Electronic structure and bonding properties of layered machinable Ti₂AlC and Ti₂AlN ceramics

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The electronic structure and chemical bonding of the layered ternary compounds $Ti₂AIC$ and $Ti₂AIN$ have been calculated by the *ab initio* pseudopotential total-energy method. The results show that Ti₂AlC and Ti₂AlN exhibit metallic electrical conductivity with an anisotropic character and $Ti₂AIC$ should be more conductive than Ti₂AlN. The chemical bonding in Ti₂AlC and Ti₂AlN is also anisotropic and is metallic-covalent-ionic in nature. On the basis of total-energy estimation we conclude that the replacement of C by N will result in a stabilization of the hexagonal structure and decrease in metallic properties.

Recently, a new family of layered machinable ceramics called H phases has shown unique properties that are attractive to both material scientists and physicists.^{1–8} The salient properties of this new family of ceramics are high melting point, high strength and modulus, damage tolerance at room temperature, high thermal and electrical conductivity, good high-temperature-oxidation resistance, and machinable by both electrical discharge method and conventional cutting tools. The H phases are hexagonal complex ternary compounds with a common formula of M_2BX , where *M* is a transition metal. *B* is a group *B* element, and *X* is either carbon or nitrogen. Ti₂AlC and Ti₂AlN are two interesting materials from this family. Polycrystalline $Ti₂AIC$ and Ti₂AlN ceramics have been fabricated by Barsoum, Brodkin, and $El-Raghy¹$ using a hot pressing method. Their work has demonstrated that $Ti₂AIC$ and $Ti₂AIN$ have excellent machinability, hardness of 3–6 GPa, electrical conductivity in the range of $2-5 \times 10^6 \Omega^{-1}$ m⁻¹, high yield strength, and significant plasticity at high temperatures. These properties are believed to be strongly related to the structural properties and we are intrigued with establishing the relations between them. In this paper, we investigate the electronic structure and bonding properties of $Ti₂AIC$ and $Ti₂AIN$ compounds by means of the *ab initio* calculation. Our calculation will give a better picture of electronic structure and bonding properties for $Ti₂AIC$ and $Ti₂AIN$. The purpose of this work is to understand: (i) Why they are conductive? What is the reason for the electronic transport properties in $Ti₂AIC$ and $Ti₂AIN?$ (ii) Why do the compounds, i.e., $Ti₂AIC$ and $Ti₂AIN$, adopt the structures they have and how their physical properties are related to their crystal and electronic structures? The eventual goal will be useful in predicting the structures and properties of new materials.

The calculations are based on the *ab initio* pseudopotential total-energy method, 9 with the electron states being expanded in a plane-wave basis, and the energy minimization with respect to the plane-wave coefficients being carried out using the local-density approximation $(LDA).$ ^{10,11} We use Perdew and Zunger's parametrization¹² for the exchangecorrelation energy and seperable norm-conserving Kerker pseudopetentials 13 in the Kleinman-Bylander form.¹⁴ The nonlocal potentials are treated in real space, using the method proposed by King-Smith, Payne, and Lin.¹⁵

 $Ti₂AIC$ and $Ti₂AIN$ crystallize in the Cr₂AlC-type structure¹⁶ with the P6₃/mmc^{17,18} space group and Ti at $(4f)$, Al at $(2c)$ and C at $(2a)$ Wyckoff positions. The hexagonal lattice constants are $a = 3.04 \text{ Å}$, $c = 13.60 \text{ Å}$ for Ti₂AlC, and $a=2.99 \text{ Å}$, $c=13.61 \text{ Å}$ for Ti₂AlN. Figures $1(a)$ and $1(b)$ show the crystal structure of Ti₂AlC and Ti₂AlN, respectively. And the corresponding Brillouin zone is depicted in Fig. $1(c)$.

$I. Ti₂AIC$

The calculated band structure and its corresponding total density of states for Ti₂AlC are given in Figs. 2(a) and 2(b).

FIG. 1. (a) Crystal structure of Ti₂AlC, (b) crystal structure of Ti₂AlN, (c) the Brillouin zone and high-symmetry points for hexagonal $Ti₂AIC$ and $Ti₂AIN$.

FIG. 2. (a) The calculated band structure of Ti₂AlC, and (b) total density of states for $Ti₂AIC$.

It is seen that there is no band gap at the Fermi level and the density of states (DOS) at which is 0.17 states/eV per unit cell. Valence and conduction bands overlap significantly at Fermi level. As a result, $Ti₂AIC$ will exhibit metallic properties, such as metallic electrical and thermal conductivity, which agrees well with the experimental results of Barsoum, Brodkin, and El-Raghy.¹ Note that the energy gap between (Al, C) *s* and (Al, C) *p* for Ti₂AlC is relatively small: the indirect gap is about 1 eV, which implies the *sp* hybidization.

The band structure also shows strongly anisotropic features with less *c*-axis energy dispersion [see Fig. 2(a) in which there is much less energy dispersion along the short $H-K$ and $M-L$ directions]. Consequently, the electrical conductivity is anisotropic for single crystal $Ti₂AIC$, i.e., the electrical conductivity along the *c*-axis is much lower than that in the basal planes.

The metallic properties of $Ti₂AIC$ and its anisotropic characteristics can also be directly seen in Fig. 3, where the distribution of charge density on different planes is shown. Figs. $3(a)$, $3(b)$, and $3(c)$ are distributions of charge density in

FIG. 3. Distribution of charge density on (a) Ti, (b) Al, (c) C atomic layers that are parallel to the basal plane, and on the (110) plane (d) of $Ti₂AIC$.

FIG. 4. (a) The calculated band structure, and (b) total density of states for $Ti₂AIN$.

atomic layers of Ti, Al, and C that are parallel to the basal plane, and Fig. $3(d)$ is the distribution of charge density on (110) plane of Ti₂AlC. For the convenience of discussion, a $2 \times 2 \times 1$ cell was used in Fig. 3. It is obvious to see from Fig. 3 that there is metallic bonding in Ti and Al layers, while there is no free charge density distribution in C planes. In the (110) plane, the charge density distribution gives detailed information on the interaction between different atoms. The Ti-C interaction in $Ti₂AIC$ is covalent in nature and is very strong. At the same time, the more electronegative nature of C compared to Ti confirms the presence of ionic bonding between Ti and C, while the more electropositive nature of Al confirms the ionic bonding between Ti and Al. Therefore, the chemical bonding in $Ti₂AIC$ is metalliccovalent-ionic in nature. The covalent component is due to the local interactions of hybridized (Ti, Al)*d* and C 2*p* states. Again the chemical bonding in $Ti₂AIC$ is anisotropy with metallic bonding in Ti and Al layers that are parallel to the basal plane, whereas strong directional covalent and ionic bonding are between Ti-C and Ti-Al atoms. This strong an-

FIG. 5. Distribution of charge density on (a) Ti, (b) Al, (c) N atomic layers that are parallel to the basal plane, and on the (110) plane (d) of $Ti₂AIN$.

II. Ti₂AlN

Figures $4(a)$ and $4(b)$ show the electronic band structure and its corresponding total density of states. Note that the replacement of N for C results in the decrease in the DOS at Fermi level, which is 0.07 states eV per unit cell for $Ti₂AIN$. The energy gap between (Al, N) *s* and (Al, N) *p* states is much larger than that of (Al, C) : the indirect energy gap is 6.2 eV, indicating that there is no or less *sp* hybridization in $Ti₂AIN$. The valence bands below Fermi level are similar to that of $Ti₂AIC$. No energy gap appears at the Fermi level; valence and conduction bands overlap with considerable anisotropic character. There is less energy dispersion along the short *H*-*K* and *M*-*L* directions compared to the dispersion normal to the *c*-axis. Consequently, Ti₂AlN will also exhibit anisotropic metallic properties. It shows metallic electrical conductivity parallel to the basal plane, while that along the c axis is much weaker. Barsoum, Brodkin, and El-Raghy¹ reported that the electrical conductivity for polycrystalline Ti₂AlC was $2.8 \times 10^6 \Omega^{-1}$ m⁻¹ and that for Ti₂AlN was 3.2 $\times 10^6 \,\Omega^{-1} \,\text{m}^{-1}$. Comparing the band structure and density of states of Fig. 2 for Ti₂AlC and Fig. 4 for Ti₂AlN, we assume that $Ti₂AIC$ should be more conductive than $Ti₂AIN$ in the basal plane.

It is also interesting to note that the Fermi level lies in a dip of DOS for Ti2AlN, which reduces the band-structure energy and often correlates to the structure stability. Further, the total energy for Ti₂AlN is -1040.92 eV, while that for Ti₂AlC it is -804.71 eV indicating that Ti₂AlN is more stable than $Ti₂AIC$.

Figs. $5(a)$, $5(b)$, and $5(c)$ show the charge density distribution in Ti, Al, and N atomic layers that are parallel to the basal plane, and Fig. $5(d)$ gives the charge density distribution on the (110) plane. The charge density distributions in Ti layer and Al layer show metallic bonding between Ti-Ti, and Al-Al in atomic layers that are parallel to the basal plane. In the (110) plane, however, there is stronger ionic bonding between Ti-N in Ti₂AlN, while the covalent bonding between Ti-N is relatively weaker. Ionic bonding is formed between Ti-Al for Ti₂AlN, which is obvious from the much higher electron positive for Al than that for Ti. This conclusion agrees well with the analysis in Sec. I, i.e., there is much larger energy gap between (AI, N) *s* and *p* states for Ti₂AlN than that between (A, C) *s* and *p* states for Ti₂AlC, implying that there is (AI, C) *sp* hybridization in Ti₂AlC, whereas less or no *sp* hybridization in Ti₂AlN. The *sp* hybridization leads to the increase in covalent bonding from $Ti₂AIN$ to $Ti₂AIC$. Therefore, Ti₂AlN demonstrates similar anisotropic chemical bonding to Ti₂AlC. The chemical bonding is metalliccovalent-ionic in nature with more contribution from ionic and metallic bond, which will result in the anisotropic properties in Ti₂AlN.

We studied the electronic structure and chemical bonding of the hexagonal Ti₂AlC and Ti₂AlN compounds using the total-energy pseudopotential method. Our results show that $Ti₂AIC$ and $Ti₂AIN$ exhibit metallic conductivity with an anisotropic character, i.e., the electrical conductivity is higher in the basal plane, whereas it is relatively lower along *c* axis. The chemical bonding in $Ti₂AIC$ and $Ti₂AIN$ are metalliccovalent-ionic in nature. The chemical bonding in the two hexagonal compounds also have an anisotropic character. An increase in covalent bonding was shown from $Ti₂AIN$ to Ti₂AlC owing to the *sp* hybridization, on the contrary, a decrease in ionic and metallic bonding was illustrated. The high melting point and high modulus of these laminated materials are attributed to the strong Ti-C or Ti-N bonding, while the high electrical conductivity and microscale plasticity are attributed to the metallic bonding in the structure. Finally, we conclude on the basis of total-energy estimates that the replacement of C by N will result in a stabilization of the hexagonal lattice and decrease in metallic properties.

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