

Effect of topological disorder on structural, mechanical, and electronic properties of amorphous silicon nitride: An atomistic study

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We present a first-principles study of the effect of atomic variability on the structural, mechanical, and electronic properties of amorphous silicon nitride. Using a combination of molecular dynamics and density functional theory calculations, we predict an ensemble of statistically independent, well-relaxed, and stress-free amorphous silicon nitride structures. We analyze the short-, intermediate-, and long-range orders of the structures generated using radial distribution functions, ring statistics, bond angle distributions, and translational invariance parameters. Though energetically very similar, these structures span a wide range of densities ($2.75\text{--}3.25\text{ g/cm}^3$) and bulk moduli ($115\text{--}220\text{ GPa}$) in good agreement with the fabrication-dependent experimental range. Chemical bonds and atomic defects are identified via a combination of bond distance cutoff and maximally localized Wannier function analysis. A significant number of the amorphous structures generated ($\sim 30\%$) are defect free providing an ideal reference to characterize the formation energy of the various point defects and their defect energy levels. An analysis of the Kohn-Sham density of states and energetics of the structures reveals that defects in amorphous dielectrics have a distribution of associated properties (e.g., formation energies and electronic energy levels) due to variations in local atomic structure; this should be taken into consideration in physics-based continuum models of these materials.

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I. INTRODUCTION

Amorphous silicon nitride ($a\text{-Si}_3\text{N}_4$) and its variants ($a\text{-SiN}_x$) are an important class of insulating materials used in various applications because of their electronic properties, high resistance to impurity diffusion, and ease of fabrication.¹ In addition to their use in silicon oxide nitride oxide silicon structures for nonvolatile memory applications,² they are also widely used as a dielectric in radio frequency microelectromechanical system switches,³⁻⁵ an antireflective coating in silicon solar cells,^{6,7} a passivation layer to form an alkali-ion diffusion barrier,⁷ and a dielectric insulator film for thin-film transistors.⁸ The amorphous SiN_x matrix is highly constrained due to its high overall coordination number and, hence, exhibits a high concentration of defects as compared to other amorphous dielectrics, such as $a\text{-SiO}_2$.⁹ These structural defects lead to electronic energy levels within the band gap, which can trap charges and can degrade its electronic properties for most applications.

A variety of fabrication techniques, including low-pressure chemical-vapor deposition (CVD),¹⁰ reactive sputtering,¹¹ plasma discharge,^{12,13} and distributed electron cyclotron resonance plasma-enhanced chemical-vapor deposition (DECR PECVD)¹⁴ are used for $a\text{-Si}_3\text{N}_4$ in specific applications. Depending on the variations in the fabrication process, a wide range of structural, mechanical, and optical properties have been reported in the literature. Densities between 2.6 and 3.2 g/cm^3 (Refs. 15–17) and bulk moduli between 100 and 190 GPa (Ref. 18) have been observed experimentally in $a\text{-Si}_3\text{N}_4$; however these ranges remain theoretically unexplained.

The electronic properties of this class of materials is not fully understood either. Extensive experimental papers based on electron paramagnetic resonance (EPR) investigations have associated the charge-trapping centers with the existence Si and N dangling bonds.¹⁹⁻²⁴ A combination of optical

absorption spectra and EPR measurements indicate that the Si dangling bond contributes to trap energy level at approximately 2.8 eV below the conduction band (CB).^{23,24} Analyzing the electrical conduction measurements using Poole-Frenkel mechanism models to determine trap depths showed the existence of two different slopes in the same sample indicating the existence of two different trap depths.²⁵ More recent trap spectroscopy by charge injection and sensing experiments (TSCIS) and backextraction using charge-pumping methods indicate that trap levels in stoichiometric $a\text{-Si}_3\text{N}_4$ span a range of energy levels between 0.8 and 1.8 eV from the CB edge with a distinct peak at 1.6 eV below the CB edge.²⁶ While, these experiments have been used to qualitatively associate the trapping centers with Si dangling bonds, a direct relationship between atomic defects, their charge states, and the position of trap levels is still to be fully established. Also, the inherent variability associated with the structure of the amorphous materials leads to large variabilities in the location of the trap levels, making the experimental characterization of the full range of these trap levels quite challenging. On the other hand, theoretical calculations, based on classical and *ab initio* molecular dynamics (MD) and Monte Carlo methods, have been used to model $a\text{-Si}_3\text{N}_4$ and its variants.²⁷⁻³⁶ While, structural, electronic, and vibrational properties based on these models have been extensively reported, comprehensive models capturing the effect of inherent local variability in the atomic structure and topological disorder of $a\text{-Si}_3\text{N}_4$ are still lacking. Consequently, theoretical predictions of trap depths based on these models report few distinct levels in the band gap as opposed to a range of values as expected from the atomic variability of the amorphous network³⁷ and reported in recent TSCIS measurements.²⁶

In this paper, we generate and analyze an ensemble of well-equilibrated statistically independent $a\text{-Si}_3\text{N}_4$ structures to characterize the effect of local variability on the structural,

mechanical, and electronic properties. Such an ensemble-based approach provides an effective approach to capture the statistical distribution of structural and electronic properties of amorphous systems. Similar approaches have been effectively used by other researchers for characterizing structural properties and defect formation energies in amorphous silica.^{37–40}

We use a combination of MD simulations with empirical potentials and *ab initio* structural relaxations to generate the ensemble of well-equilibrated stress-free stoichiometric a - Si_3N_4 structures. Slow annealing via classical MD simulations followed by density functional theory (DFT) optimization leads to structures with a small density of defects and several defect-free ones. By using both ring distributions and translational invariance analysis, we classify the generated structures as amorphous, semicrystalline, and crystalline. A detailed bond analysis enables us to characterize the nature of the common defects in a - Si_3N_4 and to compute their average formation energies and corresponding electronic properties.

This paper is organized as follows: In Sec. II, we discuss the computational methods used to predict the structures. In Sec. III, we describe the structural properties and report a classification scheme for the structures generated. In Sec. IV, we report and discuss the energetics and thermomechanical properties of the a - Si_3N_4 structures. In Secs. V and VI, we describe the atomic defects in the predicted structures, their formation energies, and their effects on the density of states (DoS). Finally, our conclusions are presented in Sec. VII.

II. COMPUTATIONAL METHODS

A. MD and DFT calculation details

Our MD simulations use a modified Born-Mayer-Huggins force field that describes atomic interactions as a sum of two- and three-body terms to represent potential energy of the system.⁴¹ This force field used was parametrized with crystalline β - Si_3N_4 to generate Si-N and N-N interactions with Si-Si parameters obtained from oxide potentials.⁴¹ The potential was shown to generate representative amorphous structures with structure properties consistent with the experimental data and was used to study the effect of interphase mixing of silicate intergranular films at the grain-boundary interface of crystalline Si_3N_4 .^{41,42} All the MD simulations were performed using the LAMMPS software package.⁴³ A Nose-Hoover thermostat and barostat with coupling constants of 0.01 and 0.1 ps, respectively, were used for these simulations.

Full DFT structural optimization (relaxing both atomic positions and cell parameters) was performed on the structures obtained from MD simulations using the Perdew, Burke, and Ernzerhof formulation of the generalized gradient approximation (GGA).⁴⁴ We used QUANTUM ESPRESSO, an open source plane-wave DFT code with an ultrasoft pseudopotential with a nonlinear core correction for N and a norm-conserving pseudopotential with a nonlinear core correction for Si to describe core electrons.⁴⁵ We used a kinetic-energy cutoff of 30 and 240 Ry for the wave function and charge density, respectively. A Γ -point sampling was used to perform Brillouin zone integrations. Convergence criteria of 1.36×10^{-4} eV, 2.5×10^{-2} eV/Å, and 5×10^{-2} GPa were used for

self-consistent field convergence, force relaxation, and stress relaxation, respectively. Diagonalization was performed using the conjugate gradients algorithms, and Broyden-Fletcher-Goldfarb-Shanno optimization algorithms were used for force and stress relaxations. All the calculations assumed zero spin. To estimate the uncertainties in our predictions, we repeated the calculations within the local density approximation of Perdew and Zunger⁴⁶ in QUANTUM ESPRESSO and also using the SEQUEST code, an atomic basis sets code from Sandia National Laboratories, with Troullier-Martin pseudopotentials.⁴⁷ Consistent results were obtained using all approaches. The results presented below correspond to simulations using the QUANTUM ESPRESSO code within the GGA approximation, unless mentioned otherwise.

B. Generation of an ensemble of a - Si_3N_4 structures and property prediction

To efficiently and accurately predict amorphous structures and their properties, we use a two-step method: (i) Classical MD simulations with empirical interatomic potentials to generate an ensemble of trial amorphous structures by slow annealing of liquid samples; and (ii) DFT force and stress relaxation starting from the MD structures to refine the MD atomic structures and to obtain their cohesive energies, bulk moduli, and electronic properties. The computational efficiency of MD with interatomic potentials allows us to adequately explore the configurational space and to generate a large number of statistically independent structures. The final structural refinement leads to fully relaxed DFT structures and energetics and allows the characterization of their electronic structures. This methodology was applied previously to Si nanotubes⁴⁸ and a - SiO_2 (Ref. 37) where, as in a - Si_3N_4 , it was important to consider an ensemble of structures to adequately account for local variability and topological disorder found on the experimental scale.

We start from an α -crystalline Si_3N_4 structural configuration consisting of 112 atoms in the supercell and heat it to $T = 12\,000$ K (above the melting temperature as predicted by the potential) using isothermal and isobaric ensemble (NPT) MD simulations at a rate of 10 K/ps to create a liquid structure. We obtain 60 independent liquid structures by sampling a 10-ns-long canonical ensemble (NVT) MD simulation at the intrinsic liquid density ($\rho = 2.4$ g/cm³) and $T = 12\,000$ K. A nearest-neighbor analysis and coordination statistics shows that the different liquid structures are statistically independent. Each of these 60 liquid structures is further equilibrated under NVT conditions for 10 ps at different densities: intrinsic liquid density (2.4 g/cm³), 2.7, 2.9, 3.1, and 3.3 g/cm³. The resulting structures are then cooled down to room temperature under NVT conditions (for the densities 2.7, 2.9, 3.1, and 3.3 g/cm³) and NPT conditions (starting with intrinsic liquid density) at a cooling rate of 0.1 K/ps. We examined different cooling rates (10, 1, 0.5, and 0.1 K/ps) for initial test simulations and found cooling rates to have a significant impact on the resulting structures. The slowest cooling rate leads to structures with lower energies and lower defect concentration; thus, all the results below correspond to 0.1-K/ps cooling. Annealing at fixed densities leads to stress buildup, and the resulting structures are further

equilibrated under constant temperature and stress conditions at $T = 300$ K and 1 atm to obtain fully relaxed statistically independent α - Si_3N_4 models. Finally, we relax the MD structures using DFT energy minimization (atomic coordinates and simulation cell parameters, including angles, are relaxed). As explained in the following section, this procedure results in an ensemble of 207 stress-free well-relaxed amorphous Si_3N_4 structures. All structures are available electronically in the Supplemental Material,⁴⁹ and some representative structures are available for free online simulations in the SEQUEST tool at nanoHUB.org.⁴⁷ To facilitate easy tracking of the structures generated, we identify each structure by the annealing density followed by the structure number (for example, 2.7S1 refers to ensemble structure number 1 generated at an annealing density of 2.7 g/cm^3).

While the structures generated via the various processes led to independent structures spanning a range of densities, those obtained at an anneal density of 3.3 g/cm^3 collapsed into a single structure with the same density and cohesive energy of one of the structures from the 3.1-g/cm^3 anneal. Thus, the structures corresponding to this high-density anneal will not be considered further. Cooling under different mechanical constraints (different densities) is performed to more effectively sample the ensemble of possible amorphous structures and is not intended to mimic specific fabrication processes. This is motivated by our objective to characterize the molecular origin of the variability in reported densities and stiffness in these materials.

III. STRUCTURE CLASSIFICATION AND ANALYSIS

A. Structure characterization and classification

Before discussing the mechanical and electronic properties of the ensemble of predicted structures, we analyze the resulting atomic configurations. Visual inspection of these structures generated indicated that a few structures exhibited long-range order along specific directions (see Supplemental Material Sec. S2 for a snapshot and analysis of these structures).⁴⁹ To quantify the long-range order and to eliminate crystalline structures from the ensemble, we use a combination of ring statistics and translational symmetry analysis. This allows us to classify the structures as amorphous, semicrystalline, and crystalline.

A characteristic feature of the crystals is the presence of translational symmetry. We quantify the translational symmetry parameter of the structures within the simulation cell using the following procedure. Each vector separating like atoms (two Si or two N atoms) in the structure is a potential translational symmetry operation; for each of these vectors, we compute the number of sites that remain invariant after the translation operation is performed, i.e., the number of overlapping atoms (with a tolerance of 0.1 \AA) considering their type, before and after the translation. We define the participation ratio for each translation vector as the ratio between the number of invariant atoms and the total number of atoms in the cell (N). A perfect crystal will have a participation ratio of 1 for all the vectors that represent a translational symmetry. On the other hand, an amorphous material will exhibit no vector with a large participation ratio. We define

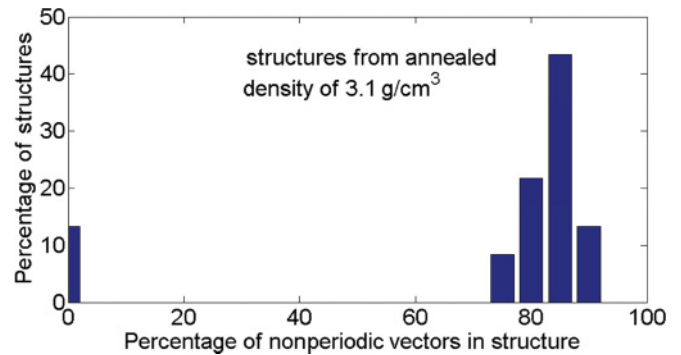


FIG. 1. (Color online) Histogram of the percentage of nonperiodic vectors for the ensemble of structures obtained from 3.1-g/cm^3 annealing.

the number of nonperiodic vectors as the number of vectors separating two like atoms that lead to participation ratios of $1/N$ (that is, where only the original pair remain unchanged after the translation). The percentage of nonperiodic vectors provides great insight into the character of our structures as can be seen from the histogram in Fig. 1 for the ensemble of structures obtained from 3.1-g/cm^3 annealing. Clearly, two groups of structures can be identified: crystalline structures with a percentage of nonperiodic vectors close to zero and disordered ones with the large percentage of nonperiodic vectors. Similar trends can be observed for other annealing densities also.

Additional information about the structures, in particular, their intermediate-range order and connectivity can be obtained by ring statistics analysis. We use an algorithm by Yuan and Cormack⁵⁰ to obtain these primitive ring-size distributions. Since we are dealing with stoichiometric systems with alternating Si and N atoms, the ring statistics are computed considering only the Si atoms. This analysis is important since amorphous structures are known to exhibit a wide distribution of primary ring sizes, contrary to crystals where only a few primitive ring sizes are observed. Figures 2(a)–2(d) show the ring-size distribution of the DFT-relaxed structures from different annealing procedures compared to ring distributions of the known crystalline polymorphs of Si_3N_4 [α - Si_3N_4 and β - Si_3N_4 ($P6_3/m$)]. We see that many of the structures generated show broad ring-size distributions as opposed to crystalline structures; for example, ring statistics of β - Si_3N_4 contains only three-, four-, and six-membered primitive rings.⁵¹ Thus, based on the translational symmetry analysis and ring statistics analysis, we classify each of the structures into three categories:

- (1) *Amorphous structures.* The percentage of nonperiodic vectors greater than 70% and the probability of finding any n -sized primitive ring less than or equal to 0.35 for all sizes.
- (2) *Semicrystalline structures.* The percentage of nonperiodic vectors greater than 70% and at least one n -sized primitive ring with probability larger than 0.35.
- (3) *Crystalline structures.* Otherwise.

Additional information about the classification of each structure can be found in the Supplemental Material.⁴⁹ The structural analysis in Figs. 1 and 2 shows that our MD-DFT approach generates a large number of amorphous and

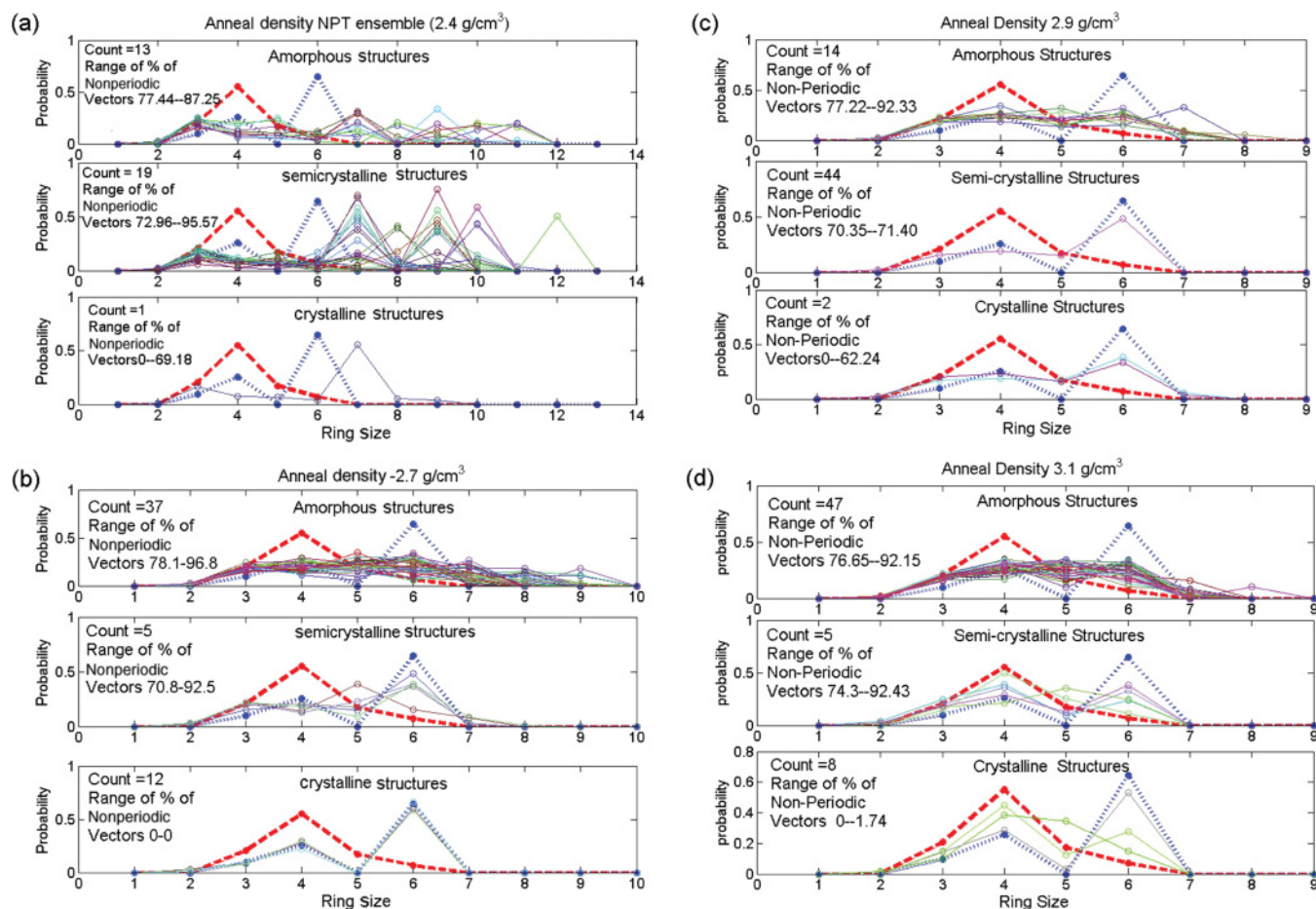


FIG. 2. (Color online) Ring statistics distributions of the final relaxed α - Si_3N_4 structures compared to the known crystalline polymorphs α - Si_3N_4 (red dashed line) and β - Si_3N_4 (blue dashed line). The subplots (a)–(d) represent the various initial annealing densities. All the final relaxed structures are classified as amorphous, semicrystalline, and crystalline structures.

semicrystalline structures for all annealing conditions used and a few crystalline structures. Our results show that generating an ensemble of statistically independent α - Si_3N_4 structures using very slow cooling rates (by MD standards) results in a fraction of the structures being crystalline. Increasing the cooling rates (0.5, 1, and 10 K/ps) for a representative selection of these initial liquid structures (resulting in crystalline structures for a cooling rate of 0.1 K/ps) leads to all amorphous configurations. However, as explained above, using a cooling rate of 0.1 K/ps results in structures with lower energies and a lower concentration of defects, and hence, we use this ensemble in the remainder of the paper; the crystalline structures are not considered further, except to compute amorphization energies since our focus is on amorphous Si_3N_4 . While the distinction between semicrystalline structures and amorphous structures based on the cutoff of the probability of primitive rings >0.35 is arbitrary, it does not affect our results since we consider both semicrystalline and amorphous structures for subsequent analysis. As expected, the amorphous structures in the ensemble contain wide ring-size distributions ranging from 3- to 12-member rings. Figure 2(a) shows that the amorphous structures obtained from NPT cooling contain rings with more than ten members, indicating open structures.

These have been found to be porous and highly defective; representative snapshots of these structures are shown in Sec. S3 of the Supplemental Material.⁴⁹ Therefore, these structures are not relevant for electronic applications, and hence, they are not considered below, except when specifically mentioned.

To summarize, the structural analysis shows that annealing at constant densities of 2.7, 2.9, and 3.1 g/cm³ generates an ensemble of porous-free amorphous structures relevant for applications where high-quality dielectrics are needed. Annealing at lower or higher densities does not result in additional structures with desired characteristics. After removing crystalline and porous structures, we are left with 152 crystalline and semicrystalline structures, whose structures and properties are analyzed in the remainder of the paper.

B. Radial distribution functions

We calculate radial distribution functions (RDFs) and angle distributions to compare structural details of the models generated against experimental data and to validate our predictions. Table I summarizes, among other properties, ensemble averages of the peak positions for the pair correlation

TABLE I. Ensemble-averaged structural properties for DFT-relaxed amorphous and semicrystalline structures are presented for different annealing densities.

Ensemble-average quantity	$\rho_0 = 2.4 \text{ g/cm}^3$	$\rho_0 = 2.7 \text{ g/cm}^3$	$\rho_0 = 2.9 \text{ g/cm}^3$	$\rho_0 = 3.1 \text{ g/cm}^3$	Experiments
1NN (Si-N) peak position	$1.747 \pm 0.018 \text{ \AA}$	$1.748 \pm 0.016 \text{ \AA}$	$1.757 \pm 0.008 \text{ \AA}$	$1.754 \pm 0.009 \text{ \AA}$	1.75 \AA^a $1.73 \pm 0.004 \text{ \AA}^b$
N-N peak position	$2.847 \pm 0.027 \text{ \AA}$	$2.831 \pm 0.044 \text{ \AA}$	$2.841 \pm 0.03 \text{ \AA}$	$2.845 \pm 0.039 \text{ \AA}$	$2.83 \pm 0.006 \text{ \AA}^b$
Si-Si peak position	$2.998 \pm 0.047 \text{ \AA}$	$3.005 \pm 0.069 \text{ \AA}$	$3.02 \pm 0.03 \text{ \AA}$	$3.027 \pm 0.058 \text{ \AA}$	3.01 \AA^b
Si-N-Si angle peak value	$118.8 \pm 3.4^\circ$	$115.9 \pm 3.5^\circ$	$118.9 \pm 2.6^\circ$	$115.8 \pm 3.5^\circ$	
N-Si-N angle peak value	$109.3 \pm 1.5^\circ$	$109 \pm 3.6^\circ$	$111.6 \pm 3.7^\circ$	$110.3 \pm 2.4^\circ$	
Density (g/cm^3)	2.44 ± 0.06	2.86 ± 0.05	2.99 ± 0.03	3.14 ± 0.06	$2.6\text{--}3.2^{a,b}$
Cohesive energy per formula unit (eV)	-54.99 ± 0.13	-55.2 ± 0.16	-55.74 ± 0.158	-55.52 ± 0.09	
Bulk modulus (GPa)		148.34 ± 13.65	169.33 ± 3.15	183.76 ± 11.54	$100 - 180^c$

^aA comparison to the x-ray diffraction experiments (Ref. 15).

^bA comparison to the neutron-diffraction experiments is presented (Ref. 16).

^cReference 18.

functions and angle distributions of all the amorphous and semicrystalline structures generated. The total RDFs are obtained from the fully relaxed DFT structures and are averaged for those originating from each annealing density, see Fig. 3. A bin size of 0.02 \AA was used for calculating the RDF. The first peak, corresponding to Si-N bonds at 1.75 \AA , is in good agreement with an x-ray diffraction peak value of 1.75 \AA .¹⁵ The peak position and its associated standard deviation of 0.05 \AA indicate that a majority of bonds are comparable to bond length of 1.74 \AA in $\beta\text{-Si}_3\text{N}_4$, supporting the argument that short-range interactions are very close to $\beta\text{-Si}_3\text{N}_4$. The second peak of the RDF corresponds to a combination of N-N and Si-Si interatomic distances. Since the experimental RDF data of stoichiometric $\alpha\text{-Si}_3\text{N}_4$ are available only for densities 2.6 and 2.87 g/cm^3 , the RDFs are compared to the nearest experimental density. The ensemble-averaged partial RDFs for anneal density are presented in the Supplemental Material.⁴⁹ In Fig. 4, we plot the ensemble-averaged Si-N-Si and N-Si-N bond distributions for the structures generated using different annealing conditions. The Si-N-Si bond distribution peaks at around 118° with a standard deviation of about 13.4° . This variability in the Si-N-Si bond angle leads to topological disorder. The Si-N-Si bond angle distribution provides insight into the structure beyond the short-range order. The N-Si-N bond angle distribution peaks at around 110° with a standard

deviation of about 16.4° . This value is close to the N-Si-N bond angle crystalline $\beta\text{-Si}_3\text{N}_4$ of 109.47° . In addition to the main peaks, we find that angle distributions also show distinct peaks around 90° . This peak is due to the presence of a significant fraction edge-sharing tetrahedral in the network. The peak values of RDFs and angle distributions obtained are in good agreement with data reported in the literature (see Table I).³⁴

IV. DISTRIBUTION OF COHESIVE ENERGY, DENSITY, AND BULK MODULUS

Having classified and analyzed the structures, we now analyze their energetics. Figure 5 shows the cohesive energy per formula unit of all the DFT-relaxed samples plotted against the final relaxed densities calculated as

$$E_{\text{coh}} = \frac{E_{\text{Si}_3\text{N}_4}(n) - (3nE_{\text{Si}} + 4nE_{\text{N}})}{n},$$

where $E_{\text{Si}_3\text{N}_4}(n)$ is the total energy of the amorphous cell with n Si_3N_4 units and E_{Si} and E_{N} are the total energies of isolated Si and N atoms, respectively. The results for our amorphous samples are compared against the DFT energy calculations for $\alpha\text{-Si}_3\text{N}_4$ and $\beta\text{-Si}_3\text{N}_4$. In Fig. 5, closed symbols represent amorphous structures, stars represent crystalline structures, and open symbols represent semicrystalline structures. We find

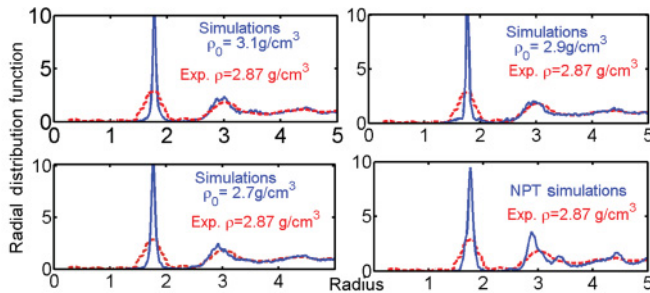


FIG. 3. (Color online) Comparison of the ensemble-averaged radial distribution function of stress-relaxed $\alpha\text{-Si}_3\text{N}_4$ samples (solid line) with RDFs obtained from x-ray diffraction experiments (dashed line).¹⁵ The (ρ_0) in the subplot title indicates the annealing density of the ensemble at the start of MD-cooling simulations.

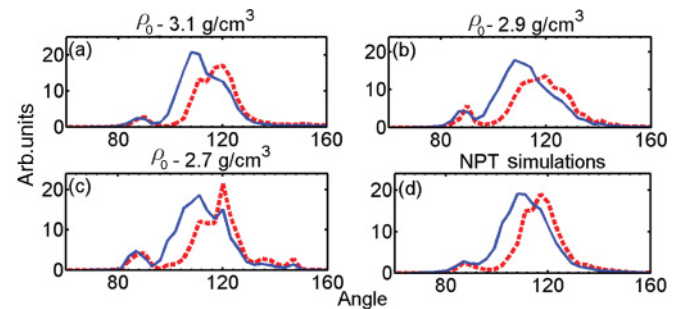


FIG. 4. (Color online) Ensemble-averaged N-Si-N (solid line) and Si-N-Si (dashed line) angle distributions of stress-relaxed $\alpha\text{-Si}_3\text{N}_4$ samples. The (ρ_0) in the subplot indicates the annealing density of the ensemble at the start of MD-cooling simulations.

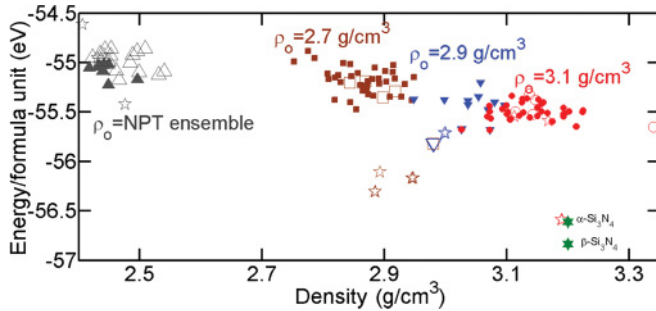


FIG. 5. (Color online) DFT-GGA cohesive energy (calculated with reference to isolated atoms) of the ensemble of annealed structures as a function of their densities. Filled symbols indicate amorphous structures, open symbols represent semicrystalline structures, and stars represent crystalline structures classified according to the scheme presented. Filled green stars indicate known crystalline polymorphs. Different symbols represent structures generated at different annealing conditions.

β - Si_3N_4 to be lower in energy by about 0.22 eV per formula unit than α - Si_3N_4 (green stars in Fig. 5) in agreement with DFT calculations reported in the literature.⁵² The amorphization energy of our ensemble calculated with reference to α - Si_3N_4 is 1.07 ± 0.28 eV per formula unit. This number is only slightly larger than the experimental value of 0.72 ± 0.13 eV (Ref. 53) indicating good relaxation; by comparison, prior DFT-based predictions predict an amorphization energy of 2.8 eV per formula unit with respect to β - Si_3N_4 .^{30,31} The crystalline structures generated from 3.1-g/cm³ annealing are energetically very similar to the α - Si_3N_4 crystalline polymorph and exhibit similar ring statistics, Fig. 2(d), and RDFs, see the Supplemental Material.⁴⁹ Similarly, the ring distributions of crystalline structures from the 2.7-g/cm³ melt density resemble the β - Si_3N_4 crystalline polymorph [Fig. 2(b)], though they exhibit higher energy and a lower density, indicating the possibility of a distorted β - Si_3N_4 crystalline polymorph. The fact that our MD annealing followed by the DFT-relaxation approach leads to crystalline structures that closely resemble the known crystalline polymorphs and predicts the amorphization energy in agreement with experimental values are good measures of the validity of the approach.

Our simulations show that stress-free amorphous or semicrystalline Si_3N_4 with similar energetics exhibits a wide range of densities, see Fig. 5. The range of predicted densities for these structures (from 2.75 to 3.25 g/cm³) is in good agreement with the experiments where densities ranging from 2.6 to 3.2 g/cm³ have been reported.^{15–17} We note that structures annealed at lower or higher densities do not result in additional amorphous structures. As mentioned earlier, we believe the structures from the NPT anneal are not experimentally relevant for electronic applications (CVD or PECVD generated) and are not considered any further. Interestingly, a - Si_3N_4 produced using pyrolysis or sol-gel methods, has a density of 2.27–2.44 g/cm³, consistent with the predictions from NPT anneal density.⁵⁴ The accurate prediction of the range of experimental densities is unprecedented and represents a key validation of our approach.

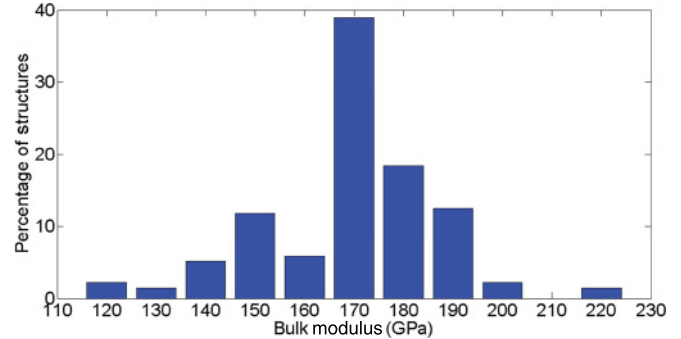


FIG. 6. (Color online) Histogram of bulk modulus calculations of stress-relaxed a - Si_3N_4 samples.

We now analyze the bulk moduli of the ensemble of generated amorphous and semicrystalline structures. For bulk modulus predictions, we compute energy-volume curves from force relaxation calculations of the structure with the cell dimensions scaled isotropically from -5% to $+5\%$. Atomic positions are relaxed at each level of volumetric strain. Figure 6 shows the histogram of bulk modulus obtained from the ensemble of structures. As with densities, we find that the intrinsic variability in the atomic structure of the amorphous structure leads to a wide range of properties; the values predicted are in good agreement with the range of experimental bulk moduli (100 and 190 GPa)¹⁸ and agree well with the DFT predictions in Refs. 30–32. We see that the bulk moduli of the structures increase, in average, with increasing density. Prior papers on stoichiometric a - Si_3N_4 focused on a single structure with densities between 3.1 and 3.2 g/cm³ (Refs. 29 and 34) or a small number of structures with various densities.^{30–33} In contrast, our ensemble approach predicts distributions of densities and elastic properties for stress-free stoichiometric a - Si_3N_4 in agreement with the experimental observations.

V. ATOMIC STRUCTURE OF POINT DEFECTS a - Si_3N_4 AND DISTRIBUTION OF FORMATION ENERGIES

A. Defect identification

Topological defects in a - Si_3N_4 are defined with reference to a defect-free structure, which is a continuous network of alternating Si and N atoms with the respective coordination of four and three. Deviations from this ideal coordination are considered defects. Our approach to identify and to classify defects is based on a pairwise-distance-based criterion to compute the number of bonds for each atom using a cutoff radius, augmented by insight obtained from the Wannier function analysis. A cutoff radius of 2.2 Å is used for the defect analysis; this is close to the minimum between the first and the second peaks of the RDFs and leads to the lowest number of defects. A distance-based criterion has the advantage of simplicity and computational efficiency, but it fails to acknowledge the actual electronic structure of the system. Hence, we complement the cutoff-based approach with a detailed analysis of the electronic wave functions that can accurately establish the presence and nature of the bonds. Maximally localized Wannier functions (MLWFs)^{55,56} are one

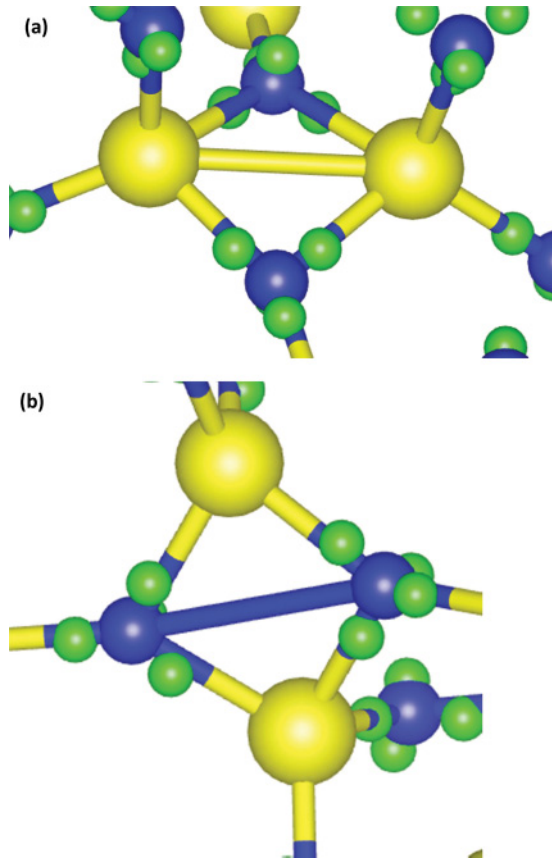


FIG. 7. (Color online) (a) Snapshot of an edge-sharing tetrahedron of $a\text{-Si}_3\text{N}_4$ with a spurious Si-Si bond detected by simple distance cutoff-based analysis. The Wannier function centers (green, small spheres) between Si atoms (yellow, large spheres) and N atoms (blue spheres) indicate the presence of chemical bonds. (b) Snapshot of an edge-sharing tetrahedron in $a\text{-Si}_3\text{N}_4$ with a spurious N-N bond detected by simple distance cutoff-based analysis; Wannier analysis indicates this is not a real chemical bond.

such scheme, and we apply them to identify topological defects accurately.

In addition to undercoordinated and overcoordinated defects, a number of *ab initio*-derived models report the presence of wrong bonds (N-N or Si-Si bonds)^{30,31,35} based on a geometric criterion, and these are commonly reported in an edge-sharing tetrahedron. Also, recent MD simulations with empirical potentials find shorter N-N bonds and postulate them to explain a small peak in the neutron-diffraction experiments.³⁶ Figure 7 shows two such configurations of edge-sharing tetrahedrons with Si-Si and N-N bond distances considerably shorter than the usual Si-Si and N-N bond lengths in $a\text{-Si}_3\text{N}_4$, indicating the possible existence of these wrong bonds. In order to confirm whether these nearby N and Si atoms form real chemical bonds or not, we performed an electron localization analysis on a few such structures using MLWF. A Wannier function center (WFC) between Si and N atoms along the line bonds represents a σ bond.⁵⁶ The MLWF analysis, with WFC shown in Fig. 7 as small green spheres, indicates no chemical bond between the Si-Si and the N-N atoms. All other bonds identified by the pairwise analysis are confirmed

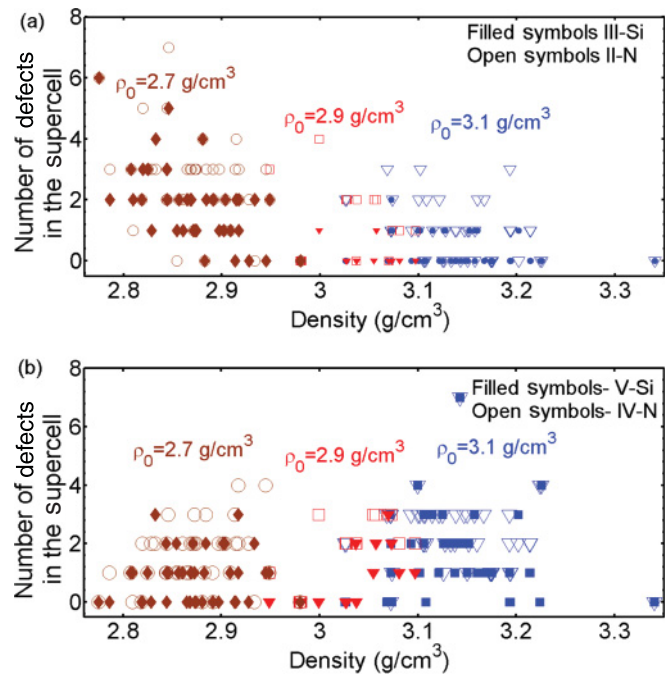


FIG. 8. (Color online) (a) The number of undercoordinated N and Si atoms (II-N and III-Si) (b) and overcoordinated atoms (IV-N and V-Si) for the DFT-relaxed 112 atom $a\text{-Si}_3\text{N}_4$ structures as a function of density. Different symbols indicate the independent structures from ensembles generated from different annealing densities.

by our MLWF analysis. A more detailed description of the MLWF analysis is provided as Supplemental Material.⁴⁹

From this insight, we add the following rule to the pairwise analysis: Si-Si and N-N bonds between overcoordinated atoms are ignored if the atoms involved are two corners of an edge-sharing tetrahedron. We will refer to this approach as Wannier localization informed bond analysis. A similar method was used by Jarolimek *et al.*,³⁵ and our analysis provides a rigorous justification based on a wave-function analysis.

B. Defect characterization

Our analysis shows that Si and N atoms with one additional or missing bond are the most common defects; under- and overcoordinated Si atoms are denoted as III-Si and V-Si, respectively; similar defective N atoms are denoted as II-N and IV-N. In all our simulations, we find defects occurring in pairs. This can be explained by considering that, if only atoms with coordination numbers that differ from their perfect values by 1 are considered, creating or breaking a bond in the network changes the total number of defects by 2 or leaves it unchanged. Out of the 152 amorphous and semicrystalline structures of interest here, 29.87% are defect free, 7.79% contain a single defect pair, and the rest of the 62.34% contain multiple defect pairs.

Figure 8 shows the number of undercoordinated [Fig. 8(a)] and overcoordinated [Fig. 8(b)] atoms in the simulation cells as a function of their densities. Despite the large scatter originating from atomic variability from structure to structure, Figs. 5 and 8 indicate that the structures with densities around 2.9 g/cm^3 have, on average, lower energy and defect density;

several of these structures (76% of those annealed at a density of 2.9 g/cm^3) are defect free. Interestingly, this corresponds to the experimental density of high-quality quasistoichiometric films generated using DECR PECVD suitable for optical and electronic applications¹⁴ (experimental density of $2.9 \pm 0.12 \text{ g/cm}^3$). However, our simulations show that defect density is not a strong function of structure density in the $2.7\text{--}3.1 \text{ g/cm}^3$ range. While EPR experiments strongly suggest the existence of undercoordinated atoms (III-Si and II-N),²¹ there is no direct experimental evidence for overcoordination defects in $a\text{-Si}_3\text{N}_4$. Similar observations for structural defects have been reported in previous papers.^{33,34} The slow anneals we use lead to a concentration of defects lower than in prior simulations and closer to the experimental values obtained from EPR and electrical conduction in $a\text{-Si}_3\text{N}_4$.^{17,21} We obtain 0.6% undercoordinated Si atoms, 1.1% undercoordinated N atoms, and 2.0% overcoordinated atoms on average for the amorphous and semicrystalline structures. While this is still higher than the experimental values of $10^{18}\text{--}10^{20} \text{ cm}^{-3}$ (Refs. 17 and 21), our samples have lower defect concentrations than those reported in simulations to date, from 1% in Refs. 30,31, and 33 to 10.3% of III-Si atoms in Ref. 36. The relatively small number of defects enables us to perform a detailed characterization of their formation energies and electronic properties, and the various defect-free amorphous structures generated provide an appropriate baseline for the quantification of these properties.

C. Distribution of defect formation energies

We now focus on the formation energy of the native defects present in the ensemble of structures. Since defects come in pairs in our stoichiometric cells and many cells exhibit multiple pairs, we report the formation energy per defect pair. Figure 9 shows a histogram of the formation energy per pair (E_f) of topological defects in $a\text{-Si}_3\text{N}_4$ obtained as

$$E_f = \frac{E_{\text{def}} - \langle E_{\text{perf}} \rangle}{n_{\text{def}}},$$

where E_{def} is the total energy of a cell containing n_{def} defect pairs and the reference energy $\langle E_{\text{perf}} \rangle$ is the average total energy of the defect-free structures. Our simulations predict formation energies per defect pair between 0.5 and 5 eV as shown in Fig. 9. This large variability in the formation energies results from variability in local structure in the ensemble

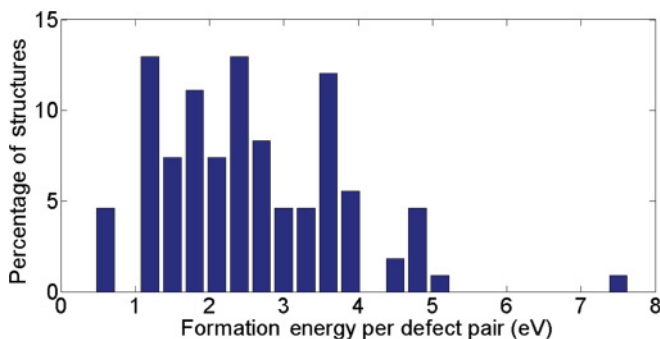


FIG. 9. (Color online) Histogram of the formation energy per defect pair of stress-relaxed $a\text{-Si}_3\text{N}_4$ samples.

of structures and has been observed in other amorphous dielectrics.³⁷

Since no prior work on defect formation energies in $a\text{-Si}_3\text{N}_4$ is reported, we compare our results to vacancy formation energy in crystalline Si_3N_4 polymorphs and point defects in $a\text{-SiO}_2$. The heat of formation of the nitrogen vacancy in $\beta\text{-Si}_3\text{N}_4$ was calculated to be 3.6 eV, and the formation energy for point defects in amorphous SiO_2 was predicted to vary between 1.7 and 6.8 eV.³⁷ The lower defect formation energy in $a\text{-Si}_3\text{N}_4$ relative to $a\text{-SiO}_2$ explains the comparatively high concentration of defects observed experimentally in $a\text{-Si}_3\text{N}_4$ dielectrics compared to $a\text{-SiO}_2$, a similar and more commonly used dielectric for electronic applications.

VI. ELECTRONIC STRUCTURE AND ROLE OF DEFECTS

We now turn our attention to the effect of atomic defects on the band structure of the material; in particular, we are interested in characterizing the energy levels within the band gap induced by the various topological defects. Analyzing the ensemble of defective structures allows us to compute the distribution of trap levels of each defect type. These electronic defect states are critical in most electronics applications since they can trap charges and are either to be desired or to be avoided depending on the application. Figures 10 and 11 show the Kohn-Sham (K-S) electronic DoS and projections of the DoS over defective atoms for a variety of structures. A Gaussian broadening of 0.1 eV was used for calculating the DoS and projected DoS. DFT energy levels are defined up to an additive constant, and a rigid shift in the energy scale of the K-S spectrum is necessary for comparing the DoS of different structures. Hence, we align the average values of core energies (energy values corresponding to the first band) from the K-S energy spectrum for different systems.

Our defect analysis identified 46 defect-free amorphous or semicrystalline networks; these structures were energetically very similar (Fig. 5), and their K-S DoS were also similar; thus, we used their average K-S DoS as a reference to compare the defective structures. Solid green lines in Fig. 10 show the DoS of the defect-free structures. To quantify the role of topological disorder and structure-to-structure variability on the electronic states, we define our valence-band (VB) edge to be at $-5.92 \pm 0.2 \text{ eV}$ and the CB edge at $-2.02 \pm 0.2 \text{ eV}$, see Figs. 10 and 11. The continuous set of energy levels adjoining the highest occupied molecular orbital and the lowest unoccupied molecular orbital of the defect-free structures were used to define the VB edge and CB edge, respectively, and, consequently, the K-S band gap. The K-S band gap is $3.9 \pm 0.4 \text{ eV}$; as is typically the case, this value is lower than the experimental value of 4.55 eV.⁵⁷ Having established a reference DoS, we now focus on the electronic states contributed by some of the common defects. Projecting the DoS over the defective atoms enables us to characterize their individual contributions. Figure 10 shows that III-Si atoms contribute states near the CB edge, whereas, undercoordinated N atoms (II-N) contribute states near the VB edge. On the contrary, overcoordinated atoms (V-Si and IV-N) do not contribute states within the band gap. These results are in very good agreement with spectroscopic measurements

and prior theoretical models.^{21,23,24,34} However, our ensemble approach enables us to characterize the distribution of energy levels and to compare the theoretical predictions with those reported by TSICS measured trap ranges. Figure 11 shows the distribution of trap levels in the band gap contributed by every defect type. These distributions are obtained by averaging the projected K-S DoS on each defective atom classified by type. We find that localized states arising from III-Si atoms span a range of approximately 1.8 eV right below the CB edge as shown in Fig. 11. These results are in very good agreement with the TSICS experiments on stoichiometric a -Si₃N₄ that report a range of energy levels between 0.8 and 1.8 eV below the CB edge (energies below 0.8 eV could not be probed by the experimental setup). Similarly, undercoordinated N atoms lead to band-tail states around the VB edge or localized states close to the VB edge spanning a range of 1 eV, similar in width to the Si dangling bonds.

From these DoS calculations, we can show that definite correlations exist between the states in the band gap and the coordination defects in the structure. More importantly, we find that specific defect types (defined by their atomic coordination) in amorphous materials do not contribute a single sharp energy level within the band gap but contribute a distribution of values due to variations in the local chemical environments, Figs. 10 and 11. This is also consistent with the observation of large fluctuations in the formation energy of the atomic defect for amorphous structures; see Fig. 9 and Ref. 37.

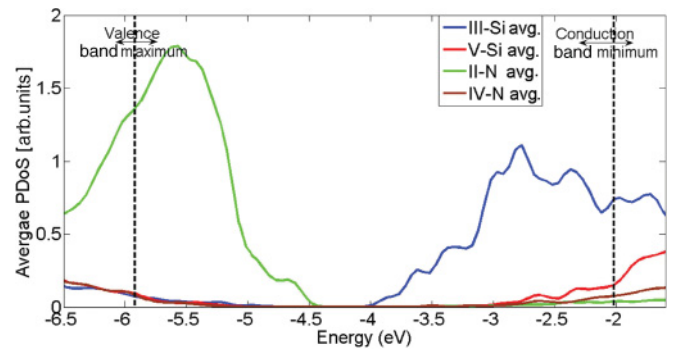


FIG. 11. (Color online) Average of projected density of states over all the independent realizations in the ensemble for each specific defect type (III-Si, V-Si, II-N, and IV-N).

VII. CONCLUSIONS

We generated an ensemble of statistically independent fully relaxed a -Si₃N₄ structures and characterized their structural features, stiffness, and electronic properties from first principles. Our approach captured the local variability in properties due to inherent atomic-level structural variations of amorphous materials. The computational efficiency of the MD-DFT method used allowed us to adequately explore configurational space and to generate ensembles of representative structures. The quality of the ensemble of structures predicted depended,

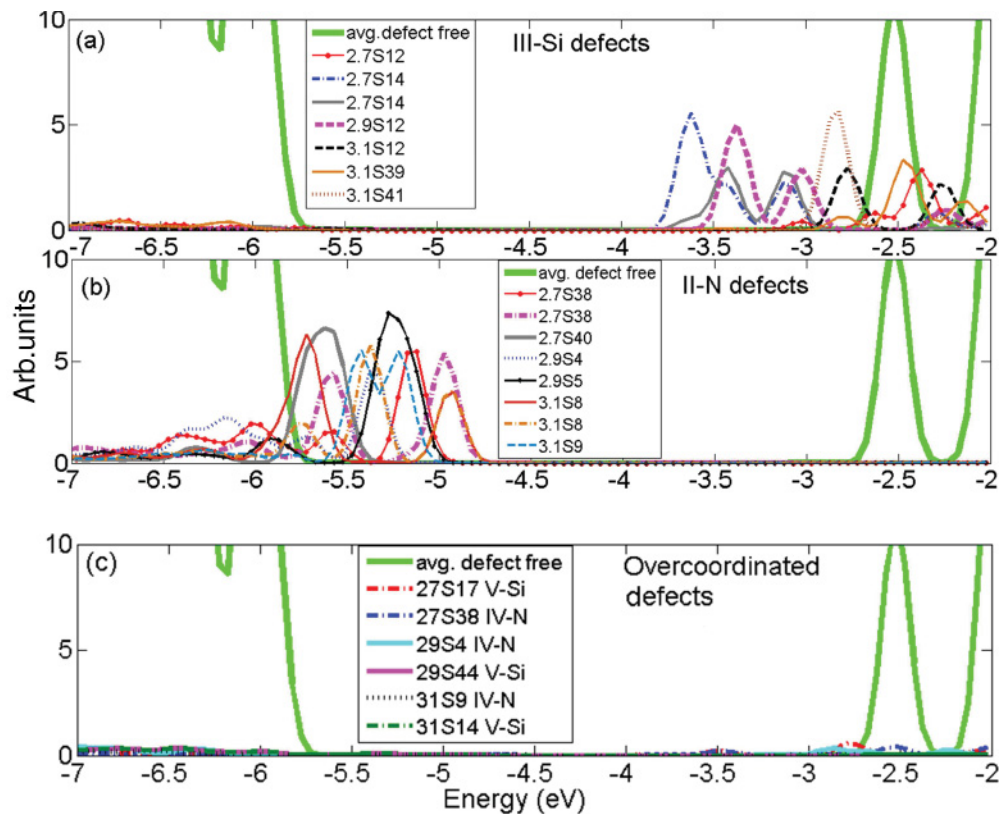


FIG. 10. (Color online) Variation in localized energy levels in the band gap for the same defect type with different local environments. (a) Projected density of states over undercoordinated Si bonds (III-Si) from statistically independent structures. (b) Projected density of states over undercoordinated N bonds (II-N) from statistically independent structures. (c) Projected density of states over overcoordinated Si and N bonds (V-Si and IV-N) from statistically independent structures.

to a large degree, on the MD annealing and the accuracy of the force field used to compute atomic interactions. To assess the accuracy of our description, we characterized the correlation between the total energies predicted for the ensemble of structures by the force field and DFT. The results, shown in Fig. S10 of the Supplemental Material,⁴⁹ showed a good correlation especially in the difference between the crystalline and the amorphous structures, indicating that the force field did not artificially favor or penalize these two classes of structures.

Our simulations predicted a variety of a -Si₃N₄ structures with similar energetics but a wide range of densities and bulk moduli. The predicted ranges of density and stiffness were consistent with the experimental range, reported for different fabrication conditions. An accurate defect analysis scheme taking electronic wave functions into account had been used for identifying chemical bonds in the structures. Structures generated have a considerably lower concentration of defects compared to prior theoretical papers that we believe are more representative of high-quality samples. The predicted ensemble contained defect-free amorphous structures that provided an ideal baseline to quantify defect formation energies and their contributions to electronic states within the material's band gap. We calculated the formation energy for a pair of defects to be in the range of 0.5–5 eV, comparable to the formation energy of the lowest energy defects in a -SiO₂.

We found that III-Si atoms contributed a distribution of energy levels that span about 1.8 eV below the CB edge, and II-N contributed a slightly narrower distribution of states near the VB edge. On the contrary, overcoordinated defects did not lead to states within the band gap. These distributions of states should be included in physics-based models of dielectric charging of a -Si₃N₄. For a more quantitative and in-depth analysis of the electronic properties of these defects, explicit *GW* calculations⁵⁸ or charge state calculations⁵⁹ would be necessary. Charge state calculations can not only provide more accurate energy levels, but also can enable the characterization of structural rearrangements caused when defects trap electrons or holes. This paper provides insight into the physics of these defects and an ensemble of atomistic structures from which to build on in future calculations.

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