

## Raman scattering in $\text{Ti}_2\text{O}_3\text{-V}_2\text{O}_3$ alloys\*

S. H. Shin,<sup>†</sup> R. L. Aggarwal, and B. Lax<sup>‡</sup>

*Francis Bitter National Magnet Laboratory,<sup>§</sup> Massachusetts Institute of Technology, Cambridge, Massachusetts 02139*

J. M. Honig

*Department of Chemistry, Purdue University, Lafayette, Indiana 47907*

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Raman scattering of single crystals of  $(\text{Ti}_{1-x}\text{V}_x)_2\text{O}_3$  with  $0 \leq x \leq 0.3$  has been measured between 80 and 700 °K. All seven Raman-active phonons of the  $D_{3d}^6$  space-group symmetry were found to show appreciable changes in the frequency, linewidth, and relative intensity as a function of temperature and alloy composition in the vicinity of the semiconductor-to-metal transition. In particular, a marked anomaly was observed in the temperature behavior of the lowest frequency mode of  $A_{1g}$  symmetry. For  $x \lesssim 0.04$  it shows an initial softening followed by a partial recovery in going through the transition temperature. Chi and Sladek have observed a similar decrease and partial recovery for the sound velocity in  $\text{Ti}_2\text{O}_3$ . A qualitative discussion of some of these results is given in terms of the free-energy band-crossing model of Zeiger and co-workers.

### I. INTRODUCTION

Titanium sesquioxide  $\text{Ti}_2\text{O}_3$ , which crystalizes in the corundum structure, exhibits pronounced changes in a number of its physical properties in the temperature range  $\sim 400\text{--}550$  °K. In particular, resistivity, paramagnetic susceptibility, lattice parameters, and thermoelectric-power measurements by Pearson<sup>1</sup> on sintered samples of  $\text{Ti}_2\text{O}_3$  and the Hall effect and resistivity measurements of Yahia and Frederikse<sup>2</sup> on presumably single crystals of  $\text{Ti}_2\text{O}_3$  established that the material undergoes a semiconductor-to-metal transition around 450 °K. Since then a number of investigators<sup>3-10</sup> have studied this transition in pure  $\text{Ti}_2\text{O}_3$  as well as in its alloys with  $\text{V}_2\text{O}_3$  ( $(\text{Ti}_{1-x}\text{V}_x)_2\text{O}_3$ ), using high-purity single crystals and/or other techniques. For example Rao *et al.*<sup>4</sup> have measured the lattice parameters  $c$  and  $a$  of pure  $\text{Ti}_2\text{O}_3$  as a function of temperature and of the alloys at room temperature. In pure  $\text{Ti}_2\text{O}_3$  they observed very sharp changes in the temperature range 400–470 °K. In the alloys marked changes were observed in the  $c$  parameter up to  $x = 0.2$ , and in the  $a$  parameter up to  $x \approx 0.5$ . These measurements of the lattice parameters for the alloys at room temperature show that with  $x \leq 0.1$ , the  $c$  and  $a$  parameters vary with  $x$  in the same manner as these parameters vary with temperature in pure  $\text{Ti}_2\text{O}_3$ . For  $x \approx 0.1$ , the parameters at room temperature are virtually identical with those of pure  $\text{Ti}_2\text{O}_3$  above the transition temperature.

Chandrashekar *et al.*<sup>6</sup> have studied the electrical transition in the alloys. They observed that changes in electrical resistivity of alloys with  $x \leq 0.04$  occur in exactly the same temperature range as those in pure  $\text{Ti}_2\text{O}_3$ . Alloys with higher values of  $x$  up to 0.10 do not undergo any transition and exhibit metallic behavior over the temperature

range between 77 and 600 °K of their experiment.

Recently thermoelectric-power measurements in these alloys have been carried out.<sup>8</sup> For  $T > 350$  °K the Seebeck coefficient  $\alpha$  for pure  $\text{Ti}_2\text{O}_3$  diminished rapidly with increasing  $T$ , which reflects the semiconductor-to-metal transition. The effect of vanadium doping is found to parallel closely the effects encountered in resistivity measurements. Barros *et al.*<sup>11</sup> have observed an anomaly in the specific heat of single crystals of  $(\text{Ti}_{1-x}\text{V}_x)_2\text{O}_3$  with  $0 \leq x \leq 0.04$  in the vicinity of the electrical transition. This anomaly was found to vanish at  $x = 0.04$ .

In this paper we report the Raman investigation of phonons in pure and V-doped  $\text{Ti}_2\text{O}_3$  for  $x \lesssim 0.3$ . We have conclusively established the symmetry assignments of all the Raman-active modes. Furthermore, we have made a careful study of the temperature dependence of the phonon frequencies. Temperature effects on Raman scattering in pure  $\text{Ti}_2\text{O}_3$  were previously reported by Mooradian and Raccach.<sup>7</sup> Considerable softening of all the seven Raman-active phonons was observed in the region of the transition temperature. In the present work we have observed a marked anomaly in the temperature behavior of the lowest-frequency  $A_{1g}$  mode. In particular, this mode in pure and V-doped  $\text{Ti}_2\text{O}_3$  with  $x \lesssim 0.04$  shows an initial softening followed by a partial recovery in going through the transition. Chi and Sladek<sup>9</sup> have observed similar softening and partial recovery for the sound velocity in  $\text{Ti}_2\text{O}_3$ . These results are interpreted in terms of the free-energy band-crossing model of Zeiger *et al.*<sup>12</sup> for pure  $\text{Ti}_2\text{O}_3$ .

### II. EXPERIMENTAL PROCEDURE

Single crystals of  $\text{Ti}_2\text{O}_3\text{-V}_2\text{O}_3$  alloys were grown by the Czochralski-Kyropoulos technique in an

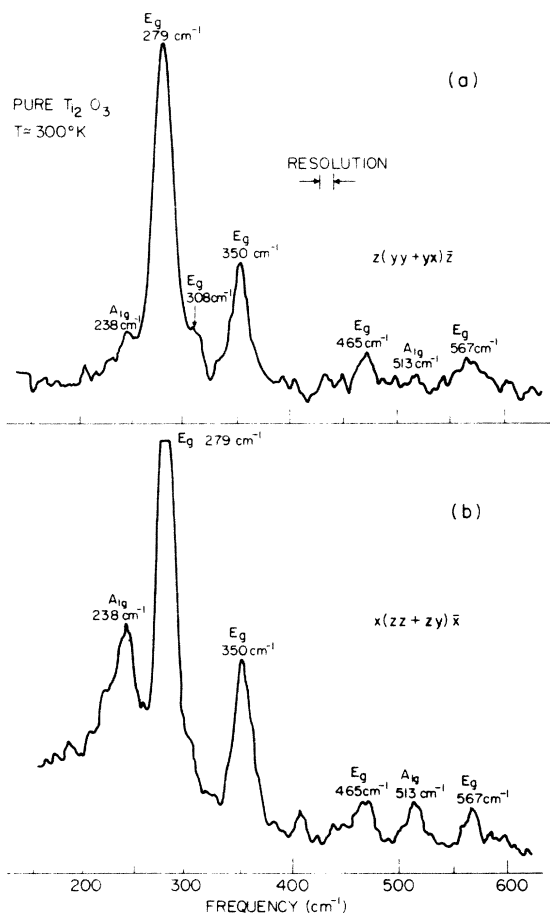


FIG. 1. Stokes Raman spectra of pure  $\text{Ti}_2\text{O}_3$  at  $T \approx 300^\circ\text{K}$  excited with 4880-Å radiation of an argon-ion laser.

electrically heated resistance furnace.  $\text{Ti}_2\text{O}_3$  samples were prepared by melting stoichiometric portions of Ti metal (99.995%) and  $\text{TiO}_2$  (99.99%, major impurities; Fe, 3 ppm; Si, 8 ppm; and Mg, 1 ppm). The alloys were prepared by adding calculated amounts of stoichiometric  $\text{V}_2\text{O}_5$  obtained by hydrogen reduction from  $\text{V}_2\text{O}_5$  (99.945%, major impurities; Si, 3 ppm; Mg, 7 ppm). Details of the crystal-growing method are described elsewhere.<sup>13</sup> After x-ray orientation, single-crystal boules were cut into rectangular parallelepipeds approximately  $2 \times 5 \times 10$  mm in dimension. The specimens were lapped and polished mechanically with 0.05- $\mu$  alumina powder.

Raman spectra in the back-scattering configuration were obtained mostly using the 4880-Å excitation line of an argon-ion laser. Other excitation lines of the argon-ion laser were also used in some cases. The experimental setup is essentially the same as that described previously.<sup>14</sup> All the spectra were recorded with 300- $\mu\text{m}$  slits using an integration time of 3 sec on the lock-in amplifier. The

low-temperature measurements at  $\sim 80^\circ\text{K}$  were made with the specimen in contact with the cold finger of a liquid-nitrogen Dewar. Measurements at and above  $300^\circ\text{K}$  were made using an evacuated high-temperature cell.<sup>15</sup> The sample temperature was monitored by a chromel-constantan thermocouple pressed against the sample surface with a platinum-plus stainless-steel shaving blade.

### III. EXPERIMENTAL RESULTS AND DISCUSSION

#### A. Pure $\text{Ti}_2\text{O}_3$

Figure 1 shows some typical Stokes-Raman spectra in pure  $\text{Ti}_2\text{O}_3$  at room temperature. These spectra were excited with  $\sim 250$ -mW power at 4880 Å. The scattering geometry is indicated in Fig. 1 using Porto's<sup>16</sup> notation  $\vec{k}_i(e_i e_s)\vec{k}_s$ , where  $\vec{k}_i$  and  $\vec{k}_s$  are the propagation directions of the incident and scattered light, respectively;  $e_i$  and  $e_s$  in the parentheses are the polarization of the incident and scattered light. The coordinate axes  $x$ ,  $y$  and  $z$  used in Fig. 1 and elsewhere in this paper refer to the binary ( $a$ ), bisectrix ( $b$ ), and trigonal ( $c$ ) axes, respectively. As can be seen, the spectra of Fig. 1 show all seven Raman-active phonons allowed in the  $D_{3d}^5$  space-group symmetry of the corundum structure for  $\text{Ti}_2\text{O}_3$ .<sup>17,18</sup> Two of these seven phonons belong to the totally symmetric modes of  $A_{1g}$  symmetry and the remaining five phonons belong to the doubly degenerate modes of  $E_g$  symmetry. The symmetry assignments as shown in Fig. 1 were determined and confirmed by several polarization experiments. It should be pointed out that the intensity of the  $A_{1g}$  modes is considerably higher in the scattering configuration of Fig. 1(b) in comparison to that of Fig. 1(a). For this reason the scattering geometry of Fig. 1(b) was chosen for a determination of the symmetry assignments. This geometry is also to be preferred since optical activity along the trigonal axis could cause a problem in the polarization selection rules.

When the spectra of Fig. 1(b) are analyzed with a polarizer oriented either parallel or perpendicular to the polarization of the incident radiation, results as shown in Fig. 2 were obtained. According to the Raman tensor<sup>19</sup> for the point group  $D_{3d}$ , only  $E_g$  modes should be observed in the  $x(zy)\bar{x}$  spectrum of Fig. 2(b) and only  $A_{1g}$  modes should be observed in the  $x(zz)\bar{x}$  spectrum of Fig. 2(a). Consistent with this prediction, the spectrum of Fig. 2(b) shows five peaks which are identified with the  $E_g$  symmetry. Similarly the two peaks at 238 and 513  $\text{cm}^{-1}$  in Fig. 2(a) are identified with the  $A_{1g}$  symmetry. We believe that the peak at 279  $\text{cm}^{-1}$  in Fig. 2(a) is due to the strongest  $E_g$  mode [see Fig. 2(b)] and is observed due to incomplete polarization generally character-

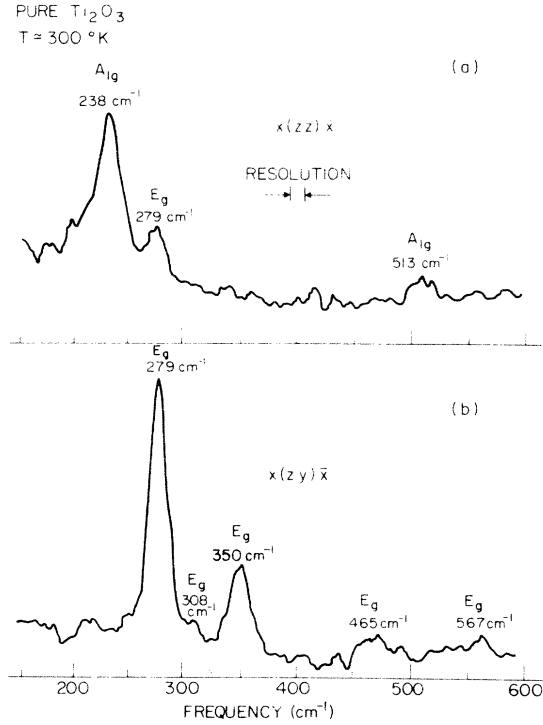


FIG. 2. Polarization spectra of pure  $\text{Ti}_2\text{O}_3$ .

istic of back-scattering measurements. Thus if the seven Raman-active phonons of  $\text{Ti}_2\text{O}_3$  are labeled 1-7 in order of increasing frequency, we conclude that the modes 1 and 6 have  $A_{1g}$  symmetry and the remaining five modes have  $E_g$  symmetry. This symmetry assignment is different from that reported previously by Mooradian and Raccach<sup>7</sup> in that they identified modes 1 and 2 as

of  $E_g$  and  $A_{1g}$  symmetry, respectively. We believe that their symmetry assignment of modes 1 and 2 was in error. A number of other observations, discussed later, corroborate our symmetry assignment. Except for this discrepancy in symmetry assignment, our spectra of pure  $\text{Ti}_2\text{O}_3$  are in good agreement with those of Ref. 7, as may be seen in Table I.

The temperature dependence of the frequencies of all the Raman-active modes for pure  $\text{Ti}_2\text{O}_3$  is shown in Fig. 3. The observed temperature softening is generally consistent with that reported in Ref. 7. However, there are some differences in the two measurements. For example, we observe a decrease in frequency of  $44 \text{ cm}^{-1}$  between 300 and  $600 \text{ }^\circ\text{K}$  for the lowest-frequency  $E_g$  mode, as compared with that of  $31 \text{ cm}^{-1}$  in Ref. 7 for the same temperature range. Furthermore, most of the softening observed by us occurred in a small-er temperature interval. Both these features suggest that our samples may be of higher purity as inferred from the trends found in the doped crystals.

Another very interesting feature shown in Fig. 3 is the behavior of the lowest-frequency  $A_{1g}$  mode. It exhibits a decrease in frequency of  $\sim 14\%$  up to  $\sim 450 \text{ }^\circ\text{K}$  and then an increase of  $\sim 6\%$  between 450 and  $700 \text{ }^\circ\text{K}$ . This frequency softening followed by a partial recovery for the  $A_{1g}$  mode had been predicted theoretically by Zeiger *et al.*<sup>12</sup> based on the free-energy band-crossing model of  $\text{Ti}_2\text{O}_3$ . This model is based on a two-band Hubbard model including both the electron-electron Coulomb and lattice-displacement energies. The Helmholtz free energy of the system can be written in the form<sup>12</sup>

$$F(\delta, r, \tau) = \delta^2/2\kappa + \frac{1}{2}ur^2 - (\tau/2N) \left[ \int \rho_2(\epsilon) \ln(1 + e^{(\mu-\epsilon)/\tau}) d\epsilon + \int \rho_1(\epsilon) \ln(1 + e^{-(\mu+\epsilon+\Delta)/\tau}) d\epsilon \right], \quad (1)$$

where the first term on the right-hand side is the electron-Coulomb-repulsion energy, the second term is the lattice-displacement energy, and the third term is the energy due to the electron and hole entropy. Here  $\delta$  is proportional to the number of electrons in the conduction band,  $\mu$  is the Fermi energy, and  $r$  is the lattice-displacement parameter.  $\rho_1(\epsilon)$  and  $\rho_2(\epsilon)$  are the densities of electron states in valence and conduction bands, respectively, and  $N$  is the number of unit cells.  $\tau$  and  $\epsilon$  are, respectively, temperature and energy variables normalized to the energy gap at  $T = 0$ .  $\Delta$  is the normalized energy gap given by

$$\Delta = 1 - \delta - er + vr^2, \quad (2)$$

where  $e$ ,  $v$ , and  $u$  are fixed parameters, whereas  $\kappa$  is an adjustable parameter of the model. The

conservation of the number of electrons in an intrinsic semiconductor and the equilibrium condition yield the following equations:

TABLE I. A summary of frequencies and symmetry assignments of Raman-active phonons in pure  $\text{Ti}_2\text{O}_3$  at  $T \approx 300 \text{ }^\circ\text{K}$ .

Mode No.	Symmetry	Frequency ( $\text{cm}^{-1}$ )	
		this work	Ref. 7
1	$A_{1g}$	238	228
2	$E_g$	279	274
3	$E_g$	308	302
4	$E_g$	350	347
5	$E_g$	465	452
6	$A_{1g}$	513	530
7	$E_g$	567	564

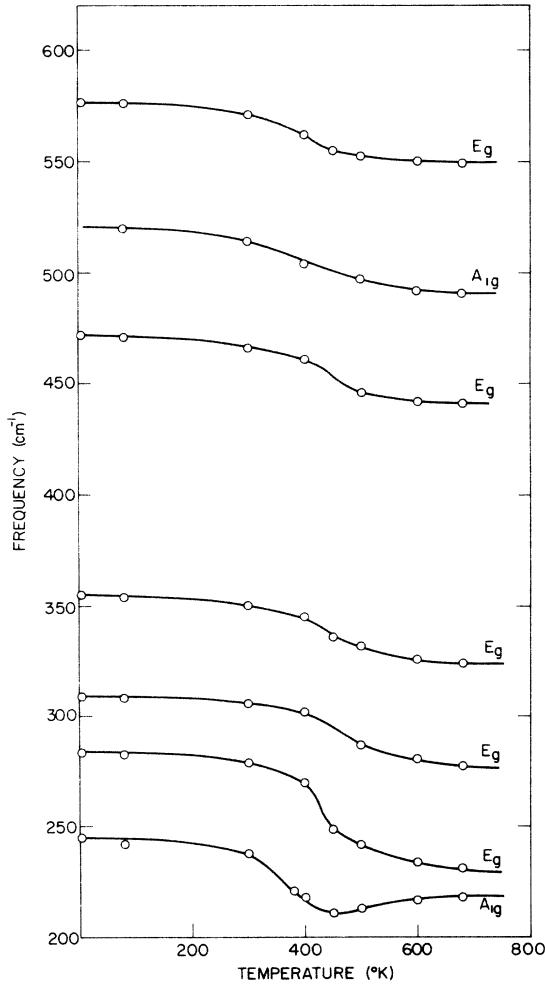


FIG. 3. Phonon frequency vs temperature for Raman-active modes of  $\text{Ti}_2\text{O}_3$ .

$$\int \frac{\rho_2(\epsilon)}{1 + e^{(\mu - \epsilon)/\tau}} d\epsilon = \int \frac{\rho_1(\epsilon)}{1 + e^{-(\mu + \epsilon + \Delta)/\tau}} d\epsilon, \quad (3)$$

$$\delta = \kappa \langle n_2 \rangle / 2N, \quad (4)$$

$$r = (e\delta/\kappa u) (1 + 2v\delta/\kappa u)^{-1}. \quad (5)$$

Here  $\langle n_2 \rangle$  is the number of electrons in the conduction band. Equations (3)–(5) indicate that the lattice parameter is governed by the electron density of the conduction band.

It is assumed that the force constant associated with  $c$ -axis motion is proportional to  $d^2F/dr^2$ , and therefore a phonon mode dominated by  $c$ -axis motion has a Raman frequency

$$\omega_R \propto \left( \frac{d^2F}{dr^2} \right)^{1/2}, \quad (6)$$

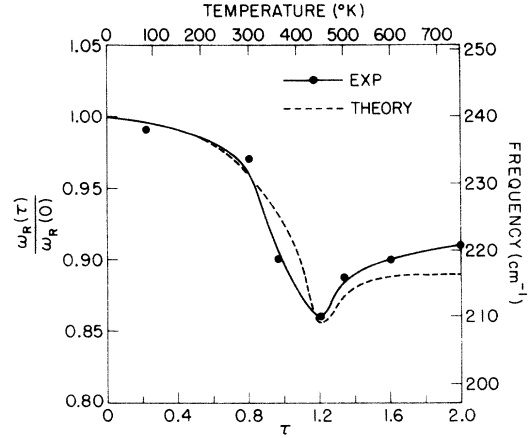


FIG. 4. Comparison of experiment and theory for the temperature dependence of the lowest-frequency  $A_{1g}$  mode in  $\text{Ti}_2\text{O}_3$ . The dimensionless variable  $\tau$  along the lower abscissa is the temperature normalized to the energy gap at  $T = 0$ .

where

$$\frac{d^2F}{dr^2} = \frac{\partial^2 F}{\partial r^2} + \frac{\partial}{\partial \mu} \left( \frac{\partial F}{\partial r} \right) \frac{d\mu}{dr} + \frac{\partial}{\partial \delta} \frac{\partial F}{\partial r} \frac{d\delta}{dr}. \quad (7)$$

For given values of  $e$ ,  $v$ ,  $u$  and  $\kappa$ ,  $d^2F/dr^2$  is evaluated numerically as follows. At first one obtains equilibrium values of  $r$ ,  $\mu$ , and  $\delta$  by using the equilibrium conditions

$$\left( \frac{\partial F}{\partial r} \right) = \frac{\partial F}{\partial \mu} = \frac{\partial F}{\partial \delta} = 0.$$

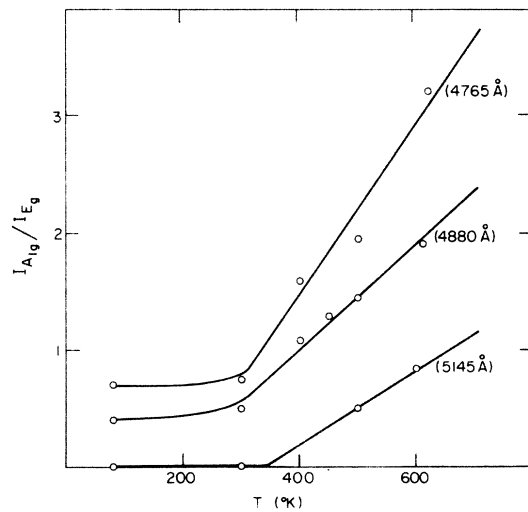


FIG. 5. Ratio of the peak intensities of the lowest-frequency  $A_{1g}$  mode and its adjacent  $E_g$  mode vs temperature.

Then one allows a small change  $\Delta r$  under the quasi-equilibrium condition  $\partial F/\partial \mu = \partial F/\partial \delta = 0$ . Taking  $\partial F/\partial r$  equal to a small value  $Q$ , one can calculate the corresponding  $\Delta r$ , and  $d^2F/dr^2$ . In Fig. 4 we compare the observed frequency change of the lowest-frequency  $A_{1g}$  mode versus  $T$  with the above theoretical model. The theoretical curve shown in Fig. 4 which provided the best fit to our experimental data was calculated by Zeiger<sup>20</sup> using the following values for the model parameters:  $\kappa = 10.0$ ,  $u = 330$ ,  $v = 33$ ,  $e = 7.25$ , the valence bandwidth  $b_1 = 10$ , and the conduction bandwidth  $b_2 = 3$ . As can be seen in Fig. 4, a fairly good agreement is obtained between experiment and theory.

Another interesting feature of the Raman scattering in  $\text{Ti}_2\text{O}_3$  is the temperature enhancement of the scattering intensity of the  $A_{1g}$  modes relative to that of the  $E_g$  modes, as first reported by Mooradian and Raccach.<sup>7</sup> Our results for the lowest-frequency  $A_{1g}$  and  $E_g$  modes are shown in Fig. 5, and were obtained with excitation lines at 5145 (2.41 eV), 4880 (2.54 eV), and 4765 Å (2.60 eV). As seen in Fig. 5, the temperature enhancement is most pronounced in spectra obtained with 4765-Å (2.60-eV) radiation. This frequency dependence of the temperature enhancement is similar to the laser excitation frequency dependence of the  $A_{1g}$

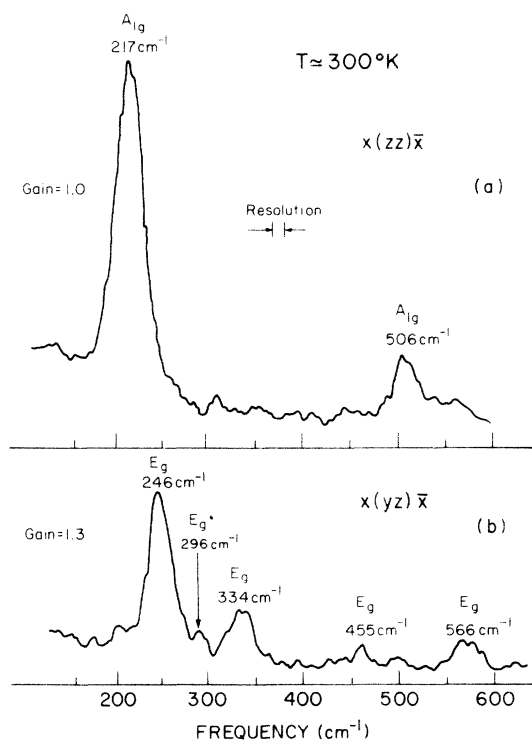


FIG. 6. Polarization spectra of  $(\text{Ti}_{1-x}\text{V}_x)_2\text{O}_3$  with  $x = 0.08$ .

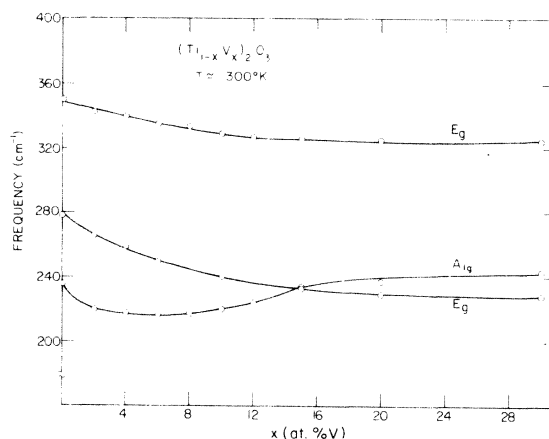


FIG. 7. Phonon frequencies vs vanadium doping ( $x$ ) in  $(\text{Ti}_{1-x}\text{V}_x)_2\text{O}_3$  at  $T \approx 300^\circ\text{K}$ .

mode observed at room temperature. As pointed out in Ref. 7, it may be due to an energy gap of 2.8 eV deduced by Scouler and Raccach<sup>21</sup> from reflectivity measurements.

#### B. V-doped $\text{Ti}_2\text{O}_3(\text{Ti}_{1-x}\text{V}_x)_2\text{O}_3$

It is known that the incorporation of  $\text{V}_2\text{O}_3$  into  $\text{Ti}_2\text{O}_3$  causes an increase in the  $c/a$  ratio of the lattice parameters for the rhombohedral unit cell<sup>22,23</sup> and drastically changes its electrical characteristics.<sup>6,8</sup> A measurement of the lattice parameters of mixed crystals at room temperature shows that the parameters  $c$  and  $a$  vary with  $x$  in the same manner as those of pure  $\text{Ti}_2\text{O}_3$  vary with temperature for  $x \leq 0.1$ .

We have observed an analogous effect in the Raman scattering of  $(\text{Ti}_{1-x}\text{V}_x)_2\text{O}_3$ , i. e., phonon frequencies in the mixed crystals show changes with vanadium concentration in a way which is essentially similar to the temperature-induced changes in the phonon frequencies of pure  $\text{Ti}_2\text{O}_3$ . A typical set of Stokes-Raman lines for an 8.0-at. % V specimen are shown in Fig. 6. The top spectrum is for the  $x(zz)\bar{x}$  scattering geometry and the bottom spectrum corresponds to the  $x(zy)\bar{x}$  configuration. A comparison of these spectra to those given in Fig. 2 for pure  $\text{Ti}_2\text{O}_3$  shows that there is no change in the symmetry ordering. However, the frequencies of all the seven Raman modes in the doped crystal are lower than those of pure  $\text{Ti}_2\text{O}_3$ . In addition, the scattering intensity of the  $A_{1g}$  modes normalized to (say) the lowest-frequency  $E_g$  mode is higher in the doped crystal than that in the pure crystal. These changes in the scattering intensity with V doping are also similar to those observed in pure  $\text{Ti}_2\text{O}_3$  temperature

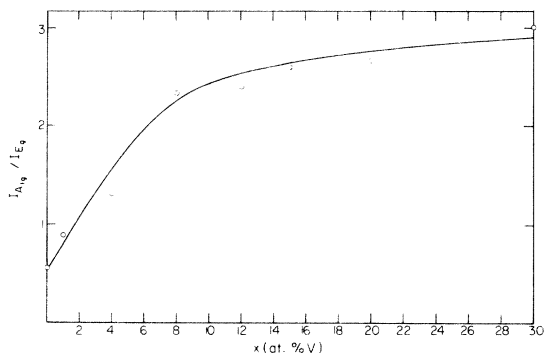


FIG. 8. Ratio of the peak intensities of the lowest-frequency  $A_{1g}$  mode and its adjacent  $E_g$  mode vs vanadium doping ( $x$ ) in  $(\text{Ti}_{1-x}\text{V}_x)_2\text{O}_3$  at  $T \approx 300^\circ\text{K}$ .

(see Fig. 5).

Shown in Fig. 7 are the phonon frequencies vs vanadium concentration for the lowest-frequency  $A_{1g}$  mode and for the two strongest  $E_g$  modes at room temperature. In the case of  $E_g$  modes the frequency decreases with  $x$  up to 0.3 which is the highest doping concentration studied in this work. The frequency of the  $A_{1g}$  mode shows quite a different behavior as a function of  $x$ . It shows a marked softening in the range  $0 \leq x \leq 0.04$  and very small changes in the region  $0.04 \leq x \leq 0.1$ . For  $x > 0.1$  the frequency of the  $A_{1g}$  mode exhibits an increase with increasing  $x$ . At  $x \approx 0.15$  the frequencies of the lowest  $A_{1g}$  and  $E_g$  modes become equal. For still larger values of  $x$ , the frequency of the  $A_{1g}$  mode becomes higher than that of the  $E_g$  mode. Thus for  $x > 0.15$ , the symmetry ordering of the

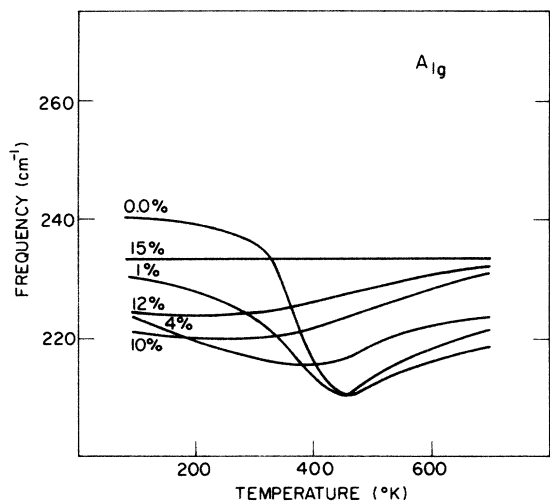


FIG. 9. Phonon frequency vs temperature for the lowest-frequency  $A_{1g}$  mode in  $(\text{Ti}_{1-x}\text{V}_x)_2\text{O}_3$  for several values of  $x$  given in at. %.

Raman modes becomes the same as that observed in other isomorphous crystals such as  $\text{Al}_2\text{O}_3$ <sup>16</sup> and  $\text{Cr}_2\text{O}_3$ .<sup>24</sup> Thus one may expect the Raman-active phonons in pure  $\text{V}_2\text{O}_3$  ( $x = 1$ ) to have the same symmetry ordering as in these other isomorphous materials. The frequency softening up to 10-at. %-V-doped  $\text{Ti}_2\text{O}_3$  is clearly associated with the semiconductor-to-metal transition, which is consistent with the change in the  $c$  parameter for V-doped samples at  $300^\circ\text{K}$ . The frequency recovery in samples with  $x > 0.1$  corresponds to the range above the transition temperature for pure  $\text{Ti}_2\text{O}_3$ . As indicated earlier in Sec. I, it has been demonstrated that the crystallographic parameters of 10-at. %-V-doped  $\text{Ti}_2\text{O}_3$  at  $300^\circ\text{K}$  are virtually identical with those for pure  $\text{Ti}_2\text{O}_3$  above the transition range. Furthermore, this mixed crystal does not undergo a transition.

In addition to the above changes in the phonon frequencies with vanadium doping in  $\text{Ti}_2\text{O}_3$ , we have also observed appreciable enhancement in the

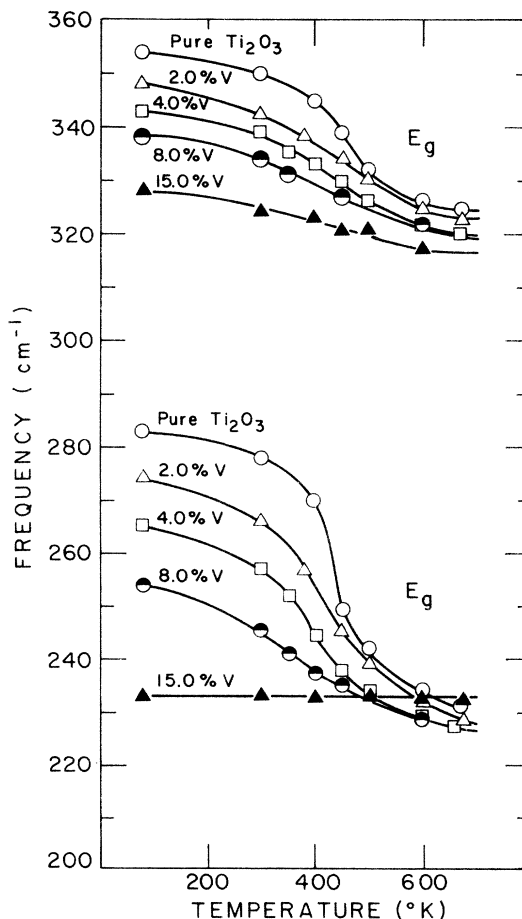


FIG. 10. Phonon frequency vs temperature for the two strongest  $E_g$  modes in  $(\text{Ti}_{1-x}\text{V}_x)_2\text{O}_3$  for several values of  $x$  given in at. %.

scattering intensity of the  $A_{1g}$  modes relative to that of the  $E_g$  modes with the addition of vanadium. This is illustrated in Fig. 8 which shows the peak intensity of the lowest-frequency  $A_{1g}$  mode relative to that of the low-frequency  $E_g$  mode. This intensity enhancement is most pronounced for  $x \leq 0.1$ . Though we have not considered a model to explain the observed intensity enhancement even qualitatively, it is worth noting that the shape of the enhancement curve of Fig. 8 bears a close resemblance to the curves for the lattice parameters vs  $x$  for  $0 \leq x \leq 0.3$ .<sup>23</sup>

The temperature dependence of the frequency of the  $A_{1g}$  mode in mixed crystals is shown in Fig. 9 from 80 to 700 °K. For  $0 \leq x \leq 0.04$  the frequency undergoes marked softening and subsequent recovery in the vicinity of the transition. This frequency anomaly is found to be smaller the larger the V content and disappears for  $x > 0.04$ . At least qualitatively this anomalous behavior can be understood in the framework of Zeiger's band-crossing free-energy model by considering that a few percent addition of V into  $Ti_2O_3$  is equivalent to a few percent decrease in the parameter  $\kappa$ .<sup>20</sup> Samples with  $0.04 < x < 0.15$  exhibit only an increase in frequency over the entire temperature range of this work and no frequency change was observed in the 15-at. % -V sample in which both  $A_{1g}$  and  $E_g$  modes are superimposed at room temperature. These results are consistent with the resistivity measurements which show that the electrical transition becomes less and less pronounced as V doping is increased. In fact, the electrical transition disappears for the material with  $x > 0.04$  having metallic behavior at all temperatures. It is also worth pointing out that the specific-heat anomaly observed in the vicinity of the electrical transition by Barros *et al.*<sup>11</sup> becomes smaller with the in-

crease in V-doping and vanishes for  $x = 0.04$ .

The temperature behavior of the frequency for two of the strongest  $E_g$  modes in mixed crystals is shown in Fig. 10. In contrast to the  $A_{1g}$  modes,  $E_g$  modes do not show any frequency recovery on going through the transition temperature. It is found that with increased V doping in  $Ti_2O_3$ , all the curves nearly merge smoothly with the curve of pure  $Ti_2O_3$  above the transition temperature. This characteristic difference between modes of different symmetry shows that the  $A_{1g}$  mode is an excellent indicator of the electrical behavior of  $Ti_2O_3$  with temperature as well as V doping.

#### IV. CONCLUSIONS

In conclusion we have established the symmetry assignments of the seven Raman-active modes in  $(Ti_{1-x}V_x)_2O_3$  with  $x \leq 0.3$ . A marked anomaly observed in the frequency of the  $A_{1g}$  mode with temperature is found to be in agreement, at least, qualitatively, with the free-energy-band crossing model of Zeiger and co-workers.

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†Visiting graduate student from Purdue University. Present address: Dept. of Physics, Yeshiva University, New York, N. Y. 10033.

‡Also, Physics Dept., Massachusetts Institute of Technology.

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