Impact of oxidation-induced strain on microscopic processes related to oxidation reaction at the $SiO_2/Si(100)$ interface

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The reaction of oxygen molecules at the SiO₂/Si(100) interface in the presence of oxidation-induced strain is investigated using total-energy electronic-structure calculations within the density-functional theory. It is found that the calculated effective barrier height for the O₂ reaction at the interface with strained oxide layers less than 2 monolayer (ML) thick is almost identical to that at the strain-released interface. On the other hand, it increases significantly when the strained oxide layer reaches 2 ML. This is because the energy of the O₂ near the strained oxide layer in the 2 ML oxidized interface is higher than that in the strain-released region. Given our result that the oxidation-induced strain should become large enough to prevent the oxidation reaction and the knowledge that oxide formation with smooth interface is continuous, we conclude that there must be some strain-release mechanism that is present during silicon thermal oxidation.

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I. INTRODUCTION

The control of thermal oxide formation on silicon is attracting great interest due to the recent trend toward the miniaturization of silicon devices. This demand is still valid even with the recent development of high-k dielectrics using metal gate with strained Si channel for metal-oxide-semiconductor field-effect transistors as a replacement for conventional Sibased device structures. Satisfying this demand requires a detailed understanding of the atomic-scale processes that occur during silicon thermal oxidation, and so many experimental and theoretical investigations have been carried out.¹

As evidenced by the classical theory proposed by Deal and Grove,² it is widely accepted that silicon thermal oxidation consists of the diffusion of oxidant through the SiO₂ already formed and its reaction at the SiO₂/Si interface. The rate equations corresponding to the diffusion and reaction processes are formulated using diffusion and reaction constants whose activation energies are ~1.2 and ~2.0 eV, respectively.^{2,3} They have been successful in predicting oxide growth under various oxidation conditions. However, they do not provide any atomic-scale descriptions at all.

Regarding the reaction process, first-principles calculations have revealed that the reaction barrier height to the insertion of O_2 into the Si-Si bonds of the Si substrate at the SiO₂/Si interface is negligible^{4–7} (0.2 eV) compared to the activation energy of the reaction constant in the Deal–Grove model. The calculated results thus imply that the activation energy used in the Deal–Grove model does not correspond to the O₂ insertion process. We note that the discrepancy between the calculated barrier height and the activation energy can be interpreted as indicating the importance of the structural transition layers at the interface^{8,9} and the amorphous nature of the oxide.^{10,11} Calculations of O₂ diffusion in dense SiO₂, which simulated the structural transition layers, clarified that the potential energy landscape for O₂ diffusion is shifted significantly toward higher energies, suggesting that the oxidation reaction process is completely dominated by diffusion phenomena.^{12–14} A recent theoretical study,¹⁵ which assumed that the diffusivity of the oxidant is decreased by the strain localized to the vicinity of the SiO₂/Si interface, offered a new rate equation for the thermal oxidation of silicon; it yielded strained oxide layer thicknesses that agreed well with those estimated from x-ray reflectivity measurements.⁸ By considering the energy penalty to transfer an oxygen molecule from a big void in amorphous bulk SiO_2 to the interfacial layer (1.1-1.65 eV), recent first-principles calculations⁷ have clarified that the calculated effective barrier height for the O2 reaction processes (1.8-2.05 eV) is reasonably consistent with the activation energy of the reaction constant in the Deal-Grove model. Furthermore, an alternative diffusion and reaction scenario that considers voidlike regions in amorphous SiO₂, in which the enthalpy of dissolution for O_2 incorporation is negligible,¹⁶ has been proposed.^{17,18} These calculated results inspired us to investigate the microscopic processes of the O₂ reaction at the interface in the presence of oxidation-induced strain; because the volume per Si atom in SiO_2 is 2.25 times larger than that in bulk Si, inserting oxygen into Si-Si bonds causes the formation of an oxide with large strain. Indeed, the formation of a high-density cristobalitelike oxide layer with ~ 2 monolayer (ML) thickness has been observed using highresolution transmission electron microscopy (HRTEM).¹⁹ One can expect that microscopic processes such as the diffusion and reaction of O_2 molecules could be affected by such dense oxide regions.

In this paper, we describe first-principles total-energy calculations that clarify the atomic processes of the O_2 insertion into the Si substrate at SiO₂/Si interfaces with *oxidationinduced strain*. Effects of strain accumulation resulting in a dense oxide layer near the interface are examined based on the incorporation energy and migration (reaction) barrier height. A possible atomic-scale process during the interfacial reaction is also suggested.

II. CALCULATION PROCEDURE

The calculations were performed within the spinpolarized generalized gradient approximation²⁰ and ultrasoft pseudopotential scheme,²¹ combined with the conjugategradient minimization technique.^{22,23} The valence wave functions are expanded by the plane-wave basis set with a cutoff energy of 25 Ry. In the calculations, the interfacial strain induced by the oxidation is adopted by theoretically oxidizing the quartz/Si(100) interface model.²⁴ The unit cells of the interface model contain strain-released oxide layers with a thickness of 7.2 Å, oxidized layers ranging from 2.1 to 4.2 Å, and a six-atomic-layer Si substrate (8.2 Å). The lateral size of the unit cells is 2×2 (a=7.73 Å). The oxidized layer thicknesses considered in this study are 1, 1.5, and 2 ML. These layers are modeled based on HRTEM observations, in which the interface contains ~ 2 ML oxidized layers with a cristobalitelike structure.¹⁹ The densities of the 1, 1.5, and 2 ML oxidized interface models are 2.64, 2.76, and 2.86 g/cm^3 , respectively. These values are higher than the density of the structural transition layers obtained by x-ray reflectivity (2.4 g/cm^3) , but are comparable to the estimated density of the cristobalitelike oxide layer obtained by the HRTEM observations ($\sim 2.8 \text{ g/cm}^3$).¹⁹ It should be noted that x-ray reflectivity provides an averaged value over the entire interface area. Although complete high-density oxide layers have not been identified experimentally, one can consider such structures as locally oxidized interface regions. The calculations using these models also clarify the dependence of the barrier height on the strain accumulation. In addition to the calculations of the interfaces, we calculate the energies of an O₂ molecule in bulk SiO₂ in order to clarify the physical origin of the barrier height for O₂ diffusion near the interface. The bulk SiO₂ was simulated using a supercell of an α -quartz crystal containing 72 atoms.²⁵ We use Γ -point sampling in the Brillouin zone integration. In order to determine the transition state structures, we use a constraint optimization^{26–28} in an (N-1)-dimensional space, where N is the ionic degree of freedom (three times the number of atoms) in the unit cell.

In the present study, the reaction processes of O_2 at the SiO_2/Si interface are examined using the incorporation energy for gas-phase O_2 into the oxide layer of the interface, E_i , the barrier height for O_2 migration, E_d , the reaction barrier height for the O_2 insertion into the Si substrate, E_r , and the effective barrier height for the O_2 reaction processes, E_a , including the energy penalty to transfer the molecule from a voidlike region in amorphous SiO_2 . The incorporation energy E_i is given by

$$E_i = E_{tot} - E_{\rm SiO_2} - \mu_{\rm O_2},\tag{1}$$

where E_{tot} is the total energy of the SiO₂/Si interface with an O₂ molecule in the oxide layer, E_{SiO_2} the total energy of the SiO₂/Si interface without O₂, and μ_{O_2} the chemical potential of an O₂ molecule in the gas phase. As will be explained in the next section, we find a metastable structure in addition to the stable structure in the strain-released oxide layer of the interface. Thus, there is a transition state structure and a corresponding barrier height to transfer the molecule between

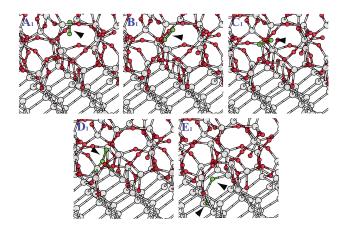


FIG. 1. (Color online) Geometries of an O_2 molecule located at the 1 ML oxidized interfaces. White (empty) and red (filled) circles denote Si and host O atoms, respectively, while O atoms of O_2 molecule are represented by green (shaded) circles. The O_2 molecules and inserted O atoms are indicated by arrowheads. The barrier height for O_2 migration E_d (O_2 insertion into the Si substrate E_r) is obtained from the energy difference between A_1 and B_1 (C_1 and D_1).

these structures. The barrier height for migration, E_d , is calculated using the energy difference between the stable structure of O_2 at the strain-released oxide layer and the transition state structure. The barrier height for the insertion, E_r , is defined as the energy difference between the metastable structure just before the insertion into Si and its transition state structure. Based on the experimental fact that the enthalpy of dissolution for O_2 incorporation is negligible,¹⁶ the calculated E_i can be regarded as the energy penalty to transfer the molecule from a voidlike region in amorphous SiO₂. The effective barrier height, which can be directly compared to the activation energy in the Deal-Grove model, is thus calculated using E_i and the energy difference between the stable structure of O₂ in the oxide layer of the interface and the transition state structure with higher energy: E_a depends on the energy landscape for O₂ reaction near the interface. If the energy of the transition state structure for the migration is higher than that for the insertion, E_a is given by $E_a = E_i + E_d$. In the opposite case, it is given by $E_a = E_i + E_r + \Delta E$, where ΔE is the energy difference between stable and metastable structures.

III. RESULTS AND DISCUSSION

Figure 1 shows the geometries of the metastable structure hosting an O₂ molecule around the 1 ML oxidized interface (A₁, C₁, and E₁) and the transition state structures between these metastable structures (B₁ and D₁). The energy variation as a function of distance measured from the position of O₂ located at the strain-released layer, along with the corresponding plots for the strain-released and 0.75 ML oxidized interfaces, is shown in Fig. 2. As shown in Fig. 2(A₁), the O₂ molecule in the triplet state is stably located at open spaces in the Si-O-Si network, and the incorporation energy of gasphase O₂ into this structure, E_i =2.12 eV [Fig. 2(A₁)], is

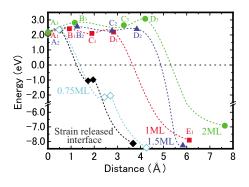


FIG. 2. (Color online) Energy profile as a function of distance measured from the position of O_2 located in the strain-released oxide layer in the 1 ML (squares), 1.5 ML (triangles), and 2 ML (circles) oxidized interfaces. The calculated results for the strain-released (solid diamonds) and 0.75 ML oxidized (open diamonds) interfaces (Refs. 4 and 5) are also shown. The incorporation energy E_i corresponds to the energy difference between the O_2 in the oxide layer at the interface and the gas-phase O_2 .

comparable to that in the strain-released interface.^{4,5} This structure is the most stable location of O_2 in the oxide layer, so that it is reasonable to take it as the starting point of the atomic processes in the 1 ML oxidized interface. We note that this structure does not correspond to the stable structure in the oxide. As pointed out in permeation experiments on fused silica,¹⁶ the solubility of the O₂ molecule is independent of temperature, indicating that oxygen molecules are trapped in voidlike regions without enthalpy of dissolution. The calculations for the transition state structures demonstrate that the O_2 in Fig. 2(A₁) moves toward the strained oxide layer through the transition state structure shown in Fig. $2(B_1)$. The analysis of these structures clarifies that the distances between the O atom of the O2 molecule and surrounding O atoms in the transition state structures are ~ 0.08 Å shorter than those in the stable structures. The difference in the atomic distances implies that the energy deficit in the transition state structure originates from the interaction between nonbonding 2p orbitals of surrounding O atoms and π orbitals of O₂. Indeed, we found that the distances in the transition state structure of O2 diffusion in bulk SiO2 are shorter than those in the stable structure by ~ 0.05 Å. Considering that similar transition state structures are formed both in the oxide layer near the interface and in bulk SiO₂, it is reasonable to conclude that the atomic process for the O₂ migration with barrier height $E_d = 0.3$ eV (energy difference between A_1 and B_1) corresponds to the diffusion process through bulk SiO₂.^{25,29,30}

The calculations also demonstrate that the O_2 in the metastable structure [Fig. 1(C₁)] reacts with the Si substrate through another transition state structure, that shown in Fig. 1(D₁). The calculated barrier height for O_2 insertion E_r (energy difference between C_1 and D_1) is 0.2 eV. This transition state is due to the interaction between 3p orbitals of interfacial Si atoms and partially occupied 2p orbital of one of the O_2 molecule, resulting in the dissociation of π orbitals in O_2 .⁴ However, the energy of the transition state structure for O_2 migration is higher than that for O_2 insertion. The higher

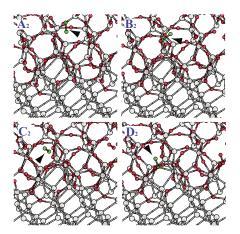


FIG. 3. (Color online) Geometries of an O_2 molecule located in the 1.5 ML oxidized interfaces. The barrier height for O_2 migration E_d (O_2 insertion into the Si substrate E_r) is obtained from the energy difference between A_2 and B_2 (C_2 and D_2). Same notations as in Fig. 1.

transition state structure seen in the O_2 migration path indicates that O_2 migration into the strained oxide layer is rate limiting in the 1 ML oxidized interface. In addition, since there is an energy penalty to transfer the molecule from the stable voidlike region of amorphous SiO₂ to the oxide layer near the interface shown in Fig. 1(A₁), the effective barrier height for the reaction, E_a , should be estimated using E_i and E_d . The value of $E_a = E_i + E_d = 2.4$ eV in the 1 ML oxidized interface is similar to that in the strain-released case (2.3 eV), implying that these atomic processes are basically unaffected by the formation of the thin strained oxide layer.

Similar atomic processes are also found in the 1.5 ML oxidized interface case, as shown in Fig. 3. The O₂ molecule located in the open spaces in the Si-O-Si network [Fig. 3 (A_2)], with E_i =2.23 eV, moves toward the strained oxide layer through the transition state structure shown in Fig. 3 (B_2) with $E_d = 0.3$ eV, which is identical to that in the 1 ML oxidized case. After the transition state structure, the metastable structure near the strained oxide layer [Fig. $3(C_2)$] is formed. Next, the O₂ insertion occurs through another transition state structure [Fig. $3(D_2)$] with $E_r=0.2$ eV, which is identical to that in the 1 ML oxidized interface case. The energy profile shown in Fig. 2 demonstrates that each calculated energy in the 1.5 ML oxidized interface is similar to its counterpart in the 1 ML oxidized interface. Therefore, strain accumulation yields an insignificant increase in E_a (less than 0.2 eV).

Although each O_2 -reaction process in the 2 ML oxidized interface case shown in Fig. 4 is similar to its counterpart in the 1 and 1.5 ML oxidized interfaces, the energy profile shown in Fig. 2 demonstrates that the energies are significantly altered by the accumulated strain. In particular, the energy deficits of the metastable and transition state structures [Figs. 4(B₃), 4(C₃), and 4(D₃)] compared to the 1 and 1.5 ML oxidized cases are more than 0.5 eV. Consequently, the rate-limiting process in the 2 ML oxidized interface is different from that in the 1 and 1.5 ML oxidized interfaces.

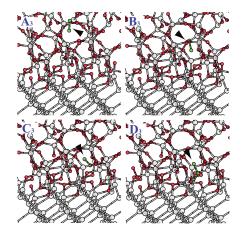


FIG. 4. (Color online) Geometries of an O_2 molecule located in the 2 ML oxide layer. The barrier height for O_2 migration, E_d (O_2 insertion into the Si substrate, E_r), is obtained from the energy difference between A_3 and B_3 (C_3 and D_3). Same notations as in Fig. 1.

The highest energy configuration in the 2 ML oxidized interface is the transition state for O₂ insertion into the Si substrate [Fig. $4(D_3)$], whereas it is the transition state for O_2 migration in the 1 and 1.5 ML oxidized interfaces. Due to a large energy increase in the transition state structure of O_2 insertion, the effective barrier height in this atomic process, $E_a = E_i + E_r + \Delta E = 3.1$ eV, is higher than that in the strainreleased interface by ~ 0.7 eV. The main contributor in the 2 ML oxidized interface is $\Delta E = 0.6$ eV, which is caused by the energy increase in the metastable structure near the strained oxide layer [Fig. $4(C_3)$]. This energy increase is attributed to the enhanced repulsion between nonbonding O 2p orbitals of surrounding O atoms and π orbitals of the O₂ molecule. In the 2 ML oxidized case, the O atom of the O₂ molecule is closer to the surrounding O atoms in the metastable structure, by 0.02-0.17 Å, than is true in the 1 and 1.5 ML cases. On the other hand, the energy increase in E_r (=0.3 eV, energy difference between C_3 and D_3 in Fig. 4) is as small as 0.1 eV, indicating that O₂ insertion is, *per se*, virtually independent of the strain accumulation. These energy-profile characteristics indicate that O₂ diffusion is mainly determined by the highly strained oxide layer, as predicted by Bongiorno and Pasquarello.^{12–14}

Figure 5 shows the calculated barrier height as a function of oxide density, along with the equivalent plots taken from previous studies.^{4,5} We find that E_r always takes small values, implying that the O₂ reaction process *per se* is not rate limiting at all, even if dense oxides form at the interface. In contrast, E_d and E_a are almost constant if the oxide layer thickness is under 2 ML, but both increase significantly when the thickness reaches 2 ML. As explained above, the energy difference ΔE strongly contributes to the energy increase in the 2 ML case. Since the net reaction energy is strongly exothermic with an energy gain of more than 9.1 eV (energy differences between initial and final states shown in Fig. 2) for all interface models, it is inferred that the oxidation reaction at the interface with oxide layer less than 2 ML

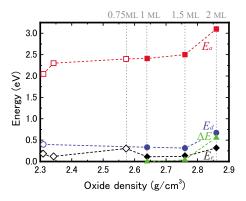


FIG. 5. (Color online) Calculated barrier height for O_2 diffusion near the interface $[E_d$ (circles)] and O_2 insertion into the Si substrate $[E_r$ (diamonds)], energy difference between stable and metastable structures of O_2 in the oxide layer of the interface $[\Delta E$ (triangles)], and effective barrier height for the reaction process taking account of the O_2 transfer from a big void in bulk SiO₂ $[E_a$ (squares)] as a function of the oxide density. Open symbols represent the values obtained in previous studies (Refs. 4, 5, and 7). The vertical dotted lines indicate the oxidized layers. Note that the result of Bongiorno and Pasquarello (Ref. 6) is not shown due to the uncertainty of the incorporation energy E_i and oxide density (the density range is 2.3–2.4 g/cm³ in Ref. 39).

thick proceeds in the same way as the reaction at the strainreleased interface, whereas with the oxide layer thickness of 2 ML, the oxidation reaction should be suppressed. Considering that oxide formation is continuous under thermal oxidation, if the interface is smooth, the E_a dependence on strain implies that there actually is a transition from the strained crystobalitelike oxide to the quartzlike unstrained oxide.³¹ Although this transformation is not found in our calculations, the results obtained for the O₂ reaction with strained layers support some form of strain-release mechanism, one of which was advanced in theoretical studies^{17,32–35} and verified theoretically^{7,36} and experimentally.^{37,38}

IV. CONCLUSION

We have investigated the reaction pathways of an oxygen molecule at the $SiO_2/Si(100)$ interface in the presence of oxidation-induced strain based on total-energy electronicstructure calculations within the density-functional theory. We found that the calculated barrier height for O_2 insertion into the Si substrate takes a small value ($\sim 0.3 \text{ eV}$) that is independent of the strain accumulation at the interface. The calculated barrier height including an energy penalty to transfer the O₂ molecule from a voidlike region in amorphous SiO_2 to the oxide layer (thickness less than 2 ML) of the interface is virtually identical to that in the strain-released interface, whereas it drastically increases when the oxide layer thickness reaches 2 ML. The energy increase in the barrier height can be interpreted in terms of an energy deficit within the strained oxide layer. Our results indicate that there must be some process that relaxes the oxidation strain.

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