

## Variable strain in armchair and zigzag epitaxial graphene nanoribbons

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We demonstrate the preparation of both armchair (AC) and zigzag (ZZ) epitaxial graphene nanoribbons (GNRs) on 4H-SiC using a polymer-assisted, sublimation growth method. Historically, the preparation of GNRs depended on the quality or smoothness of the surface changes during growth. The physical phenomenon of terrace step formation introduces the risk of GNR deformation along sidewalls, but the risk is heavily mitigated by this polymer-assisted sublimation method. Two widths (100 and 50 nm) are examined electrically and optically for both AC and ZZ GNRs. Our electrical results support the expected behaviors of the GNRs, while the optical signatures of variable strain reveal the subtle differences among all the GNR species measured.

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### I. INTRODUCTION

Graphene nanoribbons (GNRs) are promising materials for future graphene-based nanoelectronics due to their unique band structure [1–3]. Theoretical calculations of the GNR band structure are well-explored and have established the substantial differences found between armchair (AC) GNRs [4–8], whose edge segments are rotated by  $\pm 120^\circ$  relative to the previous segment, and zigzag (ZZ) GNRs [9–12], whose edge segments alternate less abruptly with respect to the direction along the edge. Effects from quantum confinement are readily observable in GNRs [13–20], with their band gap energies having an inversely proportional relationship to the GNR width. Despite this desirable quality for various field-effect transistor applications, engineering complications involving GNR width control, and by extension band gap control, remain. These problems warrant continued efforts to understand GNRs grown epitaxially.

In addition to the above difficulties, existing lithographic patterning methods typically cause rough and disordered edges to form during the etching process, possibly contributing to the degradation of the electrical properties of the GNR [17,18,21–29]. To overcome these drawbacks, structured silicon carbide (SiC) has been used as an ideal template for the selective growth of GNRs, which themselves have been shown to exhibit outstanding ballistic transport characteristics and electronic mean free paths of up to 15  $\mu\text{m}$  [30–41]. Though using SiC alleviates many of the lithographic issues, problems that are exclusive to growths performed with SiC must be considered. The distortion of SiC surfaces and edges due to terrace formation has been shown to have substantial

effects on GNR performance [28]. Although the effects of this phenomenon can be circumvented by fabricating devices from self-assembled GNRs on SiC [42], the total device sizes are restricted to the shorter of the two lateral terrace dimensions. For these reasons, improvements to the growth process are necessary. In recent work, polymer-assisted sublimation growth (PASG) techniques have enabled high-quality graphene growth on centimeter scales due to the suppression of terrace formation [43–47]. These advances have improved graphene on SiC to the point that it has become a basis of fundamental research and development in resistance metrology [48–51].

In this paper, the growths of  $\sim 100$ - and 50-nm-wide GNR devices processed on 4H-SiC are demonstrated with improved structural and optical properties using PASG techniques. In this application, PASG promotes resistance on part of the slanted SiC sidewalls to deformation during the annealing process, allowing GNR growth to remain confined to the patterned SiC. The longitudinal magnetoresistances of both AC and ZZ GNR devices were measured at low temperatures, and the structural characteristics were examined by using atomic force microscopy (AFM), including the conductive responses of the devices (C-AFM). Furthermore, Raman spectroscopic analyses were conducted to understand the variable nature of the influence of strain on the GNRs, with ZZ GNRs consistently showing greater strain than AC GNRs.

### II. EXPERIMENTAL METHODS

#### A. GNR growth and device fabrication

Square SiC chips were diced from on-axis 4H-SiC(0001) semi-insulating wafers (CREE) [52]. After cleaning the diced chips with piranha solution, SiC chips were submerged in a

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solution of hydrofluoric acid. Two etch processes were performed to shape the sidewalls on SiC prior to GNR growth (see Supplemental Material [53]). Chips were then processed with AZ5214E (a photoresist) for PASG [43]. The annealing process was performed with a graphite-lined resistive-element furnace (Materials Research Furnaces Inc.) [52]. The heating and cooling rates were  $\sim 1.5$  °C/s, and the growth took place in an ambient argon environment at 1400 °C for 25 min, with GNRs forming along both the (1 $\bar{1}$ 00) and (11 $\bar{2}$ 0) crystallographic directions on SiC, representative of ZZ and AC orientations, respectively. Protective layers of Pd and Au were deposited on the GNRs to prevent organic contamination during the final etching of excess GNRs and deposition of contact pad metals (Pt and Ti). Excess GNRs were etched away to avoid interference with the intended devices. All further details are provided in the Supplemental Material [53].

### B. AFM

An Asylum Cypher [52] system was used in contact mode for AFM and C-AFM, with a Cr/Pt probe of radius 25 nm being used across the sample surface. The C-AFM scans were performed with a bias voltage of 10 mV applied to the sample. The setpoint varied between 0.2 and 0.5 V, and the gain parameter was set to 10. The electrical conductivity of the GNRs and good adhesion to the substrate allowed for precise mapping of the nanostructures by C-AFM.

### C. Optical and confocal laser scanning microscopy

Optical microscopy was performed using a Nikon L200N optical microscope [52] in reflection mode using white light. Confocal laser scanning microscopy (CLSM) was performed using an Olympus LEXT OLS4100 system fitted with objectives ranging from 5 $\times$  to 100 $\times$  and provisions for an additional 8 $\times$  optical zoom. The system utilizes a 405-nm wavelength semiconductor laser, which is scanned in the  $x$ - $y$  directions by an electromagnetic microelectromechanical systems scanner and a high-precision Galvano mirror. The use of this technique for graphene on SiC and similar materials has been well described in other work [54]. The microscope was operated in an argon environment.

### D. Raman spectroscopy

Raman spectroscopy was performed using a Renishaw InVia micro-Raman spectrometer [52] and a 633-nm wavelength excitation laser source. All spectra were measured and collected using a backscattering configuration with the sample upside-down to enhance the optical response from the GNR while lessening the influence of the optical response from the SiC substrate [55]. Background spectra were also collected and used for subtracting the influence of the SiC response. Other parameters include a 2  $\mu$ m spot size, 240 s acquisition time, 1.7 mW power, 50 $\times$  objective, and 1800 mm $^{-1}$  grating. Each GNR sample was subject to a Raman line map measurement, which entailed collecting five or more points along each device, with lateral step sizes of  $\sim 1$   $\mu$ m.

## III. VERIFYING DEVICE FUNCTIONALITY

### A. Visual assessment of GNR growth with PASG

A basic illustration of the substrate etching process is shown in Fig. 1(a). The primary flats of the full SiC wafers provide crystallographic orientation information to within 1°, which in turn provides guidance for the placement of sidewalls on the SiC chips. A CLSM image of the SiC substrate prior to growth can be seen in Fig. 1(b). Once sidewalls were etched, the growth procedure was followed. The resulting device and an example AFM image of a GNR sidewall are shown in Figs. 1(c) and 1(d), respectively.

### B. Conductive AFM of PASG-based GNRs

To assess whether the GNR devices behaved as usual AC or ZZ varieties, their electrical quality was inspected via C-AFM. Images from this technique were acquired on GNR devices of 50-nm width, and both the AC and ZZ orientations were examined. In Figs. 2(a) and 2(b), example C-AFM images show the ZZ and AC orientations, with the former exhibiting a higher conductivity by  $\sim 2$  orders of magnitude (about a few nA vs some 10s of pA, respectively) [28]. At least a dozen sets of data were compiled into histograms in Figs. 2(c) and 2(d), further supporting the trend that the ZZ orientation provided more conductive GNRs.

To avoid unnecessary introduction of errors into the later Raman experiments from devices that did not function properly, further verification was preferred. To show that devices were fully functional, magnetoelectrical transport measurements were performed using a current of 1  $\mu$ A. Longitudinal resistance data were collected with an illustration of the measurement configurations shown in Figs. 3(a) and 3(d) for ZZ and AC GNRs, respectively. For both widths, the measured ZZ resistances were always smaller than the AC GNRs by factors ranging from 2 to 8, which is an immediate reflection of the difference in band gap between the two species, with ZZ GNRs being more conductive generally [56].

## IV. RAMAN ANALYSES

Raman spectroscopy provides insight on the effects of strain on fully formed and functional GNR devices. Sets of example spectra are shown for the four GNR varieties in Fig. 4. From top to bottom, the panels display 100 nm AC, 100 nm ZZ, 50 nm AC, and 50 nm ZZ. Though at least 30 spectra were acquired per variety, each of the Fig. 4 panels shows five example spectra that were collected from a line scan along the GNR, with a solid purple line representing the average which includes a 10-point adjacent-averaging smoothing. The 50-nm spectra have been multiplied by two to share a similar scale with the 100-nm data that use the same measurement parameters. There are five consistent modes that appear: D, D\*, G $^-$ , G $^+$ , and 2D (G'). The first major observation is the emergence of a splitting in the G mode. This has historically been recognized as a manifestation of strain present in the GNRs [57,58]. Though doping also contributes to the shifting of various peak positions, the charge neutrality of epitaxially grown GNRs reduces this contribution substantially [35]. The

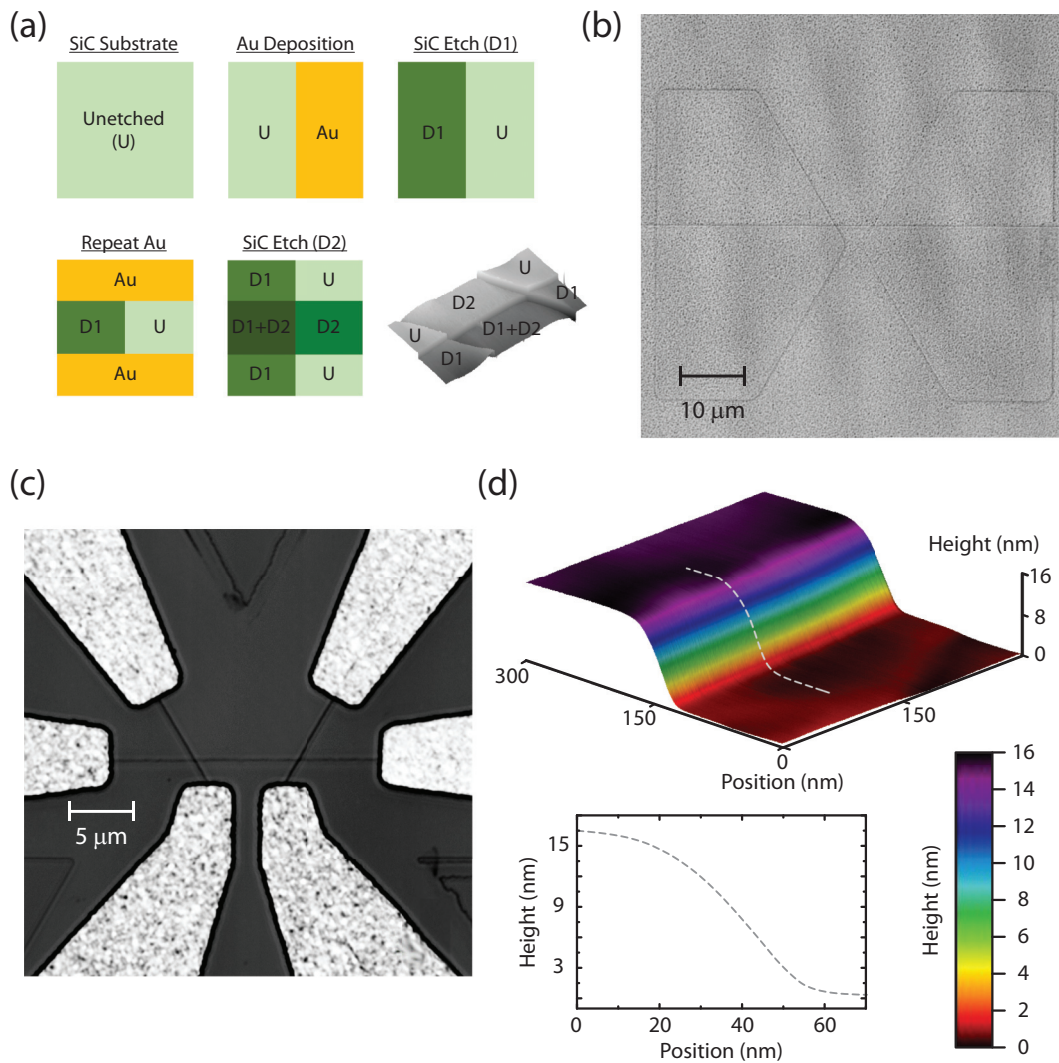


FIG. 1. (a) An illustration of the SiC substrate etching process prior to graphene nanoribbon (GNR) growth is shown. (b) A confocal laser scanning microscopy (CLSM) image is shown for an example substrate prior to growth. (c) A CLSM image depicts the final GNR Hall bar device. (d) A corresponding atomic force microscopy (AFM) image shows the quality of the GNR sidewall and adjacent surfaces.

second observation is the greater D peak presence in AC configurations regardless of ribbon width or, more specifically, a larger ratio of the intensity of the D mode when compared with the G mode. These two observations will be investigated more carefully in Fig. 5, and a more general, careful analysis of the peak fitting procedure will be presented in the coming paragraphs in the context of the Bayes factor.

Before discussing the analysis related to strain contributions, it should be noted that, in many spectra, a mode emerges in the mid to high  $1400\text{ cm}^{-1}$  region. There have been two possible explanations for this observation. The first and more likely scenario is the presence of edge vibrations for the AC and ZZ configurations, and these vibrations have been calculated to be a possible observation [59]. One limitation to this explanation would be the lack of observation of more prominent peaks for narrower GNR devices, as would be expected since there would be a weaker response from less material in the laser spot. The bottom two panels of Fig. 4 show spectra with weaker signals, and those signals appear noisier due to the applied scaling. Despite the similar mea-

surement parameters, the observations of this reduction in response from the GNRs are primarily due to less material being excited (roughly half).

The second explanation that has been reported is that this peak can be attributed to a  $D^*$  mode characteristic of the Si beneath as well as possible  $sp^2$  contributions beneath the buffer layer (that are only bonded to the SiC substrate since amorphous carbon may result in broader peaks) [60–63]. This alternative explanation may be less likely due to a lack of observation of such bonds when buffer layer material was inspected by scanning transmission electron microscopy (combined with a high-angle annular dark field detector) [64].

To quantify the observations more carefully, Lorentzian profiles were used to fit all spectra to extract information about the D, G-, and G+ modes. To justify the use of a two-peak model for all G- /G+ mode extractions, a numerical analysis was performed for each of three distinct fits to the experimental data and, more specifically, single-, double-, and triple-peak models in the immediate neighborhood of the G mode. For more details on the fits, with some graphical

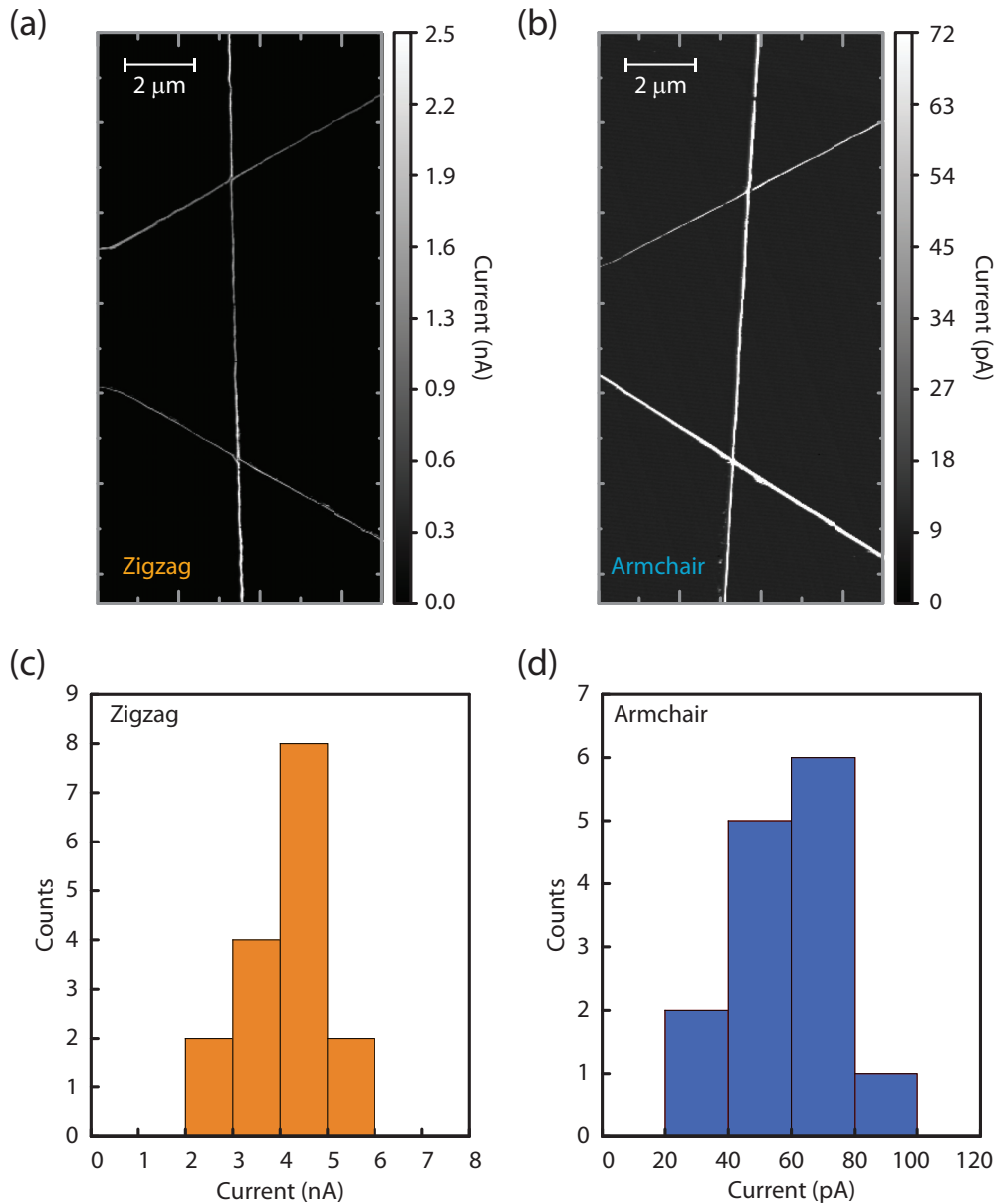


FIG. 2. Conductive-atomic force microscopy (C-AFM) images are shown for 50-nm-wide graphene nanoribbons (GNRs) on 4H-SiC with the (a) zigzag (ZZ) orientation, which exhibits a higher conductivity than the (b) armchair (AC) orientation. This technique is helpful in determining devices that would be unusable if some of its regions were not conductive at all, indicative of a lack of sufficient growth. (c) and (d) All counts are shown for a corresponding ZZ and AC GNR device, respectively. Note that the horizontal scales differ in order of magnitude.

examples, see the Supplemental Material [53]. It is through the calculation of the marginal likelihood integral (MLI) for each model that the Bayes factor or ratio of MLIs will better quantify the appropriateness of each of the fits [65,66].

One must first define the MLI, where  $n$  is the number of model parameters,  $L_{\max}$  is the maximum likelihood [66],  $\mathbf{Cov}_{\mathbf{p}}$  is the parameter covariance matrix, and  $\Delta p_i$  is the parameter value range [65]:

$$\text{MLI} = (2\pi)^{n/2} L_{\max} \frac{\sqrt{\det \mathbf{Cov}_{\mathbf{p}}}}{\prod_{i=1}^n \Delta p_i}. \quad (1)$$

As mentioned earlier, the MLI characterizes the appropriateness of a fit to its corresponding dataset, and the Bayes

factor emerges when the ratio between the MLIs for two different models is taken [65]. Typically, when the Bayes factor is calculated, the quality of the model represented in the numerator of the ratio is compared with the model in the denominator of the ratio. Therefore, the goal is to assess the two-peak model with respect to the one-peak model, bearing in mind that a Bayes factor  $>100$  (or alternatively for large datasets, a logarithm of the Bayes factor  $>5$ ) indicates that the model of interest (two-peak model) is quantifiably more appropriate than the model to which it is compared (one-peak model). A Bayes factor closer to 1 or lower suggests that the model of interest is not very appropriate to use in lieu of its counterpart.

To provide an example evaluation of Eq. (1), the data in the second panel from the top in Fig. 4 (100 nm ZZ GNR data)

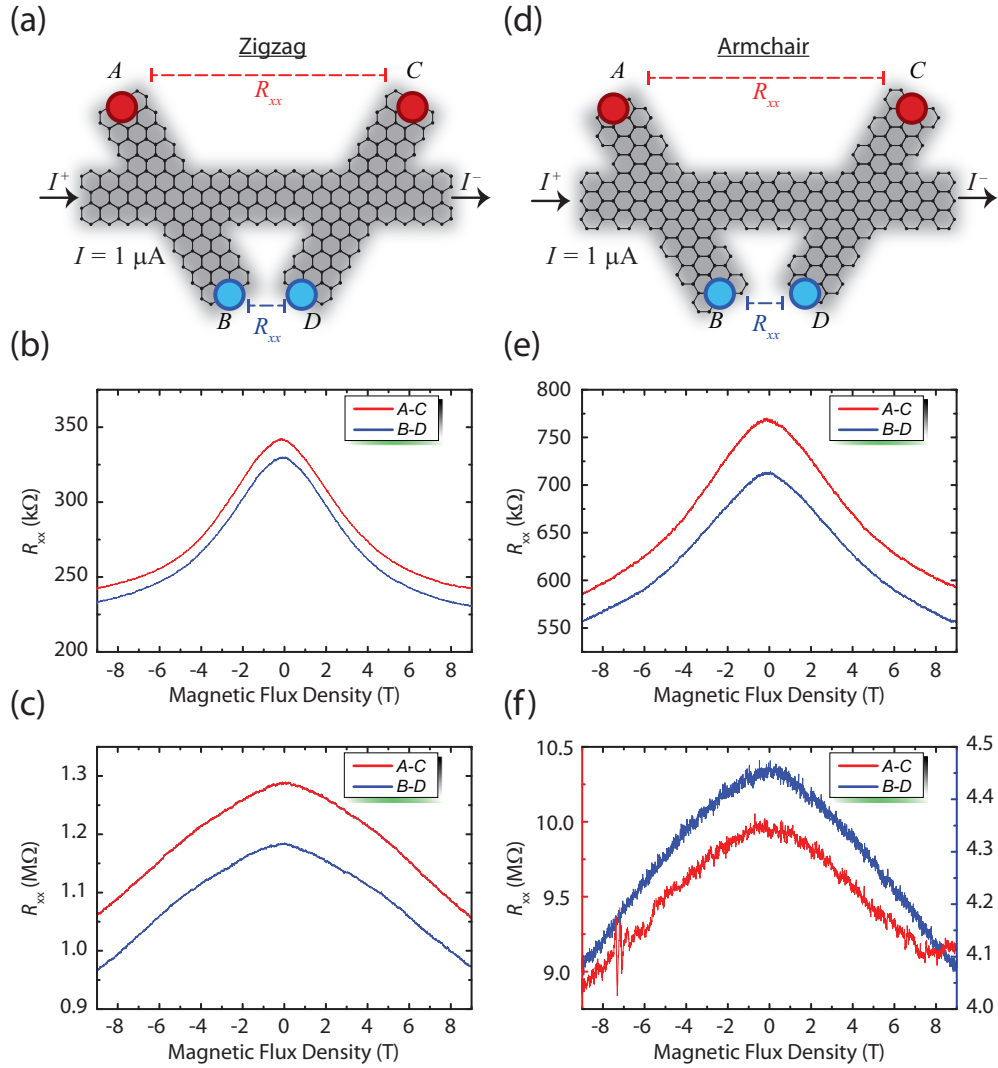


FIG. 3. (a) Measurement configuration for the zigzag (ZZ) graphene nanoribbon (GNR). Electrical transport as a function of magnetic field was measured for the two widths: (b) 100 nm and (c) 50 nm. Similar measurement parameters were used for the (d) armchair (AC) GNR configuration, yielding magneto-electrical transport data for the (e) 100-nm and (f) 50-nm-wide GNR devices. All data were collected at 1.5 K.

are used in the neighborhood of the G mode (the green curve, approximately between  $1520$  and  $1700$   $\text{cm}^{-1}$ , partly transparent) along with this two-peak fit:

$$y = y_0 + \frac{2A_1}{\pi} \frac{w_1}{4(x - x_{c1})^2 + w_1^2} + \frac{2A_2}{\pi} \frac{w_2}{4(x - x_{c2})^2 + w_2^2}. \quad (2)$$

Several sets of relevant statistical quantities used in this analysis are provided the Supplemental Material [53], including graphs of example fits and their covariance matrices. The corresponding covariance matrix output for this two-peak example is the following (where each column in this symmetric matrix is designated by the fitting parameters  $y_0$ ,  $x_{c1}$ ,  $w_1$ ,  $A_1$ ,  $x_{c2}$ ,  $w_2$ , and  $A_2$ , respectively):

$$\begin{pmatrix} 6.6 \times 10^4 & -1.7 \times 10^4 & -3.5 \times 10^3 & -2.9 \times 10^8 & -5.1 \times 10^3 & 1.6 \times 10^4 & 2.6 \times 10^8 \\ -1.7 \times 10^4 & 5.6 \times 10^3 & 5.4 \times 10^2 & 9.6 \times 10^7 & 1.8 \times 10^3 & -8.8 \times 10^7 & -5.6 \times 10^3 \\ -3.5 \times 10^3 & 5.4 \times 10^2 & 3.9 \times 10^2 & 8.8 \times 10^6 & 81 & -4.4 \times 10^2 & -7.4 \times 10^6 \\ -2.9 \times 10^8 & 9.6 \times 10^7 & 8.8 \times 10^6 & 1.6 \times 10^{12} & 3.2 \times 10^7 & -9.7 \times 10^7 & -1.5 \times 10^{12} \\ -5.1 \times 10^3 & 1.8 \times 10^3 & 81 & 3.2 \times 10^7 & 6.5 \times 10^2 & -1.9 \times 10^3 & -3.0 \times 10^7 \\ 1.6 \times 10^4 & -5.6 \times 10^3 & -4.4 \times 10^2 & -9.7 \times 10^7 & -1.9 \times 10^3 & 5.7 \times 10^3 & 8.9 \times 10^7 \\ 2.6 \times 10^8 & -8.8 \times 10^7 & -7.4 \times 10^6 & -1.5 \times 10^{12} & -3.0 \times 10^7 & 8.9 \times 10^7 & 1.4 \times 10^{12} \end{pmatrix}.$$

Above,  $\sqrt{\det \text{Cov}_{\mathbf{p}}}$  can be calculated for this two-peak fit, and the value is on the order of  $10^{12}$ ,  $n$  is 7, and  $\prod_{i=1}^n \Delta p_i$  is

approximately on the order of  $10^{20}$ . The latter is based on the fit parameters ( $y_0$ ,  $x_{cn}$ ,  $w_n$ , and  $A_n$ ) having ranges of  $10^2$ ,  $10^2$ ,

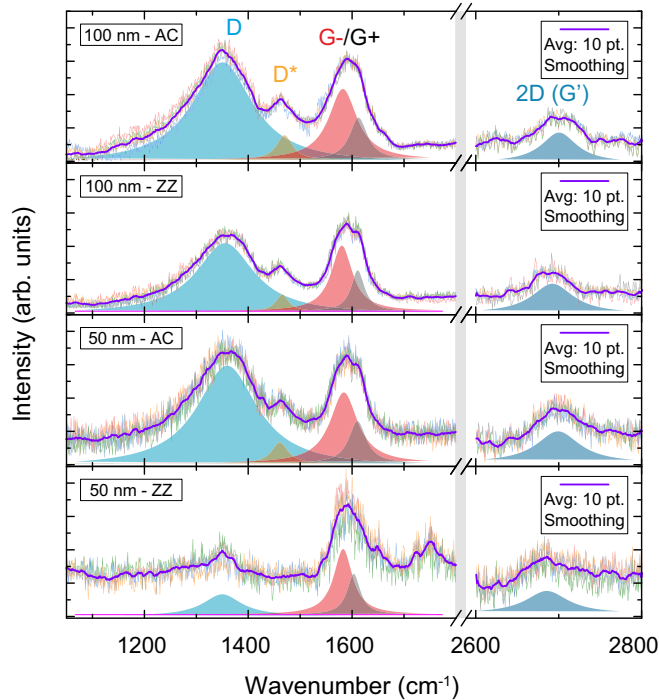


FIG. 4. Sets of example spectra are shown for the four majority varieties of samples. From top to bottom, the panels display the following graphene nanoribbons (GNRs): 100 nm armchair (AC), 100 nm zigzag (ZZ), 50 nm AC, and 50 nm ZZ. Each panel contains five examples taken along the GNR, with a solid purple line representing the average, with a 10-point adjacent-averaging smoothing applied. The 50-nm spectra have been multiplied by two to share a similar scale with the 100-nm data that use the same measurement parameters. The five generally consistent modes that appear are the D, D\*, G–, G+, and 2D (G′). Lorentzian profiles were used to fit these spectra to ultimately extract information about the D, G–, and G+ modes.

$10^1$ , and  $10^6$ , respectively. The units for  $\sqrt{\det \mathbf{Cov}_p}$  will vary based on the number of peaks in the model. For calculating  $L_{\max}$ , the means outlined in Ref. [65] were followed, with the most important feature being the determination of the probability distribution function of the dataset. Due to the large value of this computation, it is more helpful to compute the logarithm of the value, resulting in  $\ln(L_{\max})$  being  $\sim 1672$  for the two-peak, ZZ GNR model.

This rigorous analysis was repeated for the one- and three-peak models for each dataset, but the latter, as well as the one-, two-, and three-peak analyses for an exemplary AC GNR dataset in the G mode neighborhood, can be found in the Supplemental Material [53]. For the ZZ GNR G mode one-peak model,  $\sqrt{\det \mathbf{Cov}_p}$  was calculated to be  $\sim 10^5$ ,  $n$  is 4,  $L_{\max}$  is  $\sim 1456$ , and  $\prod_{i=1}^n \Delta p_i$  is on the order of  $10^{11}$ . From these factors, the logarithm of the Bayes factor comparing the two-peak model to the one-peak model is  $\gg 5$  (with the Bayes factor itself  $\gg 100$ ), thus indicating that the two-peak model is a decisively stronger model to use.

Regarding the questions of whether a three-peak model would be more appropriate for the G-mode neighborhood, the full Bayes factor analysis was repeated with the two-peak model in the denominator of the Bayes factor ratio. In

the three-peak model,  $\sqrt{\det \mathbf{Cov}_p}$  was calculated to be  $\sim 6 \times 10^{10}$ ,  $n$  is 10,  $L_{\max}$  is  $\sim 1662$ , and  $\prod_{i=1}^n \Delta p_i$  is on the order of  $10^{29}$ . From these factors, the logarithm of the Bayes factor comparing the three-peak model to the two-peak model was a positive number  $\ll 1$  (and a logarithm on the order of  $-10$ ), meaning that the three additional parameters introduced by the third peak were not appropriate from a statistical perspective. More information on this analysis, including analyses on the D and 2D modes, can be found in the Supplemental Material [53].

The positions and widths of the final Lorentzian fits are presented in Fig. 5 in the following order: (a) 100 nm AC, (b) 100 nm ZZ, (c) 50 nm AC, and (d) 50 nm ZZ. In all panels, the dashed lines indicate the average value, surrounded by a shaded region of  $1\sigma$  uncertainty associated with the averaging process. In all the panels for the split G mode, the long-dashed vertical and horizontal averages (red and orange, respectively) are associated with the G– mode, whereas the short-dashed vertical and horizontal averages (black and blue, respectively) are associated with the G+ modes. All bottom panels correspond to the D mode, where the long-dashed lines surrounded by orange (position) and red (full width at half maximum) shading again give the average values with  $1\sigma$  uncertainties associated with the averaging process.

The first inference one can make from the extracted splitting of the G mode in Fig. 5 is that the ZZ GNRs experience greater strain than their AC counterparts, as can be seen by the splitting separations of  $21.4 \pm 1.5 \text{ cm}^{-1}$  and  $19.6 \pm 3.8 \text{ cm}^{-1}$  (for 100 and 50 nm ZZ GNRs, respectively) vs the separations of  $13.3 \pm 3.3 \text{ cm}^{-1}$  and  $13.9 \pm 3.9 \text{ cm}^{-1}$  (for 100 and 50 nm AC GNRs, respectively). Mohiuddin *et al.* [57] found that the separation of this doubly degenerate mode scaled with strain. Based on this paper, the corresponding strains for the ZZ and AC GNRs would be  $\sim 1.1$  and  $0.8\%$ , respectively. The key difference of  $0.3\%$  is the notable takeaway from these measurements.

Additional support for this first inference and key takeaway in strain difference comes from the relative shift of the 2D (G′) mode of the GNR. As mentioned earlier, information on the Bayes factor analysis for the 2D mode can be found in the Supplemental Material [53], and this information allows one to justify tracking one-peak behavior rather than two-peak behavior. The average values of the 2D mode position are  $2699.8 \pm 2.4 \text{ cm}^{-1}$  (AC GNR, 50 nm),  $2700.1 \pm 1.8 \text{ cm}^{-1}$  (AC GNR, 100 nm),  $2685.1 \pm 1.6 \text{ cm}^{-1}$  (ZZ GNR, 50 nm), and  $2689.5 \pm 2.6 \text{ cm}^{-1}$  (ZZ GNR, 100 nm). From what has been reported in a GNR experiencing strain [57,58], in addition to the redshifting of the 2D mode in ZZ-GNRs, this  $\sim 10$ – $15 \text{ cm}^{-1}$  difference in wave number between AC and ZZ GNRs corresponds to a similar difference in exhibited strain ( $\sim 0.3\%$ ). Since the differences in strain determined by the G and 2D modes are nearly identical, it is not unreasonable to neglect additional contributions to mode shifting.

The second inference that can be made regards the direction of this new strain. The G+ and G– modes represent orthogonal phonon eigenvectors, and other works have reported that these modes can soften or redshift more strongly based on the directionality of the newly applied, uniaxial strain [57,67]. More specifically, the G+ mode is perpendicular to the applied strain, and the G– mode is parallel to

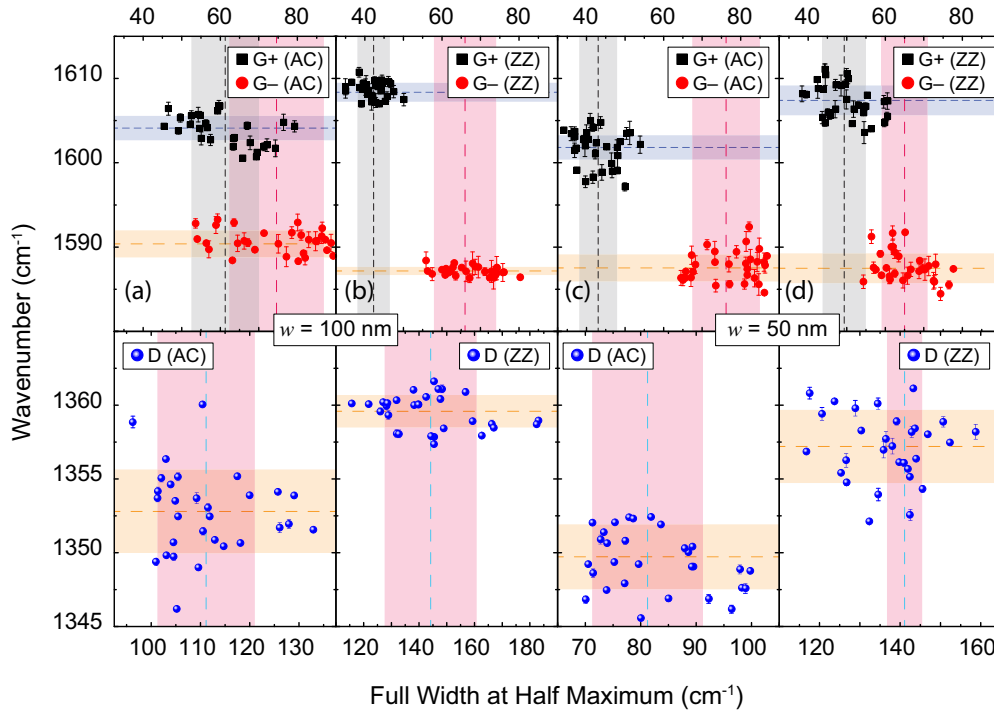


FIG. 5. The graphene nanoribbon (GNR) spectra are analyzed to extract each position and full width at half maximum (FWHM) of the fitted D, G $-$ , and G $+$  modes, with each pair of vertically aligned panels designating: (a) 100 nm armchair (AC), (b) 100 nm zigzag (ZZ), (c) 50 nm AC, and (d) 50 nm ZZ. In all panels, the dashed lines indicate the average value, surrounded by a similarly colored shading indicating the region of  $1\sigma$  uncertainty associated with the averaging process. In all top panels, the long-dashed vertical and horizontal (red and orange, respectively) averages are associated with the G $-$  mode, whereas the short-dashed averages (black and blue for vertical and horizontal, respectively) are associated with the G $+$  mode. All bottom panels correspond to the D mode. All data points have error bars (some of which are smaller than the points) indicating the  $1\sigma$  uncertainty associated with the fitting procedure.

the applied strain [68–71]. It has been observed that, when growing GNRs on SiC, additional strain is introduced along the direction of the ribbon itself [72]. If one revisits Fig. 5, one can see that there is greater shifting observed in the G $+$  mode of the ZZ GNRs. Because the scanning tunneling microscope images in Ref. [72] show strain in AC GNRs as along the ribbon, it then follows that the extra strain experienced by the ZZ GNRs more likely to occur perpendicular to the GNR device rather than along its length.

It will be important to better correlate specific changes in strain to corresponding changes in the band structures of these sidewall materials and subsequently learn more about the ramifications of those modified band structures on expected device electrical behaviors. Overall, these observations and analyses are necessary for building GNR devices, especially if those devices are aimed at harboring ballistic transport.

## V. CONCLUSIONS

In this paper, growths of GNR devices  $\sim$ 100 and 50 nm wide on 4H-SiC have been demonstrated using PASG techniques. In this application, PASG promotes the deformation resistance of the slanted SiC sidewalls during the annealing process, allowing GNR growth to remain confined to the patterned SiC. The longitudinal magnetoresistances of both AC and ZZ GNR devices were measured at low temperatures in conjunction with C-AFM to verify device functionality.

Upon confirmation, devices were tested optically with Raman spectroscopy, and data analyses were conducted to understand the variable nature of the influence of strain on the GNRs, with ZZ GNRs consistently showing a greater experience of strain than AC GNRs. The knowledge obtained from the optical and electrical characterization will be applicable to future GNR device fabrication and especially relevant to those applications seeking to utilize ballistic transport.

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Commercial equipment, instruments, and materials are identified in this paper in order to specify the experimental procedure adequately. Such identification is not intended to imply recommendation or endorsement by the National Institute of Standards and Technology or the United States Government, nor is it intended to imply that the materials or equipment identified are necessarily the best available for the purpose.

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