## **Association of broad icosahedral Raman bands with substitutional disorder in SiB3 and boron carbide**

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The structure of silicon boride,  $\overline{SiB_3}$ , is based on 12-atom, boron-rich icosahedra in which silicon atoms substitute for some boron atoms. Raman bands associated with vibrations of icosahedral atoms in  $SiB<sub>3</sub>$  are quite broad, reflecting this substitutional disorder. Comparing the Raman spectra of other icosahedral borides with SiB<sub>3</sub>, only boron carbides have similarly broad icosahedral Raman bands. The direct correlation of broad icosahedral Raman bands with substitutional disorder supports the proposition that carbon atoms replace icosahedral boron atoms in boron carbides of all compositions.  $[$0163-1829(98)05406-X]$ 

Crystal structures of many boron-rich solids can be described as based on 12-atom, boron-rich clusters having the shape of slightly distorted icosahedra. In many of these icosahedral borides, an icosahedron is centered at each vertex of a rhombohedral unit cell  $(Fig. 1)$ .<sup>1</sup> Atoms within icosahedra occupy two distinct sites distinguished primarily by differences in their external bonding. Six atoms of each icosahedron bond directly to atoms of neighboring icosahedra. These atoms, shown as filled circles in Fig. 1, form triangles at the upper and lower poles of each icosahedron. The remaining six atoms, shown as open circles in Fig. 1, form a hexagonal ring about the equator of an icosahedron. These equatorial atoms can bond to nonicosahedral atoms that belong to two- or three-atom chains lying along the long diagonal of the unit cell. Solids with two-atom chains and all-boron  $(B_{12})$  icosahedra are formed when the intericosahedral chains consist of phosphorus, arsenic, or oxygen atoms:  $B_{12}P_2$ ,  $B_{12}As_2$ , or  $B_{12}O_2$ . Alternately, in  $\alpha$ rhombohedral boron, boron atoms in equatorial sites of three adjacent icosahedra bond to one another through weak intericosahedral three-center bonds. The electron densities of intericosahedral three-center bonds in  $\alpha$ -rhombohedral boron peak near the locations of the nonicosahedral atoms in Fig. 1.

The crystal structure of boron carbide is derived from Fig. 1 by replacing the two-atom chains with linear three-atom chains.<sup>1</sup> The central position of these three-atom chains is occupied predominantly by boron atoms. The sites at the ends of the chains can be filled by either boron or carbon atoms. In addition, a carbon atom can replace a polar icosahedral boron atom, forming  $B_{11}C$  icosahedra. Because of boron and carbon atoms' substitution for one another, the single-phase region of boron carbides extends over a wide composition range:  $B_{12+x}C_{3-x}$  with  $0.15 \leq x \leq 1.5$ <sup>2</sup>. The distribution of carbon atoms among different sites in boron carbides as a function of carbon concentration has been extensively debated.<sup>3</sup> Since diffraction measurements do not adequately distinguish boron atoms from carbon atoms, this distribution must be inferred from indirect measurements.

Raman spectra of each of the icosahedral borides described above have been measured. $4-11$  In our prior analyses, peak assignments were based on comparisons between spectra of different icosahedral borides,  $4-6$  on changes in spectral features' frequencies with isotopic substitutions,  $6,7$  and on changes in features' intensities upon varying a crystal's orientation relative to the exciting laser polarization.<sup>5–7</sup> These analyses suggest that stretching motions of intericosahedral chains yield relatively narrow Raman peaks with frequencies below  $600 \text{ cm}^{-1}$ . Raman peaks with frequencies above  $600 \text{ cm}^{-1}$  were attributed to vibrations of icosahedral atoms. Icosahedral Raman peaks are relatively narrow in ordered boron-rich solids whose icosahedra contain only boron atoms:  $\alpha$ -rhombohedral boron,  $B_{12}P_2$ ,  $B_{12}As_2$ , and  $B_{12}O_2$ . Figure  $2(a)$  illustrates the discrete nature of narrow Raman peaks in B<sub>12</sub>P<sub>2</sub>. Peaks above 600 cm<sup>-1</sup> in the spectra of  $\alpha$ rhombohedral boron,  $B_{12}As_2$ , and  $B_{12}O_2$  are similarly narrow.

Figure  $2(b)$  shows the Raman spectrum of a boron carbide



FIG. 1. Representation of the structure of icosahedral borides. Six atoms of each icosahedron bond directly to atoms of neighboring icosahedra. These atoms, shown as filled circles, form triangular rings at the upper and lower poles of the icosahedron. One complete triangle of polar atoms is shown in the upper-left-most icosahedron. The remaining six atoms of the icosahedron form a chairconfiguration hexagon at the equator of the icosahedron. These atoms, shown as open circles, bond to nonicosahedral atoms located along the long diagonal of the rhombohedral unit cell.

3500

300





x s

FIG. 2. (a) Raman spectrum of a pressed-powder sample of  $^{11}B_{12}P_2$ . Peaks above 600 cm<sup>-1</sup> are related to vibrations of boron atoms within  $B_{12}$  icosahedra. The peak at 474 cm<sup>-1</sup> is due to the stretching of the P-P chain  $(Ref. 7)$ . Boron in this sample was enriched from its natural abundance, 80%, to greater than 99% <sup>11</sup>B. (b) Raman spectrum of a pressed-powder sample of  $B_{12.15}C_{2.85}$ . Broad peaks above  $600 \text{ cm}^{-1}$  have been associated with motions of atoms within  $B_{11}C$  icosahedra. The two narrow peaks at 477 and  $527 \text{ cm}^{-1}$  have been attributed to vibrations of CBC chains and their nearest icosahedral boron neighbors (Ref. 7). (c) Raman spectrum of a pressed-powder sample of  $SiB<sub>3</sub>$ . The intensities of the 474 cm<sup>-1</sup> peak in (a) and the 414 cm<sup>-1</sup> peak in (c) have been reduced by a factor of 3 to enhance the less intense peaks.

having the composition  $B_{12.15}C_{2.85}$ . With this carbon-rich composition, nearly all of boron carbides' icosahedra contain a carbon atom in a polar site,  $B_{11}C$ , and nearly all three-atom chains have carbon atoms at both ends, CBC. The bands at 477 and 527 cm<sup>-1</sup> in Fig. 2(b) have been associated with the motions of atoms in CBC chains and their boron-atom neighbors in equatorial sites of icosahedra.<sup>5-7</sup> The relatively narrow widths of these lines suggest that these vibrations are largely decoupled from the polar icosahedral sites in which carbon atoms substitute for boron atoms. $5$  In contrast with the narrow bands of  $B_{12}P_2$  [Fig. 2(a)], boron carbides' Raman bands in the frequency range of vibrations involving icosahedral atoms, above  $600 \text{ cm}^{-1}$ , are quite broad. We have attributed this broadness to disorder introduced by the substitution of carbon atoms for boron atoms among polar icosahedral sites.<sup>5</sup> Significantly, broad icosahedral Raman bands are observed in boron carbides whose compositions span the whole single-phase region, suggesting that carbon atoms are preferentially retained within icosahedra even at the lowest carbon concentrations.<sup>5–7</sup>

Our analysis of boron carbides' Raman spectra thus suggests that boron atoms preferentially replace carbon atoms within chains rather than within icosahedra as the carbon concentration of boron carbide is reduced.<sup>5-7</sup> This interpretation, however, is in disagreement with electronic structure calculations, which conclude that retention of carbon atoms within chains is energetically favorable to their retention within icosahedra.<sup>12</sup> Furthermore, there are alternative interpretations of the vibrational spectra of boron carbides.10,11,13–16 In particular, many analyses presume bonding within boron carbides' CBC chains to be so stiff and strong as to preclude carbon atoms being removed from them. Additionally, boron carbides' Raman bands have been described as being relatively distinct and narrow, typical of a largely ordered solid.<sup>10</sup> It has been suggested<sup>11</sup> that any unusual breadth present in boron carbides' Raman peaks arises from electronically induced distortions and from statistical distortions (e.g., differences in chain composition<sup>14</sup>) that are not present in other icosahedral borides. However, our new results show that broadening of icosahedral Raman bands is associated with substitution of a heteroatom for an icosahedral boron atom. This conclusion is drawn from the similarity of the Raman spectra of  $SiB<sub>3</sub>$  and boron carbides.

The structure of  $SiB<sub>3</sub>$  is described by 12-atom icosahedra and two-atom chains, as shown in Fig. 1. The two chain sites are occupied by silicon atoms. Additionally, silicon atoms statistically replace 1.5 of the six polar boron atoms in each icosahedron.<sup>17</sup> The structure of  $SiB_3$  may thus be represented as  $(B_{10.5}Si_{1.5})Si_2$ . Unlike boron carbides, the presence of silicon atoms within icosahedral sites is clearly confirmed by x-ray diffraction measurements.17 Also unlike boron carbides, the chains of  $SiB<sub>3</sub>$  are uniform in their two-siliconatom composition.

A nearly single-phase sample of  $SiB<sub>3</sub>$  was produced in a recent study of the Si-B system.<sup>18</sup> This sample of  $SiB<sub>3</sub>$  was prepared by solid-state reaction of silicon and boron powders at 1225 °C under gettered argon. The silicon and boron powders each had their respective natural abundance of isotopes. Powder x-ray diffraction showed the sample to be nearly single-phase  $SiB_3$ , with trace levels of Si and  $SiB_6$  impurities (see Fig. 2 of Ref. 18). High-resolution, quantitative electron-energy-loss spectra obtained from individual grains of the powdered  $\overline{S}$  iB<sub>3</sub> sample gave a B:Si ratio of approximately 3:1, in accord with the bulk stoichiometry of the sample.<sup>19</sup> The Raman spectrum of  $SiB_3$  has not previously been reported. We measured the Raman spectrum of our  $SiB_3$  powder sample using the 514.5-nm argon-ion laser line for excitation and a triple spectrometer equipped with holographic gratings and charge-coupled-device detector for dispersion and detection of the Raman-shifted scatter. The spectrum was stripped of background fluorescence and Rayleigh scatter by an empirical fitting procedure.

The Raman spectrum of  $SiB_3$  is shown in Fig. 2(c). We note that the crystalline silicon impurity in the  $SiB_3$  sample was not present in sufficient concentration to produce an observable peak at its characteristic Raman frequency, 520 cm<sup>-1</sup>.<sup>20</sup> The Raman spectrum of SiB<sub>3</sub> bears a strong resemblance to that of  $B_{12.15}C_{2.85}$  [Fig. 2(b)]. In particular, peaks in the frequency range associated with vibrations of icosahedral atoms, above  $600 \text{ cm}^{-1}$ , are similarly broad in both  $SiB_3$  and boron carbides. Since each chain of  $SiB_3$  has two silicon atoms, disorder in  $\text{SiB}_3$  is produced only by the substitution of silicon atoms for icosahedral boron atoms. This correlation of substitutional disorder in icosahedral sites with broad icosahedral Raman bands in  $\overline{SiB_3}$  thus supports our prior contention that the substitution of carbon atoms for icosahedral boron atoms is responsible for boron carbides' broad icosahedral Raman bands. We now discuss the features of the  $SiB_3$  spectrum in more detail.

Consistent with our mode assignments in other icosahedral borides, we associate the intense feature at  $414 \text{ cm}^{-1}$  in the Raman spectrum of  $SiB<sub>3</sub>$  with the stretching motion of its two-silicon-atom chain. This frequency is lower than observed in crystalline silicon,<sup>20</sup> at  $520 \text{ cm}^{-1}$ , or in amorphous silicon,<sup>20</sup> at  $460-470$  cm<sup>-1</sup>. This lower vibrational frequency is consistent with relatively weak and soft intrachain bonding implied by the Si-Si distance in  $SiB_3$ , 2.46 Å,<sup>17</sup> being greater than the interatomic separation in crystalline silicon, 2.35 Å. Additionally, the frequency of the Si-Si stretch will be lowered if silicon atoms' icosahedral boron neighbors are carried along by their motion, as will occur when intrachain bonding is relatively soft compared to chain-icosahedron bonding.7

The highest-frequency Raman-active modes of icosahedral boron-rich solids are thought to be related primarily to motions of atoms within the polar triangles of icosahedra. $4-7,21,22$  The frequencies of these modes in SiB<sub>3</sub>,  $850-950$  cm<sup>-1</sup>, are somewhat lower than those of boron carbide or other icosahedral borides. Silicon atoms substitute for icosahedral boron atoms only within the polar triangle sites in  $SiB_3$ .<sup>17</sup> Because a silicon atom is substantially larger than a boron atom, the average intra-icosahedral separations are larger in  $SiB<sub>3</sub>$  than in the other icosahedral borides. Lower vibrational frequencies of polar atoms in  $\text{SiB}_3$  can then be rationalized as being due to  $(1)$  the greater mass of the silicon atoms, and  $(2)$  the decreased stiffness associated with increased intra-icosahedral separations. The icosahedral modes of  $SiB_3$  at about 700–800 cm<sup>-1</sup> are closer in frequency to those of boron carbide. Lower-frequency icosahedral vibrations are believed to involve larger participation by equatorial boron atoms.

In summary, the Raman spectrum of  $SiB<sub>3</sub>$  shows evidence of its known substitutional disorder in icosahedral sites through its broad icosahedral Raman bands. Of icosahedral borides with structures related to Fig. 1, only  $\overline{S}$  and boron carbides have similarly broad icosahedral Raman bands. It follows that boron carbides' broad icosahedral Raman bands arise from similar substitutional disorder: carbon atoms substituting for boron atoms. Broad icosahedral Raman bands in boron carbides of all compositions provide strong evidence that carbon atoms are preferentially retained in icosahedral sites.

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