

Simple concentration-dependent pair interaction model for large-scale simulations of Fe-Cr alloys

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This work is motivated by the need for large-scale simulations to extract physical information on the iron-chromium system that is a binary model alloy for ferritic steels used or proposed in many nuclear applications. From first-principles calculations and the experimental critical temperature we build a new energetic rigid lattice model based on pair interactions with concentration and temperature dependence. Density functional theory calculations in both norm-conserving and projector augmented-wave approaches have been performed. A thorough comparison of these two different *ab initio* techniques leads to a robust parametrization of the Fe-Cr Hamiltonian. Mean-field approximations and Monte Carlo calculations are then used to account for temperature effects. The predictions of the model are in agreement with the most recent phase diagram at all temperatures and compositions. The solubility of Cr in Fe below 700 K remains in the range of about 6 to 12%. It reproduces the transition between the ordering and demixing tendency and the spinodal decomposition limits are also in agreement with the values given in the literature.

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I. INTRODUCTION

As has been extensively reported in the literature,^{1–4} ferritic steels with a Cr content that ranges from 5 to 13 at.% demonstrate radiation damage resistance that makes them the strongest candidates as structural materials for future nuclear energy applications. To develop new materials capable of sustaining high irradiation doses we need to understand both their thermodynamic and kinetic properties. At high temperatures, the kinetic evolution is rapid enough whereby the formation of the σ phase and the decomposition of Fe-Cr alloys into two body-centered-cubic (bcc) solid solutions, α and α' , is observed and, therefore, the phase diagram is well known. Below 700 K, the equilibrium state is still in debate. The phase diagrams, available in compilations and databases like CALPHAD,^{5–7} are derived from high-temperature experiments.^{8–12} They display an almost symmetrical α - α' miscibility gap and yield a zero solubility limit of Cr in Fe at low temperatures. However, first-principles calculations by Hennion¹³ in 1983, which were confirmed a few years later by a neutron study of short-range order (SRO),^{14,15} have shown that Fe-Cr alloys display an ordering tendency for low chromium content. This anomaly has been extensively studied using various *ab initio* methods and is now well understood, although the Cr concentration at which the sign of the mixing energy changes depends on the approximation (from 5% up to approximately 10%).^{16–19} This behavior has been rationalized in terms of an antialignment of the magnetic moment of Cr in the Fe matrix, the repulsion between first nearest neighbor (1nn) Cr, and the ordering tendency observed at low concentrations.¹⁸ Moreover, a few experimental observations in irradiated alloys have been recently reviewed by Bonny *et al.*²⁰ They suggest that the chromium solubility remains above 8%, even at low temperatures. This interpretation is based on the assumption that irradiation results only in an enhancement of diffusion and that more complex effects that could modify the solubility limit, such as ballistic disordering or radiation induced segregation, can be neglected. Recent critical reviews have, therefore, highlighted the need to modify the Fe-Cr phase diagram at low temperatures.^{20–22}

Several atomistic models have been proposed in this context to reproduce the complex thermodynamic behavior of Fe-Cr alloys. Semiempirical potentials have been developed that take into account the change of sign of the mixing energy, such as the concentration-dependent model (CDM) of Caro *et al.*¹ or the two-band model (2BM) of Olsson *et al.*,²³ recently updated by Bonny *et al.*²⁴ A lot of work has been done in order to assess their thermodynamic properties as well as their dynamical behavior.^{25–28} However, it is still difficult to develop a potential that simultaneously fits all the key properties that control the thermodynamics and kinetics of the Fe-Cr decomposition (such as the mixing energies, the point defects formation energies, and migration barriers, with their dependence on the local atomic distribution and with the corresponding vibrational entropy contributions). Furthermore, magnetic contributions have not been introduced in these potentials. Because the kinetic modeling of phase transformations, including atomic relaxations and vibrational contributions, is a challenging task,²⁹ these potentials are usually mapped on a rigid lattice model that in turn affects their thermodynamic and kinetic properties.

Cluster expansion (CE) techniques, based on a rigid lattice approximation with N -body concentration-independent interactions, have been proposed to model the thermodynamics of Fe-Cr alloys.^{30–32} However, to be able to reproduce the *ab initio* mixing energies of Fe-Cr, a purely chemical CE (i.e., that does not take explicitly into account the magnetic moments) requires a large set of many-body interactions.^{31,32} The difficulty of obtaining a small set of effective interactions was also reported by authors using a screened generalized perturbation method.³³ Therefore, a cluster interaction model, although restricted to a rigid lattice description, remains quite heavy numerically. The whole corresponding phase diagram was not published, but, following the trend of the empirical concentration-dependent energy models, it is expected that the critical temperature for the miscibility gap is too high compared to experiments and the classical CALPHAD database.^{5,10} Two missing ingredients in those CE models are the vibrational entropy (which is significant

in the Fe-Cr system)^{34,35} and the magnetic contributions. The screen generalized perturbation model has been used to show how the effective cluster interactions depend on the magnetic state of the alloy and, therefore, on the temperature³³ and the composition.³⁶ Mixed models, including chemical and magnetic interactions, have been proposed.^{30,37–39} The Ising model by Ackland, with magnetic moments of constant amplitude, reproduces some key features of the Fe-Cr alloys. The magnetic cluster expansion of Lavrentiev *et al.*^{38,39} is able to reproduce the *ab initio* mixing energies with much fewer interactions than a purely chemical CE and it can take into account the variation of the magnetic moments with the concentration, but its phase diagram has never been calculated in the α - α' region. The last model we wanted to mention is the Stoner Hamiltonian developed by Nguyen-Manh and Dudarev.⁴⁰ It is shown that all the significant features of the Fe-Cr alloys can be explained in terms of bonding effects involving $3d$ electron orbitals and magnetic symmetry-breaking effects resulting from intra-atomic on-site Stoner exchange. The complete phase diagram has not been reported for this Hamiltonian and, as stated in the manuscript, further approximate computational algorithms will have to be developed that are suitable for large-scale simulations.

Finally, it is worth noting that using a magnetic model in a kinetic simulation of the α - α' decomposition (such as a kinetic Monte Carlo simulation) would require the relaxation of the atom-vacancy exchange events and magnetic moments transitions that probably occur at a very different time scale. Even with simplifying assumptions (e.g., if the relaxation time of the magnetic moment is negligible), it would make the simulation much more time-consuming than for a nonmagnetic model. We propose here an alternative model: a concentration- and temperature-dependent pair interaction model fitted on *ab initio* calculations and the experimental critical temperature of Fe-Cr alloys. The goal is to keep the model simple enough to be used in kinetic Monte Carlo simulations such as the one in Ref. 41.

The article is organized as follows. In Sec. II the results from density functional theory (DFT) calculations on the energetics of the Fe-Cr system that have been used to parametrize the interaction model are reported. Because energy values, in the magnetic Fe-Cr system, depend on the method, we have performed our own *ab initio* calculations using two different methods. In Sec. III we present the concentration- and temperature-dependent pair interaction model and its phase diagram, computed in a mean-field approximation and by Monte Carlo simulations. The phase diagram, including the spinodal decomposition region, and the short-range order are compared with available experimental data. Comparison with other models are discussed in Sec. IV. Finally, some conclusions and perspectives are highlighted.

II. DFT CALCULATIONS

Several studies have already been devoted to the calculations of energetic properties of FeCr alloys.^{16–19,26} We have, nevertheless, performed a new systematic first-principles study in order to parametrize our interaction model in a self-consistent way. In particular, we have calculated the

enthalpy of mixing of the FeCr alloy to account for its behavior in the whole concentration range. We have also estimated the interactions between two Cr(Fe) impurities in a bcc Fe(Cr) matrix, which allows us to determine the cutoff of interactions distance of the pair-interaction model. Ferromagnetic (FM) Fe and (100)-layered antiferromagnetic (AF) Cr have been taken as reference states to obtain the values mentioned above. Note that even though the experimental magnetic ground state of pure bcc Cr is an incommensurate spin-density wave (SDW), the presence of Fe atoms seems to reduce the stability of such a long-ranged state. It, indeed, becomes unstable against the formation of AF structures with 1.6% of Fe.⁴² Because our interest is mainly focused on the Fe-rich side of the alloy, we assume the AF state for Cr in the present study.

Calculations are performed in the framework of density functional theory as implemented in the PWSCF code.⁴³ They are spin polarized within the generalized gradient approximation (GGA) with the Perdew-Burke-Ernzerhof parametrization.⁴⁴ We have used the projector augmented-wave (PAW) potential instead of pseudopotentials. The kinetic energy cutoff chosen for the plane-wave basis set was 544 eV. All the calculations are fully relaxed, i.e., both atomic positions and simulation-cell volumes are optimized. The corresponding residual force and stress tolerances are, respectively, 0.04 eV/Å and 5 kbar. We have also calculated the mixing enthalpies using norm-conserving (NC) pseudopotentials and localized basis sets, as implemented in the SIESTA code.⁴⁵ This approach has been shown to give results of equivalent accuracy as plane-wave DFT methods. In particular, properties of defects in various Fe-based systems have been satisfactorily predicted.^{41,46–49} It is, however, less computationally demanding, thanks to a significant reduction of the basis size. The aim is to check the ability of this less-standard DFT approach for quantitative prediction of properties in FeCr alloys, where the energetics may be extremely sensitive to magnetic couplings.^{18,50}

A. Mixing enthalpy

The enthalpy of mixing is defined as

$$\Delta H_{\text{mix}} = \frac{E[n\text{Fe} + m\text{Cr}] - \{nE[\text{Fe}] + mE[\text{Cr}]\}}{n + m}, \quad (1)$$

where $E[n\text{Fe} + m\text{Cr}]$ is the total energy of a mixed system containing n Fe atoms and m Cr atoms. $E(\text{Fe})$ and $E(\text{Cr})$ are energies per atom of the Fe and Cr reference systems. Because the calculations are performed at zero pressure, this value is also equivalent to the mixing energy.

The supercells used for different concentrations have been generated using two methods. The first generation method is “user” chosen. It consists of a large set of ordered structures devised to explore various energetic landscapes (DO_3 , B_2 , Fe_{n-1}Cr , FeCr_{m-1} , etc.), the same as considered in a previous work on Fe-Cu alloys.⁴¹ The other generation method is based on the special quasirandom structure methodology (SQS)⁵¹ that allows us to generate a supercell with as small short-range order as possible. These supercells are, thus, the best representative configurations of a random solid solution for each concentration. The number of atoms in each supercell

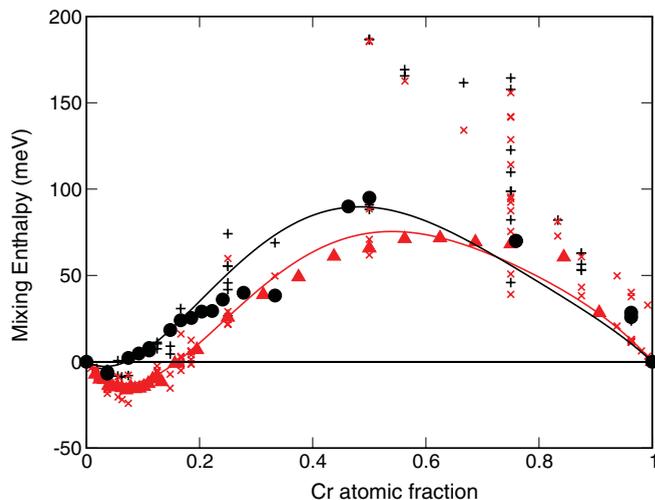


FIG. 1. (Color online) Enthalpy of mixing for the Fe-Cr system as a function of Cr atomic fraction. PAW-GGA (NC-GGA) calculations are in black (red). Full symbols are for SQS structures and crosses for ordered structures. The lines give the best fit of the enthalpy of mixing of the SQS structures in the Redlich-Kister formalism (see Sec. III).

is either 54 or 128. The resulting mixing enthalpies for both ordered and SQS structures are shown in Fig. 1.

In good agreement with previous DFT results,^{18,52} we note a change of sign of the mixing enthalpy, showing negative values for low Cr concentrations according to both PWSCF and SIESTA approaches. However, the range of this negative part of the enthalpy of mixing as well as its depth strongly depend on the approach. From the SIESTA-NC calculations the change in sign is around $x_{\text{Cr}} = 0.15$ while, with the PWSCF-PAW approach, the value is about $x_{\text{Cr}} = 0.07$.

First, we focus on two extreme cases, i.e., infinite dilution in Fe and Cr, respectively, where we may also define the solution energy as

$$E_{\text{sol}}^{\text{XinY}} = E[\text{Y}_{n-1}\text{X}_1] - \{(n-1)E[\text{Y}] + E[\text{X}]\}, \quad (2)$$

where X and Y are either Fe or Cr, $E[\text{Y}_{n-1}\text{X}_1]$ is the total energy of a supercell containing $n-1$ atoms of Y and one atom of X and $E[\text{Y}]$ and $E[\text{X}]$ are the energy per atom of the pure systems: bcc FM Fe and AF Cr. The solution energies are well converged within 1 meV for $n = 128$ atoms. For the case of Cr dissolution in Fe we find a value of $E_{\text{sol}} = -0.20$ eV using PWSCF while SIESTA predicts $E_{\text{sol}} = -0.47$ eV. They are consistent with previous DFT values ranging between $E_{\text{sol}} = -0.12$ eV and $E_{\text{sol}} = -0.46$ eV.^{18,52} We see that all DFT results predict Cr dissolution to be exothermic, i.e., energetically favorable to insert one substitutional Cr in the Fe matrix. However, the precise value is method dependent. In particular, the SIESTA-NC result overestimates the solution tendency of Cr in Fe with respect to the PWSCF-PAW data. In order to gain more insight into the origin of this overestimation, we have performed complementary PWSCF calculations using an NC pseudopotential (PWSCF-NC) as close as possible to that of SIESTA. The obtained Cr solution energy in Fe is -0.49 eV, which is very close to the SIESTA value. This comparison suggests that the overestimation of the Cr solution energy is essentially due to the NC-pseudopotential approximation

rather than the use of localized basis functions in the SIESTA approach. We have also checked that the magnitude of Cr solution energy is indeed closely correlated with the local magnetic moments of the Cr in Fe. The corresponding values from the PWSCF-PAW, PWSCF-NC, and SIESTA-NC studies are $2.1 \mu_B$, $2.6 \mu_B$, and $2.5 \mu_B$, respectively. It is interesting to point out that the overestimation of the Cr solution energy from a NC pseudopotential prediction is closely correlated to the obtained higher value of Cr local moments with respect to the PAW value.

When a Cr atom is substituted by one Fe atom in the Cr matrix, the solution energy obtained was $E_{\text{sol}} = 0.45$ eV using PWSCF and $E_{\text{sol}} = 0.29$ eV with SIESTA, indicating an endothermic reaction. In this case, the Fe local magnetic moment found for the Fe impurity is within the precision limits, $0.02 \mu_B$ while SIESTA gives $0.14 \mu_B$. In both cases the magnetic moment of the Fe solute is antialigned to the local moment of its first nearest neighbors. The local magnetic moment of all the Cr atoms remains, as expected, practically the same as in pure AF Cr. The small moment of Fe may be explained as a consequence of magnetic frustration resulting from the competition between the Fe and its first- and second-nearest Cr neighbors. As also suggested by a previous study,¹⁸ Fe and Cr first- and second-nearest neighbors prefer an antiferromagnetic coupling, which can clearly not be satisfied for an isolated Fe in a bcc AF Cr lattice.

Beyond the infinite diluted cases, ordered structures with a mixing energy lower than the SQS-random configurations ($\Delta H_{\text{mix}} = -x E_{\text{sol}}^{\text{Cr in Fe}}$) are observed at low Cr concentrations with both PWSCF and SIESTA. In particular, the $\text{Fe}_{52}\text{Cr}_2$ system with the two Cr atoms separated by (1.5,1.5,1.5) times the bcc lattice parameter (a_0) has an energy lower than the solid solution of the same composition, suggesting the possible formation of an intermetallic phase for that concentration at low temperatures. Indeed, the same $\text{Fe}_{52}\text{Cr}_2$ structure has also been pointed out by Erhart *et al.* as a possible intermetallic system.²⁶ Other DFT calculations predict that the $\text{Fe}_{15}\text{Cr}^{31}$ or the $\text{Fe}_{14}\text{Cr}^{53}$ ordered structures could be the ones forming the intermetallic compounds. However, it should be noted that the relative stability of such phases is difficult to assess because their difference in formation energies is very close to the DFT uncertainties and because it remains to be verified whether they may exist at finite temperatures when the entropy becomes relevant.

On the other hand, at higher Cr concentrations, SQS systems show overall lower energy than the ordered configurations. This is indeed consistent with the positive mixing enthalpies, suggesting a tendency to phase separation rather than ordering.

B. Impurity interactions

In order to determine the cut-off distance of the pair interaction model for FeCr, we have also evaluated the interaction between two Cr(Fe) impurities in a bcc Fe(Cr) matrix. Binding energy between two X atoms i^{th} nearest neighbors in a bcc lattice of Y atoms is defined as follows, where positive values denote attraction:

$$E^b(\text{X} - \text{X}) = -E[\text{Y}_{N-2} + \text{X}_2] - E[\text{Y}_N] + 2E[\text{Y}_{N-1}\text{X}_1], \quad (3)$$

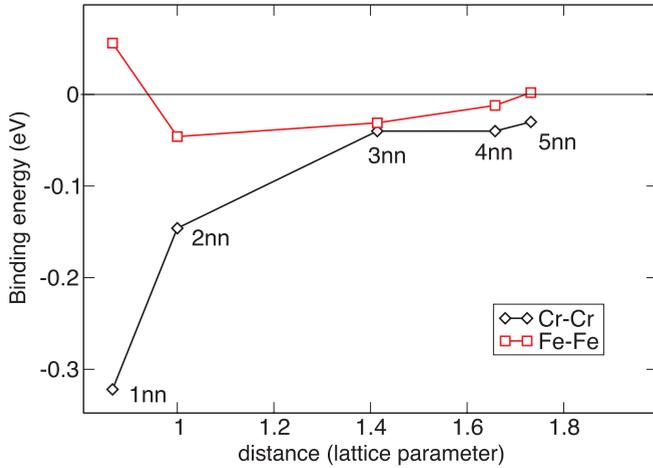


FIG. 2. (Color online) Binding energy of two Cr (Fe) impurities in a Fe (Cr) matrix where i nn denotes the i^{th} nearest neighbor between the impurities in a bcc lattice.

where $E[Y_{N-2} + X_2]$ is the total energy of the system with the two X atoms at an i^{th} nearest-neighbor distance, $E[Y_N]$ is the total energy of N Y atoms in the corresponding reference system (either ferromagnetic bcc Fe or antiferromagnetic bcc Cr), and $E[Y_{N-1}X_1]$ is the total energy of the system of N atoms with just one impurity atom. The values for the binding energies of Cr-Cr in Fe and Fe-Fe in Cr are shown in Fig. 2. The calculations have been done within the more accurate PAW approach using 128-atom supercells.

Consistent with previous DFT calculations¹⁸ and with the experimentally observed ordering tendency at low Cr content, we find that two Cr atoms repel each other in a dilute FeCr alloy. Such repulsion is particularly strong for 1nn and 2nn interactions. The binding energies are -0.32 and -0.15 eV, respectively, from the PWSCF calculations. For 3nn to 5nn the Cr repulsion significantly weakens (around -0.04 eV) according to our results (Fig. 2). It vanishes for farther Cr-Cr distances within the estimated error range of ± 0.025 eV. As explained in previous studies,¹⁸ this Cr-Cr repulsion is directly correlated to the corresponding local magnetic structure. Local magnetic moments of both Cr atoms are found to be parallel to each other when they are close neighbors. In addition, their moment amplitudes are reduced as compared with that of an isolated Cr ($2.2 \mu_B$). For instance, we find local moment reductions of around $0.1 \mu_B$ for two 1nn and 2nn Cr atoms with respect to an isolated Cr. This can be understood as a magnetic frustration resulting from a competition between various magnetic coupling tendencies, i.e., antiferromagnetic for Fe-Cr and Cr-Cr and ferromagnetic for Fe-Fe pairs. Indeed, when performing complementary calculations constraining all the Cr local moments to zero, the resulting Cr-Cr binding energies become negligible.

On the other hand, in the case of two Fe impurities in a Cr matrix, their binding energy is slightly positive for a 1nn separation (0.06 eV), whereas it is negative for the 2nn Fe-Fe pair (-0.05 eV). Beyond these, all the values are repulsive, but their magnitudes are smaller than 0.03 eV, close to our estimated error range (Fig. 2). It is interesting to note that the change of interaction between the 1nn to the 2nn separations, i.e., from an attraction to a repulsion,

may be linked to a change of local magnetic moments of the respective Fe atoms. Indeed, as discussed in Sec. II A, an isolated Fe in the AF-Cr shows a small moment due to the magnetic frustration. It is also the case for all the Fe atoms separated by a 2nn distance or farther. However, the magnetic state can be expected to change when Fe atoms get close to each other. For instance, when they are first nearest neighbors, one of the two Fe atoms adopts a high moment of $2.11 \mu_B$, whereas the other remains at a low-moment state ($0.53 \mu_B$). Both Fe moments align parallel to each other, but only the high-moment Fe is antiferromagnetically coupled to its Cr first-nearest neighbors. This asymmetric configuration suggests that at least the magnetic frustration of one iron atom, i.e., the high-moment Fe, is partly relaxed, inducing a decrease of the system energy. It is worth noting that other metastable states may also exist for the 1nn Fe-Fe case. For instance, we have found another magnetic configuration where both Fe atoms have low local moments. The corresponding binding energies are practically zero.

Even though the absolute values of Cr-Cr interaction energies in Fe are, overall, larger than the corresponding Fe-Fe values, in both cases, the range of the significant interactions is up to a second-nearest-neighbor distance, which may, therefore, be reasonably considered as the cut-off distance for our pairwise energetic model as described below (Sec. III).

III. THERMODYNAMIC MODEL

A. Constant pair interactions (Ising model)

Our objective is now to build an interaction model able to take into account the key energetic properties revealed by DFT calculations and to predict a phase diagram in agreement with the experimental one. The simplest model of phase separation in a binary A - B alloy is probably the Ising model, with constant pair interactions $\epsilon_{AA}^{(i)}$, $\epsilon_{AB}^{(i)}$, and $\epsilon_{BB}^{(i)}$ between A and B atoms on i^{th} neighbor sites. The mixing free enthalpy of a solid solution can be computed using mean-field (MF) approximations (see, e.g., Ref. 54). With the simplest Bragg-Williams (BW) approximation and when $\epsilon_{AA}^{(i)} + \epsilon_{BB}^{(i)} - 2\epsilon_{AB}^{(i)} < 0$, one gets for the mixing enthalpy:

$$\Delta H_{\text{mix}} = -\Omega x(1-x), \quad (4)$$

while the configurational entropy of mixing is given by

$$\Delta S_{\text{mix}} = -k_B [(1-x) \ln(1-x) + x \ln x], \quad (5)$$

where x is the B atomic fraction, k_B is the Boltzmann constant,

$$\Omega = \sum_i \left[\frac{z^{(i)}}{2} (\epsilon_{AA}^{(i)} + \epsilon_{BB}^{(i)} - 2\epsilon_{AB}^{(i)}) \right] \quad (6)$$

is the ordering energy, and $z^{(i)}$ is the coordination number of shell i . The minimization of the free enthalpy $\Delta G_{\text{mix}} = \Delta H_{\text{mix}} - T \Delta S_{\text{mix}}$ gives a symmetrical miscibility gap, with a critical temperature $T_c = -\Omega/2k_B$. In the BW approximation, when all the combinations $\epsilon_{AA}^{(i)} + \epsilon_{BB}^{(i)} - 2\epsilon_{AB}^{(i)}$ are negative, the phase diagram depends exclusively on Ω and not on the distribution of the interactions among the different coordination shells (i). This approach neglects the short-range order in the solid solution. In the specific case of alloys with nearest-neighbor interactions, the BW critical temperature

is 20% larger than the Monte Carlo reference value.⁵⁵ The discrepancy decreases with the range of interactions (for infinitely long-range interactions, mean-field approximations become exact).⁵⁶

B. Composition-dependent pair interactions

A constant pair interaction model always gives symmetrical mixing energies and phase diagrams and, therefore, cannot reproduce the DFT mixing energies of Fe-Cr alloys (Fig. 1), with negative mixing energies in the Fe-rich configurations only. To be able to reproduce the mixing enthalpy in the whole concentration range we introduce pair interactions that depend on the local composition, using a polynomial expression. In the BW approximation, the mixing enthalpy is given by

$$\Delta H_{\text{mix}} = -\Omega(x) x(1-x) = -x(1-x) \sum_{p=0}^n L^{(p)} (1-2x)^p, \quad (7)$$

also known as the Redlich-Kister formalism,⁵⁷ where n is the maximum order of the parametrization and $L^{(p)}$ is the interaction parameter of order p and has the form

$$L^{(p)} = a^{(p)} + b^{(p)} T. \quad (8)$$

The $L^{(p)}$ parameters at 0 K (i.e., the $a^{(p)}$ parameters) are fitted on the mixing energies of the SQS structures presented in Sec. II. Ordered structures are not taken into account because the SQS configurations are more representative of a random solid solution described by the BW approximation. The best fit we have found (see Fig. 1) is of the form

$$\Omega(x) = (x - \alpha)(\beta x^2 + \gamma x + \delta), \quad (9)$$

where the values of α , β , γ , and δ for the PWSCF-PAW and SIESTA-NC results are given in Table I. The maximum of the ΔH_{mix} in the PWSCF-PAW fit is at $x = 0.48$ with a value of 0.089 eV, whereas for the SIESTA-NC $x = 0.52$ and the value is 0.071 eV.

The corresponding phase diagram was first computed in the BW approximation, with $b^{(p)} = 0$, i.e., with temperature-independent pair interactions (see Fig. 3). We observe that the solubility limits are nonsymmetric. The solubility of Cr in Fe does not vanish at 0 K. On the other hand, the Fe solubility in Cr is negligible at that temperature. The nonzero solubility limit on the Fe rich side is in contradiction with the reference phase diagram given by CALPHAD¹⁰ but in accordance with more recent studies.^{20-22,24} The critical temperature (about 4200 K for the PWSCF-PAW parametrization and 3800 K for the SIESTA-NC values) is much higher than the experimental one (approximately 1000 K).²¹ The spinodal limits for both

TABLE I. Fitting parameters for the ordering energy $\Omega(x)$ at 0 K obtained from PWSCF-PAW and SIESTA-NC calculations.

	PWSCF-PAW	SIESTA-NC
α	0.070	0.160
β (eV)	-2.288	-2.348
γ (eV)	4.439	4.381
δ (eV)	-2.480	-2.480

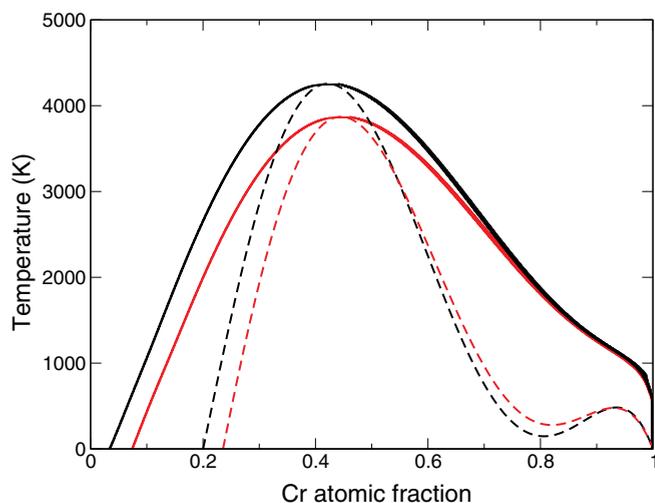


FIG. 3. (Color online) Mean-field Fe-Cr phase diagram with the concentration-dependent interaction model (no temperature dependence) fitted on the *ab initio* PAW (solid black lines) and NC (solid red lines) calculations. Spinodal decomposition limits are shown as dashed lines.

parametrizations, defined as

$$\frac{\partial^2 \Delta G_{\text{mix}}}{\partial^2 x} = 0, \quad (10)$$

are shown in Fig. 3. We observe an unusual local minimum (for $x \approx 0.8$) on the Cr-rich side. This phenomenon occurs at temperatures lower than 500 K, the regime where data are difficult to obtain experimentally due to slow kinetics. The phase diagram obtained with the PWSCF-PAW and SIESTA-NC parameters are qualitatively similar. Since the PWSCF-PAW is more reliable, and for the sake of clarity, we will discuss only the corresponding results in the following.

The phase diagram has also been computed by Monte Carlo simulations in the semigrand canonical ensemble.⁵⁸ In the BW approximation, as for the constant interaction model, the phase diagram depends only on the ordering enthalpy [Eq. (9)]. For the Monte Carlo simulations for the same ordering energy, one must consider the pair interactions $\epsilon_{\text{FeFe}}^{(i)}$, $\epsilon_{\text{CrCr}}^{(i)}$, and $\epsilon_{\text{FeCr}}^{(i)}$, the range of interactions and the way they decrease with the distance. For the sake of simplicity we have chosen that cross interactions $\epsilon_{\text{FeCr}}^{(i)}$ carry the dependency on the local concentration. The self-interactions $\epsilon_{\text{FeFe}}^{(i)}$ and $\epsilon_{\text{CrCr}}^{(i)}$ are considered as constants given by the cohesive energies of the pure elements, according to $E_{\text{coh}}(A) = -\sum_i z^{(i)} \epsilon_{AA}^{(i)}$ (Caro and coworkers followed the same strategy in the development of their CDM model).¹ The local Cr concentration around a Fe-Cr pair is defined as the fraction of Cr atoms among their neighbors. If the interactions are limited to the r^{th} nearest neighbors, the local chromium concentration around a Fe atom on site i and a Cr atom on site j is defined as

$$c(\text{Fe}_i\text{Cr}_j) = \frac{\sum_{n=0}^r \sum_{k=1}^{z^{(n)}} P_{ik}^{(n)} + \sum_{n=0}^r \sum_{k=1}^{z^{(n)}} P_{jk}^{(n)}}{2 \sum_{n=0}^r z^{(n)}},$$

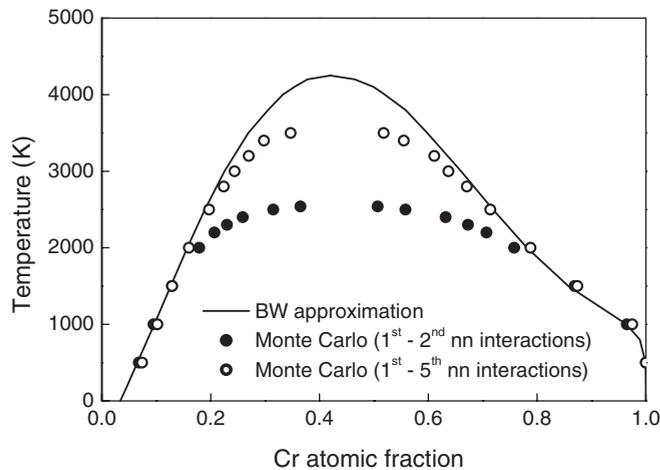


FIG. 4. The Fe-Cr phase diagram with a composition-dependent pair interaction model fitted on the PWSCF-PAW mixing energies (no temperature dependence). The continuous line gives the solubility limit computed in the BW approximation. The open circles give the Monte Carlo results with first- and second-nearest-neighbor interactions, the full circles the Monte Carlo results with interactions up to fifth neighbors.

where $p_{ik}^{(n)} = 1$ when the k^{th} site of the n^{th} coordination shell of site i is a Cr atom. We also include in the calculation the type of the atoms in sites i and j .

To assess the effect of the interaction range, we have used two sets of pair interactions. One has to consider enough neighbors to get a sufficient discretization of the mixing energy with its change of sign at 7%, so first-nearest-neighbor interactions are not enough. Therefore, the first set of parameters is limited to first- and second-nearest-neighbor interactions, with the second-nearest-neighbor interactions 2 times smaller than the first ones ($\epsilon_{XY}^{(2)} = \epsilon_{XY}^{(1)}/2$). The second set includes up to the fifth-nearest-neighbor interactions and they decrease more slowly, as the inverse of interatomic distance.

The resulting phase diagrams are compared with the BW approximation on Fig. 4: at low temperature, the BW approximation is close to the Monte Carlo results. At high temperature it underestimates the mutual solubility of Fe and Cr and overestimates the critical temperature by approximately 40% when the interactions are limited to the first- and second-nearest-neighbor shells. The discrepancy is then 2 times larger than for the usual Ising model. The critical temperature of the Monte Carlo simulations is significantly higher with interactions up to the fifth-nearest-neighbors. This is in agreement with the usual tendency, where the mean-field and Monte Carlo results converge for infinite interaction range.⁵⁶

C. Temperature dependence

The critical temperatures calculated by the composition-dependent approach, shown in Figs. 3 and 4, lay well above the critical temperature observed experimentally for this system of about 1000 K.²¹ The CDM potential shows the same deviation, as does the chemical CE (see Sec. IV).

We rationalize this difference in terms of the major effects that are not taken into account: (i) the competition between

magnetic and chemical interactions, (ii) the intrinsic nature and the amplitude of the atomic magnetic moments change (the magnetic moments decrease with the temperature which, in turn, decreases the pair interaction strength),⁵⁹ (iii) the vibrational entropy, and (iv) the magnetic entropy.

One could, in principle, evaluate the vibrational entropy from DFT calculations, for instance, in the harmonic approximation, but would be obliged to take the rest of the temperature effects empirically. We, consequently, decided to introduce an empirical temperature dependency on the ordering energy to compensate all the effects of the nonconfigurational entropies and magnetic contributions. In order to keep the simplicity of the model and to get a phase diagram closer to the experimental one we assign to the ordering energy Ω a simple linear dependency on temperature:

$$\Omega(x, T) = \Omega(x) \left(1 - \frac{T}{\Theta}\right), \quad (11)$$

where Θ has units of temperature and it is adjusted such that the Monte Carlo simulations yield the experimental critical temperature (≈ 1000 K). This effect is again taken into account solely to fit the pair interaction cross term $\epsilon_{\text{FeCr}}^{(i)}$. We find $\Theta = 1480$ K using the PWSCF-PAW parameters. The phase diagram as given by this model is shown in Fig. 5. It is worth noting that it is not just a temperature rescaling of the one in Fig. 4, since the configurational entropy is not changed. As a consequence, the BW and the Monte Carlo results are closer than before. These results match the collection of experimental results reported by Xiong *et al.*²¹ and Bonny *et al.*²⁰ quite well (Fig. 6). The Cr solubility in Fe is larger than 0 at low temperatures. Following the results by Xiong *et al.*, the solubility limit at 250 K should be between 1 and 7%. We have obtained a value of around 7% with our model. The solubility limit in the Cr-rich side is lower than 1% at temperatures below

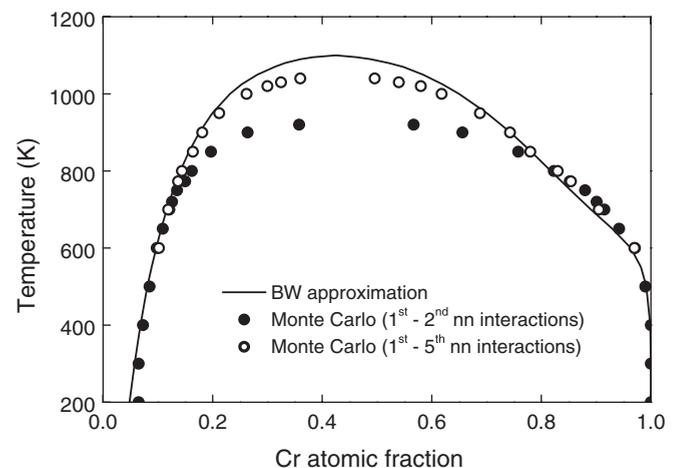


FIG. 5. The Fe-Cr phase diagram with a composition- and temperature-dependent pair interaction model fitted on the PWSCF-PAW mixing energies and the experimental critical temperature. The continuous line gives the solubility limit computed in the BW approximation. The full circles give the Monte Carlo results with first- and second-nearest-neighbor interactions, and the open circles denote the Monte Carlo results with interactions up to the fifth-nearest neighbors.

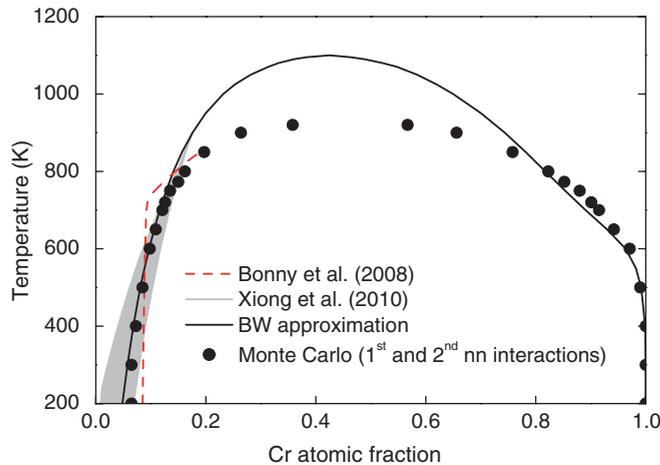


FIG. 6. (Color online) The Fe-Cr phase diagram. Comparison between the composition- and temperature-dependent pair interaction model (Monte Carlo simulations with first- and second-nearest-neighbor interactions and BW approximations fitted on PWSCF-PAW mixing energies) and the critical reviews of Bonny *et al.*²⁰ (dotted line) and Xiong *et al.*²¹ (shaded region).

600 K. At very low temperatures the Monte Carlo results show a solubility of Cr in Fe of about 6%.

Long runs of Monte Carlo simulations at lower temperatures seem to confirm that the Cr solubility in Fe at zero temperature differs from zero. This unusual aspect of a demixing alloy can be explained by the change of sign of the mixing energy, as already mentioned. No evidence of a long-range ordered structure has been observed above 200 K. At lower temperatures, the stability of such structures is difficult to study because the efficiency of the Monte Carlo algorithm decreases. A negative ordering energy invariant with respect to the local concentration would imply the stabilization of an ordered phase. At 0 K, the solid solution would be less energetically favorable than the two-phase system formed by the ordered phase and a pure phase. However, in the case of a concentration-dependent model, it is possible that in the small concentration range associated with a negative value of the ordering energy there is no formation of an ordered phase and then stabilization of the solid solution.

The spinodal decomposition limits as given by our concentration- and temperature-dependent model are shown in Fig. 7 (computed in the BW approximation), where they are compared to the experimental data compiled by Xiong *et al.*²¹ obtained in the temperature range of 650 to 800 K. The existence of a strictly defined limit between two kinetic regimes (nucleation and growth and spinodal decomposition) is debatable.⁶⁰ Nevertheless, we observe in Fig. 7 that the spinodal limits we are proposing are in good agreement with the existing experimental data.

D. Short-range order

The negative part of the enthalpy of mixing at low Cr concentrations induces the formation of SRO structures in the Fe-Cr alloy, as shown experimentally by Mirebeau *et al.*,^{14,15} who measured the Cowley-Warren SRO parameter for different Cr contents via neutron diffraction at 703 K.

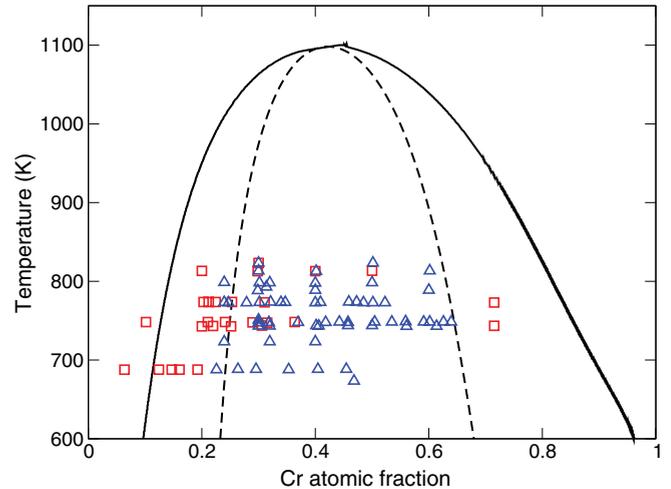


FIG. 7. (Color online) Miscibility gap and spinodal limit of the composition- and temperature-dependent pair interaction model (PWSCF-PAW parameters) computed in the BW approximation. The experimental data for the nucleation and growth regime are denoted by square red dots and the spinodal decomposition regime is denoted by the blue triangles. The experimental values have been collected by Xiong *et al.*²¹

They observed a change in sign in the parameter at around 10% Cr, showing a minimum close to 5%. This inversion of sign was earlier predicted by Hennion,¹³ carrying out *ab initio* calculations on ferromagnetic systems.

The analysis of the SRO parameter is of technological importance because of its implications on the mechanical properties of the alloy. It is usually defined following Cowley's notation^{61,62} where the expression for the i^{th} atomic shell of a B atom in an A - B binary alloy is given by

$$\alpha_B^{(i)} = 1 - \frac{z_A^{(i)}}{z^{(i)}(1 - x_B)}, \quad (12)$$

where $z_A^{(i)}$ denotes the number of A atoms in the i^{th} shell from a B atom, $z^{(i)}$ is the total number of atoms in the i^{th} shell, and x_B is the global concentration of B atoms. The value of this parameter will tend to 1 in a segregated alloy and it will be close to 0 for a random solution. For a system with ordering tendency the value will be negative, with a minimum given by

$$\alpha_B^{(i)} = -\frac{x_B}{1 - x_B}. \quad (13)$$

This latter value indicates the maximum degree of short-range order that an alloy can possibly attain. In the studies by Mirebeau *et al.*, the parameter that is actually measured is specific for bcc structures and defined for the Fe-Cr system as

$$\beta = \frac{8\alpha_{\text{Cr}}^{(1)} + 6\alpha_{\text{Cr}}^{(2)}}{14}. \quad (14)$$

To be able to compare to the experimental measurements and to the recently published data based on the empirical energetic models described above, we have performed equilibrium Monte Carlo calculations in the semigrand-canonical ensemble⁵⁸ and measured the parameter described in Eq. (14) for different Cr concentrations. Results are shown in Fig. 8, where the concentration- and temperature-dependent model

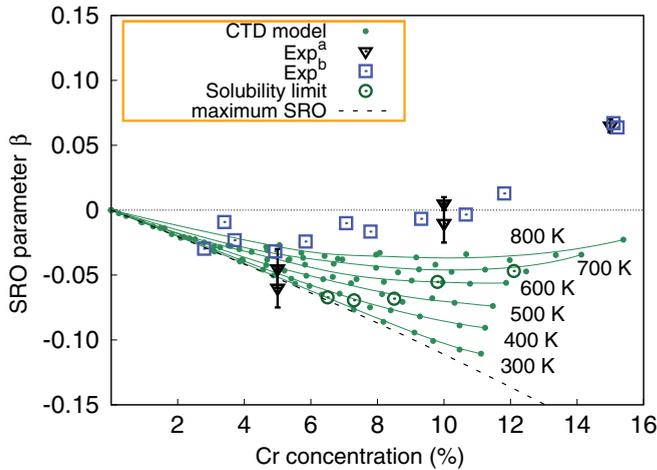


FIG. 8. (Color online) Short-range order of the FeCr system as given by the concentration- and temperature-dependent model (CTD model) with interactions up to 2nn. The results of the model are compared to available experimental data (blue squares and black triangles)^{14,15} performed at 703 K.

was used with interactions up to 2nn. We observe that the model slightly overestimates the ordering tendency but captures the ordering trend of the alloy for small Cr concentrations. The β values tend to 0 with temperature due to entropic effects. The solubility limits are also shown in the figure. Beyond the solubility limit, the SRO parameters are measured in metastable solid solutions that remain homogeneous during the simulation.

We have shown how the model captures the ordering tendency of Cr in the Fe matrix. The β parameter becomes negative for low Cr concentrations. Experiments show the same trend, with negative values for low Cr concentration and a change in sign at around 11%. This inversion of sign observed experimentally is probably due to the presence of a secondary α' phase, as explained by Erhart *et al.*²⁷ Our results are in very good agreement with those presented in Ref. 27 using the CDM semiempirical potential.¹

IV. DISCUSSION

The results given above show that the simple pair interaction model described along the manuscript is able to reproduce the main features of the experimental phase diagram. In the following we analyze the matches and the disagreements between our model and existing models in the literature with special attention to the Cr solubility in Fe, since it controls the precipitation driving force.

Our model has been fitted to the experimental critical temperature following the CALPHAD approach by Andersson and Sundman¹⁰ (dotted line in Fig. 9) and, therefore, it reproduces the value given by the regular solution results but with a solubility limit of Cr in Fe that differs from zero. The magnetic model proposed by Inden and Schön³⁰ following a cluster variation method was fitted to high temperature values of the experimental phase diagram. It reproduces the magnetic phase transitions with a critical temperature for the miscibility gap of around 880 K. The solubility limits at low temperature tend to 0 in both sides of the phase diagram.

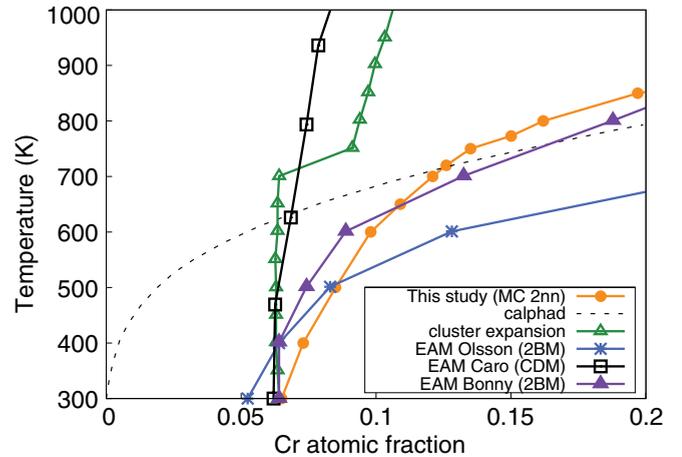


FIG. 9. (Color online) Solubility limits of Cr in iron as given by different models. The CALPHAD values are taken from Ref. 10. The solubility limit for the CE and for the CDM were presented in Ref. 25. The values for both 2BM potentials were obtained from Ref. 24.

It would be interesting to see the results of this model with the parameters fitted to *ab initio* results. In the magnetic Ising model by Ackland³⁷ the temperature is not in real units and it is difficult to compare. However, it reproduces the magnetic transitions in spite of its simplicity and results in an asymmetric phase diagram. Concerning the nonmagnetic CE of Lavrentiev *et al.*,^{25,31} the solubility of Cr in Fe at low temperatures reported in that study matches the values obtained with our model (see Fig. 9), even though the curves deviate for temperatures above 400 K, with the solubility predicted by our approach larger than the one given by the CE. This CE development does not take into account the vibrational or magnetic entropy that results in low solubility at high temperatures.

The semiempirical interatomic potentials existing in the literature and described in Sec. I have not been fitted to the phase diagram itself but only to the enthalpy of mixing at 0 K. The original 2BM predicts a symmetric mixing enthalpy, with two changes of sign at low and high Cr concentrations, implying a nonzero Fe concentration in Cr at low temperatures. The vibrational entropy is found to be very high, implying a decrease in the critical temperature to around 750 K (EAM Olsson in Fig. 9). For the new version of the potential, the mixing enthalpy is nonsymmetric, following the DFT results by Olsson *et al.*⁵² using SQS structures. Therefore, the solubility of Fe in Cr is closer to the experimental values. The vibrational entropy is lower in this case which increases the critical temperature to a value close to 1100 K (EAM Bonny in Fig. 9). The CDM is fitted to the enthalpy of mixing of the alloy as given by exact muffin-tin orbitals theory within the coherent potential approximation (EMTO-CPA) calculations.¹⁶ The maximum value is, in this case, higher than that using SQS-PAW structures. This effect, added to the fact that the vibrational entropy is lower, results in a critical temperature above the experimental melting temperature (EAM Caro in Fig. 9). These models have been fitted to a 0 K enthalpy of mixing curves. Both Fe and Cr undergo a magnetic transition at high temperatures (around 1043 K for Fe and 312 K for Cr). This means that calculations beyond the magnetic critical

temperature of the alloy are beyond their scope. In a kinetic calculation in a rigid lattice^{63,64} using these potentials directly, the vibrational contribution to the entropy is not taken into account, which modifies the solubility limits and, therefore, the chemical composition in each phase. More specifically, the experimental solubility limit at 773 K in the Fe-rich side of the phase diagram is about 14–15%.^{21,25,65} On the other hand, the original 2BM potential (according to the latest reported values²⁴) gives no miscibility gap at 773 K, whereas, if the data shown in Ref. 25 are still valid, the solubility limit at the same temperature without the vibrational contribution is around 8%. The new version of the potential gives a solubility about 20% and it seems more suitable for these kind of kinetic calculations because its vibrational entropy is lower. However, there is no information about the values for the solubility without taking into consideration the vibrational entropy. For the CDM potential the solubility at this temperature is already too low. Its vibrational entropy contribution is small and, therefore, the values for the solubility limits in a rigid lattice model will not be strongly modified; although the variation will persist and care should be taken if kinetic simulations on a rigid lattice are to be performed. This discrepancy between the relaxed models versus the rigid lattice approximations will result in the wrong thermodynamic forces as taken into account in the kinetic calculation. In the studies on precipitation kinetics published in Refs. 28, 63, 53, and 64 nucleation starts around 10%, in disagreement with experiments. It is worth noting that describing this concentration region accurately is important for industrial applications.

Our model avoids such a drawback, which makes it more useful for kinetic calculations. In our model, the pair interactions depend on the temperature taking in this way into account the magnetic and vibrational contributions to the entropy. This approximation will not be able to reproduce the magnetic transitions either for the pure elements or the alloy. Even though the ferromagnetic-paramagnetic transition in Fe is neither linear with the temperature and nor is it in Cr or the alloy, the simple model described is able to reproduce the experimental phase diagram by adding just one extra degree of freedom. This extra degree of freedom does not affect the computational performance and makes it suitable for large-scale calculations.

V. CONCLUSION

We propose in this article a rigid lattice model based on concentration- and temperature-dependent pair interactions to describe the thermodynamics of the Fe-Cr system in the whole

concentration range. It is fitted to both *ab initio* calculations of the enthalpy of mixing at 0 K and to the experimental critical temperature. Only the cross terms of the atomic pair interactions depend on both the local concentration and the temperature, while the self interaction terms are fitted to the respective cohesive energies. In order to check the sensitivity of energetic values in FeCr alloys against DFT implementations with different approximations, and to choose the most accurate values of the enthalpy of mixing, we have performed a set of first-principles calculations. We carried out the calculations from two different kind of approaches. The first one was the norm-conserving pseudopotential approach as implemented in the efficient SIESTA-NC code and the second the more robust projector-augmented wave as implemented in the PWSCF code. Both approaches give the same qualitative trend but different quantitative mixing energies at 0 K. The resulting models are similar, although the SIESTA values overestimate slightly the Cr solubility in Fe.

Although it is simple and does not explicitly consider the magnetic degrees of freedom, this approach captures the main features of the Fe-Cr thermodynamics; thanks to the concentration dependence of the pair interactions, it reproduces the transition between the ordering and demixing tendency and the trend in the short-range order parameter when the Cr content increases. The magnetic and nonconfigurational entropic contributions are taken into account by a linear temperature dependence of the pair interactions. The resulting phase diagram is in very good qualitative and quantitative agreement with the experimental results. Finally, the model remains simple enough to be used in Monte Carlo simulations of the solid solution decomposition kinetics (preliminary results can be found in Ref. 66).

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