

**Random diode arrays and mesoscale physics of large-area semiconductor devices**

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Large-area, thin-film semiconductor devices often exhibit strong fluctuations in electronic properties on a mesoscale level that originate from relatively weak microscopic fluctuations in material structures such as grain size, chemical composition, and film thickness. Amplification comes from the fact that electronic transport through potential barriers is exponentially sensitive to the local parameter fluctuations. These effects create new phenomena and establish the physics of large-area, thin-film devices as a distinctive field of its own, quite different from that of microelectronics. We show that (i) large-area semiconductor thin-film devices are intrinsically nonuniform in the lateral directions, (ii) the nonuniformity can span length scales from millimeters to meters depending on external drivers such as light intensity and bias, and (iii) this nonuniformity significantly impacts the performance and stability of, e.g., photovoltaics, liquid crystal displays, and light emitting arrays. From the theoretical standpoint our consideration introduces a new class of disordered systems, which are random diode arrays. We propose a theory describing one class of such arrays and derive a figure of merit that characterizes the significance of nonuniformity effects. Our understanding suggests some methods for blocking the effects of nonuniformities.

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**I. INTRODUCTION**

Large-area semiconductor thin films play a key role in such rapidly growing fields as terrestrial photovoltaics (PV), flat-panel emissive displays, and liquid-crystal displays. With active-area requirements of about one square meter for PV and  $0.1\text{--}1\text{ m}^2$  for displays, the films cannot be deposited epitaxially (crystalline) but are either polycrystalline or amorphous. In this paper we show how the intrinsic polycrystalline or amorphous character of the films together with electronic transport that is exponentially sensitive to fluctuations in local material parameters, leads to strong fluctuations in electronic properties. Controlling or blocking the effects of these fluctuations can be the key not only to the fabrication of a high performance device, but is often critically important to reducing the performance deterioration over time.

We believe that the nonuniformity effects create new phenomena and establish the physics of large area thin-film devices as a distinctive field of its own, quite different from that of microelectronics. This paper is aimed at presenting the above-defined field to a broader audience. It generalizes recent data for major semiconductors that we have managed to relate to each other in the framework of a unique approach. In our work we derive a fundamental length scale that discriminates between the cases of small and large-area devices, and beyond which a new physics emerges. Large-area electronics is shown to be intrinsically nonuniform, which significantly affects the device physics. We feel that enhanced understanding of the effects of nonuniformities will help to improve thin-film device performance and stability in many applications. From the theoretical perspective, our consideration introduces a type of disordered systems (random diode circuits), which exhibit a nontrivial behavior, are practically important and remain poorly understood.

For illustration, we shall focus our discussion on a simple PV cell, although our argument is extendable to other devices. The essential cell structure (Fig. 1) is a thin-film  $p\text{-}n$

junction a couple of microns thick (for example, CdTe/CdS) sandwiched between two electrodes, one of which is transparent to light (typically, a transparent conductive oxide, TCO). The grains have comparable or somewhat smaller lateral dimensions,  $0.1\text{--}1\ \mu\text{m}$ . Both one-dimensional (1D) (stripe cell) and 2D (dot cell) devices are of interest, with characteristic linear dimensions  $d\sim 2\text{--}10\text{ mm}$ . The PV cell parameters and their order-of-magnitude estimates under a light intensity of one sun ( $100\text{ mW/cm}^2$ ) are open-circuit voltage,  $V_{oc}\sim 1\text{ V}$  and short-circuit current density,  $j_{sc}\sim 10^{-2}\text{ A/cm}^2$ . The transparent electrode sheet resistance is typically  $\rho\sim 10\ \Omega/\square$ , while the other electrode resistance is negligibly small.

Our emphasis in this work is on the lateral device nonuniformities. These originate from relatively weak local fluctuations in the material parameters such as grain size, chemical composition, and film thickness, but they translate into strong fluctuations in the electronic properties. The amplification comes from the fact that electronic transport through the potential barriers is exponentially sensitive to the local parameter fluctuations in both the temperature-activated and tunnelling modes. Indeed, for a barrier of height  $V_B$  and width  $a$ , the corresponding barrier transmission probabilities,

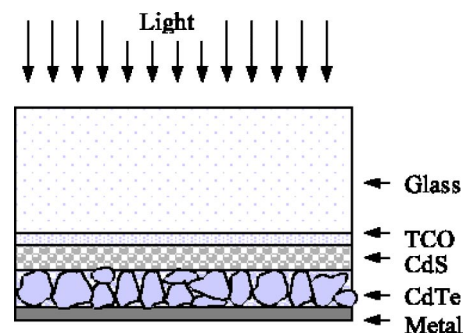


FIG. 1. CdTe/CdS solar cell structure (not to scale). The polycrystalline structure of a CdTe film is schematically shown.

$\exp(-V_B/kT)$  and  $\exp(-2a\sqrt{2mV_B/\hbar})$  typically have exponents much greater than 1. Hence, their relatively small variations cause significant effects. Here  $k$  is Boltzmann's constant,  $T$  is the temperature,  $m$  is the electron mass, and  $\hbar$  is Planck's constant. The barriers in PV cells are associated with the device junctions ( $p$ - $n$ , semiconductor/TCO, and semiconductor/metal) and grain boundaries. The current density vs. bias voltage  $V$  is specified in the ideal photo-diode model as<sup>1</sup>

$$j = j_T \left[ \exp\left(\frac{eV}{kT}\right) - 1 \right] - j_{sc}, \quad (1)$$

$$V_{oc} = \frac{kT}{e} \ln\left(\frac{j_{sc} + j_T}{j_T}\right).$$

The short circuit current  $j_{sc}$  is typically linear and the open-circuit voltage  $V_{oc}$  is logarithmic in the light intensity. Also, it is typical that the thermal current component,  $j_T$  is much less than the photocurrent component  $j_{sc}$  for all practically interesting light intensities.

Equation (1) can be equally represented in the form

$$j = j_0 \left\{ \exp\left[\frac{e(V - V_{oc})}{kT}\right] - 1 \right\}, \quad j_0 \equiv j_{cs} + j_T, \quad (2)$$

which shows that  $V_{oc}$  is intimately related to the junction barrier height. Its fluctuations become exponentially significant if they exceed  $kT$ . The available data below (see Sec. II) show that the latter inequality does obey.

We recall that the thermal current  $j_T$  is significantly determined by the system potential barriers<sup>1</sup> and thus is exponentially sensitive to the material parameter fluctuations. To the contrary,  $j_{sc}$  is relatively uniform because the  $p$ - $n$  junction electric field is everywhere strong enough to effectively separate the light generated electrons and holes determining  $j_{sc}$  (this is also reflected in the device high quantum efficiency, typically  $\sim 0.6$ – $0.9$ ).

In the terms of the parameters in Eq. (2), the latter consideration means that  $j_0$  is relatively insensitive to the material fluctuations, while  $V_{oc}$  fluctuates considerably and is intimately related to fluctuations in the system potential barriers. Because  $V_{oc}$  has exponentially strong effect on the current [Eq. (2)], it is considered the main fluctuating parameter in the system.

Experimentally, lateral nonuniformities are often masked by low resistance contacts that level out the electric potential variations across the cell through lateral current flow in the contacts. As explained in detail below, lateral currents cause resistive losses and nonuniform device degradation. Therefore, although low resistance contacts make the nonuniformities less visible, they contribute detrimental side effects. To circumvent this masking effect, the nonuniformities are best studied either in unfinished devices (without metal contact), in devices with intentionally high resistance contacts, or in processes that are relatively independent of metal contacts, such as charge carrier recombination or collection.

Lateral nonuniformities can also show up in parameter variations among nominally identical devices. For example,

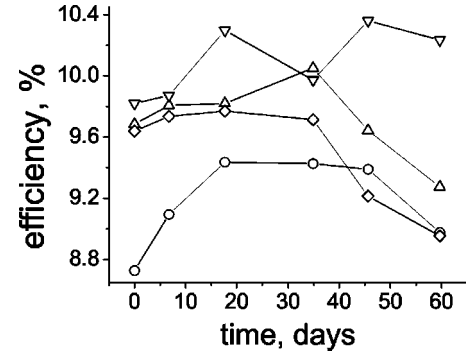


FIG. 2. An example of differences in initial efficiencies and degradations of four nominally identical CdTe/CdS solar cells on the same substrate.

it is typical to observe noticeable ( $\sim 10\%$ ) experimental differences between cells  $\sim 1$  cm apart on the same substrate, as is illustrated in Fig. 2. This observation is not often addressed in academic reports and remains mostly folklore. However, the issue of such variations becomes commercially important in large-scale production.<sup>2</sup>

Our paper is organized as follows. In Sec. II we find it appropriate to give a brief review of the relevant data on major PV material nonuniformity effects (which, to our knowledge, is the first such review ever published). Section III introduces new theoretical concepts of random diode arrays and lateral screening in a device underlying the physics of laterally nonuniform devices. A theory of random diode systems has never been fully developed and remains in its infancy. We employ a semiquantitative approach aimed at understanding the basic phenomena in random diode arrays. In Sec. IV we describe our attempts of developing more quantitative theory of random diode arrays. Based on our understanding, in Sec. V we suggest some practical ways of blocking the nonuniformity effects. Section VI contains conclusions.

## II. SURVEY OF MESOSCALE NONUNIFORMITY OBSERVATIONS

Published reports on nonuniformities in thin-film devices are rare, and to our knowledge have never been reviewed. Yet, the available data show significant  $V_{oc}$  and electric current variations among nominally identical devices in non-crystalline thin-film structures. They typically represent the results of device mapping using either direct electrical measurements or more sophisticated techniques, such as optical-beam-induced current (OBIC), electron-beam-induced current (EBIC), and scanning-tunnelling microscopy (STM). Below we briefly review the results for several major materials.

For local microscopic  $V_{oc}$  measurements (also termed surface photovoltage for the case of devices without a metal contact), drastic lateral variations ranging from 0.2 to 0.7 V between different grains were detected by STM for a Cu(In,Ga)Se<sub>2</sub> polycrystalline PV device.<sup>3</sup> These fluctuations were attributed to observed local variations in the film chemical composition. For similar devices, OBIC revealed

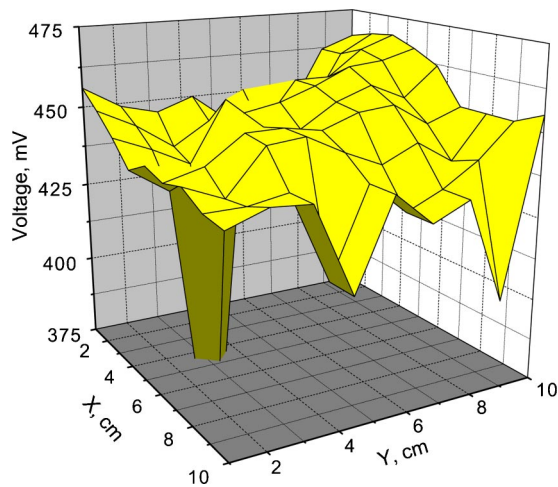


FIG. 3. Open circuit electric potential variations of CdS/CdTe vapor transfer deposited sample with intentionally high resistive back contact (10-nm chrome) under low light of 0.01 sun. The main feature at  $X=4$  cm,  $Y=3$  cm represents a true shunt with voltage drop down to 0.05 V (cut off in the diagram).

microregions of reduced photovoltaic efficiency.<sup>4</sup> The latter do not correlate with visible irregularities and were described as low  $V_{oc}$  regions. In large-area CuInSe<sub>2</sub> PV modules, long length scale (millimeter to centimeter) inhomogeneities were found to correlate with lower device performance.<sup>5</sup> In particular, mapping of  $V_{oc}$  and other parameters revealed nonuniformities in average modules which were not present in the best modules. They were attributed to macroscopic imperfections such as defects in the glass substrate or contaminants in the film. Considerable variations between nominally identical Cu(In,Ga)Se<sub>2</sub> devices were found.<sup>6</sup>

For CdS/CdTe polycrystalline PV cells, OBIC (Ref. 7) and EBIC (Refs. 8–10) showed strong inhomogeneities dependent on postdeposition treatments with length scales ranging from microns to millimeters. For CdTe PV modules, OBIC indicated considerable inter- and intra-cell variations,<sup>11</sup> with the exception of some cases where cells were laterally quite uniform.<sup>12</sup> Time-resolved photoluminescence in CdS/CdTe solar cells revealed variations in recombination lifetime, by a factor of two to three across one cm distances.<sup>13</sup> Photoluminescence mapping<sup>14</sup> also showed considerable nonuniformities on a large ( $\sim 1$  mm) scale whose topology depends on the excitation laser-beam power. Scanning ballistic electron emission spectroscopy (a variation on STM) revealed the barrier height dispersion of approximately 0.1 eV across an area of  $10 \mu\text{m}^2$  in a crystalline CdTe/metal junction.<sup>15,16</sup> For the polycrystalline CdTe/CdS cell our STM mapping leads to results<sup>17</sup> similar to those for CIGS in Ref. 15. Mapping of a polycrystalline CdTe cell fabricated with a high resistance contact<sup>18</sup> showed  $\sim 0.2$  V electric potential variations over a 1 cm length scale and lateral nonuniformities in the temperature field distribution under 1 sun irradiation. A typical  $10 \times 10 \text{ cm}^2$  voltage map in Fig. 3 shows both the true shunt feature and other lateral nonuniformities. The short-circuit current in CdTe solar cells also exhibits considerable variations especially profound for small area devices as illustrated in Fig. 4. Nonuniform degradation of short-

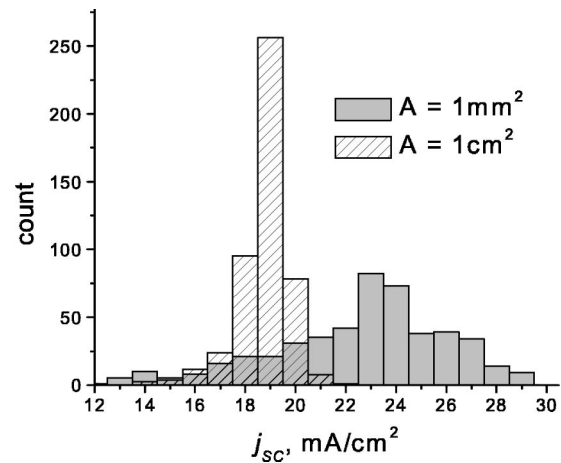


FIG. 4. Histogram of the short circuit distribution in the database of small ( $A=1 \text{ mm}^2$ ) and standard size ( $A=1 \text{ cm}^2$ ) CdS/CdTe solar cells under one sun illumination.

circuit current in CdTe cells was noticed in Refs. 19 and 20. It was shown recently that lateral nonuniformities cause low-light divergence in CdTe photovoltaic parameter fluctuations.<sup>22</sup> Strong effects of nonuniformity on commercial CdTe photovoltaics were discussed in Ref. 21.

For the case of *a*-Si:H, changes in photoinduced degradation, defect density and PV parameters were found to depend on nano- and longer length scales of structural inhomogeneity.<sup>1,23,24</sup> Lateral nonuniformities in  $V_{oc}$ ,  $j_0$ , and other parameters were identified in microcrystalline, multicrystalline, and polycrystalline silicon.<sup>25–31</sup> In particular, it was shown<sup>32–34</sup> that forward current through a multicrystalline cell does not flow homogeneously and is dominated by local sites of diode nature different from the standard ohmic shunts.

Schottky diodes have proven to be inhomogeneous even when based on crystalline semiconductors.<sup>35–39</sup> This implies again that barrier-controlled electron transport is exponentially sensitive to local fluctuations in material parameters. Existing theories attribute such fluctuations either to electric charge density (which affects the barrier height)<sup>40</sup> or to fluctuations in defect concentration that affect the barrier tunneling transparency.<sup>41</sup> Highly nonuniform charge flow induced by ionized defects within a crystalline semiconductor junction is evidenced also in the pitted submicron morphology obtained by photoetching.<sup>42</sup> Due to nonuniformities, an effective area involved in the current transport becomes significantly lower than the geometric area of the metal semiconductor/interface.<sup>43</sup>

Technologically, nonuniformity length scales ranging from microns to tens of centimeters can originate from different process steps. For example, polycrystalline film growth kinetics is generically nonuniform. The dispersion in grain sizes translates into variations in the curvature-dependent impurity gas pressure at grain boundaries which affects their doping levels and leads to micron-scale nonuniformities. Submicron nonuniformities originate then from the intragrain fluctuations in doping and stoichiometry.<sup>44</sup> Variations with length scales longer than the grain size are likely to be due to the postdeposition grain coarsening treatment.

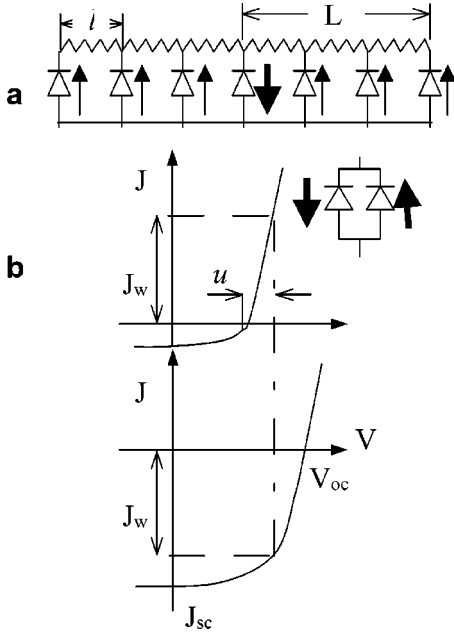


FIG. 5. (a) Equivalent circuit of random microdiodes representing laterally nonuniform photovoltaic devices. Fat arrow shows shunting current ( $J_w$ ) through the weak diode, with polarity opposite to that of the photogenerated currents supplied by the majority of diodes.  $L$  is the screening length. (b) The equivalent two-diode circuit (inset) and  $J/V$  characteristics of the weak diode (shunting the current  $J_w$ ) and its more robust neighborhood (supplying the current  $-J_w$ ). Because of the difference in the diode  $V_{oc}$ 's the weak diode finds itself under forward bias  $u$ .

Wet treatments and droplet dry-up can lead to nonuniformities with  $100 \mu\text{m}$  to  $1 \text{ cm}$  scales governed by surface tension. Module-size length scales originate from nonuniformities in the deposition device. During the complete fabrication cycle, from deposition to final product, nonuniformities of different nature and length scales superimpose. We emphasize that the processes involved are intrinsically nonuniform and thus lateral inhomogeneities of the material parameters in large-area, thin-film devices are unavoidable.

### III. UNDERSTANDING LATERALLY NONUNIFORM DEVICES

The explanation of the lateral fluctuations under consideration lies in the device diode nature and in the presence of the resistive electrode. This is reflected in the equivalent circuit of random microdiodes in Fig. 5 that we call a random diode array. In accordance with the above discussion, each microdiode in the array is described by the voltage-current characteristics of Eq. (2) where  $V_{oc}$  is a random parameter and fluctuations in  $j_0$  are neglected. The microdiode size is of the order of the nonuniformity length scale  $l$ .

In general, the effects of lateral micrononuniformities depend on the relationship between the nonuniformity length scale  $l$  and the screening length

$$L(u) = \sqrt{|u|/\rho j_0}, \quad (3)$$

where  $u (< 0)$  is the local fluctuation of electric potential. The physical meaning of  $L$  is that the fluctuation in electric potential is balanced by the potential drop  $j_0 L^2 \rho$  across the resistive electrode of linear dimension  $L$ . The latter applies to both the cases of one-dimensional ( $D=1$ ) and two-dimensional ( $D=2$ ) cell (see Sec. I). For  $D=1$ ,  $L\rho$  and  $j_0 L$  represent the resistance and current, and  $\rho$  is understood as the resistance per unit length. For  $D=2$ , the resistance is represented by the sheet resistance  $\rho$  and the current is  $j_0 L^2$ . The maximum screening length  $L_{\text{max}}$  corresponds to a dead shunt ( $u = V_{oc}$ ). The minimum screening length  $L_0$  is defined by Eq. (3) with  $u = kT/e$ . Generally, the length  $L$  varies over a wide range depending on the sheet resistance and photocurrent. For example, given the device characteristic parameters in Sec. I, the screening length  $L_0 \sim 1 \text{ mm}$  under 1 sun illumination. The typical ambient room light (and corresponding current  $j_0$ ) is roughly by four orders of magnitude lower; hence,  $L_0 \sim 10 \text{ cm}$  and  $L_{\text{max}}$  can be as large as  $1 \text{ m}$ . Note however that both lengths can be shortened significantly by using high resistance electrode (increasing  $\rho$ ).<sup>22</sup>

The screening length in Eq. (3) was for the first time derived in Ref. 45 to describe shunt and local bias screening. The minimum screening length  $L_0$  was introduced much earlier<sup>46</sup> in connection with photoeffects in nonuniformly irradiated  $p$ - $n$  junctions. Because in Ref. 46  $L_0$  appeared in a formal way, we find it appropriate to give here its intuitive derivation similar to that of Eq. (3) above. We start with recalling that [in accordance with Eq. (2)] a potential  $\delta V + V_{oc}$  slightly different from the open circuit voltage,  $|\delta V| \ll V_{oc}$ , forces the diode current  $\delta V/R_{oc}$  where  $R_{oc} = kT/ej_0$  is the open circuit resistance. Similar to the derivation of Eq. (3),  $\delta V$  is balanced by the potential drop across the resistive electrode of linear dimension  $L_0$ , i.e.  $\delta V = j\rho L_0^2$ . Substituting here  $j = \delta V/R_{oc}$  gives

$$L_0 = \sqrt{\frac{kT}{ej_0\rho}} \quad (4)$$

for both the cases of  $D=1$  and  $2$ . Note the main cause of the difference between  $L$  and  $L_0$ : in the latter case the current is linear in a small deviation of the electric potential from  $V_{oc}$ . To the contrary, in the case of strong local perturbations, it was independent of the potential and close to its saturated value  $j_0$ .

Equations (3) and (4) describe screening of a point perturbation. For a system of multiple random diodes, we first point out a trivial case when the screening length is much shorter than the nonuniformity length scale ( $l \gg L$ ) and the neighboring units are electrically insulated. The observed quantities then correspond to a locally tested microdiode. Note that because the regions at distances larger than  $L$  make no contribution,  $L$  sets the upper limit to the size of an efficient cell.

Given the range of  $L$  from  $\sim 1 \text{ mm}$  to  $\sim 1 \text{ m}$  and the much shorter fluctuation length scale  $l$  ( $\sim 1 \mu\text{m}$ ), the opposite limiting case of strongly interacting microdiodes,  $l \ll L$  is practically important. This case is illustrated in Fig. 5 where two diodes in parallel mimic a weak element (low  $V_{oc}$ ) and

its more robust neighbors (high  $V_{oc}$ ). The former finds itself under forward bias  $u$  and correspondingly strong positive current [cf. Eq. (2)]

$$j_w \approx j_0 \exp(|eu|/kT) \quad (5)$$

supplied by the diodes in the surrounding region within the screening length. A weak microdiode robs currents from a large number

$$N_L = j_w/j_0 = (L/l)^D \gg 1 \quad (6)$$

of its more robust neighbors, thereby significantly lowering the device efficiency. Such nonohmic shunting does not affect the performance in reverse bias, as do the standard ohmic shunts.

By expressing the ratio  $j_w/j_0$  from Eqs. (5) and (6) one can define the characteristic crossover potential

$$u_c = \frac{DkT}{e} \ln\left(\frac{L}{l}\right), \quad (7)$$

between the regimes of weak and strong local perturbations.<sup>47</sup> Its physical meaning is that a weak bare perturbation  $u < u_c$  is completely levelled out (down to the thermal potential  $kT/e$ ) by large screening photocurrents in the range  $L$ . To the contrary, because there is not enough photocurrent, a strong bare perturbation  $u > u_c$ , cannot be screened completely; its screened value  $u - u_c$  causes noticeable lateral potential variation.

In particular, a single weak diode whose  $V_{oc}$  is lower than the surrounding media potential ( $\bar{V}$ ) by less than  $u_c$ , finds itself under potential  $V = \bar{V}$ . However, a weaker diode of  $V_{oc} < \bar{V} - u_c$  will be under potential  $V < \bar{V}$ , that is,

$$V = \begin{cases} \bar{V} & \text{for } V_{oc} > \bar{V} - u_c \\ V_{oc} + u_c & \text{otherwise.} \end{cases} \quad (8)$$

The approximation of Eq. (8) is illustrated in Fig. 6.

One other reading of Eq. (8) is that there exists a parameter

$$\xi_L \equiv \left(\frac{l}{L}\right)^D \exp\left[\frac{e(\bar{V} - V_{oc})}{kT}\right], \quad (9)$$

such that the weak diode effects are relatively small when  $\xi_L \ll 1$  and are significant when  $\xi_L \gg 1$ .

Equation (6) needs an obvious correction if there are several equally weak diodes in the region of the length  $L$ . More specifically, we note that, side by side with the above-defined  $L$ , there is another characteristic length describing the system of random diodes. This is the correlation radius  $R$ . Its standard physical meaning is that the system is macroscopically uniform on length scales longer than  $R$ . A simple nonrestrictive example is a bimodal  $V_{oc}$  distribution representing identical weak (low  $V_{oc}$ ) diodes imbedded in the uniform matrix of more robust units. For the case of bimodal distribution,  $R$  is the average distance between the nearest weak diodes. To estimate  $R$  for a continuous  $V_{oc}$  distribution we note that, in accordance with Eq. (2), the number of significantly different

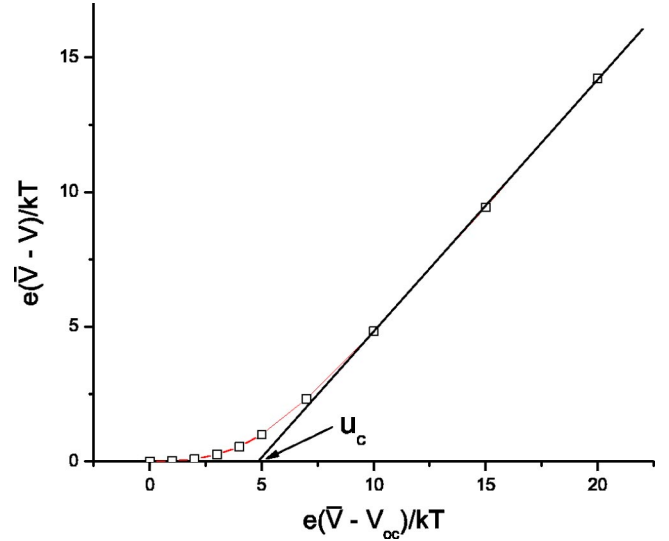


FIG. 6. An example of numerically simulated voltage ( $V$ ) across a “foreign” diode of open-circuit voltage  $V_{oc}$  imbedded into a large system of equivalent diodes of the open-circuit voltage  $\bar{V}$  each. The straight line shows the approximation in Eq. (8).

microdiodes in the system is  $e\Delta/kT$ , where  $\Delta$  is the characteristic width of the distribution. Because each of the diodes has the linear dimension  $l$ , we find  $R = l(e\Delta/kT)^{1/D}$ . The inequality  $R \ll L$  is consistent with the available data in Sec. II. Replacing  $L \rightarrow R$  and combining Eq. (6) with Eq. (5) gives the maximum local bias (across the weakest microdiodes) and the corresponding screening length in the system:

$$u_w = D \frac{kT}{e} \ln\left(\frac{R}{l}\right), \quad L_w = L_0 \sqrt{D \ln\left(\frac{R}{l}\right)}. \quad (10)$$

Thus, a weak diode is biased significantly,  $u_w > kT/e$  and its screening length is macroscopically large,  $L_w \gg l$ .

Spatial fluctuations in the weak diode concentration cause the electric potential and current fluctuations of the length scales of the order of  $L$ . To estimate these effects in a system of  $N = (L/R)^D \gg 1$  weak diodes we note that the relative fluctuation in their number is  $\delta N/N \sim 1/\sqrt{N} \sim (R/L)^{D/2}$ . Taking into account that each weak diode consumes an exponentially strong relative current  $\exp[e(\bar{V} - V_{oc})/kT]$ , one can define a disorder parameter

$$\xi_R \equiv \left(\frac{R}{L}\right)^D \exp\left[2\frac{e(\bar{V} - V_{oc})}{kT}\right], \quad (11)$$

such that the disorder effects are small when  $\xi_R \ll 1$  and are significant when  $\xi_R \gg 1$ .  $\xi_R$  describes the relative dispersion in the weak diode currents. In deriving Eq. (11) all the weak diodes were, for simplicity, assumed to have the same  $V_{oc}$  (lower than the average voltage  $\bar{V}$ ). In Sec. IV the parameter  $\xi \approx \xi_R$  is derived in a more rigorous way for a general case where weak diodes can have different  $V_{oc}$ 's [see Eqs. (33) and (35)] and is shown to be a figure of merit for the weak diode effects.

In the above we have been assuming implicitly the  $V_{oc}$  distribution to have an effective cutoff width  $\Delta$ . A conceivable alternative model assumes a probability distribution of open circuit voltages,  $g(V_{oc})$ , having a long exponentially decaying tail. In the latter case the situation is considerably different from that described by Eq. (10), that is, very rare but extremely weak diodes will rob the most current. The correlation length then becomes exponentially large and is determined by the optimum fluctuation that finds the weakest diode with finite probability. This occurs when the product  $g(V_{oc})\exp(-eV_{oc}/kT)$  is a maximum. Assuming, for example, the Gaussian distribution with the dispersion  $\Delta^2$  this model yields the correlation radius

$$R = l \exp[(\Delta e/kT\sqrt{D})^2], \quad (12)$$

which at low temperatures can exceed both the screening radius and the linear dimensions of the device.

For the case of  $L \gg R$  it is possible to describe the macroscopic electric potential analytically. Consider  $N \gg 1$  diodes occupying a volume of linear dimension  $x \ll L$ , but still macroscopically uniform in the sense  $x \gg R$ . Because  $x \ll L$ , the resistive potential drop across the domain is relatively small and the diodes are under almost the same potential  $\bar{V}$ . The latter can be found by setting to zero the sum of  $N = (x/l)^D$  random currents [each given by Eq. (2) with  $V = \bar{V}$ ],

$$\bar{V} = -\frac{kT}{e} \ln \left\langle \exp \left( -\frac{eV_{oc}}{kT} \right) \right\rangle_N. \quad (13)$$

Since  $N \gg 1$ , the above average is close to the true arithmetic average, which can be calculated based on the statistical distribution for  $V_{oc}$ . Following Eq. (13), the characteristic potential fluctuation is

$$\delta V = \frac{kT}{e\sqrt{N_L}} \frac{\delta[\exp(-eV_{oc}/kT)]}{\langle \exp(-eV_{oc}/kT) \rangle_{N_L}}, \quad (14)$$

where we have taken into account that independent fluctuations have a linear dimension  $x = L_w$ . Equations (13) and (14) agree well with the results of numerical simulations. For example, the uniform  $V_{oc}$  distribution with the lower bound  $V_{oc,\min}$  and width  $\Delta = V_{oc,\max} - V_{oc,\min}$  is characterized by

$$\bar{V} = \min[V_{oc,\min} + (DkT/e)\ln(R/l), V_{oc,\max}] \quad (15)$$

and

$$\delta V = \Delta(l^2/L_w R)^{D/2}. \quad (16)$$

In particular, the latter estimate explains how applying a high resistive contact makes the electric potential fluctuations visible (see Fig. 3) by decreasing the screening length  $L_w$ .

Because for the opposite case of  $R \gg L$  the above consideration fails, we develop the effective medium approach. Along the standard lines, the effective medium sought is an imaginary homogeneous system whose parameters coincide with the average parameters of the non-homogeneous system under consideration. Consider a single foreign diode embedded into a uniform effective medium consisting of identical

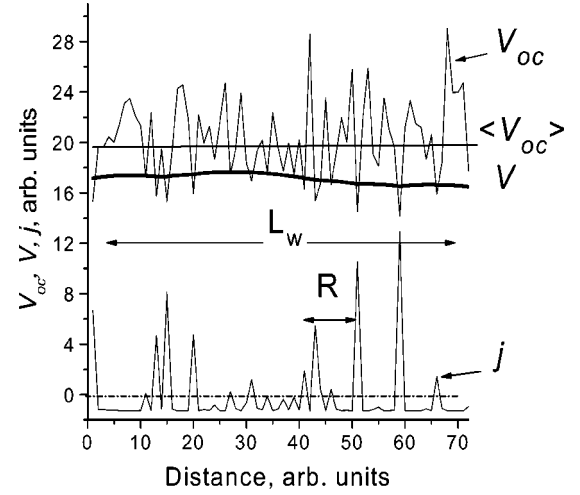


FIG. 7. Simulated open-circuit voltage ( $V_{oc}$ ), electric potential ( $V$ ), and transverse electric current ( $j$ ) distributions in an open-circuit system of random diodes. Rare strong positive currents correspond to weak diodes balancing the majority of robust diode currents, which are negative. Note that the robust diode negative currents are practically the same as they would be under short-circuit conditions. The correlation radius ( $R$ ) and the weak diode screening radius ( $L_w$ ) are also shown.

diodes of the open circuit voltage  $\bar{V}$ . In our approximation  $\bar{V}$  is the only effective medium parameter. The voltage drop  $V$  across the foreign diode is a function of its bare open circuit voltage  $V_{oc}$  and  $\bar{V}$ :

$$V = V(V_{oc}, \bar{V}). \quad (17)$$

In the original nonuniform system we apply Eq. (17) to an arbitrary diode and approximate its surroundings by the effective uniform medium. Self-consistency dictates that, as averaged over all such diodes, the voltage  $V$  in Eq. (17) is equal to the effective medium open circuit voltage,

$$\bar{V} = \int dV_{oc} g(V_{oc}) V(V_{oc}, \bar{V}), \quad (18)$$

where  $g(V_{oc})$  is the probability distribution of microdiode open circuit voltages.

To describe the dependence in Eq. (17) we employ the approximation in Eq. (8). Using, for simplicity, the uniform distribution  $g = 1/(V_{oc,\max} - V_{oc,\min})$  Eqs. (18) and (8) yield

$$\bar{V} = \min \left[ V_{oc,\min} + \frac{DkT}{e} \ln \left( \frac{L}{l} \right), V_{oc,\max} \right]. \quad (19)$$

As applied to the former case of  $R \gg L$ , the result in Eq. (19) changes by  $R$  replacing  $L$  under the logarithm, which makes it identical to that in Eq. (15) and thus adds credibility to the present effective medium approach.

As a verification of the above concepts we note that random diode array in Fig. 5 can be simulated by numerically solving the corresponding Kirchhoff's equations for a given random input parameter distribution. In Fig. 7 the calculated output parameter distributions show indeed weak microdiodes ( $V > V_{oc}$ ) forcing strong positive currents. Under

an open circuit, they balance small negative currents flowing through the majority of microdiodes (with  $V < V_{oc}$ ). The electric potential  $V$  varies much less than  $V_{oc}$  because its fluctuations are averaged out over  $N \gg 1$  mutually interacting microdiodes.

In general, since the balance of currents (rather than  $V_{oc}$ ) determines the average macroscopic potential, the weak diode contribution is exponentially significant; in particular, a strong inequality  $\bar{V} < \langle V_{oc} \rangle$  takes place. In other words, under open-circuit conditions, the recombination of photogenerated electrons occurs mostly through weak diodes, as opposed to the ideal system where the recombination is spatially uniform. The degree of nonuniformity in local  $V_{oc}$  needed to cause the above qualitative difference is as low as several  $kT/e$ , well within the observed range of the  $V_{oc}$  fluctuation data (see Sec. II). Micrononuniformity effects are determined by the length scales of the order of the above introduced screening length,  $L \sim 1$  mm to 1 m, which may be comparable to the devices size; we call these effects mesoscale.

#### IV. TOWARDS A QUANTITATIVE THEORY OF RANDOM DIODE ARRAYS

A problem of random diode arrays introduced in the present work, is a new nonlinear problem that properly belongs in the theory of disordered systems. Its quantitative analysis is quite involved and has not been fully developed. In fact, our semiquantitative estimates in the preceding sections were aimed at partially substituting for such an analysis. In this section we describe one more rigorous approach to the problem.

The electric potential distribution in the diode circuit of Fig. 5 can be described more quantitatively based on the ideal diode equation (2) and the Ohm's law

$$\nabla \mathbf{i} = -j_0 \left[ \exp\left(\frac{e(\varphi - V_{oc})}{kT}\right) - 1 \right], \quad (20)$$

$$\rho \mathbf{i} = -\nabla \varphi, \quad (21)$$

where  $\mathbf{i}$  is the lateral current (current density) in the resistive electrode for  $D=1$  ( $D=2$ ),  $\varphi$  is the electric potential, and  $j_0$  is the specific transversal currents (per length for  $D=1$  or per area for  $D=2$ ) defined in accordance with Eq. (2).

For the case of a point perturbation in the uniform system, Eqs. (21) reduce to the dimensionless form

$$\nabla^2 \phi = \exp(\phi) - 1, \quad (22)$$

where

$$\phi = \frac{e(\varphi - V_{oc})}{kT}, \quad y = \frac{x}{L_0}, \quad L_0 = \sqrt{\frac{kT}{e\rho j_0}}, \quad (23)$$

and  $\nabla$  is calculated with respect to a new variable  $y$ . Note that Eq. (23) reintroduces in a more rigorous way the minimum screening length  $L_0$ . The solutions to Eq. (22) were analyzed for different types of point perturbations in Ref. 45.

For a nonuniform system we consider the case of strongly interacting diodes,  $l \ll L$  and assume uncorrelated disorder. We use the dimensionless units of Eq. (23) where  $V_{oc}$  is replaced by  $\bar{V}$  defined in Eq. (13). In these units, the inequality  $l \ll L$  becomes  $l \ll 1$ . It is convenient then to introduce a random variable

$$\zeta = \exp\left(-\frac{e(V_{oc} - \bar{V})}{kT}\right) - 1, \quad \langle \zeta \rangle = 0, \quad (24)$$

whose correlation function has the form

$$\langle \zeta(0)\zeta(\mathbf{r}) \rangle = B \delta(\mathbf{r}), \quad B = \text{const.} \quad (25)$$

Here  $\delta(\mathbf{r})$  is the delta function of the coordinate  $\mathbf{r}$  in the film plane. [Because of the microdiode finite size,  $\delta(\mathbf{r})$  should be understood as having a small yet finite width  $l \ll 1$ ].

In place of Eq. (22), we now have

$$\nabla^2 \phi = (1 + \zeta) \exp(\phi) - 1. \quad (26)$$

Given the statistics for  $\zeta$  Eq. (26) can be used to derive the distributions for the electric potential and current. From the perspective of the theory of disordered systems, Eq. (26) represent a new nonlinear problem. Our approach to its solution is somewhat similar to the well-known adiabatic approximation and utilizes the inequality  $l \ll 1$ . We present the electric potential as a superposition of the short-range ( $\phi_s$ ) and long-range ( $\phi_L$ ) components,

$$\phi = \phi_s + \phi_L, \quad |\phi_s| \ll 1, \quad \langle \phi_s \rangle = 0. \quad (27)$$

$\phi_s$  has the characteristic space scale  $l \ll 1$ . Its amplitude is assumed to be small, since the neighboring microdiodes separated by distance  $l$  and correspondingly small electrical resistance are at almost the same electric potential; the smallness condition is derived below [see Eq. (38)]. The long-range component is not necessarily small and is approximately constant on the scale of  $l$ .

Linearizing Eq. (26) in  $|\phi_s| \ll 1$  and averaging over a region of linear dimension  $x$  such that  $l \ll x \ll 1$  leads to the equation for the long-range component

$$\nabla^2 \phi_L = (1 + \langle \phi_s \zeta \rangle_x) \exp(\phi_L) - 1. \quad (28)$$

In accordance with the central limit theorem, a random quantity  $\langle \phi_s \zeta \rangle_x$  should obey the Gaussian statistics. Its fluctuations are relatively small, since the averaging is taken over a large number of microdiodes.

Eliminating the terms absorbed by Eq. (28) and neglecting  $\phi_s$  in its right-hand side, linearized equation (26) becomes

$$\nabla^2 \phi_s = \zeta \exp(\phi_L), \quad (29)$$

where  $\phi_L$  is considered constant. A system of coupled equations (28) and (29) describe the long-range and short-range components of the electric potential.

We start by finding the average  $\langle \phi_s \zeta \rangle_x$  that appears in Eq. (28). This is achieved through the correlation function  $\langle \zeta(0)\phi_s(r) \rangle$ , which turns into  $\langle \phi_s \zeta \rangle_x$  as the distance is set

to the minimum length scale,  $r=l$ . To estimate  $\langle \zeta(0)\phi_s(r) \rangle$  we multiply Eq. (29) by  $\zeta(0)$  and then average. This leads to the Poisson equation

$$\nabla^2 \langle \zeta(0)\phi_s \rangle_x = B \delta(\mathbf{r}) \exp(\phi_L), \quad (30)$$

whose particular solution is

$$\langle \zeta(0)\phi_s \rangle_x = \exp(\phi_L) \begin{cases} B|r|/2 & \text{for } D=1 \\ (B/2\pi) \ln r & \text{for } D=2. \end{cases} \quad (31)$$

Constants that may appear in its general solution must be determined from the boundary conditions.

Because Eq. (29) is restricted to the region  $r \ll 1$ , the standard boundary condition is hard to impose. Offering an alternative is the observation that, in the absence of other characteristic lengths, the correlation between  $\zeta$  and  $\phi_s$  should decay over distances  $r$  approaching the correlation length  $L$  [ $L=1$  in the units of Eq. (23)]. We take the latter observation as a boundary condition. The required decay automatically follows from Eq. (31) for the case of  $D=2$  where the logarithm decreases as  $r \rightarrow L$ . For  $D=1$ , a negative constant needs to be added to the solution in Eq. (31) to ensure the decay. [The latter analysis of  $\langle \zeta(0)\phi_s \rangle$  can be easily verified for the case of a small disorder where Eq. (26) becomes linear in  $\phi$ .]

Substituting into Eq. (31)  $r=l$  and adding  $-BL/2$  for the case of  $D=1$ , yields

$$\nabla^2 \phi_L = -\frac{1}{4\xi} [\exp(\phi_L + \ln 2\xi) - 1]^2 + \frac{1}{4\xi} - 1, \quad (32)$$

with

$$\xi = \frac{B}{2} \cdot \begin{cases} 1 & \text{for } D=1 \\ (1/\pi) \ln(1/l) & \text{for } D=2. \end{cases} \quad (33)$$

We observe that, while aimed at describing random diode arrays, Eq. (32) does not contain random variables. As explained in what follows, the factors that account for the disorder are different for the cases of small and large  $\xi$ .

One immediate result of the above analysis is that there exists a critical disorder,  $\xi_c = 1/4$ , such that the electric potential and current distributions are qualitatively different for the cases of  $\xi < \xi_c$  and  $\xi > \xi_c$ . In the case of subcritical disorder  $\xi < \xi_c$  one can calculate the average potential in the system by setting the left-hand-side zero in Eq. (32):

$$\langle \phi \rangle = \ln \left( \frac{1 - \sqrt{1 - 4\xi}}{2\xi} \right). \quad (34)$$

This solution fails when  $\xi > 1/4$ . Furthermore, analyzing the corrections  $\delta\phi_L \equiv \phi - \langle \phi \rangle$  by perturbation technique, it is straightforward to see from Eq. (32) that the characteristic length scale and amplitude of nonuniformities diverge as  $\xi$  approaches  $\xi_c = 1/4$ . Below we consider the cases of subcritical and supercritical disorder separately.

The parameter  $\xi$  is a figure of merit for the nonuniformity effects in the system under consideration. To explain its physical meaning we consider the case of bimodal  $V_{oc}$  dis-

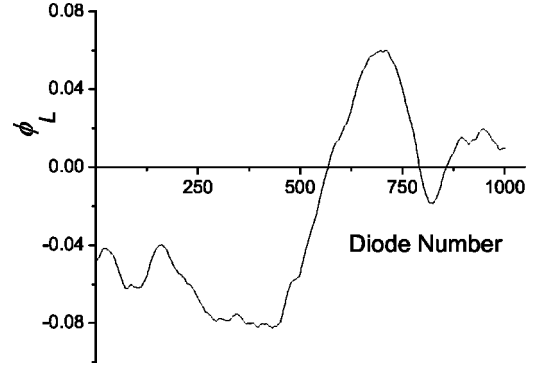


FIG. 8. 1D  $\phi_L$  distribution for the case of subcritical disorder numerically simulated for a random diode circuit with a uniformly distributed  $V_{oc}$ . The diode number plays the role of the linear coordinate. The distribution is characterized by the average  $\langle eV_{oc}/kT \rangle = 10$  and the corresponding standard deviation 2. Note the scale of fluctuations,  $|\delta\phi_L| \ll 1$ .

tribution where weak diodes are found with a probability  $c (\ll 1)$ . The coefficient  $B$  in Eq. (25) can be then estimated (in conventional units) as

$$B \sim c \left( \frac{l}{L} \right)^D \exp \left[ 2 \frac{e(\bar{V} - V_{oc})}{kT} \right]. \quad (35)$$

Taking into account also the estimate  $c \sim l/R$ , it is straightforward to see that  $\xi \approx \xi_R$ , where the average distance between the weak diodes  $R$  and the disorder parameter  $\xi_R$  were discussed in Sec. III [see Eq. (11)]. Hence,  $\xi$  represents the relative dispersion of the weak diode bare currents.

*Subcritical disorder.* The required average  $\langle \zeta(0)\phi_s \rangle_x$  was calculated in the above through the correlation function  $\langle \zeta(0)\zeta(\mathbf{r}) \rangle$  defined for the infinite system in Eq. (25). As was discussed after Eq. (28), the finite size effects will make  $B$  a Gaussian random quantity with the relative standard deviation of the order of  $(l/x)^{D/2} \sim l^{D/2} \ll 1$ . For small  $\xi \ll 1$  the right-hand side in Eq. (32)  $f(\phi)$  is dominated by a contribution that is inversely proportional to  $\xi$  and the variations  $\delta\xi$  become important source of randomness. Because the latter are small, so are the variations in  $\phi$ . They satisfy the linearized equation (32), that is

$$\nabla^2 \delta\phi_L = \langle \phi \rangle \sqrt{1 - 4\xi} \delta\phi_L - \delta\xi \exp(2\phi). \quad (36)$$

We conclude that fluctuations  $\delta\phi$  obey Gaussian statistics and are small in the measure of  $\delta\xi$ . As an illustration, shown in Fig. 8 is a distribution  $\delta\phi(x)$  numerically simulated for a system of random diodes with subcritical disorder. It has a smoothly varying shape similar to what is typically considered random potential in the existing theory of disordered systems (see, for example, Ref. 48).

*Supercritical disorder.* To understand the case of  $\xi > \xi_c$  we note that the right-hand side of Eq. (32),  $f(\phi)$  (and thus the curvature  $\nabla^2 \phi$ ) is everywhere negative. The negative curvature exponentially increases in absolute values as  $\phi$  increases above its maximum  $\phi_m = \ln(1/2\xi)$ . This means that the spec-



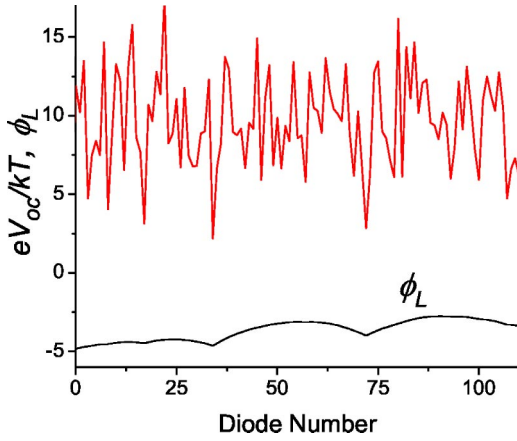


FIG. 9. A fragment of  $V_{oc}$  and reduced electric potential  $\phi$  distributions for the case of supercritical Gaussian disorder numerically simulated for a 1D random diode circuit. Note the singular  $\phi$  shapes in the proximity of minima, which coincide with the lowest  $V_{oc}$ s, and the parabolic coordinate dependence of almost the same curvature far from the minima.

trum of  $\phi$  cannot span much beyond  $\phi_m$ , since any increase in  $\phi$  (i. e. positive  $\nabla\phi$ ) is strongly limited by exponentially large negative  $\nabla^2\phi$ .

For large  $\xi \gg \xi_c$  and  $\phi < \phi_m$  we find  $f(\phi) \approx -1$ . Therefore,  $\phi(\mathbf{r})$  is close to a negative curvature paraboloid and is unbounded below. This is consistent with the above observation that the average  $\langle\phi\rangle$  is not defined for the case of  $\xi > \xi_c$ . The unbounded spectrum exists in the framework of the approximation employed.

We now consider lower boundary effects beyond that approximation. The lowest  $\phi$  in the system corresponds to the weakest diode. In the framework of our approximation, it exhibits a singularity where  $\nabla\phi$  undergoes a finite change and the electric potential cannot be decomposed into a sum of long- and short-range components. Taking such singularities into account, we conclude that the electric potential has a piecewise continuous structure. It is formed by a set of negative curvature paraboloids (far from weak diodes where the approximation of smoothly varying potential is valid), connected in a singular way at weak diodes. The singularities take place at the diodes that are the weakest in the neighborhood of screening length size each. This understanding has been confirmed by our numerical simulations for both the cases of 1D (Fig. 9) and 2D (Fig. 10) random diode circuits, which show, indeed, randomly located negative curvature paraboloids forming cusps in connection points. Note that for the case of supercritical disorder the electric potential spatial nonuniformity is mainly due to random spatial distribution of weak diodes.

If the  $V_{oc}$  distribution is not a bimodal, then the location of singularities needs to be further specified. A diode weakest in its screening length neighborhood ( $V_{oc} = V_{oc,\min}$ ) will obviously cause a singularity. On physical grounds, a less weak diode at distance  $r$  in the neighborhood will cause a singularity if its  $V_{oc}$  is less than  $V_{oc,\min} + j_0\rho r^2$  to make it a local current sink. While consistent with the results of numerical modeling this remains a plausible assumption.

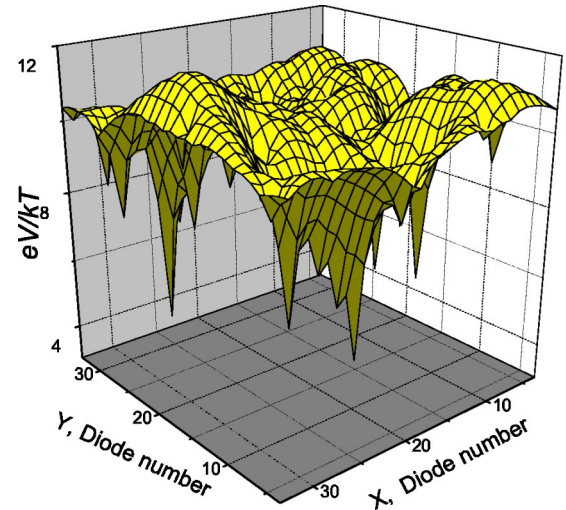


FIG. 10. Reduced electric potential  $\phi$  distribution for the case of 2D supercritical disorder numerically simulated for a random diode circuit of  $31 \times 31$  diodes. Note the piecewise continuous topography with cusp shapes in the proximity of minima and the paraboloidal coordinate dependence far from the minima.

Note that the piecewise continuous type of disorder revealed in the above study is rather unusual from the perspective of the existing theory of disordered systems.<sup>48</sup> This unique feature adequately reflects the fact that random microdiodes in the array are exponentially different. The weakest of them dominate the electric potential distribution in the system and make all more robust units immaterial.

As an example consider one implication of the above theory, which is the statistics of stronger-than-average “shunting” currents in a system of random microdiodes. The probability of finding no weak diode in the region of large radius  $r > R$  is given by the Poisson distribution  $\exp[-(r/R)^D]$ , where  $R$  is the average distance between weak diodes. Because the amplitude of electric potential  $\delta\phi$  is parabolic in  $r$ , we get  $\delta\phi \propto r^2$ . The electric current can be expressed as  $J \sim \delta\phi / (\rho r^{(2-D)})$  where  $D=1,2$  [see the discussion after Eq. (3)]. As a result the probability distribution for the current takes the form

$$g(J) \propto \exp(-J/J_0) \quad \text{for } J > J_0, \quad (37)$$

for both the cases of  $D=1$  and 2 where  $J_0 = j_0 R^D = \text{const}$ . This prediction is verified by numerical simulations in Fig. 11: good agreement is obtained.

The above-developed approximation is based on linearization of Eq. (26) with respect to  $\phi_s$ , and remains valid when  $\langle\phi_s^2\rangle \ll 1$ . Multiplying Eq. (29) by  $\phi_s(0)$ , averaging, and taking into account Eqs. (31) and (33), yields

$$\langle\phi_s^2\rangle = \xi \exp(2\phi_L). \quad (38)$$

The criterion  $\langle\phi_s^2\rangle \ll 1$  is obviously satisfied for the case of subcritical disorder  $\xi \ll 1$ . For the alternative case of  $\xi \gg 1$  we take into account that the spectrum of  $\phi_L$  is confined to the region  $\phi_L \lesssim \ln(1/2\xi)$ . As substituted in Eq. (38) this gives

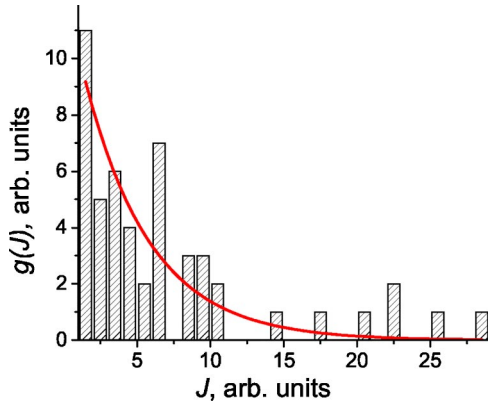


FIG. 11. Distribution of “shunting” electric currents in a system of random diodes with supercritical disorder: numerical simulations (histogram) vs an analytical fit of Eq. (37).

$\langle \phi_s^2 \rangle \approx 1/4\xi$ , which satisfies the criterion  $\langle \phi_s^2 \rangle \ll 1$  in the far supercritical region  $\xi \gg \xi_c = 1/4$ . Our approximation fails in the critical region  $\xi \sim \xi_c$ .

One practical consequence of the above established transition between the regimes of strong and weak fluctuations is that at  $\xi < \xi_c$  the system can combine a high degree of the electric potential uniformity with tangible current loss. In particular, the nonuniformity related loss can still be significant if the device is seemingly uniform.

Because in the weak fluctuation regime the electric potential  $V$  is almost constant across the device and can be approximated by  $\bar{V}$ , the device current-voltage characteristics becomes

$$\frac{j}{N} = j_0 \left\{ \exp \left[ \frac{e(V - \bar{V})}{kT} \right] - 1 \right\}. \quad (39)$$

The number of microdiodes  $N$  is proportional to the device size and thus the right-hand-side represents the current density. The definition in Eq. (13) predicts the latter quantity fluctuations to be proportional to  $1/\sqrt{N}$ . This explains the observed difference between small and large cell fluctuations in Fig. 4. The size dependent average in Fig. 4 points at the correlation radius  $R$  exceeding at least the smallest cell size.

We shall end this section by noting that the above approximation, while giving a consistent picture of the electric potential distribution in a system of random diodes, leaves many important questions unanswered. Those of the statistics of random electric potential and currents, the boundary conditions for finite systems, and integral  $I$ - $V$  characteristics seem to be the most appealing ones. Answering that questions will make it possible to further verify our approach experimentally.

## V. BLOCKING THE EFFECTS OF NONUNIFORMITIES

As a semiconductor thin-film device is deposited, not much can be done to improve its disordered structure. The known remedies are chemical treatments (such as  $\text{CdCl}_2$  for  $\text{CdTe}$  photovoltaics) and anneals, which increase and equalize grain sizes and otherwise promote uniformity. Here we

would like to point toward other remedies, which, while keeping the semiconductor structure intact, can significantly reduce the device nonuniformity. As is seen from Fig. 5, the steeper the  $I/V$  curve in the forward bias region  $V > V_{oc}$ , the stronger the impact of a weak diode. (In particular, the exponential bias dependence in Eq. (2) led to the exponentially strong weak diode effects as discussed above.) The exponential steepness is known to reduce to a linear bias dependence when there is a considerable series resistance added to the elemental diode. Hence, increasing the series resistance will mitigate the detrimental effects on micrononuniformities. We verified the latter argument by numerically simulating the circuit in Fig. 5 with series resistances added to each of the random diodes: a significant suppression of the electric current and electric potential lateral fluctuations was indeed observed.

The above prediction of the beneficial role of series resistance has two practical implications. First, the general quest for decreasing the device series resistance may not be justified in all cases. While this minimizes the ohmic loss, it can simultaneously promote losses due to micrononuniformity effects. The analysis above shows that the series resistance should be carefully optimized to compromise between the ohmic and the micrononuniformity-related losses. Such optimization should open opportunities in thin-film device engineering.

The second implication has to do with buffer-layer effects,<sup>49</sup> which, while proven generally positive, remain poorly understood. We recall that the buffer layer is generally a resistive, thin layer placed between the semiconductor and TCO. Because of its small thickness, it does not add much to the device series resistance. In the meantime it is known to minimize current losses in the device and in some cases to improve the device stability. From the perspective of this paper, a beneficial effect of the buffer layer is that it adds series resistances to the weak diodes (or shunts). In understanding this effect it is crucial to take into account the characteristic micrononuniformity size  $l$ . The series resistance of the “clog” added by the buffer layer to a weak diode or shunt,  $r_{bl} \propto l^{-2}$  is significant for small size micrononuniformities, but may have no effect on nonuniformities of considerable lateral dimensions. Hence, the same buffer layer may or may not have positive impact on the device performance and stability, depending on details of the device technology affecting the micrononuniformity length scale. We believe that the buffer layer should be optimized based on the device uniformity characteristics.

Finally, we note that the above-discussed physics not only explains how nonuniformities are detrimental to device performance and stability, but also suggests a certain way of levelling them out. Namely, because the surface potential (local  $V_{oc}$ ) under the light varies across a semiconductor film, electrochemical treatments sensitive to the electric potential will act differently at different spots. When properly chosen they should deposit clogs onto the weak diode spots while leaving the robust parts of the film practically intact, thus eliminating the most significant sources of nonuniformity effects. It is likely that in such treatments have already been found in several cases by trial and error. In particular,

that might explain why different precontact treatments, including weak etches and exposure to organics have a profound effect on device parameters. We believe that our present consideration provides the understanding to search effectively for the desired treatments. In our most recent work<sup>50</sup> we have verified the above prediction of the electrolyte treatment effect: a  $\sim 50\%$  increase in the device efficiency was found.

## VI. CONCLUSIONS

While the specific features caused by inhomogeneities are discussed in Sec. II above, we would like to briefly summarize the main experimental observations. (1) Lateral variations in measured device characteristics, such as voltage, current, OBIC, EBIC, photoluminescence, and carrier lifetimes (see references in Sec. II and illustration in Fig. 3). (2) Variations between the characteristics of nominally identical devices (Figs. 2 and 4) most recently described in Ref. 22. (3) Device efficiency loss affecting both laboratory and commercial devices.<sup>21,52,53</sup> (4) Nonuniform degradation affecting device lifetime under illumination or electric bias.<sup>19–21</sup>

In summary, we have shown the following. (1) Because large-area semiconductor devices are intrinsically nonuniform, their physics is qualitatively different from that of microelectronics. (2) The nonuniformities show up in many different types of experiments and for the majority of thin-film semiconductors. (3) Their length scales cover a broad spectrum ranging from microns to meters. (4) We have found a characteristic screening length that ranges from millimeters to meters and explains how a microscopic nonuniformity can affect macroscopically large areas in the film. (5) Our theoretical model (of random diodes) explained some of the observed features, such as parameter fluctuations between nominally identical devices; photovoltaic fluctuation divergence under low light; nonuniform device degradation. (6) We have predicted a phase transition between the regimes of weak and strong nonuniformities and established the corre-

sponding critical parameter. (7) Our consideration here has suggested certain ways of overcoming these nonuniformity effects.

Our present consideration was mostly restricted to an elemental PV cell. Another closely related application should be mentioned where the concepts of nonuniformity and random diode arrays can be extremely important, which is the macroscopic circuitry of large area PV modules and their field arrays. A typical PV module is composed of a large number ( $\sim 100$ ) linear cells *in series*. Because of the cell diode nature, these series will be very sensitive to small variations in the cell parameters; hence, the problem of random diodes in series. Furthermore, in the field, photovoltaic arrays form more complex circuits where, for example, blocks of many modules in parallel are connected in series. Again, since the modules have slightly different characteristics,<sup>2,51</sup> the latter systems will belong to the class of random diode systems. A relevant theoretical approach is needed to understand their physics and optimize the design.

We hope this work will facilitate more systematic study of nonuniformities in large area electronics. We believe that enhanced understanding of the nonuniformity effects will help to improve thin-film device performance and stability in many applications. We also hope that a class of disordered systems—that is, the random diode arrays presented in this work—will attract more attention to become a practically important challenging problem in the physics of disordered systems.

## ACKNOWLEDGMENTS

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