## Calcium-substituted Y-Ba-Cu-O superconductors with enhanced  $T_c$  synthesized at elevated oxygen pressures

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Calcium substitution in the Y-Ba-Cu-O system at elevated  $P(O_2)$  results in superconducting compounds with novel and enhanced properties: tetragonal  $Ca_xY_{(1-x)}Ba_2Cu_3O_y$  with  $T_c = 86$  K for  $x=0.2$  prepared at  $P(O_2)=16$  bars, and  $Ca<sub>x</sub>Y<sub>(1-x)</sub>Ba<sub>2</sub>Cu<sub>4</sub>O<sub>y</sub>$  (1:2:4) with  $T<sub>c</sub>=89$  K for  $x=0.1$ prepared at 50—200 bars. Calcium substitution shifts the phase-stability boundary between 1:2:3, 2:4:7, and 1:2:4 phases to higher  $P(O_2)$ , and stabilizes a tetragonal 1:2:3 structure at moderately elevated  $P(O_2)$  without substantial decrease in  $T_c$ . The  $T_c$  of 1:2:4 increases with Ca substitution up to  $x=0.1$ , and then decreases gradually for larger x, possibly because of excessive hole concentration.

#### INTRODUCTION

Following the synthesis of a series of new 1:2:4 and 2:4:7 R-Ba-Cu-O superconductors in this laboratory,  $1-3$ we have been investigating the effect of chemical substitutions in these compounds. In this paper we report the results of the substitution of calcium in the Y-Ba-Cu-0 system prepared at elevated oxygen pressures (16—200 bars).

Two considerations motivated this attempt at nonisovalent substitution of  $Ca^{2+}$  in place of  $Y^{3+}$ : (1) partial substitution of Ca for Y in 1:2:4 to give  $Ca<sub>x</sub>Y<sub>(1-x)</sub>Ba<sub>2</sub>Cu<sub>4</sub>O<sub>y</sub>$  would increase the hole concentration from 1 to  $(1+x)$  per formula unit if the oxygen content  $y$  remained at eight as in the parent 1:2:4 compound. By this means one could attempt to optimize the hole concentration to achieve the highest  $T_c$ . In this connection, it should be noted that compared to the chain oxygen in 1:2:3, the double chain oxygen in 1:2:4 is more tightly bound and so it is expected to maintain nearly the constant value of 8 under varying oxidation conditions. (2) When a  $2+$  ion replaces a  $3+$  ion in the compound, the oxygen content would be smaller at the same formal average copper valency (FACV). The oxygen that must be added to reach eight per formula unit will be greater, and the binding energy of the added oxygen should decrease; thus, one may need a higher oxygen pressure to form the 1:2:4 structure in preference to 1:2:3. The same argument would hold for  $2:4:7$  since it contains 1:2:4 layers. In other words, on Ca substitution, one may expect to see a shift in the  $1:2:3-2:4:7-1:2:4$  phase stability boundaries to higher  $P(O_2)$  in the P-T-composition diagram.

### SAMPLE PREPARATION

Samples were prepared by solid-state reaction of a stoichiometric mixture of  $Y_2O_3$ , BaO<sub>2</sub>, CaO, and CuO, following the procedure described in Refs. 2 and 3. Compositions were prepared with metal ratios Ca:Y:Ba:Cu=x: $(1-x)$ :2:3.5 with  $x = 0, 0.1, 0.2... 1.0$  at intervals of 0.1. Each tablet was wrapped in gold foil and heated at 930'C at pressures of 16, 50, 100, or 200 bars in a commercial high-pressure oxygen furnace.<sup>4</sup> The duration of the heating was 14 h at the dwell temperature, followed by cooling at about 5'C/min to room temperature. Each pellet was then reground and fired a second time under the same conditions. In a second series of experiments, additional samples were prepared at pressures of 50 and 100 bars at closer intervals of  $x$  $(x = 0.075, 0.09, 0.10, 0.11, 0.125,$  and 0.15) with metal ratios  $[Ca + Y]$ :Ba:Cu=1:2:4.

The sample tablets (after abrading the top surface) were examined by x-ray powder diffraction (XRD) on a Siemen's D500 diffractometer using Cu  $K\alpha$  radiation filtered through a Ni filter. The detector slit width and the step size were both 0.05'. Using the available software, the  $K\alpha_2$  peaks were removed and the background was subtracted. The observed "d" values were assigned to different phases by comparison with the known standard patterns, and the weight percent of the different phases were estimated by comparing the intensities of selected strong nonoverlapping lines.

## PHASE DIAGRAM

For  $x = 0$ , and synthesis temperature of 930 °C, the stable phase is 1:2:4 in the entire pressure range of 16—200 bars. This is consistent with our previous reported results.<sup>1-3</sup> However, on calcium substitution, the stable superconducting structure becomes 1:2:4, 2:4:7, orthorhombic 1:2:3, or tetragonal 1:2:3, depending on the calcium concentration and the oxygen pressure used during synthesis. Approximate phase diagrams are presented in Fig. 1. The estimates of phase concentration are approximate but are good enough to show the general features. At 16 bars, for small calcium concentrations  $(x < 0.15)$  some 2:4:7 is formed but the predominant phase is calcium doped tetragonal superconducting 1:2:3, abbreviated CaT-123 [Fig. 1(a)]. For  $x = 0.2$  one finds nearly single-phase CaT-123. For larger x, a BaCuO<sub>2</sub>type second phase is found in the XRD, increasing



FIG. 1. Phases formed in the Ca-Y-Ba-Cu-O system with various fractions x of Ca substituted for Y, upon heating to 930 °C under oxygen pressures of (a) 16 bars, (b) 50 bars, (c) 100 bars, and (d) 200 bars. Approximate weight fractions are given based on comparison of XRD peak intensities. At 16 bars and  $x > 0.05$ , the principal superconducting phase is tetragonal 1:2:3, with  $T_c$  up to 86 K at  $x = 0.2$ . At 50 bars and above, orthorhombic 1:2:4 (and 1:2:3) are found, with  $T_c$  enhanced to 89 K for  $x \approx 0.1$ .

with x.

For higher pressures,  $(50-200$  bars) the 1:2:4 obtained at  $x = 0$  is also the majority phase for higher values of x [Figs.  $1(b) - 1(d)$ ] but single phase 1:2:4 is obtained only for small  $x$  (< 0.10). The 1:2:4 phase disappears for  $x > 0.8$  [Figs. 2(b)-2(d)]. A fraction of 1:2:3 is also found at higher  $x$ , but decreases at higher pressure; at 200 bar no 1:2:3 is seen. With increasing x a nonsuperconducting phase appears along with CuO, as indicated

by additional XRD peaks. The positions and relative intensities of these additional peaks do not change noticeably with x from  $x = 0.5$  up to the terminal phase at  $x = 1$  (nominal composition 1 Ca+2 Ba+3.5 Cu). We identify this phase as  $(Ca+Ba)_{2}CuO_{3+y}$ , which is isostructural with  $K_2NiF_4$  but with vacant oxygen sites. Although  $T_c$  changes with x, showing that the Ca content of the superconductor is changing to some extent, the positions of the 1:2:4 peaks as well as those of the



FIG. 2. X-ray powder diffraction patterns for four samples from Fig. 1. (a) Tetragonal superconducting 1:2:3 obtained for  $x = 0.25$  at  $P = 16$  bars. (b) Orthorhombic 1:2:4 obtained for  $x = 0.1$  at  $P = 200$  bars. The 1:2:4 lines have been assigned their hkl's. (c) Ortho 1:2:4 obtained with  $x = 0.5$  at  $P = 200$  bars showing a significant amount of nonsuperconducting  $(Ca + Ba)_{2}CuO_{3+y}$  isostructural with  $K_2$ NiF<sub>4</sub> (peaks marked with asterisk) found in all samples with large x prepared at  $P \ge 50$  bars. (d) Pattern of the end member nonsuperconducting phase  $Ca_{0.67}Ba_{1.33}CuO_{3+y}$  ( $x = 1.0$ ,  $P = 200$  bars).

 $(Ca + Ba)_{2}CuO_{3+y}$  peaks shift less than 0.01° over this range of starting compositions, as determined by the peak search program of the diffractometer.

From Fig. 1, it is clear that calcium substitution does indeed shift the phase boundaries to higher pressures and tends to stabilize the 1:2:3 phase. Also, the 2:4:7 phase is absent. Another interesting observation is that although

the nonsuperconducting phase formed at low pressures is of the  $BaCuO<sub>2</sub>$  type, this is replaced by  $(Ca + Ba)<sub>2</sub>CuO<sub>3+y</sub>$  with the  $K_2NiF_4$  structure at high<br> $P(O_2)$  pressures (50 bars and above). This phase is favored at high  $P(O_2)$  because it has four oxygen sites per unit cell, one of which is vacant at  $y = 0$  and can be partly filled in high  $P(O_2)$ , raising the Cu valence above 2. As a result, at a given starting composition, the proportion of this nonsuperconducting phase increases with pressure.

## SUPERCONDUCTING TRANSITION TEMPERATURES

Superconducting transitions were determined from Meissner diamagnetic susceptibility while cooling in a 20 Oe field using a Quantum Design SQUID magnetometer. The  $T_c$  (diamagnetic onset), transition width, and lowtemperature diamagnetic moment change with calcium substitution (see the following). Unfortunately, interpretation of the results is complicated even for small values of  $x$  ( $x < 0.2$ ) by the presence of a small amount of a second phase (1:2:3 for  $P \approx 16$  bars, and the nonsuperconducting phase for  $P > 50$  bars). In view of the uncertainty in the distribution of calcium over the two phases, the calcium content of the superconducting phases is not precisely known. However, the progressive shift in  $T_c$  shows that some further calcium substitution is taking place in the 1:2:4 structure. The exact concentration and site location are under investigation. In the following discussion, we therefore talk only in terms of the starting composition, keeping in mind the implicit limitation just mentioned.

## A. Ca substituted tetragonal 1:2:3(CaT-123)

Magnetization curves for samples prepared at 16 bars are shown in Fig. 3(a). In samples with  $x = 0.05$  and 0.15, we see two transition temperatures; presumably the higher one corresponds to the tetragonal 1:2:3 and the lower to the 2:4:7 phase. At  $x = 0.20$  and 0.25, the 2:4:7 phase disappears and we have a single superconducting phase, tetragonal 1:2:3, with  $T_c \approx 86$  K (diamagnetic onset). It is interesting that the  $T_c$  of the tetraganal 1:2:3 phase is nearly as high as that of orthorhombic 1:2:3. This is in striking contrast to the formation in 1 bar  $O_2$  of orthorhombic calcium substituted 1:2:3 reported by several researchers<sup>5,6</sup> who found  $T_c$  decreasing progressively to  $\sim$  80 K at a solubility limit  $x \approx 0.2$ . Xiao et al.<sup>7</sup> found that partial gallium substitution for copper gave tetragonal 1:2:3 with a  $T_c$  of 65-80 K. Our results confirm that high  $T_c$  in 1:2:3 does not require orthorhombic distortion; the low  $T_c$  observed in unsubstituted tetragonal  $1:2:3$  is due to oxygen deficiency.

Previous authors,<sup>5,6</sup> have assumed that  $Ca^{2+}$  replace  $Y^{3+}$  in O 1:2:3. This is expected from considerations of ion sizes, and the known preference of  $Ca^{2+}$  for a similar coordinate in bismuth and thallium superconductors. We extend this assumption to the Ca substituted 1:2:3 and 1:2:4 phases as well. To cause nonisovalent doping it is sufficient that the number of divalent ions  $(Ca + Ba)$  increases at the expense of trivalent Y, with either Ca or Ba entering the Y site. Otherwise, excess CuO, Ca, and/or BaO or  $BaCuO<sub>2</sub>$  would be left over to form a second phase. Consider a sample with initial cation ratios 0.25 Ca: 0.75 Y: 2 Ba: 3.5 Cu with the XRD pattern given in Fig. 2(a). If Ca did not replace Y, nearly  $\frac{1}{4}$  of the sampl would have to consist of a second phase, rich in Ba/Ca and Cu. The XRD pattern is quite clean, and shows no



Temperature (K)

FIG. 3. Diamagnetic susceptibility vs temperature. (a) Calcium substituted tetragonal superconducting 1:2:3 prepared at 16 bars, for six values of x. The highest  $T_c$  (86 K) is obtained at  $x \approx 0.2$ . (b) Calcium substituted 1:2:4 prepared at  $P = 50$  bars, with four values of x. The  $T_c$  of unsubstituted 1:2:4 (81 K) is shown by a dashed vertical line. (c) Calcium substituted 1:2:4 prepared at  $P = 200$  bars. Ca substitution enhances  $T_c$ .



FIG. 4. The variation of  $T_c$  (as indicated by the onset of diamagnetism) as a function of  $x$  in calcium substituted 1:2:4  $(Ca_x Y_{(1-x)}Ba_2Cu_4O_y)$  synthesized at 930°C in  $P(O_2) = 50$ , 100, and 200 bars. Calcium substitution increases  $T_c$  from 81 K for  $x = 0$  up to  $T_c = 89$  K for  $x \approx 0.1$ . At larger x, and increasing  $P(O_2)$ ,  $T_c$  gradually decreases, possibly indicating hole concentration increased beyond the optimum value.

evidence of any such phase, down to the few percent level. We conclude that Ca does in fact replace Y.

## B. Ca substituted 1:2:4

Magnetization curves for samples prepared at 50 and 200 bars are shown in Figs. 3(b) and 3(c) (curves at 100 bars are similar). As shown in Fig. 4,  $T_c$  reaches a maximum of 89 K at  $x = 0.1$  and then decreases with larger x. This behavior resembles the  $T_c$  versus hole concentration curves presented by Torrance *et al.*<sup>5,8</sup> for 1:2:3 and for  $La_{(1-x)}Sr_xCuO_y$ . However, it remains to be demonstrated that the average charge per [Cu-0] unit increases with x in  $Ca_x Y_{(1-x)}Ba_2Cu_4O_y$  and that the resulting holes are mobile. Determination of oxygen content versus  $x$  and Hall effect measurement of hole concentration will be needed to confirm Torrance's hypothesis of optimum hole concentration.

Since the enhancement of  $T_c$  is obtained at 200<sub>bars</sub> where the trace second phase is nonsuperconducting, as well as at  $50<sub>bars</sub>$  where the trace second phase is 1:2:3, it is reasonable to attribute the measured  $T_c$  to the majority phase of calcium substituted 1:2:4. However, we note that the magnetization curves showed smooth transitions

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and no evidence of two  $T_c$ 's even for those compositions prepared in 50 and 100 bars  $O_2$  which showed evidence of two superconducting phases (1:2:3 and 1:2:4) by XRD. Thus, the smooth demagnetization curves could be misleading. If a small amount of 1:2:3 (below the  $\sim 2\%$ detection limit of XRD) is still present, or if a larger amount of 1:2:3 is present as intergrowths with a length scale too small to give sharp XRD lines, 1:2:3 could contribute to the observed  $T_c$  enhancement.

## **CONCLUSIONS**

(1) Ca substitution shifts the phase boundaries in the *P-T-*Composition field to higher  $P(O_2)$ . The 1:2:3 phase is stabilized at moderately elevated oxygen pressure, and the boundary between 1:2:3 and 1:2:4 moves to higher pressures.

(2) Calcium substitution stabilizes a tetragonal 1:2:3 phase with  $T_c \approx 86$  K at synthesis O<sub>2</sub> pressure  $\approx$  16 bars and temperature  $\approx$ 930°C. Ca substituted tetragonal 1:2:3may prove technologically useful because of improved stability as a result of elimination of the tetragonal-orthorhombic transition and associated twinning. The processing conditions are accessible:  $P(O_2) \approx 16$  bars at 930°C and possibly considerably lower. Additional studies on this point are in progress.

(3) With increasing Ca substitution, in samples with 1:2:4 majority phase, the transition temperature rises, and then falls with higher Ca. The highest value of  $T_c$  is obtained for  $[Ca_{0.1}Y_{0.9}]Ba_2Cu_4O_8.$ 

Note added. While this paper was being prepared, the enhancement of  $T_c$  of the 1:2:4 compound synthesized in an oxygen partial pressure of 200 bars with 10% Ca substitution for yttrium was also reported independently by Miyatake et  $al$ .<sup>9</sup> Their XRD pattern shows a small peak at 38.9' characteristic of 1:2:3, and the unequivocal exclusion of 1:2:3 as a cause of the increased  $T_c$ is a problem in their work as well. A search of the literature revealed that Abbattista, et al.<sup>10</sup> had reported syn thesis of  $Ba_2CuO_{3+y}$  with the  $K_2NiF_4$  defect structure prepared at  $P(O_2)=1$  bar from the correct starting stoichiometry.

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