# Electronic structures of B 2p and C 2p levels in boron-doped diamond films studied using soft x-ray absorption and emission spectroscopy

Jin Nakamura, Eiki Kabasawa, and Nobuyoshi Yamada Department of Applied Physics & Chemistry, The University of Electro-Communications, Chofu-shi, Tokyo 182-8585, Japan

#### Yasuaki Einaga

Department of Chemistry, Keio University, Hiyoshi, Kanagawa 305-8568, Japan

#### Daisuke Saito, Hideo Isshiki, and Shigemi Yugo

Department of Electro-Engineering, The University of Electro-Communications, Chofu-shi, Tokyo 182-8585, Japan

#### Rupert C. C. Perera

Center for X-ray Optics, Lawrence Berkeley National Laboratory, Berkeley, California 94720, USA (Received 12 June 2004; published 10 December 2004)

X-ray absorption (XAS) and emission (XES) spectroscopy near B K and C K edges have been performed on metallic ( $\sim$ 0.1 at. % B, B-diamond) and semiconducting ( $\sim$ 0.03 at. % B and N, BN-diamond) doped diamond films. Both B K XAS and XES spectra show a metallic partial density of states (PDOS) with the Fermi energy of 185.3 eV, and there is no apparent boron-concentration dependence in contrast to the different electric property. In C K XAS spectrum of B-diamond, the impurity state ascribed to boron is clearly observed near the Fermi level. The Fermi energy is found to be almost same with the top of the valence band of nondoped diamond:  $E_V$ =283.9 eV. C K XAS of BN-diamond shows both the B-induced shallow level and N-induced deep and broad levels as the in-gap states, in which the shallow level is in good agreement with the activation energy ( $E_a$ =0.37 eV) estimated from the temperature dependence of the conductivity; namely, the change in C 2p PDOS of impurity-induced metallization is directly observed. The electric property of this diamond is ascribed mainly to the electronic structure of C 2p near the Fermi level. The observed XES spectra are compared with the discrete variational  $X\alpha$  (DVX $\alpha$ ) cluster calculation. The DVX $\alpha$  result supports the strong hybridization between B 2p and C 2p observed in XAS and XES spectra, and suggests that the small amount of boron ( $\leq$ 0.1 at. %) in diamond occupies the substitutional site rather than interstitial site.

# DOI: 10.1103/PhysRevB.70.245111 PACS number(s): 78.70.En, 78.70.Dm, 81.05.Uw, 74.25.Jb

# I. INTRODUCTION

Diamond is a very attractive material with industrial applications because of its maximum hardness, high surface stability (chemical inertness), large energy gap ( $\sim 5.5 \text{ eV}$ ), high thermal conductivity, and so on. Boron-doped diamond expands its usefulness into applications of electric devices.<sup>1</sup> Lightly boron-doped diamond shows p-type character with an activation energy of about 0.37 eV,2 and heavily doped diamond shows metallic conductivity.<sup>3</sup> Furthermore, the recent discovery of the superconductivity of more heavily boron-doped diamond has brought new attention to the problem of the superconductivity of impurity-induced metallization in semiconductors.<sup>4</sup> However, the crystallinity of these heavily doped compounds is not clear in contrast to the low  $(\leq 0.5\%)$  doped diamonds. It seems that boron atoms occupy the interstitial sites in the heavily doped case  $(\sim 4\%)^{5,6}$  and substitute for carbon in the low doped case ( $\leq 0.5\%$ ).<sup>7</sup> It should be important to clarify the memorable electronic structure of more heavily doped diamonds, but at present the priority should be that of low doped diamonds due to their crystallinities. Therefore, in this paper, we study the electronic structures of low doped diamond with the metallic ( $\sim$ 0.1 at. %) and semiconducting ( $\sim$ 0.03 at. %) characters. The partial densities of states (PDOS's) of boron 2p and carbon-2p using x-ray absorption (XAS) and x-ray emission (XES) spectroscopy near the B K and C K edges of these doped diamonds are reported. XAS and XES near B K and C K edges are powerful techniques for direct measurement of PDOS's of dopant-boron and host-carbon, especially for the semiconducting or insulating materials, in comparison with electron spectroscopy.

#### II. EXPERIMENTAL PROCEDURE

Highly boron-doped diamond thin films were deposited on Si (100) wafers in a microwave plasma-assisted chemical vapor deposition (MPCVD) system (ASTeX Corp.). Details of the preparation were described elsewhere.<sup>8</sup> A mixture of acetone and methanol in the volume ratio of 9/1 was used as the carbon source.  $B_2O_3$ , the boron source, was dissolved in the acetone-methanol solution at a B/C atomic ratio of 1:100. The 0.1 at.% boron-doped diamond, B-diamond, shows metallic conductivity at the room temperature. The lightly doped diamond film is synthesized using MPCVD method with a h-BN target (BN-diamond).<sup>9</sup> The boron and nitrogen concentrations are estimated to be 0.03 at.% for both boron and nitrogen by secondary ion mass spectroscopy measurements. And the electric property is semiconducting with the activation energy  $E_a$  of about 0.37 eV.<sup>9</sup> However,

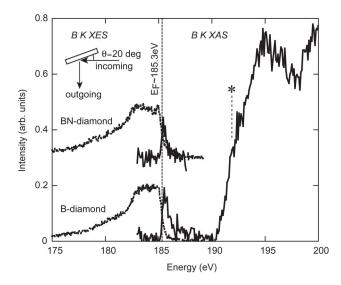


FIG. 1. B K XAS and XES spectra of B- and BN-diamonds. The incident angle was set to  $\theta$ =20°. The excitation energy of XES measurement was 200 eV.

the value of  $E_a$  depends on the impurity concentration; this value is consistent with the previous reports of lightly boron-doped diamond film.<sup>1,7</sup> Several values of the nitrogen-impurity levels (deep n-type) are reported.<sup>10</sup>

Soft XAS and XES measurements were performed at beamline BL-8.0.1<sup>11</sup> of the Advanced Light Source in Lawrence Berkeley National Laboratory. The energy resolutions of the incoming and outgoing x rays were 0.2–0.3 eV. For the calibrations of the monochromator and spectrometer, h-BN, B<sub>2</sub>O<sub>3</sub>, highly oriented pyrolitic graphite, and natural diamond were used as the standard samples. <sup>12–14</sup> Although all the samples are polycrystals, there is a possibility of orientation. In order to check the orientation and the surface  $\pi$ -resonant state reported in some borides, polarization (angle) dependencies of XAS and XES were measured. There are no essential differences in XAS and XES spectra among those with different angles, which suggests that there is no orientation and no borides showing the surface  $\pi$ -resonant state in these samples.

#### III. RESULTS AND DISCUSSION

## A. B K XAS and XES of doped diamond film

Figure 1 shows B K XAS and XES spectra of B- and BN-diamonds. In both compounds, clear metallic states of B 2p are observed, in which both the Fermi levels are 185.3 eV measured from the B 1s core level. There is a pseudogap state between 187 and 190 eV, and the intensity steeply increases with an increase of energy with the threshold of 190.5 eV. It is noticed that there is no sharp peak at 192 eV (\* in Fig. 1), which corresponds to the surface  $\pi$ -resonant state of some borides, h-BN and B $_2$ O $_3$ . This means there is no trace of these borides in these diamond samples.

Figure 2 shows angular and energy dependence of B *K* XES spectra of B- and BN-diamonds. Figure 2(a) shows two B *K* XES spectra of B-diamond with the different incident

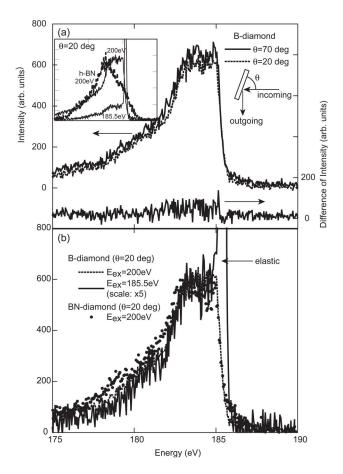


FIG. 2. B K XES spectra of B- and BN-diamonds. (a) The incident-angle dependence of B-diamond. The inset shows excitation-energy dependence and shows B K XES spectrum of h-BN. (b) The excitation-energy dependence of B-diamond, in which the spectrum with  $E_{\rm ex}$  of 185.5 eV being magnified 5 times. The spectrum of BN-diamond with  $E_{\rm ex}$  of 200 eV is also shown.

angles  $\theta$  of 70° and 20°. The excitation energy  $E_{\rm ex}$  is 200 eV. These two spectra coincide, which indicates that there is no orientation of this sample. The most important point is the observation of the clear Fermi edge in both samples with the same threshold at 185.0 eV, consistent with B K XAS spectra. The inset viewgraph shows B K XES spectrum with  $E_{\rm ex}$ of 185.5 eV, which corresponds to the sharp state near the Fermi level in B K XAS spectrum (Fig. 1). In the inset, the spectra of h-BN with  $E_{\rm ex}$  of 200 eV are also plotted. The bonding in h-BN is ideal  $sp^2$  between B and N, having a peak at around 182–183 eV. The observed B K XES spectra of B-diamond differ from that of h-BN, but it is hard to say that these spectra are due to  $sp^3$  of B in diamond from these results only. Figure 2(b) shows detailed excitation-energy dependence of B-diamond. For the spectrum with  $E_{\rm ex}$  of 185.5 eV, the elastic (intense) peak at is observed. We then magnified the spectrum with  $E_{\rm ex}$  of 185.5 eV five times in Fig. 2(b). The detailed features of these spectra in the energy region of  $E \le 184$  eV agree well with each other. This means that all B 2p have an unique electronic structure. Furthermore, the spectrum of BN-diamond shows almost same form, which means there is no B-concentration dependence in this doping region.

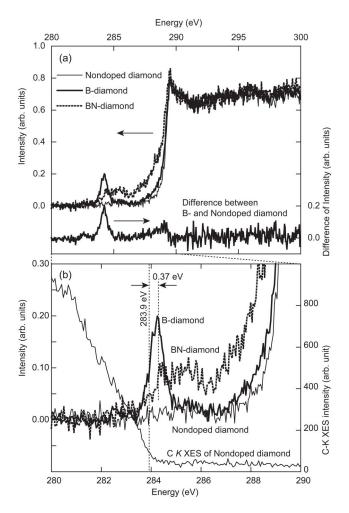


FIG. 3. C K XAS spectra of B-, BN-, and nondoped diamonds. (a) Overall features of those spectra. (b) Detailed spectra of the in-gap states. The XAS and XES of nondoped diamond are also shown. The dashed lines indicate the top of the valence band of nondoped diamond and the impurity level expected from the activation energy of BN-diamond, respectively.

#### B. C K XAS of doped diamond film

Figure 3 shows the C K XAS spectra of B-, BN-, and nondoped-diamonds. Figure 3(a) shows the overall features of C K XAS spectra. The spectrum of nondoped-diamond (thin solid line) shows clear gap state with  $E \le 289.1 \text{ eV}$ , which corresponds to the bottom of the conduction band (CB). On the other hand, the spectra of B- and BN-diamonds show in-gap states. For B-diamond (thick solid line), only one peak at 284 eV is observed as the in-gap state. The threshold energy of this peak is estimated to about 283.9 eV which is consistent with the energy expected from both the observed bottom of CB (289.1 eV) and the band gap of nondoped diamond. In Fig. 3(a), the difference between B- and nondoped diamonds is also shown. It is clearly seen that the 0.1 at. % B in diamond makes a metallic state in C 2p PDOS. However, for BN-diamond (dotted line), the threshold energy shifts higher a little. Figure 3(b) shows detailed in-gap states and shows the edge of C K XES of nondoped diamond. The threshold energy of the impurity state in XAS of B-diamond, 283.9 eV, is agreement with the edge energy

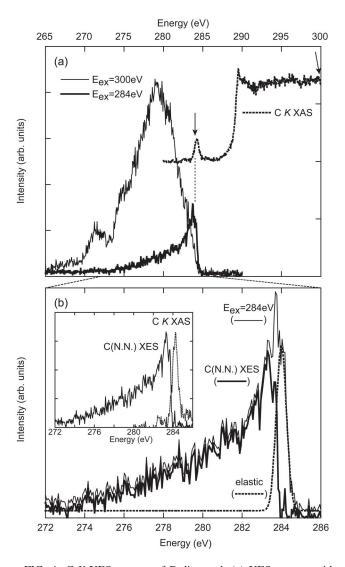


FIG. 4. C K XES spectra of B-diamond: (a) XES spectra with  $E_{\rm ex}$  of 284 eV (near the Fermi energy) and of 300 eV. C K XAS spectrum of B-diamond is also shown (two arrows indicate two  $E_{\rm ex}$  positions). (b) C(N.N.) XES spectra derived from the subtraction of the elastic peak from observed XES spectra with  $E_{\rm ex}$  284 eV (near the Fermi energy). The inset shows C(N.N.) XES and C K XAS spectra.

in C K XES of nondoped diamond (the top of the valence band,  $E_V$ ). It is noted that all the profiles of normal C K XES of B-, BN-, and nondoped diamond are almost the same (see Sec. III C). In contrast to the metallic B-diamond, BNdiamond seems to have a small gap. For this semiconducting sample the activation energy  $E_a$  of 0.37 eV was measured from the temperature dependence of the conductivity. Thus, the shift of 0.3-0.4 eV between metallic and semiconducting samples is consistently explained by the small gap with  $E_a$  of 0.37 eV. In other words, 0.03 at. % B makes a shallow level near the valence band with  $E_a$  of 0.37 eV. In addition, a broad in-gap state spreads over the gap is observed in BNdiamond. It is reported that nitrogen-dopant makes several deep levels in diamond<sup>10</sup> and the present spectra are similar to the reported C K XAS spectra for graphite-carbon nitride system.<sup>15</sup> This broad in-gap state is ascribed to N-dopant.

## C. C K XES of doped diamond film

Figure 4(a) shows the C K XES spectra with  $E_{\rm ex}$  of 284 and 300 eV. The spectrum with  $E_{\rm ex}$  of 300 eV (dotted line) is almost same as the spectrum of the nondoped diamond. 12 This is consistent with the band calculation results. 16 This agreement between doped and nondoped diamond suggests that the host C 1s core level does not change by B-doping within the experimental error. However, the spectrum with  $E_{\rm ex}$  of 284 eV (thick solid line) shows a sharp peak at about 284 eV (elastic peak) and a broad tail toward the low energy side. Figure 4(b) shows the subtraction of the elastic peak from the spectrum. The elastic peak was assumed to be Gaussian with a full width at half-maximum (FWHM) of 0.6 eV.<sup>17</sup> The result of the subtraction of the elastic peak is essentially same as before the subtraction because the width of the elastic peak is narrow. Because in the unoccupied state, a peak at 284 eV is observed only in B-dopeddiamond, the XES spectrum with  $E_{\rm ex}$  of 284 eV represents the PDOS of the carbon atom hybridized with dopant B, i.e., nearest neighboring (N.N.) carbon from boron. Because it is difficult to study the electronic structures of dopant (dilute) boron and the neighboring carbon atoms using band calculations, calculations were performed by the DVX $\alpha$  method, <sup>18</sup> a cluster calculation method.

#### D. DVX $\alpha$ cluster calculation

The program SCAT<sup>18</sup> was used for the discrete variational  $X\alpha$  (DVX $\alpha$ ) calculation. Because the samples are covalent, Madelung potential was not taken into account. It is also known that an average of PDOS's of a few atoms near the center of the large cluster reproduces well experimental results. In the present work, we calculated the PDOS's for two doped diamond cases where boron occupies the interstitial site and the substitutional carbon site, in addition to the nondoped-diamond case. The typical cluster size is about 200 atoms, a limitation due to the memory size of the program. First, the PDOS of nondoped cluster model C<sub>184</sub> was calculated and the results were compared with the experimental data and the band calculations. Although the Fermi levels in both the calculations and observation do not agree exactly, the overall feature of the PDOS's are in agreement with each others. For the B-doped diamond case, typical cluster models of C<sub>174</sub>BH<sub>16</sub> and C<sub>184</sub>BH<sub>12</sub> were used for substitutional and interstitial cases, respectively. In these cases, the nondoped models, C<sub>175</sub>H<sub>16</sub> and C<sub>184</sub>H<sub>12</sub>, were also applied and the results were confirmed to be same as that of C<sub>184</sub>. In both B-doped cluster models, a boron atom is always set at the center of the clusters. In these large clusters, an effect of H termination is found to be negligible for the PDOS's of inner C or B atoms. It is noted that a few in-gap states appear even in the nondoped case. This might be ascribed to the surface states. In the present DVX $\alpha$  results, the origin of the energy is set to the maximum energy of the electron in the occupied states except the meaningless surface states; i.e., the energy is measured from the top of the valence band (VB),  $E_V$ .

The results are shown in Fig. 5. Figure 5(a) shows experimental XES spectra of B K with  $E_{\rm ex}$  of 200 eV, C K with  $E_{\rm ex}$ 

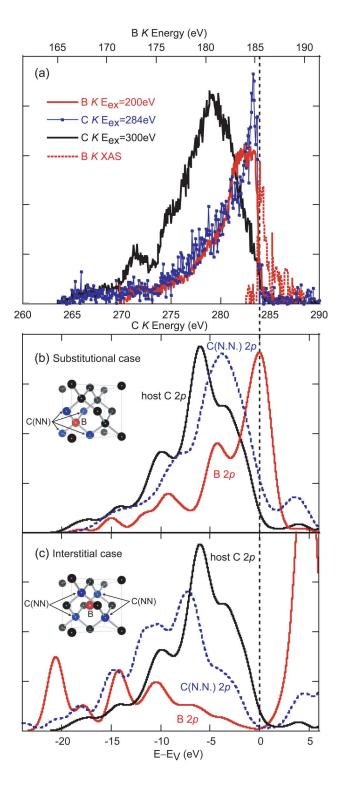


FIG. 5. (Color online) Comparison of observed B K XAS and XES, and C K XES spectra with DVX $\alpha$  simulations. (a) Observed XAS and XES spectra, (b) DVX $\alpha$  results of substitutional case, and (c) DVX $\alpha$  results of the interstitial case. In the inset pictures of (b) and (c), red and blue balls represent boron and N.N. carbon atoms, respectively.

of 284 eV, and C K with  $E_{\rm ex}$  of 300 eV of B-diamond, corresponding to the PDOS's of B 2p, C(NN) 2p, and host C 2p, respectively. B K XAS spectra of B-diamond near the Fermi level are also shown (red dashed line). The horizontal axes for B K and C K are shifted in order that the Fermi levels are in agreement with each other. One can see that there is a good agreement in between B 2p and C(NN) 2pPDOS's, which means strong hybridization between these orbitals. Figures 5(b) and 5(c) show the results in substitutional and interstitial cases. The origin of the energy in  $DVX\alpha$  is set to the maximum energy of the electron in the occupied states; i.e., top of the VB. The PDOS of C(NN) 2p (blue line) is derived as averaged PDOS of four NN carbon atoms [the four blue balls in the inset in Figs. 5(b) and 5(c)]. The PDOS of host C 2p (black line) is the averaged one of a few carbon atoms near the center of the cluster but far from the dopant boron, which is in good agreement with the result of nondoped cluster C<sub>184</sub>. All the calculated PDOS's are convoluted using a Gaussian function with the experimental width. In the substitutional case [Fig. 5(b)], the PDOS of B 2p (red line) shows a large peak around  $E-E_V=0$  eV, and PDOS of C(NN) 2p possesses a main peak around  $E-E_V=$ -3.8 eV. It is worthwhile to notice that the considerable amounts of state around  $E_V$  appear in both PDOS's of B 2pand C(NN) 2p. This is consistent with the experimental results that the observed PDOS's of B 2p and C(NN) 2p also shows main states (peak) in the higher energy side from the PDOS of host C 2p. Furthermore, the broad-beat structures of the B 2p PDOS's tail in the low energy side agree with those of C(NN) 2p PDOS, which is consistent with the strong hybridization between dopant B 2p and C(NN) 2p observed experimentally [inset of Figs. 4(b) and 5(a)]. The result in the substitutional case is consistent with the experimental one. On the other hand, in the interstitial case, both the PDOS's of B 2p and C(NN) 2p shift and broaden toward the low energy side. Especially large in-gap states for both B 2p and C(NN) 2p PDOS's appear with the threshold energy of about  $E-E_V \sim +3$  eV. There are almost no states near the  $E_V$ , which does not support the experimental results. These results of DVX $\alpha$  suggest that dopant boron replaces the carbon sites in these concentration region, consistent with a previous report.<sup>7</sup>

### IV. CONCLUSIONS

XAS and XES spectra at the B K and C K edges have been performed on metallic ( $\sim 0.1$  at. % B) and semiconducting (~0.03 at. % B and N) doped diamond films. Both B K XAS and XES spectra show metallic PDOS with the Fermi energy of 185.3 eV, and there is no apparent boronconcentration dependence in contrast to the different electric property. In C K XAS spectrum of metallic B-diamond, the impurity state ascribed to boron is clearly observed near the Fermi level. The Fermi energy is found to be almost the same with the top of the valence band of nondoped diamond.  $E_V$ =283.9 eV. The C K XAS of semiconducting BNdiamond shows both the B-induced shallow level and N-induced deep and broad levels as the in-gap states, in which the shallow level is in good agreement with the activation energy ( $E_a$ =0.37 eV) estimated from the temperature dependence of the conductivity, namely, the change in C 2p PDOS of impurity-induced metallization is directly observed. The electronic property of these diamonds is attributed mainly to the electronic structure of C 2p near near the Fermi level. The observed XAS and XES spectra are compared with the DVX $\alpha$  cluster calculations. The DVX $\alpha$  result supports the strong hybridization between B 2p and C 2pobserved in XAS and XES spectra, and suggests that borons in diamond occupy the substitutional site in the present doping range between 0.03 at. % B and 0.1 at. % B in diamond, rather than the interstitial site.

#### **ACKNOWLEDGMENTS**

We express our thanks to Dr. Y. Muramatsu of Japan Atomic Energy Research Institute (JAERI), Professor K. Kuroki of University of Electro-Communications, and Professor T. Oguchi of Hiroshima University for useful discussions. J.N. wishes to acknowledge to Dr. J. D. Denlinger of the Advanced Light Source (ALS) at Lawrence Berkeley National Laboratory (LBNL) for the experimental support. This work was performed under the approval of ALS-LBNL, proposal No. ALS-00931. ALS is supported by the Director, Office of Science, Office of Basic Energy Sciences, Materials Sciences Division, of the U.S. Department of Energy under Contract No. DE-AC03-76SF00098 at LBNL.

<sup>&</sup>lt;sup>1</sup>G.S. Gildenblat, S.A. Grot, and A. Badzian, Proc. IEEE **79**, 647 (1991).

<sup>&</sup>lt;sup>2</sup>J.W. Glesener, Appl. Phys. Lett. **64**, 217 (1994).

<sup>&</sup>lt;sup>3</sup>H. Shimomi, Y. Nishibayashi, and N. Fujimori, Jpn. J. Appl. Phys., Part 1 **30**, 1363 (1991).

<sup>&</sup>lt;sup>4</sup>E.A. Ekimov, V.A. Sidorov, E.D. Bauer, N.N. Mel'nik, N.J. Curro, J.D. Thompson, and S.M. Stishov, Nature (London) **428**, 542 (2004).

<sup>&</sup>lt;sup>5</sup>Y.H. Chen, C.T. Hu, and I.N. Lin, Appl. Phys. Lett. **75**, 2857 (1999).

<sup>&</sup>lt;sup>6</sup>K. Thonke, Semicond. Sci. Technol. **18**, S20 (2003).

<sup>&</sup>lt;sup>7</sup>M. Werner, R. Job, A. Zaitzev, W.R. Fahrer, W. Seifert, C.

Johnston, and P.R. Chalker, Phys. Status Solidi A **154**, 385 (1996).

<sup>&</sup>lt;sup>8</sup>T. Yano, D.A. Tryk, K. Hashimoto, and A. Fujishima, J. Electrochem. Soc. **145**, 1870 (1998).

<sup>&</sup>lt;sup>9</sup>D. Saito, E. Tsutsumi, N. Ishigaki, T. Tashiro, T. Kimura, and S. Yugo, Diamond Relat. Mater. 11, 1804 (2002).

<sup>&</sup>lt;sup>10</sup>K. Iakoubovskii and G.J. Adriaenssens, J. Phys.: Condens. Matter 12, L77 (2000), and references therein.

<sup>&</sup>lt;sup>11</sup> J.J. Jia et al., Rev. Sci. Instrum. **67**, 3372 (1996).

<sup>&</sup>lt;sup>12</sup>Y. Ma, P. Skytt, N. Wassdahl, P. Glans, D.C. Mancini, J. Guo, and J. Nordgren, Phys. Rev. Lett. **71**, 3725 (1993).

<sup>&</sup>lt;sup>13</sup>P. Skytt, P. Glans, D.C. Mancini, J.H. Guo, N. Wassdahl, J. Nor-

- dgren, and Y. Ma, Phys. Rev. B 50, 10 457 (1994).
- <sup>14</sup>Y. Muramatsu, T. Kaneyoshi, E.M. Gullikson, and R.C.C. Perera, Spectrochim. Acta, Part A 59, 1951 (2003).
- <sup>15</sup>I. Jimenez, R. Gago, J.M. Albella, and L.J. Terminello, Diamond Relat. Mater. 10, 1170 (2001).
- <sup>16</sup>T. Oguchi (private communication).

- $^{17}$ The intensity of the peak at 284.2 eV in XAS spectrum is weak, to increase the flux, the slits of the monochromator were increased so that the resolution is same as the FWHM of the 284.2 eV peak ( $\sim$ 0.6 eV).
- <sup>18</sup>H. Adachi, M. Tsukada, and C. Satoko, J. Phys. Soc. Jpn. 45, 875 (1978).