result from Eq. (1d). We found that D_e is nearly independent of E_{eff} ; as E_{eff} increases, D_e slightly decreases in the lower field range ($E_{\rm eff}$ < 0.5 MV/cm) and slightly increases in the higher field range $(E_{\rm eff} > 0.7 \, {\rm MV/cm})$. To clarify this trend, Einstein's relation for nondegenerated semiconductors $D_e^{\rm ND} = k_{\rm B}T\,\mu$ and that for 2D degenerated semiconductors $D_e^{\rm D}=(E_{\rm F}-E_0^{(2)})\mu$ are plotted in the same figure by the green line and the blue line, respectively, where $(E_{\rm F}-E_0^{(2)})$ is the energy difference between the Fermi level and the zeroth subband of the twofold valley that is located at the lowest energy level [30–32]. As $E_{\rm eff}$ increases, D_e^{ND} decreases due to the decrease in the mobility μ but $D_e^{\rm D}$ increases due to the increase in the electron's Fermi energy. Thus, the accumulation channel is nondegenerated in the lower field range ($E_{\rm eff} < 0.5 \, {\rm MV/cm}$) and degenerated in the higher field range ($E_{\rm eff} > 0.7 \, {\rm MV/cm}$). In the later analysis, $R_{ch}(V_{GS})$ in Fig. 2(a) and $D_e(V_{GS})$ in Fig. 2(d) are used.

III. SPIN TRANSPORT IN SCHOTTKY-BARRIER (SB) SPIN MOSFETS

A. Device structure and measurement setup

Figures 3(a) and 3(b) show the side and top views of our SB spin-MOSFET structure, respectively, which has ferromagnetic source/drain (S/D) electrodes and reference electrodes (R1 and R2) located outside of the S and D electrodes, respectively. The device process is as follows. First, an SiO₂/SOI substrate was prepared using the same procedure as that for the Hall-bar-type MOSFET described in Sec. II. Using electron beam (EB) lithography, S, D, R1, and R2 contact areas on the SiO₂/SOI substrate were defined by opening contact holes on the EB resist on the top, and then the surface SiO₂ was etched with BHF so that the SiO₂ thickness of these areas became \sim 20 nm. After removing the EB resist, the substrate was cleaned by a H₂SO₄ + H₂O₂ solution, followed by

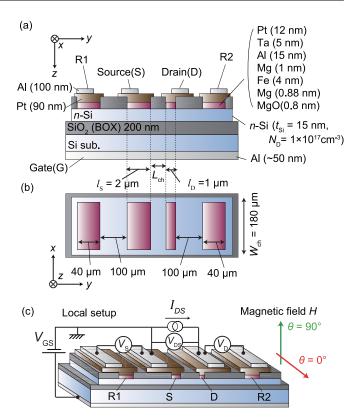


FIG. 3. (a) Side view and (b) top view of a SB spin MOSFET having Fe(4 nm)/Mg(0.88 nm)/MgO(0.8 nm)/Si Schottky-tunnel junctions prepared on a silicon-on-insulator (SOI) substrate, in which the thickness of the buried oxide (BOX) SiO2 layer is 200 nm and the phosphorus donor doping concentration $N_{\rm D}$ of the 15-nm-thick Si channel is $1 \times 10^{17} \, \text{cm}^{-3}$. The Cartesian coordinate is defined as follows: x and y are parallel to the long and short sides of the electrodes, respectively, and z is normal to the substrate plane. The channel length L_{ch} along the y direction and width W_{ch} along the x direction are defined, and the short side lengths along the y direction of the source (S) and drain (D) electrodes are $l_S = 2 \,\mu \text{m}$ and $l_D =$ 1 μ m, respectively. R1 and R2 are located at \sim 100 μ m away from the S and D electrodes, respectively, and their short side lengths along the y direction are $40 \,\mu \text{m}$. (c) Local measurement setup of the SB spin MOSFET, where the voltage between the R1/S, S/D, and D/R2 electrodes are measured simultaneously by voltage meters $V_{\rm S}$, $V_{\rm DS}$, and $V_{\rm D}$, respectively, while a constant current $I_{\rm DS}$ is driven between the D and S electrodes and a constant gate voltage V_{GS} is applied between the back contact and the S electrode. In the measurements, an external magnetic field is applied along the plane ($\theta = 0^{\circ}$, along the -x direction) or perpendicular to the plane ($\theta = 90^{\circ}$, along the -z direction) and it is swept between -3000 and 3000 Oe.

flowing DI water. Then, the Si surface of the contact areas was opened by dipping the whole substrate into BHF. Immediately after drying with a N_2 gas blow, the substrate was installed into an ultrahigh vacuum system, and (from top to bottom) an Al(15 nm)/Mg(1 nm)/Fe(4 nm)/Mg(0.88 nm)/MgO(0.8 nm) layered structure was successively deposited at room temperature by molecular beam epitaxy (MBE) and EB evaporation. Immediately after being exposed to air, a Pt(12 nm)/Ta(5 nm) cap layer was deposited on the surface. Then, the lateral structures of S, D, R1, and R2 electrodes were defined by Ar ion etching with an EB resist mask on the top of each

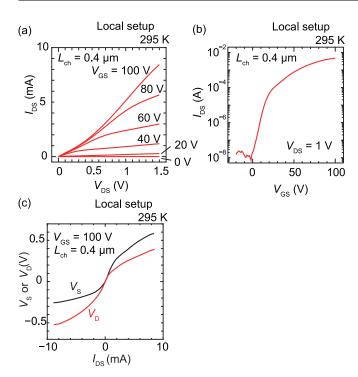


FIG. 4. (a) $I_{\rm DS}$ - $V_{\rm DS}$ characteristics measured at 295 K for a SB spin MOSFET with $L_{\rm ch}=0.4\,\mu{\rm m}$, where $V_{\rm GS}$ was varied from 0 to 100 V in 20-V steps. (b) $I_{\rm DS}$ - $V_{\rm GS}$ characteristics measured at 295 K for the same device, where $V_{\rm DS}=1\,{\rm V}$. (c) $V_{\rm S}$ - $I_{\rm DS}$ (black solid curve) and $V_{\rm D}$ - $I_{\rm DS}$ (red solid curve) plots measured at 295 K for the same device, where $V_{\rm GS}=100\,{\rm V}$.

electrode. After removing the EB resist, electrode extensions attached to the top of the S, D, R1, and R2 electrodes were fabricated using a sputter-deposited Pt(90 nm)/Ta(5 nm) layer, EB lithography, and Ar ion etching, and then a 100-nm-thick Al pad was formed on each electrode extension using photolithography, thermal evaporation, and lift-off process. Then, a 50-nm-thick Al layer was deposited on the back side of the substrate for the back-gate contact after removing the surface native oxide. Finally, each device was isolated by a square-shaped island structure using photolithography, BHF etching of the surface SiO₂ layer, and Ar ion etching of the 15-nm-thick Si channel layer. The structural parameters defined in Figs. 3(a) and 3(b) are as follows: The channel

lengths $L_{\rm ch}$ along the y axis are 0.3, 0.4, 0.5, 1.0, 2.0, 5.0, and $10\,\mu{\rm m}$, the channel width $W_{\rm ch}$ along the x axis is $180\,\mu{\rm m}$, the distance between the S and R1 (D and R2) electrodes along the y axis is $\sim 100\,\mu{\rm m}$, the lengths of the S electrode $l_{\rm S}$ and the D electrode $l_{\rm D}$ along the y axis are 2 and $1\,\mu{\rm m}$, respectively, and the lengths of the R1 and R2 electrodes along the y axis are $40\,\mu{\rm m}$. Our device structure has a Si channel with a constant $N_{\rm D}=1\times 10^{17}\,{\rm cm}^{-3}$, which is different from the previously reported spin MOSFET that has highly doped Si regions ($N_{\rm D}\sim 1\times 10^{20}\,{\rm cm}^{-3}$) under S/D contacts [11]. One advantage of our device structure is to eliminate strong spin scattering in such a highly doped Si region.

Figure 3(c) shows our measurement setup for the twoterminal (2T) spin transport signals, where the voltages (V_{DS} , $V_{\rm D}$, and $V_{\rm S}$) between the two electrodes are measured while a constant current I_{DS} is driven from the D to the S electrodes through the Si channel and a magnetic field H is applied along an in-plane direction ($\theta = 0^{\circ}$, the -x direction) or the perpendicular direction ($\theta = 90^{\circ}$, the -z direction). V_{DS} is the voltage between the D and S electrodes, which is the total voltage drop through the Si channel, and $V_D(V_S)$ is the voltage between D and R2 (between S and R1), which is the junction voltage drop at the drain (source) junction including the MgO tunnel barrier and the Schottky barrier at the surface of the Si channel. Figures 4(a) and 4(b) show I_{DS} - V_{DS} and I_{DS} - V_{GS} characteristics measured at 295 K for a device with $L_{\rm ch} =$ $0.4 \,\mu\text{m}$, respectively. We observed clear transistor operations with a high on/off ratio $\sim 10^6$. Figure 4(c) shows V_S - I_{DS} (black solid curve) and V_D - I_{DS} (red solid curve) plots of the same device at 295 K, where $V_{GS} = 100$ V. Here, $|V_S|$ at $I_{DS} = 5$ mA is larger than that at $I_{DS} = -5$ mA because the reverse-biased Schottky barrier is formed under the S electrode when I_{DS} is positive. On the contrary, $|V_D|$ at $I_{DS} = 5 \text{ mA}$ is smaller than that at $I_{DS} = -5 \,\text{mA}$ because the forward-biased Schottky barrier is formed under the D electrode when I_{DS} is positive. When $I_{DS} = 5$ mA and $V_{GS} = 100$ V, V_S , V_D , and V_{DS} are 0.45, 0.23, and 0.93 V, respectively.

B. Spin-valve signals measured with $V_{\rm GS}=100\,{\rm V}$

Figures 5(a)–5(c) show the voltage changes $\Delta V_{\rm D}$, $\Delta V_{\rm S}$, and $\Delta V_{\rm DS}$, respectively, as a function of magnetic field, measured at 295 K for a device with $L_{\rm ch}=0.4\,\mu{\rm m}$, where the

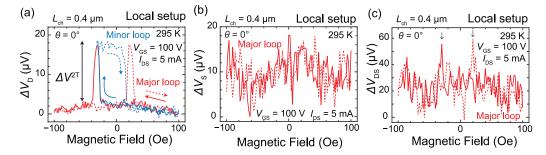


FIG. 5. (a–c) Voltage change (a) $\Delta V_{\rm D}$, (b) $\Delta V_{\rm S}$, and (c) $\Delta V_{\rm DS}$ measured at 295 K with $I_{\rm DS}=5$ mA and $V_{\rm GS}=100$ V for a SB spin MOSFET with $L_{\rm ch}=0.4~\mu{\rm m}$, while an in-plane magnetic field ($\theta=0^{\circ}$) is swept. The red solid (dashed) curves are major loops measured with a magnetic field swept from the positive to negative to positive direction). In (a), the blue solid (dashed) curve is a minor loop measured with a magnetic field swept from the positive to negative direction (from the negative to positive direction). $\Delta V^{\rm 2T}$ represents the amplitude of the spin-valve signal. In (c), the two vertical arrows indicate the signal peaks at -30 and 20 Oe.

measurement parameters are $I_{DS} = 5 \,\mathrm{mA}$ and $V_{GS} = 100 \,\mathrm{V}$, and the magnetic field is applied in the film plane along the -x direction ($\theta = 0^{\circ}$). In Fig. 5(a), the major loop of $\Delta V_{\rm D}$ represented by solid and dashed red curves shows a clear spin-valve signal with two peaks at -30 and +20 Oe, which originates from the parallel and antiparallel magnetization configurations of the Fe layers in the S and D electrodes. The minor loop represented by solid and dashed blue curves also indicates that the result of Fig. 5(a) is caused by the spin-valve effect, which reflects the magnetization reversal of the Fe layer in the S electrode. Thus, this means that spin-polarized electrons injected from the S electrode transport through the Si 2D electron accumulation channel and finally they are detected by the D electrode; namely, the spin-dependent transport in the spin MOSFET was demonstrated at 295 K. Since the total resistance between the S and D electrodes is 186Ω and the change in resistance is $2.9 \,\mathrm{m}\Omega$, the MR ratio of the device is 0.003%, which is smaller by a factor of 10 than that in a previous report by another group [11]. This comes from the fact that the total resistance of our device is higher than that in the previous report, since the uniform donor doping with $N_{\rm D} = 1 \times 10^{17} \, {\rm cm}^{-3}$ in the channel leads to high Schottky-barrier resistances under the S and D electrodes.

In Fig. 5(c), the major loop of $\Delta V_{\rm DS}$ represented by solid and dashed red curves is noisy compared with that of $\Delta V_{\rm D}$ in Fig. 5(a), but it has clear two peaks at -30 and +20 Oe which are denoted by vertical arrows. Since these peak positions are identical with those in the clear spin-valve signal of $\Delta V_{\rm D}$ in Fig. 5(a), the major loop of $\Delta V_{\rm DS}$ reflects the spin-valve signal. On the other hand, in Fig. 5(b), the major loop of $\Delta V_{\rm S}$ represented by solid and dashed red curves does not have apparent peaks as those in Figs. 5(a) and 5(c). This is because the spin-valve signal is not detectable in $\Delta V_{\rm S}$ due to the high electrical field of the reverse-biased Schottky junction under the S electrode [4,11,33,34]. (Details are shown in Sec. S4 in the SM [29]). For the same reason, a so-called nonlocal signal [5] is not detectable in our device (details are shown in Sec. S5 in the SM [29]). Note that the signal fluctuation in $\Delta V_{\rm S}$ and $\Delta V_{\rm DS}$ probably comes from the thermal noise of the reverse-biased Schottky junction under the S electrode.

We also measured the Hanle signal with a perpendicular magnetic field ($\theta=90^\circ$) to confirm the spin transport through the 2D accumulation channel (details are shown in Secs. S2 and S3 in the SM [29]). We found that $\Delta V_{\rm D}$ is composed of a negative Hanle signal at around zero magnetic field and a positive broader background signal in the whole magnetic field range [4,35–37]. Since the amplitude of the Hanle signal was almost half of the spin-valve signal amplitude, we confirmed again that the spin-valve signal in Fig. 5(a) originates from the spin transport from the S to D electrodes through the Si channel in our device. Hence, the SB spin MOSFET operation at room temperature is demonstrated.

C. Analysis of the $V_{\rm GS}$ -dependent spin diffusion length $\lambda_{\rm S}$ obtained from the spin-valve signals measured for various channel lengths $L_{\rm ch}$

To obtain the electron spin diffusion length $\lambda_{\rm S}$ at various gate electric fields $E_{\rm ox} = V_{\rm GS}/t_{\rm BOX}$, we measured $\Delta V_{\rm D}$ for devices with various $L_{\rm ch}$ (= 0.3, 0.4, 0.5, 1.0, 2.0, 5.0, and

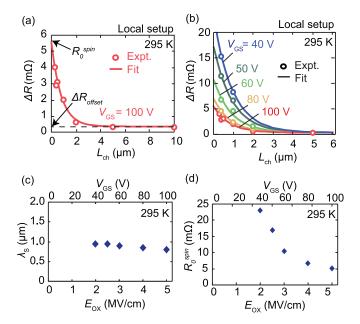


FIG. 6. (a) Resistance change $\Delta R = \Delta V^{2T}/I_{\rm DS}$ plotted as a function of channel length $L_{\rm ch}$, where measurements were performed at 295 K with $V_{\rm GS}=100$ V. The open circles are experimental values, the solid line is the fitting result by Eq. (4a), and the dashed line is the offset resistance change $\Delta R_{\rm offset}$. (b) ΔR plotted as a function of $L_{\rm ch}$, where blue, dark green, light green, orange, and red open circles are experimental values for $V_{\rm GS}=40$, 50, 60, 80, and 100 V, respectively, and blue, dark green, light green, orange, and red curves are the fitting curves for the experimental values with the same color. (c) Spin diffusion length $\lambda_{\rm S}$ and (d) $R_0^{\rm spin}$ plotted by blue diamonds as a function of gate electric field $E_{\rm ox}=V_{\rm GS}/t_{\rm BOX}$, where those values were estimated from the fitting results in (b). The $V_{\rm GS}$ values are also shown in the upper axis.

 $10~\mu \rm m)$ under various $V_{\rm GS}$ (= 40, 50, 60, 80, and 100 V) and a sweeping in-plane magnetic field ($\theta=0^{\circ}$), and analyzed the amplitude of the spin-valve signal $\Delta V^{\rm 2T}$ defined in Fig. 5(a). In the measurements, $I_{\rm DS}$ values were not exactly the same in all the devices and in all the $V_{\rm GS}$ values, because both the channel resistance and S/D junction resistances are dramatically changed by $V_{\rm GS}$. Since $\Delta V^{\rm 2T}$ was almost proportional to $I_{\rm DS}$, resistance change $\Delta R = \Delta V^{\rm 2T}/I_{\rm DS}$ was used in our analysis.

In all the devices with different $L_{\rm ch}$, clear spin-valve signals similar to those in Fig. 5(a) were observed under $V_{\rm GS} = 100\,{\rm V}$, which allows us to obtain $\Delta V^{\rm 2T}$. Figure 6(a) shows ΔR plotted as a function of $L_{\rm ch}$, where red open circles are experimental values and a red curve is the fitting curve that will be described later. As $L_{\rm ch}$ increases from $L_{\rm ch} = 0.3\,\mu{\rm m}$, ΔR exponentially decreases and then shows a constant value $\Delta R_{\rm offset}$ at $L_{\rm ch} \geqslant 5\,\mu{\rm m}$, which is denoted by a black dashed line. Considering that $\lambda_{\rm S}$ is likely to be smaller than $5\,\mu{\rm m}$, the constant ΔR (= $\Delta R_{\rm offset}$) at $L_{\rm ch} \geqslant 5\,\mu{\rm m}$ is the signal change in a parasitic magnetoresistance which probably originates from tunneling anisotropic magnetoresistance (TAMR) [4,38] in the Fe/Mg/MgO/Si junction at the D electrode.

To estimate the spin injection/detection polarization P_S and λ_S , we derived an analytical expression for the spin-valve signals through a Si 2D accumulation channel. The following equation is the analytical expression of the spin-valve signal in a lateral device having a thin channel ($t_{ch} \ll \lambda_S$) and the short

electrode lengths of the S/D electrodes $(l_S, l_D \ll \lambda_S)$ [4];

$$\Delta V^{2T} = P_{S}^{2} \frac{\rho_{ch}}{W_{ch} t_{ch}} I_{DS} \lambda_{S} \exp\left(-\frac{L_{ch}}{\lambda_{S}}\right), \tag{2}$$

where $t_{\rm ch}$ is the channel thickness, and $\rho_{\rm ch}$ is the channel resistivity. Here, we assume that the lateral electric field in the channel is small and the spin drift effect [33,39] is negligible. The term $\rho_{\rm ch}/(W_{\rm ch}t_{\rm ch})$ represents the channel resistivity per unit length along the spin transport direction. In the case of a 2D electron accumulation channel, $\rho_{\rm ch}/(W_{\rm ch}t_{\rm ch})$ should be replaced by $R_{\rm ch}/W_{\rm ch}$:

$$\Delta V^{2T} = P_{S}^{2} \frac{R_{ch}}{W_{ch}} I_{DS} \lambda_{S} \exp\left(-\frac{L_{ch}}{\lambda_{S}}\right), \tag{3}$$

where $R_{\rm ch}$ is the sheet resistance $[\Omega/\Box]$ of the accumulation channel.

Based on Eq. (3), we fit the following formula to the experimental values:

$$\Delta R = R_0^{\text{spin}} \exp\left(-\frac{L_{\text{ch}}}{\lambda_{\text{S}}}\right) + \Delta R_{\text{offset}},$$
 (4a)

$$R_0^{\text{spin}} = P_{\text{S}}^2 \frac{R_{\text{ch}}}{W_{\text{ch}}} \lambda_{\text{S}},\tag{4b}$$

where $R_0^{\rm spin}$ is the effective spin resistance in the accumulation channel taking into account $P_{\rm S}$, and $\Delta R_{\rm offset}$ is the amplitude of the parasitic MR independent of $L_{\rm ch}$. From the fitting curve in Fig. 6(a), we obtained $R_0^{\rm spin}=5.2\,{\rm m}\Omega$, $\lambda_{\rm S}=0.8\,\mu{\rm m}$, and $\Delta R_{\rm ofset}=0.35\,{\rm m}\Omega$ at $V_{\rm GS}=100\,{\rm V}$. It should be noted that the condition $l_{\rm S}$, $l_{\rm D}\ll\lambda_{\rm S}$ assumed in Eq. (2) is not satisfied in our device structure ($l_{\rm S}=2\,\mu{\rm m}$ and $l_{\rm D}=1\,\mu{\rm m}$). Thus, the $R_0^{\rm spin}$ value estimated with Eq. (4b) is the lower bound value, since the spin-valve signal becomes smaller with increasing $l_{\rm S}$, $l_{\rm D}(>\lambda_{\rm S})$ by the electrode averaging effect (EAE) [4,40]. On the other hand, the $\lambda_{\rm S}$ values estimated by this procedure is accurate, since the term $\exp(-L_{\rm ch}/\lambda_{\rm S})$ in Eq. (4a) remains unchanged even in the condition of $l_{\rm S}$, $l_{\rm D}>\lambda_{\rm S}$ [4].

In the same manner, we estimated ΔR for the devices with $L_{\rm ch}$ (= 0.4, 1.0, 2.0, 5.0 and 10 μ m) under various $V_{\rm GS}$ (=40, 50, 60, and 80 V), and plotted them as a function of $L_{\rm ch}$, and finally estimated $R_0^{\rm spin}$, $\lambda_{\rm S}$, and $\Delta R_{\rm ofset}$ for each $V_{\rm GS}$ by fitting Eq. (4a). Figure 6(b) shows ΔR plotted as a function of L_{ch} , where blue, dark green, light green, orange, and red open circles are experimental values for $V_{GS} = 40$, 50, 60, 80, and 100 V, respectively, and blue, dark green, light green, orange, and red curves are the fitting curves for the experimental values with the same color. In all the plots, the experimental ΔR values for each $V_{\rm GS}$ show an exponential decrease with increasing L_{ch} and a constant value in the higher $L_{\rm ch}$ range. We see very good agreement between the experimental values and fitting curves. Figure 6(c) shows $\lambda_{\rm S}$ plotted as a function of $E_{\rm ox} = V_{\rm GS}/t_{\rm BOX}$, in which $\lambda_{\rm S}$ is 0.95 μ m at $E_{ox} = 2.0$ MV/cm ($E_{eff} = 0.35$ MV/cm) and slightly decreases with increasing $V_{\rm GS}$, and it is $0.80\,\mu{\rm m}$ at $E_{\rm ox} = 5.0$ MV/cm ($E_{\rm eff} = 0.88$ MV/cm). This result is comparable to the value in a previous report: $\lambda_S = 0.85 \,\mu\text{m}$ at $E_{\text{ox}} = 2.5 \,\text{MV/cm}$ [11]. Figure 6(d) shows R_0^{spin} plotted as a function of $E_{\rm ox}$, in which $R_0^{\rm spin}$ rapidly decreases with increasing E_{ox} . This feature probably comes from the decrease in R_{ch} with increasing E_{ox} as shown in Fig. 2(a) and almost

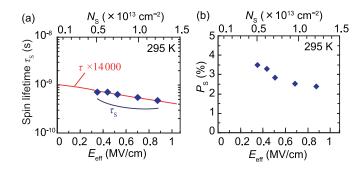


FIG. 7. (a) Spin lifetime τ_S in the 2D accumulation channel plotted as a function of effective gate electric field $E_{\rm eff}$, where blue diamonds are estimated values. The red line is τ in Fig. 2(c) multiplied by 14 000. The $N_{\rm S}$ values are also shown in the upper axis. (b) Spin polarization $P_{\rm S}$ plotted as a function of $E_{\rm eff}$, where blue diamonds are estimated values by Eq. (4b). The $N_{\rm S}$ values are also shown in the upper axis.

constant λ_S as shown in Fig. 6(c), since R_0^{spin} is proportional to R_{ch} and λ_S in Eq. (4b).

IV. RELATION BETWEEN THE ELECTRON SPIN LIFETIME τ_S AND MOMENTUM LIFETIME τ

We estimated $\tau_{\rm S}$ at each $V_{\rm GS}$ using the relationship $\lambda_{\rm S}^2 =$ $D_e \tau_S$, D_e in Fig. 2(d), and λ_S in Fig. 6(c). Figure 7(a) shows τ_{S} plotted as a function of the effective gate electric field $E_{\rm eff} = q/\varepsilon_{\rm Si}(N_{\rm S}/2 - N_{\rm D}t_{\rm Si})$, where blue diamonds are $\tau_{\rm S}$ values estimated here. The $\tau_{\rm S}$ value at each $E_{\rm eff}$ is consistent with the linewidth of the Hanle signal measured with the same E_{eff} (see Secs. S2 and S3 in the SM [29]), and all the values are comparable to \sim 1 ns that was obtained in a Si 2D electron inversion channel [12]. From the semilog plot in Fig. 7(a), $\tau_{\rm S}$ is 0.71 ns at $E_{\rm eff} = 0.35 \, {\rm MV/cm}$, it decreases monotonically with increasing E_{eff} , and it is 0.47 ns at $E_{\text{eff}} = 0.88 \,\text{MV/cm}$, which is very similar to the feature of τ vs $E_{\rm eff}$ in Fig. 2(c). Based on this result, the τ values were multiplied by 14 000 and plotted as a red line in Fig. 7(a). We found that the value $\tau \times 14\,000$ and $\tau_{\rm S}$ are almost identical in the $E_{\rm eff}$ range examined in this study (0.35–0.88 MV/cm). This result means that the spin-flip rate per one momentum scattering event $\tau/\tau_{\rm S} \sim 1/14\,000$ is almost constant.

Figure 7(b) shows $P_{\rm S}$ plotted as a function of $E_{\rm eff}$, which were estimated using $R_{\rm ch}$ in Fig. 2(a), $R_0^{\rm spin}$ in Fig. 6(d), and Eq. (4b). As $E_{\rm eff}$ increases from 0.35 to 0.88 MV/cm, $P_{\rm S}$ decreases from 3.5% to 2.5%. The almost constant $P_{\rm S}$ indicates that $E_{\rm ox}$ dependences of $R_0^{\rm spin}$ and $R_{\rm ch}$ are similar to each other, as mentioned in Sec. III.

V. DISCUSSION

In the preceding sections, we obtained the result that $\tau/\tau_{\rm S}$ is almost constant at $\sim 1/14\,000$ in the Si 2D electron accumulation channel in our SB spin MOSFETs, even when the dominant scattering process in the total electron momentum scattering is changed from the phonon scattering to the surface roughness scattering by increasing $E_{\rm eff}$, as analyzed in Sec. II. Spin relaxation in the semiconductor with an inversion symmetry is discussed by the Elliott-Yafet (EY) mechanism

that predicts a proportional relation between τ and τ_S [13–15]:

$$\frac{\tau}{\tau_{\rm S}} \sim (\Delta g)^2,$$
 (5)

where $\Delta g \equiv 2.0023 - g$ is the shift of the g factor which is associated with the strength of the spin-orbit coupling (SOC). The almost constant τ/τ_S indicates that the EY mechanism dominates the spin relaxation in the accumulation channel, and that the strength of SOC during both phonon scattering and surface roughness scattering are the same. On the other hand, the spin-orbit interaction can arise at a Si/oxide interface due to the break of the structural inversion symmetry [41], and its strength theoretically increases with increasing the gate electric field. Since the τ/τ_S value is almost independent of $E_{\rm eff}$ examined in this study (0.35–0.88 MV/cm), such influence of the spin-orbit interaction was not observed in our spin MOSFETs.

In the following, we discuss the $\tau/\tau_{\rm S}$ value assuming that the spin relaxation is dominated by the EY mechanism. From the value obtained in the previous ESR measurement on a bulk Si material [42,43] and Eq. (5), $\tau/\tau_{\rm S}=1/45\,000-1/77\,000$ is estimated for the phosphorus doping concentration $N_{\rm D}=1\times10^{17}\,{\rm cm}^{-3}$ which is the same as that of the channel in our spin MOSFETs. These $\tau/\tau_{\rm S}$ values are smaller by a factor of 4 than our result $\tau/\tau_{\rm S}{\sim}1/14\,000$. This leads to the conclusion that the SOC in the 2D accumulation channel is almost twice as strong as that in the bulk Si material when we assumes Δg in Eq. (5) is simply proportional to the SOC strength. Considering the absence of $E_{\rm eff}$ dependence in $\tau/\tau_{\rm S}$, this increase is possibly caused by fixed charges near the Si/SiO₂ interface, such as charged interface defects.

To realize large spin-valve signals, it is required to reduce the number of the spin scattering events during the electron transport through a 2D accumulation channel of Si. There are two candidate methods for this purpose. The first method is to enhance τ . Under the condition that τ/τ_S is unchanged, the number of spin scattering events decreases as τ increases. The second method is to reduce the spin-flip rate per one momentum scattering event, τ/τ_S . To increase τ , the technologies established in ordinary MOSFETs can be applied. In Ref. [17], a theoretical study predicts that both methods are possible when an in-plane biaxial tensile strain is introduced into a Si channel that is thin enough to generate a subband structure; by introducing 1% in-plane biaxial strain, τ is increased by a factor of 2, whereas τ/τ_S is reduced by three orders of magnitude due to the increase of the energy difference between the lowest subband energy of twofold valley $E_0^{(2)}$ and fourfold valley $E_0^{(4)}$. At present, however, it is unclear whether the reduction of τ/τ_S is possible or not, since the underlying physics for the relation between τ_S and τ has not been experimentally clarified. This is an open question to be studied in the future. To deeply understand the spin scattering mechanism in a 2D accumulation/inversion channel of Si, further experimental investigations with different channel properties are strongly needed.

VI. CONCLUSION

We have investigated Schottky-barrier (SB) spin MOS-FETs having Fe/Mg/MgO/Si Schottky-tunnel junctions at the source/drain contacts and a 15-nm-thick nondegenerated Si

channel with a phosphorus donor doping concentration $N_{\rm D}$ of $1\times 10^{17}~{\rm cm}^{-3}$. The spin MOSFETs with various channel lengths ($L_{\rm ch}=0.3-10~\mu{\rm m}$) exhibit accumulation-mode transistor characteristics with the high on/off ratio of $\sim 10^6$ as well as the clear spin-valve signals at 295 K. Although the spin-valve signal (MR ratio) is small, we showed spin-MOSFET operation at room temperature.

In preparation for the quantitative analyses of the spin-dependent electron transport properties through the Si two-dimensional (2D) electron accumulation channel, we first estimated the electron momentum lifetime τ and diffusion coefficient D_e in the Si 2D electron accumulation channel with various gate electric fields. We used the experimental results obtained from a Hall-bar-type device and self-consistent calculations with Poisson's and Schrödinger's equations. Then, we observed spin-valve signals measured in an effective gate electric field $E_{\rm eff}$ range of 0.35–0.88 MV/cm for various channel lengths. By analyzing the experimental data with the theoretical model, we have obtained the following important results:

- (I) The spin diffusion length $\lambda_{\rm S}$ is 0.95 $\mu{\rm m}$ at $E_{\rm eff} = 0.35\,{\rm MV/cm}$, it decreases monotonically with increasing $E_{\rm eff}$, and it is 0.80 at $E_{\rm eff} = 0.88\,{\rm MV/cm}$.
- (II) The spin lifetime $\tau_{\rm S}$ is 0.71 ns at $E_{\rm eff}=0.35\,{\rm MV/cm}$, it decreases monotonically with increasing $E_{\rm eff}$, and it is 0.47 ns at $E_{\rm eff}=0.88\,{\rm MV/cm}$.
- (III) The spin-flip rate per one momentum scattering event $\tau/\tau_{\rm S}$ is $\sim 1/14\,000$ and it is almost unchanged by $E_{\rm eff}$, while the dominant momentum scattering process is changed from the phonon scattering to the surface roughness scattering with increasing $E_{\rm eff}$.

From the result (III), we concluded that the Elliott-Yafet mechanism [13–15] dominates the spin relaxation in the Si 2D electron accumulation channel, and that the spin-flip rate per one phonon scattering event and surface roughness scattering event are the same. Based on the Elliott-Yafet mechanism, however, the τ/τ_S values estimated from the previous ESR measurements [42,43] for the bulk Si material with the same doping concentration $N_D \sim 1 \times 10^{17} \, \mathrm{cm}^{-3}$ are smaller by a factor of 4 than our result $\tau/\tau_S \sim 1/14\,000$. Therefore, there is a possibility that the spin-orbit coupling in the Si 2D electron accumulation channel is almost twice as strong as that in bulk Si materials.

To realize large spin-valve signals, it is required to reduce the number of spin scattering events during the electron transport through a 2D accumulation channel of Si. For this purpose, we addressed two possible methods to change the scattering parameters τ and τ/τ_S . To establish such channel engineering, it is mandatory to deeply understand the spin scattering mechanism in Si 2D accumulation/inversion channels, and further experimental investigations with different channel properties are strongly needed.

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