Burton-Cabrera-Frank theory for surfaces with alternating step types

Guangxu Ju,^{1,*} Dongwei Xu,^{1,2} Carol Thompson,³ Matthew J. Highland,⁴ Jeffrey A. Eastman,¹ Weronika Walkosz,⁵ Peter Zapol,¹ and G. Brian Stephenson¹,[†]

¹Materials Science Division, Argonne National Laboratory, Lemont, Illinois 60439, USA

²School of Energy and Power Engineering, Huazhong University of Science and Technology, Wuhan, Hubei 430074, China

³Department of Physics, Northern Illinois University, DeKalb, Illinois 60115, USA

⁴X-ray Science Division, Argonne National Laboratory, Lemont, Illinois 60439, USA

⁵Department of Physics, Lake Forest College, Lake Forest, Illinois 60045, USA

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Burton-Cabrera-Frank (BCF) theory has proven to be a versatile framework to relate surface morphology and dynamics during crystal growth to the underlying mechanisms of adatom diffusion and attachment at steps. For an important class of crystal surfaces, including the basal planes of hexagonal close-packed and related systems, the steps in a sequence on a vicinal surface can exhibit properties that alternate from step to step. Here we develop BCF theory for such surfaces, relating observables such as alternating terrace widths as a function of growth conditions to the kinetic coefficients for adatom attachment at steps. We include the effects of step transparency and step-step repulsion. A general solution is obtained for the dynamics of the terrace widths, assuming quasisteady-state adatom distributions on the terraces. An explicit simplified analytical solution is obtained under widely applicable approximations. From this we obtain expressions for the full-steady-state terrace fraction as a function of growth rate. Fits of the theoretical predictions to recent experimental determinations of the steady state and dynamics of terrace fractions on GaN (0001) surfaces during organometallic vapor phase epitaxy give values of the kinetic coefficients for this system. In Appendixes, we also connect a model for diffusion between kinks on steps to the model for diffusion between steps on terraces, which quantitatively relates step transparency to the kinetics of atom attachment at kinks, and consider limiting cases of diffusion-limited, attachment-limited, and mixed kinetics.

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I. INTRODUCTION

The atomic-scale mechanisms of crystal growth are often described within the framework of Burton-Cabrera-Frank (BCF) theory [1–5], in which deposited adatoms diffuse on top of the exposed atomic layers (terraces) of the crystal surface, until they either attach to existing steps at terrace edges, join together to nucleate a new terrace, or evaporate. By matching adatom diffusion on terraces to flux boundary conditions associated with adatom attachment kinetics at the steps defining the terrace edges, BCF theory provides a detailed phenomenological description that is often used to analyze step-flow growth. The steps can interact not only through the adatom diffusion field, but also through terrace-widthdependent adatom chemical potentials that characterize elastic and entropic effects [3,6]. While BCF theory can be formulated to consider two-dimensional diffusion, e.g., to model the meandering of curved steps [7-11], the simple case of one-dimensional diffusion between relatively straight steps on vicinal surfaces is also very powerful. One-dimensional BCF models have been used extensively to understand the stepbunching instability [12-18], step pairing [19,20], step width fluctuations [6], growth mode transitions [21], and effects of surface chemistry [17,22-24]. The parameters in BCF models can be related to those in kinetic Monte Carlo models for surface dynamics [25,26].

Most implementations of one-dimensional BCF theory presume that all steps have identical kinetic properties. This is based on the assumption that steps have full-unit-cell heights, and thus identical structures owing to the crystal lattice periodicity. However, when steps have fractional-unit-cell heights, the kinetic properties can differ from step to step. This generally occurs for crystal symmetries which contain screw axes or glide planes, and can lead to fundamentally different growth behavior [27]. For example, on basal plane surfaces of crystals with hexagonal close-packed (hcp) or related structures (such as wurtzite GaN), which have a 63 screw axis normal to the surface, it is common to find steps of half-unit-cell height because of the $\alpha\beta\alpha\beta$ stacking sequence of the lattice. As shown in Fig. 1, on a vicinal surface the orientation of the atomic arrangements alternates between each α and β layer, so that the structure and properties of the steps also alternate. For such hcp-type systems, the adatom diffusivity is isotropic and equal

^{*}Corresponding author: juguangxu@gmail.com; Present address: Lumileds Lighting Co., San Jose, California 95131, United States.

[†]Corresponding author: stephenson@anl.gov

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FIG. 1. Terrace and step structure of vicinal (0001) surface of an hcp-type crystal (see also Figs. 2 and 3 in [47]). Here we show a surface with an alpha terrace fraction f_{α} greater than $\frac{1}{2}$. Large and small circles show in-plane positions of top-layer and second-layer atoms, respectively, with color indicating height. For GaN, only Ga atoms are shown, in unrelaxed (bulk) positions; not shown are N or passivating species of the surface reconstruction [47]. Orientation of triangle of top-layer atoms around 6_3 screw axis shows difference between α and β terraces. Atomic coordinates are given using orthohexagonal lattice parameters *a*, *b*, and *c* [47,48]. Steps of height *c*/2 typically have lowest edge energy when they are normal to [0110], [1010], or [1100]. Steps in a sequence of a given azimuth have alternating structures, *A* and *B*.

on all terraces, and only the step properties alternate. The lowest-energy steps are often normal to $\langle 01\bar{1}0 \rangle$ -type directions, and the two resulting step structures are conventionally labeled *A* and *B* [28,29]. (Face-centered-cubic materials also have *A*- and *B*-type steps on close-packed {111} surfaces, but they do not alternate between successive terraces for a given step orientation [28].) The kinetics of adatom attachment at *A* and *B* steps have been predicted to differ [26,29–37], which can explain the alternating terrace widths and step morphologies often observed in hcp-type systems [30,38–46]. Figure 1 illustrates an example in which the α terraces are wider than the β terraces.

Motivated by recent experimental results [49] and surface x-ray scattering analysis [47], here we develop a quantitative BCF model for surfaces with alternating step types. We consider a simple one-dimensional model with an alternating sequence in the y direction of two types of steps, A and B, with properties that can differ, as shown in Figs. 1 and 2. Related BCF models of alternating step or terrace properties have been developed previously [11,26,30,31,50,51]. Discrete deposition-diffusion models with alternating step and terrace properties have also been presented [52–54]. Here we include the effects of step transparency (also known as step permeability, the transmission of adatoms across steps without



FIG. 2. Schematic of alternating terraces and steps for the BCF model. Vicinal {0001} surfaces of hcp crystals have alternating α and β terraces separated by *A* and *B* steps. Notations are indicated for the kinetic coefficients for adatom attachment from below κ_{+}^{j} and above κ_{-}^{j} and for adatom transmission κ_{0}^{j} .

incorporation) [4,10,13,21] and step-step repulsion [3,6]. We allow the kinetic and thermodynamic coefficients that determine the boundary conditions for adatom interaction with steps to differ for A and B steps, but assume that adatom deposition, diffusivity, and lifetime on α and β terraces are identical. We develop quasi-steady-state solutions for the adatom density distributions and the dynamics of the α and β terrace fractions, and investigate how the full-steady-state terrace fraction depends upon growth rate and kinetic parameters. Finally, we compare the BCF model predictions to recent in situ microbeam x-ray scattering measurements of the terrace fraction during growth of GaN [49]. In Appendix A, we connect a model for adatom diffusion between kinks on steps to the model for diffusion between steps on terraces, which gives relations between the kinetic coefficients involved in the step and kink boundary conditions, and provides a parameter that quantitatively characterizes step transparency. In Appendix B, we consider cases with kinetics limited by diffusion, attachment, or a mixture on different terraces. Our results are relevant to epitaxial growth of hexagonal wide-band-gap semiconductors such as GaN, AlN, and SiC, of current interest for optoelectronics [55], high-power electronics [56], and quantum information systems [57].

II. BURTON-CABRERA-FRANK THEORY FOR ALTERNATING STEP TYPES

In this section we develop a quasi-steady-state expression for the dynamics of the terrace fraction f_{α} , and give an exact solution using matrices. Examples of the full-steady-state adatom distributions and dynamics of f_{α} between such states are shown. We then develop a simplified analytical solution, generally valid when the terrace widths are smaller than the adatom diffusion length.

A. Exact quasi-steady-state solution

Extending standard BCF theory [3,4,10,13,19] to a system with alternating types of terraces and steps, the continuity equation for the rate of change in the adatom density per unit

area ρ_i on terrace type $i = \alpha$ or β is written as

$$\frac{\partial \rho_i}{\partial t} = D\nabla_y^2 \rho_i - \frac{\rho_i}{\tau} + F, \qquad (1)$$

where *D* is the adatom diffusivity, τ is the adatom lifetime before evaporation, and *F* is the deposition flux of adatoms per unit time and area. The four boundary conditions for the flux at the steps terminating opposite sides of each type of terrace can be written as

$$J_{\alpha}^{+} = -D\nabla_{y}\rho_{\alpha}^{+} = +\kappa_{-}^{A}(\rho_{\alpha}^{+} - \rho_{eq}^{A}) + \kappa_{0}^{A}(\rho_{\alpha}^{+} - \rho_{\beta}^{-}), \quad (2)$$

$$J_{\alpha}^{-} = -D\nabla_{y}\rho_{\alpha}^{-} = -\kappa_{+}^{B}(\rho_{\alpha}^{-} - \rho_{eq}^{B}) - \kappa_{0}^{B}(\rho_{\alpha}^{-} - \rho_{\beta}^{+}), \quad (3)$$

$$J_{\beta}^{+} = -D\nabla_{y}\rho_{\beta}^{+} = +\kappa_{-}^{B}(\rho_{\beta}^{+} - \rho_{eq}^{B}) + \kappa_{0}^{B}(\rho_{\beta}^{+} - \rho_{\alpha}^{-}), \quad (4)$$

$$J_{\beta}^{-} = -D\nabla_{y}\rho_{\beta}^{-} = -\kappa_{+}^{A} \left(\rho_{\beta}^{-} - \rho_{eq}^{A}\right) - \kappa_{0}^{A} (\rho_{\beta}^{-} - \rho_{\alpha}^{+}), \quad (5)$$

where J_i is the adatom surface flux on terrace i, κ^{j}_{+} and κ^{j}_{-} are the kinetic coefficients for adatom attachment at a step of type j = A or B from below or above, respectively, κ_0^j is the kinetic coefficient for transmission across the step, and ρ_{eq}^{j} is the equilibrium adatom density at a step of type j. A standard positive Ehrlich-Schwoebel (ES) barrier is given by $\kappa_{+}^{j} > \kappa_{-}^{j}$. The + or – superscripts on J_i , ρ_i , and $\nabla_y \rho_i$ indicate evaluation at the terrace boundaries $y = +w_i/2$ or $y = -w_i/2$, respectively, where w_i is the width of the terraces of type *i* and the spatial coordinate y is taken to be zero in the center of each terrace. While there is a well-established convention for the definition of A and B steps owing to their different structures [28,29], the definition of the α and β terraces is somewhat arbitrary. As shown in Figs. 1 and 2, we adopt a convention in which the α terrace is above the A step and the β terrace is above the B step.

The last term in Eqs. (2)–(5) accounts for step transparency [4,10,13,21], a phenomenon in which adatoms cross the step to exchange between neighboring terraces without attachment at a kink site on the step. This process involves temporary adatom attachment to a step and some diffusion along the step, but with adatom detachment onto the opposite terrace before a kink is encountered. Since the processes occurring along the step (in the x direction) cannot be explicitly considered in this one-dimensional model for diffusion normal to the steps (in the y direction), the transmission coefficients κ_0^J are introduced to account for adatom densities attached to the steps that are not in equilibrium with the kinks. Appendix A gives a simple model of line diffusion of adatoms along a step between kinks that allows the kinetic coefficients $\kappa_{+}^{j}, \kappa_{-}^{j}$, and κ_0^J to be related to the line diffusivity, kink attachment coefficients, and kink density.

The velocity v_j of the *j*-type step can be obtained from the adatom fluxes arriving from each side, giving

$$v_A = (J_{\alpha}^+ - J_{\beta}^-)/\rho_0,$$
 (6)

$$v_B = (J_{\beta}^+ - J_{\alpha}^-)/\rho_0, \tag{7}$$

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In both the continuity equation (1) and the boundary conditions (2)–(5), we have neglected the "advective" terms due to the motion of the coordinate system and the boundaries with respect to the crystal lattice upon which the diffusion occurs. Advection introduces a term $-v\rho_i$ into the adatom flux J_i in addition to the diffusive term $-D\nabla_v \rho_i$, where v is the velocity of the frame of reference of the flux relative to the lattice. This would contribute a term $(v_A + v_B)\nabla_{v_i}\rho_i/2$ to the right-hand side of the continuity equation (1) and terms $-v_i \rho_i^x$ to the left-hand sides of the boundary conditions (2)–(5), analogous to those used in one or both places in some previous work [2,10,12,13,15,26]. While the effects of these advective terms have been investigated [2,12,15], our neglect of them here is valid under the assumption that the adatom coverages are small, $\rho_i/\rho_0 \ll 1$. We verify the self-consistency of neglecting advective terms in the Supplemental Material [58].

We assume that the adatom density profiles $\rho_i(y)$ have reached a quasi-steady state where $\partial \rho_i / \partial t$ is negligible in the continuity equation (1). We still allow the terrace widths w_i (and thus the ρ_i) to evolve relatively slowly with time. The self-consistency of the quasi-steady-state approximation is analyzed in Supplemental Material [58]. At quasi-steady state, the general solution for the ρ_i satisfying Eq. (1) with $\partial \rho_i / \partial t = 0$ is

$$\rho_i = F\tau + C_{1i} \cosh\left(\frac{y}{\sqrt{D\tau}}\right) + C_{2i} \sinh\left(\frac{y}{\sqrt{D\tau}}\right), \quad (8)$$

where C_{1i} and C_{2i} are coefficients to be determined from the boundary conditions for each terrace type $i = \alpha$ or β . The gradient $\nabla_y \rho_i$ that enters the boundary conditions is then

$$\nabla_{y}\rho_{i} = \frac{C_{1i}}{\sqrt{D\tau}}\sinh\left(\frac{y}{\sqrt{D\tau}}\right) + \frac{C_{2i}}{\sqrt{D\tau}}\cosh\left(\frac{y}{\sqrt{D\tau}}\right).$$
 (9)

If we define the coefficients

$$c_i \equiv \cosh\left(\frac{w_i}{2\sqrt{D\tau}}\right),\tag{10}$$

$$s_i \equiv \sinh\left(\frac{w_i}{2\sqrt{D\tau}}\right) \tag{11}$$

for terrace types $i = \alpha$ and β , and dimensionless step kinetic parameters

$$p_j \equiv (\tau/D)^{1/2} \kappa_+^j,$$
 (12)

$$q_j \equiv (\tau/D)^{1/2} \kappa_{-}^j,$$
 (13)

$$r_j \equiv (\tau/D)^{1/2} \kappa_0^j$$
 (14)

for step types j = A and B, then we can use the quasi-steadystate solutions (8) and (9) to write the boundary conditions (2)–(5) as

where ρ_0 is the density of lattice sites per unit area.

$$QC = B,$$
 (15)

where Q is a matrix given by

$$\mathcal{Q} = \begin{bmatrix} +[s_{\alpha} + (q_A + r_A)c_{\alpha}] & +[c_{\alpha} + (q_A + r_A)s_{\alpha}] \\ +[s_{\alpha} + (p_B + r_B)c_{\alpha}] & -[c_{\alpha} + (p_B + r_B)s_{\alpha}] \\ -r_Bc_{\alpha} & +r_Bs_{\alpha} \\ -r_Ac_{\alpha} & -r_As_{\alpha} \end{bmatrix}$$

and the vectors C and B are given by

$$C = \begin{bmatrix} C_{1\alpha} \\ C_{2\alpha} \\ C_{1\beta} \\ C_{2g} \end{bmatrix}, \tag{17}$$

$$\mathcal{B} = \begin{bmatrix} q_A (\rho_{eq}^A - F\tau) \\ p_B (\rho_{eq}^B - F\tau) \\ q_B (\rho_{eq}^B - F\tau) \\ p_A (\rho_{eq}^A - F\tau) \end{bmatrix}.$$
(18)

The solution for the values of the four coefficients C_{1i} and C_{2i} of Eq. (8) is given by

$$\mathcal{C} = \mathcal{Q}^{-1}\mathcal{B},\tag{19}$$

where Q^{-1} is the inverse of Q. The quasi-steady-state step velocities can then be evaluated from expressions obtained using Eqs. (2)–(9):

$$v_A = -\sqrt{\frac{D}{\tau}} \left(\frac{s_\alpha C_{1\alpha} + c_\alpha C_{2\alpha} + s_\beta C_{1\beta} - c_\beta C_{2\beta}}{\rho_0} \right), \quad (20)$$

$$v_B = -\sqrt{\frac{D}{\tau}} \left(\frac{s_\alpha C_{1\alpha} - c_\alpha C_{2\alpha} + s_\beta C_{1\beta} + c_\beta C_{2\beta}}{\rho_0} \right).$$
(21)

The final expressions needed are those for the equilibrium adatom densities at the steps ρ_{eq}^{j} that enter the boundary conditions (2)–(5) and the vector \mathcal{B} . These expressions include an effective repulsion between the steps owing to entropic and strain effects. As in previous work [3,6], we relate the equilibrium adatom density at a step to an adatom chemical potential μ_{i} via

$$\rho_{\rm eq}^j = \rho_{\rm eq}^0 \exp(\mu_j / kT), \qquad (22)$$

where $\rho_{eq}^0 = (\rho_{eq}^A \rho_{eq}^B)^{1/2}$ is the mean equilibrium adatom density at zero growth rate, and μ_j depends on the terrace widths. In our case, with two different types of steps, j = A and B, the chemical potentials are given by

$$\frac{\mu_A}{kT} = -\frac{\mu_B}{kT} = M \equiv M_0 + \left(\frac{\ell_\beta}{w_\beta}\right)^3 - \left(\frac{\ell_\alpha}{w_\alpha}\right)^3.$$
 (23)

Here, a nonzero offset M_0 arises from the difference in the adatom density in equilibrium with isolated A or B steps, and the ℓ_i are two step repulsion lengths, that can differ for the two types of terraces. The step repulsion term prevents step collisions. For example, if the alpha terrace width w_{α} approaches zero, the equilibrium adatom density for the A step approaches zero and that for the B step increases without limit. One can see from Eqs. (2)–(7) that this increases J_{α}^+ and J_{α}^- and decreases J_{β}^+ and J_{β}^- , increasing v_A and decreasing v_B , thus tending to increase w_{α} .

$$\begin{array}{ccc} -r_A c_\beta & +r_A s_\beta \\ -r_B c_\beta & -r_B s_\beta \\ +[s_\beta + (q_B + r_B)c_\beta] & +[c_\beta + (q_B + r_B)s_\beta] \\ +[s_\beta + (p_A + r_A)c_\beta] & -[c_\beta + (p_A + r_A)s_\beta] \end{array}$$
(16)

We consider the overall vicinal angle of the surface to fix the sum w of the widths of α and β terraces, so that the widths can be expressed as $w_i = f_i w$, where there is one independent terrace fraction f_{α} , and the other is given by $f_{\beta} = 1 - f_{\alpha}$. In this case we can express the chemical potentials using

$$M(f_{\alpha}) = M_0 + \left(\frac{\ell}{w}\right)^3 \left[\left(\frac{1 - f_{\alpha}^0}{1 - f_{\alpha}}\right)^3 - \left(\frac{f_{\alpha}^0}{f_{\alpha}}\right)^3 \right], \quad (24)$$

where the coefficients ℓ and f^0_{α} are related to the ℓ_i by

$$\ell_{\alpha} = f_{\alpha}^{0} \ell, \qquad (25)$$

$$\ell_{\beta} = \left(1 - f_{\alpha}^{0}\right)\ell. \tag{26}$$

Here $\ell = \ell_{\alpha} + \ell_{\beta}$ is the total step repulsion length and the coefficient f_{α}^{0} is the equilibrium terrace fraction at zero growth rate for $M_{0} = 0$. Figure 3 shows the dependence on f_{α} of the scaled step chemical potential $(w/\ell)^{3}(M - M_{0})$ for various values of f_{α}^{0} .

For isolated steps, with $w \to \infty$, A and B steps can have different equilibrium adatom densities, $\rho_{eq}^A = \rho_{eq}^0 \exp(M_0)$ and $\rho_{eq}^B = \rho_{eq}^0 \exp(-M_0)$, if M_0 is nonzero. Recent *ab initio* calculations [35–37] suggest that A and B steps can have different adatom attachment energies. To estimate the offset M_0 , one would have to consider not only adatom attachment energies at steps, but also the equilibrium concentration of adatoms attached to steps that result in zero net kink motion. We discuss this in Appendix A. When ρ_{eq}^A and ρ_{eq}^B differ, establishment of equilibrium on a vicinal surface with alternating step types requires that the step repulsion terms balance M_0 to give M = 0. This occurs at a terrace fraction $f_{\alpha} = f_{\alpha}^*$, the equilibrium terrace fraction at zero growth rate, related to M_0



FIG. 3. Scaled and offset step chemical potential $(w/\ell)^3(M - M_0)$ as a function of f_α from Eq. (24) for various values of f_α^0 shown in legend.



FIG. 4. Equilibrium terrace fraction at zero growth rate f_{α}^* as a function of the scaled step chemical potential offset $(w/\ell)^3 M_0$ for various values of f^0_{α} shown in legend.

by the implicit expression

$$-M_0 = \left(\frac{\ell}{w}\right)^3 \left[\left(\frac{1-f_{\alpha}^0}{1-f_{\alpha}^*}\right)^3 - \left(\frac{f_{\alpha}^0}{f_{\alpha}^*}\right)^3 \right].$$
(27)

Figure 4 shows f_{α}^* as a function of the scaled offset $(w/\ell)^3 M_0$ for various values of f_{α}^0 . Inspection of Eqs. (24) and (27) and Figs. 3 and 4 shows that the functional relationship between f^*_{α} and $-(w/\ell)^3 M_0$ is simply the inverse of the relationship between $(w/\ell)^3(M-M_0)$ and f_{α} . Figure 5 shows f_{α}^* as a function of f_{α}^{0} for various values of scaled M_{0} . For $M_{0} = 0$, one has simply $f_{\alpha}^* = f_{\alpha}^0$.

The net growth rate G in monolayers per second (ML/s) is proportional to the sum of the step velocities

$$G = \frac{v_A + v_B}{w} = -\sqrt{\frac{D}{\tau}} \left(\frac{2s_\alpha C_{1\alpha} + 2s_\beta C_{1\beta}}{w\rho_0}\right).$$
 (28)



FIG. 5. Equilibrium terrace fraction at zero growth rate f_{α}^* as a function of f^0_{α} for various values of the scaled step chemical potential offset $(w/\ell)^3 M_0$ shown in legend.



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0.6 0.8 Terrace Fraction f_{α} α FIG. 6. Rate of change of the terrace fraction df_{α}/dt as a function of terrace fraction f_{α} , calculated from Eq. (29) with parameter values given in Table I. The full-steady-state values f_{α}^{ss} are marked

G = 0.0109 ML/s = -0.0018 ML/s

0.4

G

0.2

-0.5

-1 0

with a circle.

The rate of change of the α terrace fraction f_{α} is proportional to the step velocity difference

$$\frac{df_{\alpha}}{dt} = \frac{v_A - v_B}{w} = \sqrt{\frac{D}{\tau}} \left(\frac{2c_{\beta}C_{2\beta} - 2c_{\alpha}C_{2\alpha}}{w\rho_0}\right).$$
(29)

This equation can be integrated to solve for the evolution of $f_{\alpha}(t)$ at quasi-steady state. To obtain the full-steady-state value of f_{α} , the A and B step velocities must be equal and stable against fluctuations,

$$\frac{df_{\alpha}}{dt} = 0, \tag{30}$$

$$\frac{\partial (df_{\alpha}/dt)}{\partial f_{\alpha}} < 0.$$
(31)

When the net growth rate is zero and the terrace fraction has reached its full-steady-state value, in this case equilibrium $f_{\alpha} = f_{\alpha}^*$, the step velocities are both zero, the diffusion fluxes are zero, the adatom densities are constant at a value $\rho_{\alpha} = \rho_{\beta}^{A} = \rho_{eq}^{B} = \rho_{eq}^{0}$, and the adatom chemical potentials at the steps are zero, $\mu_{A} = -\mu_{B} = 0$.

B. Calculation of quasi-steady-state dynamics and full steady state

Here we show some specific results calculated using the BCF theory for surfaces with alternating step types. Figure 6 shows the quasi-steady-state rate of change of the terrace fraction df_{α}/dt as a function of terrace fraction f_{α} , calculated from Eq. (29) with parameter values given in Table I. These values are chosen to approximately match the experimental results for GaN (0001), using the fit SM1 in Sec. III below. One curve is for a situation with no deposition flux, F = 0, where evaporation causes the net growth rate to be negative, G = -0.0018 ML/s, while the other is for a deposition flux of $F = 1.43 \times 10^{17} \text{ m}^{-2} \text{ s}^{-1}$, giving a positive net growth rate of G = 0.0109 ML/s. The full-steady-state values of terrace fraction f_{α}^{ss} where $df_{\alpha}/dt = 0$ are marked in Fig. 6 and given in Table I. For these parameter values there is only a single

TABLE I. Parameter values used in BCF theory calculations shown in Figs. 6–8, from fit SM1 and estimates given below. Also shown are derived values of *G* and f_{α}^{ss} for each *F*.

	$ ho_0 = 1.13 \times 10^{19} \text{ m}^{-2}$
	$ ho_{eq}^0 = 3.44 \times 10^{12} \text{ m}^{-2}$
	$D = 1.35 \times 10^{-8} \text{ m}^2 \text{ s}^{-1}$
	$\kappa^B_+ = 7.40 \times 10^{-1} \mathrm{m \ s^{-1}}$
	$\kappa_{-}^{B} = 1.0 \times 10^{-3} \mathrm{m \ s^{-1}}$
	$\kappa_0^B = 1.50 \times 10^0 \mathrm{m \ s^{-1}}$
	$M_0 = 0$
1	3
0	1.43
-0.0018	0.0109
0.146	0.837
	1 0 -0.0018 0.146

full-steady-state solution for each curve, but from the nonmonotonic shapes of the curves, one can see that two stable full-steady-state solutions can occur with other choices of parameter values. (When the curve for df_{α}/dt crosses zero three times, only the outer two solutions with negative slope are stable; the middle solution with positive slope is unstable.)

Figure 7 shows the distribution of adatom density on a sequence of α and β terraces at full steady state, corresponding to the two growth rates shown in Fig. 6. Since the fractional deviations from ρ_{eq}^0 are very small, these are shown as the excess density $\rho_i - \rho_{eq}^0$. In Fig. 7(a), where G is negative (i.e., evaporation is faster than deposition), the excess densities are negative and tend to go through minima on each terrace, while in Fig. 7(b), where G is positive (i.e., deposition is faster than evaporation), the excess densities are positive and tend to go through maxima. The discontinuities in ρ_i at the steps reflect the differences in the adatom attachment coefficients from above and below, κ^j_+ and κ^j_- . The low values of κ^A_- and κ^B_- used imply large ES barriers at the downhill (positive y) edges of the terraces, moving the maximum or minimum to that side. The value of κ^B_0 gives significant transport across the *B* step, reducing the difference in adatom densities across that step.

Figure 8 shows the calculated time dependence of f_{α} obtained by integrating the quasi-steady-state result (29) for changes between the two conditions G = -0.0018 ML/s and G = 0.0109 ML/s. Note that the predicted shapes are not simple exponentials.

C. Analytical solution for nontransparent steps

Because all four boundary conditions implied by Eq. (15) involve terms in all four coefficients C_{1i} and C_{2i} , the explicit analytical solution of Eq. (19) for the coefficients gives very elaborate expressions. In the case of nontransparent steps, with $r_A = r_B = 0$, half of the elements of Q drop out and the boundary conditions split into two sets of two equations, each involving only two coefficients. In this case the analytical solutions are

$$C_{1\alpha} = \frac{-F\tau[2p_Bq_As_{\alpha} + (p_B + q_A)c_{\alpha}] + (\rho_{eq}^A + \rho_{eq}^B)p_Bq_As_{\alpha} + (q_A\rho_{eq}^A + p_B\rho_{eq}^B)c_{\alpha}}{(p_B + q_A)(s_{\alpha}^2 + c_{\alpha}^2) + 2(1 + p_Bq_A)s_{\alpha}c_{\alpha}},$$
(32)

$$C_{2\alpha} = \frac{F\tau(p_B - q_A)s_{\alpha} + (\rho_{eq}^A - \rho_{eq}^B)p_Bq_Ac_{\alpha} + (q_A\rho_{eq}^A - p_B\rho_{eq}^B)s_{\alpha}}{(p_B + q_A)(s^2 + c^2) + 2(1 + p_Bq_A)s_Ac_{\alpha}},$$
(33)

$$C_{1\beta} = \frac{-F\tau[2p_Aq_Bs_\beta + (p_A + q_B)c_\beta] + (\rho_{eq}^B + \rho_{eq}^A)p_Aq_Bs_\beta + (q_B\rho_{eq}^B + p_A\rho_{eq}^A)c_\beta}{(p_A + q_B)(s^2 + c^2) + 2(1 + p_Aq_B)s_Bc_\beta},$$
(34)

$$C_{2\beta} = \frac{F\tau(p_A - q_B)s_\beta + (\rho_{eq}^B - \rho_{eq}^A)p_Aq_Bc_\beta + (q_B\rho_{eq}^B - p_A\rho_{eq}^A)s_\beta}{(p_A + q_B)(s_\beta^2 + c_\beta^2) + 2(1 + p_Aq_B)s_\beta c_\beta}.$$
(35)

D. Analytical solution for transparent steps

To obtain an analytical solution of Eq. (19) including the effects of step transparency, we can work with an alternative, mathematically equivalent, formulation of the boundary conditions [10]

$$J_{\alpha}^{+} = -D\nabla_{y}\rho_{\alpha}^{+} = +\tilde{\kappa}_{-}^{A}(\rho_{\alpha}^{+} - \tilde{\rho}_{eq}^{A}), \qquad (36)$$

$$J_{\alpha}^{-} = -D\nabla_{y}\rho_{\alpha}^{-} = -\tilde{\kappa}_{+}^{B} \left(\rho_{\alpha}^{-} - \tilde{\rho}_{eq}^{B}\right), \qquad (37)$$

$$J_{\beta}^{+} = -D\nabla_{y}\rho_{\beta}^{+} = +\tilde{\kappa}_{-}^{B}\left(\rho_{\beta}^{+} - \tilde{\rho}_{eq}^{B}\right), \qquad (38)$$

$$J_{\beta}^{-} = -D\nabla_{y}\rho_{\beta}^{-} = -\tilde{\kappa}_{+}^{A}(\rho_{\beta}^{-} - \tilde{\rho}_{eq}^{A}), \qquad (39)$$

where the quantities with tildes are defined as

$$\tilde{\kappa}^{j}_{+} \equiv \frac{\langle \kappa^{2} \rangle^{j}}{\kappa^{j}_{-}},\tag{40}$$

$$\tilde{\kappa}_{-}^{j} \equiv \frac{\langle \kappa^{2} \rangle^{j}}{\kappa_{+}^{j}},\tag{41}$$

$$\tilde{\rho}_{\rm eq}^{j} \equiv \rho_{\rm eq}^{j} + \frac{v_j \rho_0 \kappa_0^{j}}{\langle \kappa^2 \rangle^{j}},\tag{42}$$

using a sum of products of kinetic coefficients for the type $j = \alpha$ or β step denoted as

$$\langle \kappa^2 \rangle^j \equiv \kappa^j_+ \kappa^j_- + \kappa^j_+ \kappa^j_0 + \kappa^j_- \kappa^j_0.$$
(43)

Note that in Eq. (42) the effective equilibrium adatom density $\tilde{\rho}_{eq}^{j}$ at a step of type *j* depends on the step velocity v_{j} . The physical significance of $\tilde{\kappa}_{+}^{j}$, $\tilde{\kappa}_{-}^{j}$, and $\tilde{\rho}_{eq}^{j}$ is discussed in Appendix A.

The boundary conditions can be written as

$$\tilde{\mathcal{QC}} = \tilde{\mathcal{B}},\tag{44}$$



FIG. 7. Excess adatom density $\rho_i - \rho_{eq}^0$ on a sequence of α and β terraces corresponding to the full-steady-state solution, calculated with parameter values given in Table I, for (a) F = 0, G = -0.0018 ML/s, $f_{\alpha}^{ss} = 0.146$, and (b) $F = 1.43 \times 10^{17}$ m⁻² s⁻¹, G = 0.0109 ML/s, $f_{\alpha}^{ss} = 0.837$. Origin of position coordinate is at an *A* step.

where \tilde{Q} and \tilde{B} are given by

 $\tilde{\mathcal{Q}}$

$$= \begin{bmatrix} s_{\alpha} + \tilde{q}_{A}c_{\alpha} & c_{\alpha} + \tilde{q}_{A}s_{\alpha} & 0 & 0\\ s_{\alpha} + \tilde{p}_{B}c_{\alpha} & -c_{\alpha} - \tilde{p}_{B}s_{\alpha} & 0 & 0\\ 0 & 0 & s_{\beta} + \tilde{q}_{B}c_{\beta} & c_{\beta} + \tilde{q}_{B}s_{\beta}\\ 0 & 0 & s_{\beta} + \tilde{p}_{A}c_{\beta} & -c_{\beta} - \tilde{p}_{A}s_{\beta} \end{bmatrix},$$

$$(45)$$

$$\tilde{\mathcal{B}} = \begin{bmatrix} \tilde{q}_A(\tilde{\rho}_{eq}^A - F\tau) \\ \tilde{p}_B(\tilde{\rho}_{eq}^B - F\tau) \\ \tilde{q}_B(\tilde{\rho}_{eq}^B - F\tau) \\ \tilde{p}_A(\tilde{\rho}_{eq}^A - F\tau) \end{bmatrix},$$
(46)

using alternative dimensionless step kinetic parameters

$$\tilde{p}_j \equiv \sqrt{\frac{\tau}{D}} \tilde{\kappa}^j_+ = \frac{p_j q_j + p_j r_j + q_j r_j}{q_j}, \qquad (47)$$

$$\tilde{q}_j \equiv \sqrt{\frac{\tau}{D}} \tilde{\kappa}_-^j = \frac{p_j q_j + p_j r_j + q_j r_j}{p_j}, \qquad (48)$$

for step types j = A and B. As in the case of nontransparent steps, these boundary conditions consist of two sets of two equations, each involving only two coefficients C_{1i} and C_{2i} with $i = \alpha$ or β . The solutions are the same as Eqs. (32)–(35),



FIG. 8. Calculated time dependence of f_{α} obtained by integrating the quasi-steady-state result (29), following changes between G = -0.0018 and 0.0109 ML/s at t = 0. Solid and dashed curves are for increase or decrease of *G*, respectively.

Time (s)

with p_j , q_j , and ρ_{eq}^j replaced by \tilde{p}_j , \tilde{q}_j , and $\tilde{\rho}_{eq}^j$, respectively. Unfortunately, since the $\tilde{\rho}_{eq}^j$ that appear in the C_{1i} and C_{2i} depend upon the step velocities v_j , which in turn depend upon the C_{1i} and C_{2i} via Eqs. (20) and (21), this still does not provide an explicit solution for the C_{1i} and C_{2i} .

E. Simplified analytical solution for small terrace width

It is very useful to consider some broadly applicable limits that simplify the analytical solution, allowing the full-steadystate terrace fraction and its quasi-steady-state dynamics to be expressed in terms of the net growth rate. We start with Eqs. (32)–(35), with p_j , q_j , and ρ_{eq}^j replaced by \tilde{p}_j , \tilde{q}_j , and $\tilde{\rho}_{eq}^{j}$, respectively. In the limit where the diffusion length within an adatom lifetime is much larger than the terrace widths, $\sqrt{D\tau} \gg w$, the adatom distributions $\rho_i(y)$ are quadratic in y, their gradients $\nabla_{y} \rho_{i}(y)$ are linear in y, and the Laplacians $\nabla_{y}^{2} \rho_{i}$ are constant. In Eqs. (32)–(35), the coefficients c_i can be set equal to unity, and the coefficients s_i are small quantities given by $s_i = w_i/(2\sqrt{D\tau})$. In the limits $M_0 \ll 1$ and $\ell_i \ll w_i$, we have $M \ll 1$ and $\exp(M) \approx 1 + M$, so that the adatom densities ρ_i do not differ much from ρ_{eq}^0 , and thus the adatom evaporation flux is relatively uniform at ρ_{eq}^0/τ . Assuming the second term in Eq. (42) is small, we can replace $\tilde{\rho}_{eq}^A$ and $\tilde{\rho}_{eq}^B$ by ρ_{eq}^0 , except in the difference $(\tilde{\rho}_{eq}^A - \tilde{\rho}_{eq}^B)$. The formulas for C_{1i} simplify to be

$$C_{1\alpha} \approx C_{1\beta} \approx \rho_{\rm eq}^0 - F\tau. \tag{49}$$

The net growth rate is then simply given by

$$G \approx \frac{F - \rho_{\rm eq}^0 / \tau}{\rho_0},\tag{50}$$

which is the difference between the deposition flux *F* and a uniform evaporation flux ρ_{eq}^0/τ , converted to ML/s using ρ_0 .

If we also assume that the parameters \tilde{p}_j and \tilde{q}_j are generally greater than unity owing to large adatom lifetimes τ , so that $\tilde{p}_A \tilde{q}_B \gg 1$ and $\tilde{p}_B \tilde{q}_A \gg 1$, we can write the expressions for the C_{2i} as

$$C_{2\alpha} \approx \frac{\sqrt{D\tau}}{w} \Big[R_{\alpha} \big(\tilde{\rho}_{\rm eq}^{A} - \tilde{\rho}_{\rm eq}^{B} \big) + S_{\alpha} \rho_{0} G \Big], \tag{51}$$

$$C_{2\beta} \approx \frac{\sqrt{D\tau}}{w} \Big[R_{\beta} \big(\tilde{\rho}_{\rm eq}^{B} - \tilde{\rho}_{\rm eq}^{A} \big) + S_{\beta} \rho_{0} G \Big], \tag{52}$$

where each contains a term that is proportional to the net growth rate *G*. The coefficients are given by

$$R_{\alpha} \equiv \frac{w}{D} \left(\frac{\kappa_{+}^{A}}{\langle \kappa^{2} \rangle^{A}} + \frac{\kappa_{-}^{B}}{\langle \kappa^{2} \rangle^{B}} + \frac{w f_{\alpha}}{D} \right)^{-1},$$
(53)

$$R_{\beta} \equiv \frac{w}{D} \left(\frac{\kappa_{+}^{B}}{\langle \kappa^{2} \rangle^{B}} + \frac{\kappa_{-}^{A}}{\langle \kappa^{2} \rangle^{A}} + \frac{w(1 - f_{\alpha})}{D} \right)^{-1}, \quad (54)$$

$$S_{\alpha} \equiv \frac{R_{\alpha} w f_{\alpha}}{2} \left(\frac{\kappa_{+}^{A}}{\langle \kappa^{2} \rangle^{A}} - \frac{\kappa_{-}^{B}}{\langle \kappa^{2} \rangle^{B}} \right), \tag{55}$$

$$S_{\beta} \equiv \frac{R_{\beta}w(1-f_{\alpha})}{2} \left(\frac{\kappa_{+}^{B}}{\langle \kappa^{2} \rangle^{B}} - \frac{\kappa_{-}^{A}}{\langle \kappa^{2} \rangle^{A}}\right),$$
(56)

where the R_i are positive and dimensionless and the S_i have dimensions of time. The step velocities of Eqs. (20) and (21) become

$$v_A = \frac{wG}{2} + \frac{D}{\rho_0 w} \left[(R_\alpha + R_\beta) \left(\tilde{\rho}_{eq}^B - \tilde{\rho}_{eq}^A \right) + (S_\beta - S_\alpha) \rho_0 G \right],$$
(57)

$$v_B = \frac{wG}{2} + \frac{D}{\rho_0 w} \Big[(R_\alpha + R_\beta) \big(\tilde{\rho}_{eq}^A - \tilde{\rho}_{eq}^B \big) + (S_\alpha - S_\beta) \rho_0 G \Big].$$
(58)

The difference of the effective equilibrium step adatom densities also contains a term that is proportional to G,

$$\tilde{\rho}_{\rm eq}^{A} - \tilde{\rho}_{\rm eq}^{B} = \frac{2\rho_{\rm eq}^{0}M + \rho_{0}G[S_{0} + R_{0}(S_{\beta} - S_{\alpha})]}{1 + R_{0}(R_{\alpha} + R_{\beta})}, \qquad (59)$$

where the new coefficients are given by

$$R_0 \equiv \frac{D}{w} \left(\frac{\kappa_0^A}{\langle \kappa^2 \rangle^A} + \frac{\kappa_0^B}{\langle \kappa^2 \rangle^B} \right), \tag{60}$$

$$S_0 \equiv \frac{w}{2} \left(\frac{\kappa_0^A}{\langle \kappa^2 \rangle^A} - \frac{\kappa_0^B}{\langle \kappa^2 \rangle^B} \right).$$
(61)

The rate of change of f_{α} becomes

$$\frac{df_{\alpha}}{dt} = K^{\rm dyn}(f_{\alpha}) \left(\frac{G}{K^{\rm ss}(f_{\alpha})} - \frac{4M(f_{\alpha})\rho_{\rm eq}^0}{w\rho_0} \right), \qquad (62)$$

where we have introduced the combined kinetic coefficient functions $K^{ss}(f_{\alpha})$ and $K^{dyn}(f_{\alpha})$, defined by

$$K^{\rm ss}(f_{\alpha}) \equiv \frac{w}{2[-S_0 + (S_{\beta} - S_{\alpha})/(R_{\alpha} + R_{\beta})]}, \qquad (63)$$

$$K^{\rm dyn}(f_{\alpha}) \equiv \frac{D}{w[R_0 + 1/(R_{\alpha} + R_{\beta})]}.$$
 (64)

These functions have the same dimensions as the individual κ_x^j coefficients (length/time). $K^{\text{dyn}}(f_\alpha)$ is always positive; $K^{\text{ss}}(f_\alpha)$ depends on the differences in the κ_x^j , such that in the limit where all κ_x^j are equal, $K^{\text{ss}} \to \infty$. In this case the influence of *G* on f_α becomes negligible, and the full-steady-state

 α terrace fraction is always $f_{\alpha}^{ss} = f_{\alpha}^{s}$ (i.e., the value where M = 0), independent of G.

The general equation to obtain the full steady state is

$$G^{\rm ss}(f_{\alpha}) = \frac{4 K^{\rm ss}(f_{\alpha}) M(f_{\alpha}) \rho_{\rm eq}^0}{w \rho_0}.$$
 (65)

This equation for $G^{ss}(f_{\alpha})$ can be inverted to obtain a master curve for the full-steady-state value f_{α}^{ss} as a function of *G*. For both the dynamics (62) and the full steady state (65), the six step-attachment parameters enter through the six combinations in the coefficients R_i , S_i , R_0 , and S_0 . The adatom diffusivity *D* enters only in the ratios D/κ_x^j and the product *DM*. The only dependence on τ and *F* is through their combination into *G* [Eq. (50)].

The curve $G^{ss}(f_{\alpha})$ always passes through G = 0 at $f_{\alpha} = f_{\alpha}^{*}$ since M is zero there. The slope of the curve at $f_{\alpha} = f_{\alpha}^{*}$ is given by

$$G^{*} \equiv \left. \frac{dG^{\rm ss}}{df_{\alpha}} \right|_{f^{*}_{\alpha}} = \frac{4 K^{\rm ss}(f^{*}_{\alpha})M'(f^{*}_{\alpha})\rho^{0}_{\rm eq}}{w\rho_{0}}, \tag{66}$$

where M' is the derivative

$$M'(f_{\alpha}) \equiv \frac{dM}{df_{\alpha}} = \frac{3\ell^3}{w^3} \left[\frac{\left(1 - f_{\alpha}^0\right)^3}{\left(1 - f_{\alpha}\right)^4} + \frac{\left(f_{\alpha}^0\right)^3}{\left(f_{\alpha}\right)^4} \right].$$
 (67)

The sign of the slope of $G^{ss}(f_{\alpha})$, and thus $f_{\alpha}^{ss}(G)$, is determined by the sign of $K^{ss}(f_{\alpha}^*)$ since all other factors are positive.

One can write Eq. (62) as

$$\frac{df_{\alpha}}{dt} = \frac{K^{\text{dyn}}(f_{\alpha})}{K^{\text{ss}}(f_{\alpha})} [G - G^{\text{ss}}(f_{\alpha})].$$
(68)

This form makes it clear that, near f_{α}^{*} , f_{α} is always stable to a small perturbation from its full-steady-state value $\Delta f_{\alpha} \equiv$ $f_{\alpha} - f_{\alpha}^{ss}(G)$. For example, when K^{ss} is positive, and Δf_{α} is positive, then $G - G^{ss}(f_{\alpha}) \approx -G^{*}\Delta f_{\alpha}$ will be negative, and the perturbation will decay. The relaxation time t^{*} of the perturbation can be obtained by substituting this approximation into Eq. (68) to give

$$\frac{1}{t^*} \equiv \frac{-1}{\Delta f_\alpha} \frac{df_\alpha}{dt} \approx \frac{K^{\text{dyn}}(f_\alpha^*) G^*}{K^{\text{ss}}(f_\alpha^*)} = \frac{4 K^{\text{dyn}}(f_\alpha^*) M'(f_\alpha^*) \rho_{\text{eq}}^0}{w \rho_0}.$$
(69)

Away from $f_{\alpha} = f_{\alpha}^*$, the solutions can become unstable. The stability criterion (31) can be written as

$$\frac{\partial (df_{\alpha}/dt)}{\partial f_{\alpha}}\Big|_{f_{\alpha}^{ss}} = -\frac{K^{\text{dyn}}(f_{\alpha}^{ss})}{K^{ss}(f_{\alpha}^{ss})}\frac{\partial G^{ss}}{\partial f_{\alpha}}\Big|_{f_{\alpha}^{ss}} < 0.$$
(70)

Thus, the full-steady-state solution is stable whenever the slope of $G^{ss}(f_{\alpha})$ has the same sign as $K^{ss}(f_{\alpha})$.

Criteria on parameter values for the self-consistency of the approximations used to obtain the simplified analytical solution are given in the Supplemental Material [58]. For the parameter ranges we consider, these criteria are generally satisfied, confirming the validity of this solution. We have also checked that the exact solution obtained using the matrix equations (15)-(19) agrees with the simplified analytical solution when the criteria are satisfied.

TABLE II. Comparison of measured values (left columns) and calculated values from the four best fits of the simplified analytical BCF model.

C	Condition	Steady-state terrace fraction f_{α}^{ss}				
No.	G (ML/s)	Measured	SD3	SM1	SM2	SM3
1	-0.0018	0.111 ± 0.013	0.117	0.146	0.153	0.145
2 0.0000 3 0.0109		0.461 ± 0.018 0.811 ± 0.014	0.464	0.441	0.461	0.442
$\frac{4 \qquad 0.0127}{\text{Trans. 1 to 2}}$		0.868 ± 0.011 Measured	0.839 SD3	0.848 SM1	0.853 SM2	0.843 SM3
	t_{80} (s)	300 ± 30	263	248	239	261
	t_{50} (s) t_{20} (s)	$1290 \pm 130 \\ 3740 \pm 370$	1397 4129	1327 4601	1305 4686	1372 4594
Tra	ans. 2 to 4	Measured	SD3	SM1	SM2	SM3
		92 ± 9 250 ± 25 510 ± 50	104 264 410	87 273 481	81 269 528	91 273 460
	Fotal χ^2		19.6	25.0	30.3	24.1

In the general model, e.g., Eqs. (1)–(7) and Eqs. (22)– (24), there are 15 fundamental variables $(F, \tau, \rho_0, w, D, \rho_{eq}^0, M_0, \ell, f_{\alpha}^0)$, and the six κ_x^j . In the simplified analytical solution developed in this section, Eqs. (62)–(65), 12 of the variables enter only through 9 combinations ($G = [F - \rho_{eq}^0/\tau]/\rho_0, D\rho_{eq}^0M_0, D\rho_{eq}^0\ell^3$, and the 6 ratios D/κ_x^j), leaving 12 independent variables that determine the behavior. The ratios D/κ_x^j have been named "kinetic lengths" [4,6,13,19]. Kinetic lengths much smaller or larger than the terrace widths typically give diffusion- or attachment-limited kinetics, respectively. Appendix B shows how the expressions developed above for the simplified analytical solution reduce to simpler expressions for cases in which the adatom kinetics on the terraces are limited by diffusion or by attachment or detachment at steps.

III. COMPARISON OF BCF THEORY TO X-RAY MEASUREMENTS DURING OMVPE

A primary motivation for the above development of BCF theory for surfaces with alternating step types has been to compare predictions with recent experimental measurements during step-flow growth and evaporation of GaN (0001) at T = 1073 K under organometallic vapor phase epitaxy (OMVPE) conditions [49]. These microbeam surface x-ray scattering measurements determined the steady-state terrace fraction f_{α}^{ss} as a function of growth conditions, as well as typical time constants for the dynamics of $f_{\alpha}(t)$ upon changing conditions. The measured values are summarized in Table II, along with theory fit values described below.

While we do not explicitly model the potentially complex surface chemistry of OMVPE in this work, we expect that the basic framework of BCF theory can be applied, with the chemical states of the adatoms, steps, and terraces affecting the parameter values in the model. The observed GaN growth rate [49] has a simple transport-limited behavior, with a deposition flux F that is linearly proportional to the supply of Ga

precursor, since the N precursor is supplied in excess. Under the conditions studied, the proportionality is independent of temperature, indicating that precursor reactions are not rate limiting, as has been considered in some previous BCF models [17,22–24]. For each of the two deposition fluxes used $(F = 0 \text{ and } 1.43 \times 10^{17} \text{ m}^{-2} \text{ s}^{-1})$, carrier gas compositions with and without H₂ were employed. The addition of H₂ to the carrier gas reduces the adatom lifetime τ and increases the evaporation flux ρ_{eq}^0/τ from negligible to $2.0 \times 10^{16} \text{ m}^{-2} \text{ s}^{-1}$. From Eq. (50), one can see that this slightly reduces the net growth rate *G*, which is proportional to the difference between the deposition and evaporation fluxes; at zero deposition flux, *G* is negative.

To apply the BCF model to the GaN OMVPE environment, we have to consider terrace, step, and adatom structures that are more complex than in simple cases such as vacuum deposition of elemental metals. The GaN terraces have a surface reconstruction involving passivation by adsorbed species such as H [47,49]. The mobile "adatoms" likely involve both Ga and N species. We expect the chemistry of the environment to affect the kinetics of their diffusion and attachment at *A* and *B* steps, as found in previous studies of epitaxial growth in chemically active environments [35–37,46,59,60].

As shown in Table II, the experiments [49] give a monotonic increase of f_{α}^{ss} with *G*, and characteristic times for relaxation of $f_{\alpha}(t)$ upon changing conditions. Our BCF model predicts the dependence of the full-steady-state terrace fraction on growth rate $f_{\alpha}^{ss}(G)$, as well as the dynamics of the transitions when *G* is changed. We can compare calculated values to these measurements to understand the implications for the physics in the model, such as the differences between adatom attachment kinetics at *A* and *B* steps.

We have previously presented fits [49] of a version of our BCF theory with M_0 fixed to zero, to the experimental results using only a single relaxation time t_{rel} for each of the transitions, where t_{rel} is the time for $\Delta f_{\alpha}(t)/\Delta f_{\alpha}(0)$ to reach 1/e = 37%. Because the predicted relaxation of $f_{\alpha}(t)$ can be significantly nonexponential, as shown in Fig. 8, here we have fit the theory to three measured characteristic times for each transition, rather than just a single relaxation time t_{rel} . The three times given in Table II, t_{80} , t_{50} , and t_{20} , are the times for the normalized deviation of the terrace fraction from its steady-state value $\Delta f_{\alpha}(t)/\Delta f_{\alpha}(0)$ to reach 80%, 50%, and 20%, respectively, after a change of growth rate at t = 0. Details of the extraction of t_{80} , t_{50} , and t_{20} from the experimental data are given in the Supplemental Material [58]. Here we also allow M_0 to deviate from zero in the fits of BCF theory.

In the experiments, the variables G, ρ_0 , and w are controlled or directly determined, so the 12 independent parameters in the simplified analytical solution reduce to 9 unknown quantities $(D\rho_{eq}^0 M_0, D\rho_{eq}^0 \ell^3, f_{\alpha}^0)$, and the $6 D/\kappa_x^j$ to be determined or constrained by the measurements. This is a challenge because there are only 10 measured quantities (4 steady-state α terrace fractions f_{α}^{ss} at different growth rates G, and 6 characteristic times for transitions in G). As described in Appendix B, in some limits the number of effective parameters is smaller since only certain combinations of D/κ_x^j enter the solutions.

To calculate BCF model results to compare with the experimental conditions, we assume that the only parameter affected by the Ga precursor supply rate is the deposition flux *F*, and that the only parameter affected by the presence of H₂ in the carrier gas is the adatom lifetime τ , and that these enter only through the net growth rates *G* determined in the experiments, given in Table II for each condition. The assumption that the kinetic parameters are the same for all growth conditions is reasonable since the experiments found that the surface reconstruction did not vary over the range of conditions studied [49]. We use the experimental values $\rho_0 = 2a^{-2}/\sqrt{3} = 1.13 \times 10^{19} \text{ m}^{-2}$ and $w = c/\sin(0.52^\circ) =$ $5.73 \times 10^{-8} \text{ m}$, where $a = 3.20 \times 10^{-10} \text{ m}$ and $c = 5.20 \times$ 10^{-10} m are the lattice parameters of GaN at the growth temperature of 1073 K [61].

To explore the full range of BCF model parameters and the physics underlying them, we first searched for the best fits using the expressions obtained in Appendix B for each of the three limiting cases (diffusion limited, attachment limited, and mixed kinetics). The best fit was determined by minimizing the goodness-of-fit parameter $\chi^2 \equiv \sum [(y_i - y_i^{calc})/\sigma_i]^2$, where the y_i and σ_i are the 10 measured quantities and their uncertainties. (For this purpose the logarithms of the characteristic times were used as y_i .) These initial fits are described in Appendix C. While several of the fits give reasonable results, the parameter values obtained are not always selfconsistent with the limiting cases used.

We have therefore fit the experimental data using the more general expressions from the simplified analytical solution, Eqs. (62)–(65). Six fits were carried out, labeled SD1, SD2, SD3 and SM1, SM2, SM3. The starting points for fits SD1–SD3 were parameter sets close to the diffusion-limited fits D1–D3 in Appendix C, while the starting points for SM1–SM3 were parameter sets close to the mixed kinetics fits M1–M3, respectively. From these starting points, 8 or 9 parameters were allowed to vary to find the local minimum of χ^2 . As in Appendix C, we considered three functional forms for *M*: fixed $M_0 = 0$ with varying f_{α}^0 ; fixed $f_{\alpha}^0 = 0.5$ with varying M_0 ; and varying both M_0 and f_{α}^0 . The number in the fit label (1, 2, or 3) corresponds to the form used for *M*.

The results are summarized in Table III. In each case, the values of some of the kinetic lengths D/κ_x^j could be varied with no significant effect, as long as they were sufficiently smaller or larger than the terrace width w. All of the fits produce $G^{ss}(f_{\alpha})$ that increase monotonically. Figure 9 compares the calculated $f_{\alpha}^{ss}(G)$ curves for the four fits with the lowest χ^2 to the measured points, as well as the calculated dynamics of the normalized deviations $\Delta f_{\alpha}(t)/\Delta f_{\alpha}(0)$ to the measured characteristic times.

The mixed-kinetics fits SM1–SM3 are almost identical to M1–M3 in Appendix C. All three give rather similar parameter sets and have low χ^2 . The near-diffusion-limited fits SD1-SD3 give three significantly different parameter sets, in particular for the kinetic lengths of the *A* steps. Only fit SD3 has a low χ^2 , and it is the lowest of all six fits. Table II compares the experimental and calculated values for the four best fits. The improvement of SD3 over SM1–SM3 is primarily in the fit to f_{α}^{ss} at negative *G*.

Different sets of the kinetic lengths take on limiting values (either much larger or much smaller than w) for fits SD1–SD3 compared with fits SM1–SM3. All four of the fits having the best χ^2 values, i.e., SD3 and SM1–SM3, give similar values

TABLE III. Best-fit parameter values from the simplified analytical BCF model corresponding to the diffusion-limited and mixed-kinetics cases. Also given are characteristic values f_{α}^{*} , G^{*} , t^{*} , and $(w/\ell)^{3}M_{0}$ for each fit. For the kinetic lengths D/κ_{x}^{j} , (small) and (large) mean much smaller or much larger than the terrace width $w = 5.73 \times 10^{-8}$ m.

•		Simplified analytical near diffusion limited			
SD1	SD2	SD3			
Fix $M_0 = 0$,	Fix $f_{\alpha}^{0} = 0.5$,	Vary both			
vary f^0_{α}	vary M_0	M_0 and f^0_{α}			
4.04×10^{-9}	(small)	(large)			
(small)	(small)	7.29×10^{-9}			
(large)	1.85×10^{-9}	(large)			
4.57×10^{-9}	2.26×10^{-9}	4.57×10^{-8}			
4.04×10^{-9}	2.44×10^{-9}	5.58×10^{-8}			
(small)	(small)	(small)			
7.96×10^{-24}	4.88×10^{-24}	4.44×10^{-23}			
0.390 0.500		0.278			
0	3.13×10^{-2}	-5.27×10^{-1}			
0.390	0.410	0.464			
0.0026	0.0022	0.0062			
4970	5730	2680			
0	1.21	-2.23			
59.5	108.7	19.6			
Simplified analytical for mixed kinetics					
SM1	SM2	SM3			
Fix $M_0 = 0$,	Fix $f_{\alpha}^{0} = 0.5$,	Vary both			
vary f^0_{α}	vary M_0	M_0 and f^0_{α}			
(small)	(small)	(small)			
(large)					
(luige)	(large)	(large)			
(large)	(large) (large)	(large) (large)			
(large) (large) 1.82×10^{-8}	(large) (large) 1.90×10^{-8}	(large) (large) 1.80×10^{-8}			
(large) (large) 1.82×10^{-8} (large)	(large) (large) 1.90×10^{-8} (large)	(large) (large) 1.80×10^{-8} (large)			
(large) 1.82×10^{-8} (large) 8.98×10^{-9}	(large) (large) 1.90×10^{-8} (large) 1.19×10^{-8}	$\begin{array}{c} (large) \\ (large) \\ 1.80 \times 10^{-8} \\ (large) \\ 7.66 \times 10^{-9} \end{array}$			
(large) (1.82×10^{-8}) (1.82×10^{-8}) (1.82×10^{-9}) 3.58×10^{-23}	(large) (large) 1.90×10^{-8} (large) 1.19×10^{-8} 3.25×10^{-23}	(large) (large) 1.80×10^{-8} (large) 7.66×10^{-9} 3.87×10^{-23}			
(large) (1.82×10^{-8}) (1.82×10^{-8}) 8.98×10^{-9} 3.58×10^{-23} 0.441	(large) (large) 1.90×10^{-8} (large) 1.19×10^{-8} 3.25×10^{-23} 0.500	(large) (large) 1.80×10^{-8} (large) 7.66×10^{-9} 3.87×10^{-23} 0.416			
(large) (lar	(large) (large) 1.90×10^{-8} (large) 1.19×10^{-8} 3.25×10^{-23} 0.500 8.16×10^{-2}	(large) (large) 1.80×10^{-8} (large) 7.66×10^{-9} 3.87×10^{-23} 0.416 -6.36×10^{-2}			
(large) (lar	(large) (large) 1.90×10^{-8} (large) 1.19×10^{-8} 3.25×10^{-23} 0.500 8.16×10^{-2} 0.461	(large) (large) 1.80 × 10-8 (large) 7.66 × 10-9 3.87 × 10-23 0.416 -6.36 × 10-2 0.442			
(large) (lar	(large) (large) 1.90×10^{-8} (large) 1.19×10^{-8} 3.25×10^{-23} 0.500 8.16×10^{-2} 0.461 0.0024	(large) (large) 1.80 × 10-8 (large) 7.66 × 10-9 3.87 × 10-23 0.416 -6.36 × 10-2 0.442 0.0032			
(large) (lar	(large) (large) 1.90×10^{-8} (large) 1.19×10^{-8} 3.25×10^{-23} 0.500 8.16×10^{-2} 0.461 0.0024 4540	(large) (large) 1.80 × 10-8 (large) 7.66 × 10-9 3.87 × 10-23 0.416 -6.36 × 10-2 0.442 0.0032 3840			
(large) (lar	(large) (large) 1.90×10^{-8} (large) 1.19×10^{-8} 3.25×10^{-23} 0.500 8.16×10^{-2} 0.461 0.0024 4540 0.47	(large) (large) 1.80 × 10-8 (large) 7.66 × 10-9 3.87 × 10-23 0.416 -6.36 × 10-2 0.442 0.0032 3840 -0.31			
	$ \begin{array}{c} {\rm SD1} \\ {\rm Fix} \ M_0 = 0, \\ {\rm vary} \ f_{\alpha}^0 \\ \hline 4.04 \times 10^{-9} \\ ({\rm small}) \\ ({\rm large}) \\ 4.57 \times 10^{-9} \\ 4.04 \times 10^{-9} \\ ({\rm small}) \\ 7.96 \times 10^{-24} \\ 0.390 \\ 0 \\ \hline 0.0026 \\ 4970 \\ 0 \\ \hline 0 \\ 59.5 \\ {\rm splified\ analytica} \\ \hline {\rm SM1} \\ {\rm Fix} \ M_0 = 0, \\ {\rm vary} \ f_{\alpha}^0 \\ \hline ({\rm small}) \\ \hline \end{array} $	SD1 Fix $M_0 = 0$, vary f_{α}^0 SD2 Fix $f_{\alpha}^0 = 0.5$, vary M_0 4.04 × 10 ⁻⁹ (small) (small) (small) (large) 1.85 × 10 ⁻⁹ 4.57 × 10 ⁻⁹ 2.26 × 10 ⁻⁹ 4.04 × 10 ⁻⁹ 2.44 × 10 ⁻⁹ (small) (small) (small) (small) 7.96 × 10 ⁻²⁴ 4.88 × 10 ⁻²⁴ 0.390 0.500 0 3.13 × 10 ⁻² 0.390 0.410 0.0026 0.0022 4970 5730 0 1.21 59.5 108.7 applified analytical for mixed kinetic SM1 SM2 Fix $M_0 = 0$, vary f_{α}^0 Fix $f_{\alpha}^0 = 0.5$, vary M_0 (small) (small)			

of the combined parameter $D\rho_{eq}^0 \ell^3$. The combined parameter $D\rho_{eq}^0 M_0$ ranges between -0.527 and $+0.082 \text{ s}^{-1}$. To interpret these combined parameter values, we can use estimates extracted from the literature [49] of $\rho_{eq}^0 = 3.44 \times 10^{12} \text{ m}^{-2}$ and $D = 1.35 \times 10^{-8} \text{ m}^2 \text{ s}^{-1}$ for GaN (0001) at T = 1073 K under similar OMVPE conditions. For example, the parameters obtained from the SM3 fit then imply kinetic coefficients of $\kappa_+^B = 0.75 \text{ m s}^{-1}$ and $\kappa_0^B = 1.76 \text{ m s}^{-1}$, a step repulsion length of $\ell = 9.4 \times 10^{-10} \text{ m}$, and a step adatom affinity asymmetry of $M_0 = -1.3 \times 10^{-6}$. The example calculations shown in



FIG. 9. Four best fits of the simplified analytical model from Table III. (a) Calculated $f_{\alpha}^{ss}(G)$ curves compared with experimental f_{α}^{ss} values (black squares). (b), (c) Calculated normalized deviations $\Delta f_{\alpha}(t)/\Delta f_{\alpha}(0)$ compared with experimental characteristic times at 80%, 50%, and 20% (black squares). Points on curves show calculated values compared with experimental values from Table II to obtain χ^2 .

Figs. 6–8 and Table I correspond to the parameter values estimated in this way for the SM1 fit.

IV. DISCUSSION AND CONCLUSIONS

The above analysis shows how the kinetic coefficients for adatom attachment and transmission at the A and B steps determine both the full-steady-state values f_{α}^{ss} and the quasisteady-state dynamics $f_{\alpha}(t)$ of the fraction of α terraces on the surface. The exact solution can be expressed using the matrix formulas (15)–(19). We obtain a simplified analytical solution for the limit in which the diffusion length of adatoms within their lifetime is much larger than the terrace width, $\sqrt{D\tau} \gg w$, and the deviations of the adatom densities from their equilibrium values are small, $\rho_i/\rho_{eq}^0 \ll 1$. In this limit the evaporation flux is uniform, the net growth rate is simply proportional to the difference between the deposition and evaporation fluxes $G = (F - \rho_{eq}^0 / \tau) / \rho_0$, and the deposition flux *F* and adatom lifetime τ enter only in this combination. We obtain explicit analytical expressions (62)-(65) for both the full-steady-state terrace fraction as a function of growth rate $f_{\alpha}^{ss}(G)$ and the dynamics $f_{\alpha}(t)$ in terms of the kinetic coefficients. The nature of $f_{\alpha}^{ss}(G)$ reflects the differences in the kinetic coefficients of the A and B steps, and agrees qualitatively with expectations from previous work [11,26,30,31,50,53]. For example, $f_{\alpha}^{ss}(G)$ generally has a positive slope when the κ_x^A are larger than the κ_x^B . However, because there are three independent coefficients for each step type, giving six kinetic lengths D/κ_x^j whose values relative to the terrace width affect behavior, a variety of specific cases can arise. Diffusion-limited, attachment-limited, and mixed kinetics cases are considered in Appendix B. For situations outside the region of validity of the simplified analytical solution, described in the Supplemental Material [58], the exact matrix solution can be used.

We include the effects of step transparency, which can be considered to be an artifact that arises in a one-dimensional model to account for perpendicular transport of adatoms along the steps. The discussion in Appendix A shows that the alternative coefficients $\tilde{\kappa}_x^j$ introduced in Eqs. (36)–(39) are equal to the elementary attachment coefficients in Eqs. (A9)–(A12) that account for the density of adatoms attached to steps. This analysis also provides a parameter that quantitatively characterizes the transparency of the type-*j* step,

$$\Theta_{j} = \kappa_{+}^{j} \kappa_{-}^{j} / \langle \kappa^{2} \rangle. \tag{71}$$

In the limits $\Theta_j \to 0$ or $\Theta_j \to 1$, the step is highly transparent or nontransparent, respectively.

The analytical expressions obtained here can be used to fit experimental observations of $f_{\alpha}^{ss}(G)$ and $f_{\alpha}(t)$, to elucidate the rate-limiting physical processes that underlie step-flow growth and evaporation on surfaces with alternating step types. We present a set of fits to recent data for steady-state and dynamic values of the terrace fraction f_{α} during OMVPE growth of GaN (0001) [49] obtained from analysis of in situ surface x-ray scattering [47]. Note that this x-ray scattering analysis assumes that the α and β terraces form a sequence with a period of *m* unit cells, with α terraces of *n* unit-cell width and β terraces of m - n width, so that the α terrace fraction is $f_{\alpha} = n/m$, where *n* and *m* are integers. Figure 1 shows an example for n = 3, m = 5. However, the apparent locations of the A and B steps (shown as vertical lines in Fig. 1) are offset from the unit-cell boundaries at integer y/b, and the offset differs by about $\frac{1}{4}$ unit cell for the A and B steps. Using these apparent step locations, which might be more appropriate for modeling the step repulsion effects, would give a terrace fraction of $f_{\alpha} = (n + 0.25)/m$. We neglect this difference since the experimental terraces are many unit cells in width, $m \approx 103$.

We only consider periodically spaced steps in this paper and do not evaluate the multistep bunching instability [12-18](apart from *A-B* step pairing). The motivating experiments [49] show that multistep bunching does not occur under the conditions studied.

The fits of the simplified analytical solution to the experimental data are summarized in Table III. Four fits were found that give similar locally minimized values of χ^2 , shown in Fig. 9 and Table II. The best fit obtained with M_0 fixed at zero is the SM1 fit, indicating mixed kinetics (not completely diffusion or attachment limited) with some kinetic lengths D/κ_x^J larger and some smaller than the terrace width. When M_0 is allowed to vary, a slightly better fit is obtained with a rather different set of parameters (SD3). There are two significantly different sets of parameter values, fit SD3 and the similar results of fits SM1-3, that reproduce the results of the experiments. A more extensive range of experimental data, such as values of f_{α}^{ss} at additional growth rates, would be needed to better differentiate between these cases. Interestingly, the four best fits all give the same results for the transparencies of the steps. In all cases, Θ_B is small, indicating that the B step is highly transparent, while Θ_A has an indeterminate value, so that the transparency of the A step is not determined. Likewise, the similar values of $D\rho_{eq}^0 \ell^3$ obtained from the four fits give a consistent value for the step repulsion length of $\ell = 9.4 \pm 0.5 \times 10^{-10}$ m using estimated values of D and ρ_{eq}^0 .

Our analysis of the experimental results assumes that the only difference between the four conditions studied is the net growth rate *G*, and that other parameters are the same. In particular, we assume that the presence of H₂ in the OMVPE carrier gas only affects the adatom lifetime τ , to explain its observed effect on *G*. In principle, the presence of H₂ could also affect kinetic parameters such as *D* and the κ_x^j , even though the same surface reconstruction is observed under all conditions. To address this question, further experiments are needed with more than two deposition fluxes *F* at each H₂ condition (e.g., conditions giving the same *G* with different combinations of *F* and τ) to better determine whether all f_{α}^{ss} values collapse onto a single curve when plotted versus *G*.

Our BCF treatment introduces a new parameter M_0 to quantify the difference in the terrace adatom densities in equilibrium with isolated A or B steps. From arguments based on adatom binding energies, discussed in Appendix A, we expect that the value of M_0 is close to zero for hcp-type systems. However, when the terrace width w is relatively large, the behavior of the equilibrium terrace fraction at zero growth rate f^*_{α} is extremely sensitive to even slight deviations of M_0 from zero. This is because of the large multiplier $(w/\ell)^3$ in the relation between M_0 and f_{α}^* , shown in Fig. 4. While the magnitudes of $(w/\ell)^3 M_0$ given by the fits in Table III are of the order of unity, the values of M_0 are very small, e.g., $M_0 = -1.3 \times 10^{-6}$ from the SM3 fit. Using this value, the analysis in Appendix A implies that the sum of the step and kink attachment energies for adatoms $E_{\text{step}}^{j} + E_{\text{kink}}^{j}$ are the same for A and B steps to within $2kTM_0 \approx 1 \times 10^{-7}$ eV. Thus, the observation of f_{α}^{ss} close to 0.5 when G = 0 provides a very sensitive test of the equality of $E_{\text{step}}^j + E_{\text{kink}}^j$ for A and B steps. Nonetheless, even such a tiny difference has an observable effect.

The BCF analysis developed here predicts that for some combinations of material parameters, $G^{ss}(f_{\alpha})$ can be non-monotonic, giving full-steady-state terrace fractions $f_{\alpha}^{ss}(G)$ with multiple stable (and unstable) solutions in some region

of G. For example, in both the attachment-limited and mixed kinetics cases, $K^{ss}(f_{\alpha})$ can change sign as a function of f_{α} , which typically leads to this situation. Likewise, our analysis predicts that the dynamics of $f_{\alpha}(t)$ after a change in condition can have a significantly nonexponential behavior, as shown in Fig. 8. While neither effect is strongly apparent in the experimental results discussed here, their appearance in future experiments could provide insight into the atomic-scale mechanisms.

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APPENDIX A: STEP TRANSPARENCY AND ADATOM DIFFUSION ALONG STEPS

The last term in Eqs. (2)–(5) accounts for step transparency [4,10,13,21], a phenomenon in which adatoms cross the step to exchange between neighboring terraces without attachment at a kink site on the step. This process involves temporary adatom attachment from a terrace onto a step and some diffusion along the step, but with adatom detachment onto the opposite terrace before a kink is encountered. Thus, we can better understand step transparency by considering the density $\rho_I^j(x)$ of adatoms attached to steps and how it varies in the x direction along a step of type j. Here we develop a simple model of line diffusion of adatoms along a step between kinks that couple to the model presented above for surface diffusion on terraces, to relate the kinetic coefficients κ_{\pm}^{j} , κ_{-}^{j} , and κ_{0}^{j} to the line diffusivity, kink attachment coefficients, and kink density. Models for diffusion of adatoms attached to steps have been presented previously [62–64], including discrete two-dimensional models with kinks on steps [52-54]. Here we couple orthogonal one-dimensional step and terrace diffusion models via the boundary conditions at steps for adatom diffusion on the terraces [Eqs. (2)–(5)]. Since our model of terrace diffusion allows variation only in the y direction normal to the steps, it couples to the model for adatoms attached to steps through the average value $\langle \rho_L^J \rangle$ on the step. These considerations give physical interpretations to the modified coefficients $\tilde{\kappa}_x^J$ and $\tilde{\rho}_{eq}^J$ in the alternative terrace boundary conditions (36)– (39). They also can be used to obtain expressions for ρ_{eq}^0 and M_0 in terms of the adatom attachment energies at steps and kinks. These results apply to the standard BCF theory for surfaces with only one type of step, as well as the extension developed here for surfaces with alternating step types.

1. Terrace boundary conditions with step adatom densities

We start by rewriting the terrace boundary conditions in a form that explicitly accounts for the average density of adatoms attached to steps:

$$I_{\alpha}^{+} = -D\nabla_{y}\rho_{\alpha}^{+} = +k_{-}^{A}\rho_{\alpha}^{+} - k_{-}^{Ad}\left\langle\rho_{L}^{A}\right\rangle\rho_{0y},\qquad(A1)$$

$$J_{\alpha}^{-} = -D\nabla_{y}\rho_{\alpha}^{-} = -k_{+}^{B}\rho_{\alpha}^{-} + k_{+}^{Bd}\left\langle\rho_{L}^{B}\right\rangle\rho_{0y}, \qquad (A2)$$

$$J_{\beta}^{+} = -D\nabla_{y}\rho_{\beta}^{+} = +k_{-}^{B}\rho_{\beta}^{+} - k_{-}^{Bd}\langle\rho_{L}^{B}\rangle\rho_{0y}, \qquad (A3)$$

$$J_{\beta}^{-} = -D\nabla_{y}\rho_{\beta}^{-} = -k_{+}^{A}\rho_{\beta}^{-} + k_{+}^{Ad} \left\langle \rho_{L}^{A} \right\rangle \rho_{0y}, \qquad (A4)$$

where the coefficients k_{-}^{j} and k_{-}^{jd} are elementary kinetic coefficients for adatom attachment and detachment, respectively, to a step of type j from a terrace on the uphill side, k_{+}^{j} and k_{+}^{jd} are elementary kinetic coefficients for adatom attachment and detachment, respectively, to a step from a terrace on the downhill side, $\langle \rho_L^j \rangle$ is the mean linear density of adatoms attached to the step of type j, and ρ_{0y} is the linear density of sites perpendicular to the step (in the y direction). As before, the + or – superscripts on J_i , ρ_i , and $\nabla_{\nu}\rho_i$ indicate evaluation at the terrace boundaries $y = +w_i/2$ or $y = -w_i/2$, respectively. The use of mean adatom densities on each step $\langle \rho_I^j \rangle$ is justified under the assumption that the kink spacing is much smaller than the terrace width, so that nonuniformity along the step can be neglected and the terrace transport remains a nearly one-dimensional problem. The linear densities ρ_L^J and ρ_{0y} have dimensions of (length)⁻¹, while the areal densities ρ_i have dimensions of $(length)^{-2}$. Regarding the sign notations in Eqs. (2)-(5) and Eqs. (A1)-(A4), note that while we use the same notation as in most of the literature [4,6,9,10,12-14,19] for the subscripts on the kinetic coefficients (i.e., κ_{+}^{J} for attachment from below and κ_{-}^{J} for attachment from above), we use the opposite notation as in much of the literature [4,6,9,10,12,13,19] for the superscripts on J_i , ρ_i , and $\nabla_{\nu}\rho_i$ (since here evaluation at $y = +w_i/2$ is the boundary above a step, and $y = -w_i/2$ is the boundary below a step).

To obey detailed balance, all fluxes must be zero at equilibrium. At equilibrium we have

$$\left\langle \rho_L^j \right\rangle = \rho_{Leq}^j,$$
 (A5)

$$\rho_{\alpha}^{+} = \rho_{\beta}^{-} = \rho_{\rm eq}^{A}, \tag{A6}$$

$$\rho_{\alpha}^{-} = \rho_{\beta}^{+} = \rho_{\rm eq}^{B},\tag{A7}$$

where ρ_{Leq}^{j} is the equilibrium adatom linear density on the type-*j* step. Detailed balance then relates the detachment and attachment coefficients by

$$\frac{k_{-}^{jd}}{k_{-}^{j}} = \frac{k_{+}^{jd}}{k_{+}^{j}} = \frac{\rho_{\text{eq}}^{j}}{\rho_{Leo}^{j}\rho_{0y}}.$$
 (A8)

Using this to eliminate the detachment coefficients, the boundary conditions become

$$J_{\alpha}^{+} = -D\nabla_{y}\rho_{\alpha}^{+} = +k_{-}^{A}\left(\rho_{\alpha}^{+} - \rho_{\text{eq}}^{A}\left\langle\rho_{L}^{A}\right\rangle / \rho_{L\text{eq}}^{A}\right), \quad (A9)$$

$$J_{\alpha}^{-} = -D\nabla_{y}\rho_{\alpha}^{-} = -k_{+}^{B}\left(\rho_{\alpha}^{-} - \rho_{eq}^{B}\left\langle\rho_{L}^{B}\right\rangle / \rho_{Leq}^{B}\right), \quad (A10)$$

$$I_{\beta}^{+} = -D\nabla_{y}\rho_{\beta}^{+} = +k_{-}^{B}\left(\rho_{\beta}^{+} - \rho_{eq}^{B}\left\langle\rho_{L}^{B}\right\rangle / \rho_{Leq}^{B}\right), \quad (A11)$$

$$J_{\beta}^{-} = -D\nabla_{y}\rho_{\beta}^{-} = -k_{+}^{A}\left(\rho_{\beta}^{-} - \rho_{\text{eq}}^{A}\left\langle\rho_{L}^{A}\right\rangle / \rho_{L\text{eq}}^{A}\right).$$
(A12)

The six coefficients in this form of the boundary conditions, k_{+}^{j} , k_{-}^{j} , and $\rho_{eq}^{j} \langle \rho_{L}^{j} \rangle / \rho_{Leq}^{j}$, for j = A and B, can be related to





FIG. 10. Schematic of kinks on a step of type j, showing kinetic coefficients for adatom attachment at kinks. Note all kinks are identical on a given type step in this model.

the six kinetic coefficients in Eqs. (2)–(5), κ_{+}^{j} , κ_{-}^{j} , and κ_{0}^{j} , as well as the six kinetic coefficients in the alternative boundary conditions (36)–(39), $\tilde{\kappa}_{+}^{j}$, $\tilde{\kappa}_{-}^{j}$, and $\tilde{\rho}_{eq}^{j}$. In the latter case the relations are especially simple,

$$\tilde{\kappa}^j_+ = k^j_+, \tag{A13}$$

$$\tilde{\kappa}_{-}^{j} = k_{-}^{j}, \qquad (A14)$$

$$\tilde{\rho}_{\rm eq}^{j} = \rho_{\rm eq}^{j} \left\langle \rho_{L}^{j} \right\rangle / \rho_{L\rm eq}^{j}. \tag{A15}$$

This gives a physical meaning to the alternative coefficients $\tilde{\kappa}_x^j$ introduced for mathematical reasons in Eqs. (36)–(39). The $\tilde{\kappa}_x^j$ are equal to the elementary attachment coefficients in Eqs. (A1)–(A4) and Eqs. (A9)–(A12) that account for the density of adatoms attached to steps. The density $\tilde{\rho}_{eq}^j$ is the adatom density on the terraces in equilibrium with steps having average adatom densities $\langle \rho_L^j \rangle$ that can differ from the value in equilibrium with kinks ρ_{Leq}^j and depend on growth rate.

2. Calculation of adatom density on steps

To calculate the mean adatom linear density ratios $\langle \rho_L^j \rangle / \rho_{Leq}^j$, we can write a one-dimensional model in the *x* direction (along the steps) analogous to the above onedimensional model in the *y* direction (perpendicular to the steps), where the kinks that bound straight step segments play the role of the steps that bound the terraces. As shown in Fig. 10, we assume that that the kinks all have the same sign and are uniformly spaced by the amount needed to satisfy the geometrical requirement imposed by the overall step direction. This can be analyzed in terms of the probabilities n_+ and n_- for positive or negative kinks to occur at each lattice site on the step. For a close-packed surface, the geometrical requirement gives

$$n_{+} - n_{-} = 2/(\sqrt{3}/\tan\phi + 1),$$
 (A16)

where ϕ is the angle of the step with respect to the atomic rows in the [$\overline{2}110$]-type directions. The geometrically required average kink spacing is $a/(n_+ - n_-)$, where *a* is the lattice parameter.

The density of kinks on a step can be larger due to additional thermally generated kink pairs [1]. The kink probabilities must satisfy

$$n_+n_- = \exp(-E_{\text{pair}}/kT), \qquad (A17)$$

where E_{pair} is the energy cost to generate a kink pair, and we assume the kink probabilities are much smaller than unity. For simplicity we assume $E_{\text{pair}}/kT \gg 1$ and neglect kink pairs generated thermally or by nucleation from adatoms meeting in the step, so that all kinks have the same sign. Thus, we model "kink flow" growth on a step with a finite angle ϕ .

We can write continuity equations for adatom transport on the straight step segments between the kinks,

$$\frac{\partial \rho_L^j}{\partial t} = D_L^j \, \nabla_x^2 \rho_L^j + \rho_0 v_j, \tag{A18}$$

where D_L^j is the line diffusivity for step type *j*, and the last term is the adatom source/sink term from the two neighboring terraces.

The line-flux boundary conditions at the kinks can be written as

$$J_L^{j+} = -D_L^j \nabla_x \rho_L^{j+} = +k_{L-}^j \rho_L^{j+} - k_{L-}^{jd} \rho_{0x}, \qquad (A19)$$

$$J_L^{j-} = -D_L^j \, \nabla_x \rho_L^{j-} = -k_{L+}^j \, \rho_L^{j-} + k_{L+}^{jd} \, \rho_{0x}, \qquad (A20)$$

where J_L^j is the adatom line flux along a step of type j = Aor *B*, the coefficients k_{L-}^j and k_{L-}^{jd} are elementary kinetic coefficients for adatom attachment and detachment, respectively, to a kink from the "uphill" side, k_{L+}^j and k_{L+}^{jd} are elementary kinetic coefficients for adatom attachment and detachment, respectively, to a kink from the "downhill" side, and ρ_{0x} is the linear density of sites along the step (in the *x* direction). The + or – superscripts on J_L^j , ρ_L^j , and $\nabla_x \rho_L^j$ indicate evaluation at the terrace boundaries $x = +d_j/2$ or $x = -d_j/2$, respectively, where d_j is the distance between kinks on steps of type *j* and the spatial coordinate *x* is taken to be zero in the center of the step segment.

To obey detailed balance, all fluxes must be zero at equilibrium. At equilibrium we have

$$\rho_L^{j+} = \rho_L^{j-} = \rho_{Leq}^j.$$
(A21)

Detailed balance then relates the detachment and attachment coefficients by

$$\frac{k_{L-}^{jd}}{k_{L-}^{j}} = \frac{k_{L+}^{jd}}{k_{L+}^{j}} = \frac{\rho_{Leq}^{j}}{\rho_{0x}}.$$
 (A22)

Using this to eliminate the detachment coefficients, the boundary conditions become

$$J_{L}^{j+} = -D_{L}^{j} \nabla_{x} \rho_{L}^{j+} = +k_{L-}^{j} \left(\rho_{L}^{j+} - \rho_{Leq}^{j} \right),$$
(A23)

$$J_{L}^{j-} = -D_{L}^{j} \nabla_{x} \rho_{L}^{j-} = -k_{L+}^{j} \left(\rho_{L}^{j-} - \rho_{Leq}^{j} \right).$$
(A24)

A standard positive kink-Ehrlich-Schwoebel effect [65] is given by $k_{L+}^j > k_{L-}^j$.

The kink velocity on a type-j step can be obtained from the adatom flux arriving from each side,

$$v_{\rm kink}^{j} = (J_L^{j+} - J_L^{j-})/\rho_{0x}.$$
 (A25)

Note that we have neglected advective terms due to the velocity of the kinks, and will check the self-consistency of this assumption below. At quasi-steady state, the general solution for the distribution of adatoms on the step $\rho_L^j(x)$ satisfying Eq. (A18) with $\partial \rho_L^j / \partial t = 0$ is a quadratic function

$$\rho_L^j = a_j x^2 + b_j x + c_j, \qquad (A26)$$

with derivatives

$$\nabla_x \rho_L^j = 2a_j x + b_j, \tag{A27}$$

$$\nabla_x^2 \rho_L^j = 2a_j. \tag{A28}$$

By substituting these into the boundary conditions, we can solve for the coefficients to obtain

$$a_j = -\frac{\rho_0 v_j}{2D_L^j},\tag{A29}$$

$$b_{j} = \frac{\rho_{0}v_{j}\left(k_{L+}^{j} - k_{L-}^{j}\right)d_{j}}{2\left[D_{t}^{j}\left(k_{L+}^{j} + k_{L}^{j}\right) + k_{L+}^{j}\right]k_{L+}^{j}d_{j}},$$
 (A30)

$$c_{j} = \rho_{Leq}^{j} + \frac{\rho_{0}v_{j}d_{j}\left[D_{L}^{j} + \left(k_{L+}^{j} + k_{L-}^{j}\right)d_{j}/4\right]}{D_{L}^{j}\left(k_{L+}^{j} + k_{L-}^{j}\right) + k_{L+}^{j}k_{L-}^{j}d_{j}}.$$
 (A31)

We can evaluate the mean adatom linear density as

$$\begin{split} \langle \rho_L^j \rangle &= \frac{1}{d_j} \int_{-d_j/2}^{d_j/2} \rho_L^j dx \\ &= a_j d_j^2 / 12 + c_j \\ &= \rho_{Leq}^j + \frac{\rho_0 v_j d_j^2}{D_L^j} \\ &\times \left(\frac{1}{12} + \frac{1 + d_j (k_{L+}^j + k_{L-}^j) / (4D_L^j)}{d_j (k_{L+}^j + k_{L-}^j) / D_L^j + d_j^2 k_{L+}^j k_{L-}^j / (D_L^j)^2} \right). \end{split}$$
(A32)

Thus, the deviation of $\langle \rho_L^j \rangle$ from ρ_{Leq}^j is proportional to the net influx of adatoms to the step $\rho_0 v_j$. The proportionality depends in a complex way on the line diffusivity D_L^j , the kink kinetic coefficients k_{L+}^j and k_{L-}^j , and the kink spacing d_j .

The terrace boundary conditions (A9)–(A12) give a second relationship between $\langle \rho_L^j \rangle$ and $\rho_0 v_j$ for each step type j = A or B,

$$\left|\rho_{L}^{A}\right\rangle = \rho_{Leq}^{A} \left(\frac{k_{-}^{A} \,\rho_{\alpha}^{+} + k_{+}^{A} \,\rho_{\beta}^{-} - \rho_{0} v_{A}}{\left(k_{-}^{A} + k_{+}^{A}\right) \,\rho_{eq}^{A}}\right),\tag{A33}$$

$$\langle \rho_L^B \rangle = \rho_{Leq}^B \left(\frac{k_-^B \rho_\beta^+ + k_+^B \rho_\alpha^- - \rho_0 v_B}{(k_-^B + k_+^B) \rho_{eq}^B} \right),$$
 (A34)

where we have used Eqs. (6) and (7) between the fluxes and the v_j . By setting these relations equal to those from the step solution, Eq. (A32), and eliminating $\rho_0 v_j$, we can obtain expressions for the mean adatom linear density ratios

$$\frac{\langle \rho_L^A \rangle}{\rho_{Leq}^A} = \Theta_A + (1 - \Theta_A) \left(\frac{k_-^A \rho_\alpha^+ + k_+^A \rho_\beta^-}{(k_-^A + k_+^A) \rho_{eq}^A} \right),$$
(A35)

$$\frac{\langle \rho_L^B \rangle}{\rho_{Leq}^B} = \Theta_B + (1 - \Theta_B) \left(\frac{k_-^B \rho_\beta^+ + k_+^B \rho_\alpha^-}{(k_-^B + k_+^B) \rho_{eq}^B} \right),$$
(A36)

where we have defined the fraction Θ_i by

$$\Theta_j = \frac{R_{\text{incorp}}}{R_{\text{incorp}} + R_{\text{detach}}},$$
(A37)
$$D_I^j$$

$$\mathcal{R}_{\text{incorp}} \equiv \frac{1}{d_j^2} \times \left(\frac{1}{12} + \frac{1 + d_j (k_{L+}^j + k_{L-}^j) / (4D_L^j)}{d_j (k_{L+}^j + k_{L-}^j) / D_L^j + d_j^2 k_{L+}^j k_{L-}^j / (D_L^j)^2} \right)^{-1},$$
(A38)

$$R_{\text{detach}} \equiv (k_{+}^{j} + k_{-}^{j}) \,\rho_{\text{eq}}^{j} \,/\,\rho_{Leq}^{j}. \tag{A39}$$

The fraction Θ_j varies between zero and unity, and can be treated as the probability that an adatom attached to a step incorporates at a kink that it reaches via diffusion along the step, rather than detaching from the step onto a neighboring terrace [63]. The incorporation rate per unit step adatom density R_{incorp} can be limited by diffusion to a kink, attachment at a kink, or a combination, depending upon the relative values of the kinetic lengths D_L^j/k_{L+}^j and D_L^j/k_{L-}^j and the kink spacing d_j . The detachment rate is the flux per unit $\langle \rho_L^j \rangle$, given by $R_{\text{detach}} = (k_-^{jd} + k_+^{jd})\rho_{0y}$, which can be evaluated using Eq. (A8).

If we substitute expressions (A35) and (A36) for $\langle \rho_L^j \rangle$ into the terrace boundary conditions (A9)–(A12) and then equate these to the original terrace boundary conditions (2)–(5), we obtain expressions for the kinetic coefficients in the original boundary conditions

$$\kappa_+^j = \Theta_j \, k_+^j, \tag{A40}$$

$$\kappa_{-}^{j} = \Theta_{j} k_{-}^{j}, \tag{A41}$$

$$\kappa_0^j = \frac{(1 - \Theta_j)k_+^j k_-^j}{k_+^j + k_-^j},\tag{A42}$$

$$\langle \kappa^2 \rangle^j = \Theta_j \, k^j_+ \, k^j_-. \tag{A43}$$

Thus, the fraction Θ_j determines the transparency of the step of type *j*; when Θ_j approaches unity, e.g., large R_{incorp} , the step is nontransparent ($\kappa_0^j \ll \kappa_+^j, \kappa_-^j$), while when Θ_j approaches zero, e.g., large R_{detach} , the step can be highly transparent ($\kappa_0^j \gg \kappa_+^j, \kappa_-^j$).

One can invert these expressions to obtain

$$k_{+}^{j} = \langle \kappa^{2} \rangle^{j} / \kappa_{-}^{j}, \qquad (A44)$$

$$k_{-}^{j} = \langle \kappa^{2} \rangle^{j} / \kappa_{+}^{j}, \qquad (A45)$$

$$\Theta_j = \kappa_+^j \kappa_-^j / \langle \kappa^2 \rangle^j. \tag{A46}$$

Comparing these to the definitions of the coefficients in the alternative boundary conditions (40)–(42), one obtains Eqs. (A13)–(A15) and

$$\tilde{\rho}_{eq}^{j} = \rho_{eq}^{j} + \frac{(1 - \Theta_{j})\rho_{0}v_{j}}{\Theta_{j}(k_{+}^{j} + k_{-}^{j})}$$
$$= \rho_{eq}^{j} \left(1 + \frac{\rho_{0}v_{j}}{\rho_{Leq}^{j}R_{incorp}}\right).$$
(A47)

Two previous treatments [63,65] have evaluated diffusion of adatoms along steps to obtain expressions for the kinetic coefficients including the effects of step transparency. Both considered only a single type of step. The first treatment [65] used a continuity equation for adatoms attached to steps similar to Eq. (A18) but with an additional loss term due to a uniform kink density $v(\rho_L - \rho_{Leq})$, with a kinetic coefficient v. The continuity equation and boundary conditions for terrace adatom transport were the same as Eqs. (1) and (A9)– (A12). Expressions for the kinetic coefficients were obtained only for a uniform adatom density on the step $\rho_L = \langle \rho_L \rangle$. As in Eq. (A32), this gives a deviation of $\langle \rho_L \rangle$ from ρ_{Leq} proportional to the net influx of adatoms to the step $\rho_0 v =$ $v(\langle \rho_L \rangle - \rho_{Leq})$. The expressions obtained for the kinetic coefficients are equivalent to Eqs. (A40)–(A42) if we identify v as

$$\nu = \frac{\Theta \left(k_{+} + k_{-}\right) \rho_{\text{eq}}}{\left(1 - \Theta\right) \rho_{\text{Leq}}}.$$
(A48)

The second treatment [63] used a continuity equation for adatoms attached to steps equivalent to Eq. (A18) with boundary conditions at kinks equivalent to Eqs. (A23) and (A24). It considered only the case $k_{L-} = k_{L+}$ (no kink-Ehrlich-Schwoebel effect). The expressions obtained for the kinetic coefficients are equivalent to Eqs. (A40)–(A42) but with a different formula for Θ . In our notation their formula is

$$\Theta = \frac{\tanh Q}{Q\left(1 + \frac{2D_L}{d\,k_L}Q\tanh Q\right)},\tag{A49}$$

$$Q = \frac{d}{2} \left[\frac{(k_{+} + k_{-})\rho_{\rm eq}}{D_L \,\rho_{\rm Leq}} \right]^{1/2}.$$
 (A50)

In this limit, our formula for Θ can be written as

$$\Theta = \frac{1}{1 + \left(\frac{1}{3} + \frac{2D_L}{d\,k_I}\right)Q^2}.$$
 (A51)

The two formulas (A49) and (A51) have similar behavior, with identical limits for $Q \rightarrow 0$ and $Q \rightarrow \infty$ when the $\frac{1}{3}$ term in Eq. (A51) is negligible. However, in the limit of large Qand small $D_L/(dk_L)$ (e.g., diffusion-limited step transport), Eq. (A49) reduces to $\Theta = Q^{-1}[1 + D_LQ/(dk_L)]^{-1}$, while Eq. (A51) gives $\Theta = 3Q^{-2}$. Although these both approach zero at large Q, the detailed derivation provided above suggests that the latter is more accurate.

To evaluate the advective contribution to adatom transport on steps, we note that at quasi-steady state, the divergence of the line flux is a constant,

$$\nabla_x \cdot J_L^j = -D_L^j \,\nabla_x^2 \rho_L^j = \rho_0 v_j. \tag{A52}$$

The kink velocity of Eq. (A25) can be expressed as

$$v_{\rm kink}^j = d_j \nabla_x \cdot J_L^j / \rho_{0x} = d_j \rho_{0y} v_j, \qquad (A53)$$

where we have made use of the relation $\rho_0 = \rho_{0x}\rho_{0y}$. The kink and step velocities are related to each other and the growth rate via

$$\rho_0 G w = \rho_{0x} \left(\frac{v_{\text{kink}}^A}{d_A} + \frac{v_{\text{kink}}^B}{d_B} \right)$$
$$= \rho_{0x} \rho_{0y} (v_A + v_B). \tag{A54}$$

The advective contributions to the line fluxes $\rho_L^J v_{kink}^J =$ $\rho_L^j d_i \rho_{0v} v_i$ are thus always a small fraction of the line flux obtained by integrating the divergence $d_i \nabla_x \cdot J_L^j = d_i \rho_0 v_i$ when the adatom coverage on the step is small $\rho_L^j \ll \rho_{0x}$.

3. Adatom binding energies

We can relate ρ_{eq}^0 and M_0 to the binding energies for adatoms at steps and kinks. Such adatom binding energies at steps (but not kinks) have been calculated for GaN (0001) in OMVPE conditions [35-37]. If we assume isolated steps and neglect step-step and kink-kink interactions, the equilibria between adatom densities on steps and terraces can be written as

$$\rho_{Leq}^{j} = \rho_{0x} \exp\left(-E_{kink}^{j}/kT\right), \qquad (A55)$$

$$\rho_{\rm eq}^{j} = \rho_{L\rm eq}^{j} \,\rho_{0y} \,\exp\left(-E_{\rm step}^{j}/kT\right),\tag{A56}$$

where E_{step}^{j} is the binding energy of a terrace adatom to a step of type j, and E_{kink}^{j} is the binding energy of an adatom attached to a step of type j to a kink. These combine to give

$$\rho_{\rm eq}^{j} = \rho_0 \exp\left(-\frac{E_{\rm step}^{j} + E_{\rm kink}^{j}}{kT}\right),\tag{A57}$$

where the sum $E_{\text{step}}^{j} + E_{\text{kink}}^{j}$ is the total energy for a terrace adatom to bind to a kink. From Eqs. (22) and (23) we obtain

$$\rho_{eq}^{0} = \left(\rho_{eq}^{A}\rho_{eq}^{B}\right)^{1/2} = \rho_{0} \exp\left(-\frac{E_{step}^{A} + E_{kink}^{A} + E_{step}^{B} + E_{kink}^{B}}{2kT}\right), \quad (A58)$$
$$M_{0} = \frac{1}{2}\left(\ln\rho_{eq}^{A} - \ln\rho_{eq}^{B}\right) = \frac{E_{step}^{B} + E_{step}^{B}}{2kT} + \frac{E_{step}^{A} + E_{kink}^{A}}{2kT}$$

$$2kT$$

Nearest-neighbor bond-counting arguments can be used to
give $E_{\text{step}}^{j} + E_{\text{kink}}^{j} = E_{\text{bulk}} - E_{\text{ads}}$, where E_{bulk} is the bulk cohe-
sive energy of the crystal per atom, and E_{ads} is the adsorption
energy of an adatom on the terrace below the step. For hcp-
type systems, where we expect E_{ads} to be the same for α and
 β terraces, this argument gives $E_{\text{step}}^{A} + E_{\text{kink}}^{A} = E_{\text{step}}^{B} + E_{\text{kink}}^{B}$,
or $M_0 = 0$. The estimated value of $\rho_{\text{eq}}^0 = 3.44 \times 10^{12} \text{ m}^{-2}$
for GaN (0001) at $T = 1073 \text{ K}$ in OMVPE conditions [49]
and the value of $\rho_0 = 1.13 \times 10^{19} \text{ m}^{-2}$ gives a value of
 $E_{\text{step}}^{A} + E_{\text{kink}}^{A} = E_{\text{step}}^{B} + E_{\text{kink}}^{B} = 1.39 \text{ eV}.$

en

β or fo

APPENDIX B: LIMITING CASES OF THE SIMPLIFIED ANALYTICAL SOLUTION

Here we show how the expressions developed above for the simplified analytical solution reduce to simpler expressions for cases in which the adatom kinetics on the terraces are limited by diffusion or by attachment or detachment at steps. For each, we consider the subcases of nontransparent or highly transparent steps, and examine the factors that determine the sign of K^{ss} , and thus whether $f_{\alpha}^{ss}(G)$ has a positive or negative slope. We finally consider a mixed case in which α and β terraces have different limiting kinetics.

1. Diffusion-limited kinetics

In the diffusion-limited case, the first two terms are negligible in Eq. (53) for R_{α} and in Eq. (54) for R_{β} . These expressions reduce to $R_{\alpha} = f_{\alpha}^{-1}$ and $R_{\beta} = (1 - f_{\alpha})^{-1}$. The coefficients S_{α} and S_{β} become independent of f_{α} . The expression for K^{ss} is given by

$$K^{\rm ss} \approx \left[W_0^{dl} + W_1^{dl} f_{\alpha} (1 - f_{\alpha}) \right]^{-1},$$
 (B1)

where we have introduced coefficients

$$W_0^{dl} \equiv \frac{\kappa_0^B}{\langle \kappa^2 \rangle^B} - \frac{\kappa_0^A}{\langle \kappa^2 \rangle^A},\tag{B2}$$

$$W_1^{dl} \equiv \frac{\kappa_+^B}{\langle \kappa^2 \rangle^B} + \frac{\kappa_-^B}{\langle \kappa^2 \rangle^B} - \frac{\kappa_+^A}{\langle \kappa^2 \rangle^A} - \frac{\kappa_-^A}{\langle \kappa^2 \rangle^A}.$$
 (B3)

Since the κ_x^j must all be positive, the values of these coefficients obey the limits $|W_0^{dl}| \leq wR_0/D$ and $|W_1^{dl}| \ll w/D$, where the second relation is based on the diffusion-limited approximation. The expression for K^{dyn} becomes

$$K^{\rm dyn} \approx \frac{D}{w[f_{\alpha}(1-f_{\alpha})+R_0]}.$$
 (B4)

For the subcase of nontransparent steps, with $\kappa_0^A = \kappa_0^B =$ 0, we have $\langle \kappa^2 \rangle^j = \kappa^j_+ \kappa^j_-$ for both steps j = A and B. The expression for K^{ss} becomes

$$K^{\rm ss} \approx \left[f_{\alpha} (1 - f_{\alpha}) \left(\frac{1}{\kappa_{-}^{B}} + \frac{1}{\kappa_{+}^{B}} - \frac{1}{\kappa_{-}^{A}} - \frac{1}{\kappa_{+}^{A}} \right) \right]^{-1}.$$
 (B5)

Here the smallest of the individual κ_{+}^{j} or κ_{-}^{j} tends to dominate and determine the sign of K^{ss} . The sign of K^{ss} is positive if the smallest coefficient is for the B step, e.g., if the B step has the higher ES barrier, so that κ_{-}^{B} is smallest. If there are no ES barriers, i.e., $\kappa_{-}^{j} = \kappa_{+}^{j}$, then the step with the smaller κ_{+}^{j} determines the sign. In this subcase we have $R_0 = 0$, which simplifies Eq. (B4) for df_{α}/dt .

For the subcase of highly transparent steps, with $\kappa_0^j \gg \kappa_+^j$ and κ_{-}^{j} , we have $\langle \kappa^{2} \rangle^{j} = \kappa_{0}^{j} (\kappa_{+}^{j} + \kappa_{-}^{j})$ for both steps j = Aand B. The expression for K^{ss} becomes a constant, independent of f_{α} ,

$$K^{\rm ss} \approx \left(\frac{1}{\kappa_{-}^{B} + \kappa_{+}^{B}} - \frac{1}{\kappa_{-}^{A} + \kappa_{+}^{A}}\right)^{-1}.$$
 (B6)

Here the behavior just depends on the sums $\kappa_{-}^{j} + \kappa_{+}^{j}$ for each step. It does not matter whether there are ES barriers; the sign of K^{ss} is positive if $(\kappa_{-}^A + \kappa_{+}^A) > (\kappa_{-}^B + \kappa_{+}^B)$.

2. Attachment-limited kinetics

In the attachment-limited case, the final term is negligible in Eq. (53) for R_{α} and in Eq. (54) for R_{β} . The coefficients R_{α} and R_{β} become independent of f_{α} . The expression for K^{ss} is given by

$$K^{\rm ss} \approx \left[W_0^{al} + W_1^{al} (1 - 2f_{\alpha}) \right]^{-1},$$
 (B7)

(A59)

with coefficients

$$W_0^{al} = \frac{\langle \kappa^2 \rangle^A - \langle \kappa^2 \rangle^B + (\kappa_+^A + \kappa_-^A)\kappa_0^B - (\kappa_+^B + \kappa_-^B)\kappa_0^A}{(\kappa_+^B + \kappa_-^B)\langle \kappa^2 \rangle^A + (\kappa_+^A + \kappa_-^A)\langle \kappa^2 \rangle^B},$$
(B8)

$$W_1^{al} \equiv \frac{\kappa_+^B \kappa_+^A - \kappa_-^B \kappa_-^A}{(\kappa_+^B + \kappa_-^B) \langle \kappa^2 \rangle^A + (\kappa_+^A + \kappa_-^A) \langle \kappa^2 \rangle^B}.$$
 (B9)

The expression for K^{dyn} is independent of f_{α} ,

$$K^{\rm dyn} \approx \left\{ \left[\left(\frac{\kappa_+^B}{\langle \kappa^2 \rangle^B} + \frac{\kappa_-^A}{\langle \kappa^2 \rangle^A} \right)^{-1} + \left(\frac{\kappa_-^B}{\langle \kappa^2 \rangle^B} + \frac{\kappa_+^A}{\langle \kappa^2 \rangle^A} \right)^{-1} \right]^{-1} + \frac{\kappa_0^A}{\langle \kappa^2 \rangle^A} + \frac{\kappa_0^B}{\langle \kappa^2 \rangle^B} \right\}^{-1}.$$
(B10)

The diffusion coefficient *D* does not enter into the solution for the attachment-limited case; its role in the dynamics is taken by the combination of all the κ coefficients given in Eq. (B10). Since the denominators in Eqs. (B8) and (B9) are always positive, the sign of K^{ss} is determined by the numerators.

For the subcase of nontransparent steps, with $\kappa_0^A = \kappa_0^B = 0$, $\langle \kappa^2 \rangle^j = \kappa_+^j \kappa_-^j$, the expressions for the coefficients in K^{ss} become

$$W_0^{al} \equiv \frac{\kappa_+^A \kappa_-^A - \kappa_+^B \kappa_-^B}{(\kappa_+^B + \kappa_-^B) \kappa_+^A \kappa_-^A + (\kappa_+^A + \kappa_-^A) \kappa_+^B \kappa_-^B},$$
 (B11)

$$W_1^{al} \equiv \frac{\kappa_+^B \kappa_+^A - \kappa_-^B \kappa_-^A}{(\kappa_+^B + \kappa_-^B) \kappa_+^A \kappa_-^A + (\kappa_+^A + \kappa_-^A) \kappa_+^B \kappa_-^B}.$$
 (B12)

This is the most complex subcase. Near $f_{\alpha} = 0.5$, the sign of K^{ss} is positive if $\kappa_{+}^{B}\kappa_{-}^{B} < \kappa_{+}^{A}\kappa_{-}^{A}$. At $f_{\alpha} > 0.5$, if the steps have normal ES barriers with $\kappa_{-}^{j} < \kappa_{+}^{j}$, the W_{1}^{al} term will favor a negative sign. Thus, the sign of K^{ss} can change with f_{α} . The expression for K^{dyn} becomes

$$K^{\text{dyn}} \approx \left(\frac{1}{\kappa_{-}^{B}} + \frac{1}{\kappa_{+}^{A}}\right)^{-1} + \left(\frac{1}{\kappa_{+}^{B}} + \frac{1}{\kappa_{-}^{A}}\right)^{-1}.$$
 (B13)

The dynamic coefficient has an interesting form, dominated by the terrace with the largest value of the *smallest* attachment coefficient at its edges.

For the subcase of highly transparent steps, with $\kappa_0^j \gg \kappa_+^j$ and κ_-^j , $\langle \kappa^2 \rangle^j = \kappa_0^j (\kappa_+^j + \kappa_-^j)$, the expression for K^{ss} becomes a constant identical to that for diffusion-limited kinetics with highly transparent steps,

$$K^{\rm ss} \approx \left(\frac{1}{\kappa_{-}^B + \kappa_{+}^B} - \frac{1}{\kappa_{-}^A + \kappa_{+}^A}\right)^{-1}.$$
 (B14)

As before, the full-steady-state behavior just depends on the sums $\kappa_{-}^{j} + \kappa_{+}^{j}$ for each step. The dynamics still differs from the diffusion-limited case since the expression for K^{dyn} differs from Eq. (B4):

$$K^{\rm dyn} \approx \left(\frac{1}{\kappa_{-}^{B} + \kappa_{+}^{B}} + \frac{1}{\kappa_{-}^{A} + \kappa_{+}^{A}}\right)^{-1}.$$
 (B15)

3. Mixed kinetics

The limits considered above assume that both terraces have the same type of kinetics, either diffusion or attachment limited, and that both steps have the same transparency, either zero or high. Because the attachment coefficients can be different for each step type, other limiting cases are possible. Here we consider a particular mixed limit in which the κ_+^A coefficient is much larger than the other five κ_x^j (giving an *A* step with a high ES barrier), and we assume that $\kappa_-^A + \kappa_0^A \ll D/w f_\alpha$. We also assume that $\kappa_-^B \ll \kappa_+^B \kappa_0^B/(\kappa_+^B + \kappa_0^B)$, so that the *B* step also has a high ES barrier. In this case we have $\langle \kappa^2 \rangle^A = \kappa_+^A (\kappa_-^A + \kappa_0^A)$ and $\langle \kappa^2 \rangle^B = \kappa_+^B \kappa_0^B$. The second and third terms in Eq. (53) are negligible, giving $R_\alpha = (w/D)(\kappa_-^A + \kappa_0^A)$. The second term in Eq. (54) is negligible, giving $R_\beta = [D/(w\kappa_0^B) + (1 - f_\alpha)]^{-1}$ and $R_\beta \gg R_\alpha$. The second terms in Eqs. (55) and (56) are negligible, giving $S_\alpha = w^2 f_\alpha/(2D)$, $S_\beta = (w/2)(1 - f_\alpha)/[D/w + (1 - f_\alpha)\kappa_0^B]$. The first terms in Eqs. (60) and (61) are negligible, giving $R_0 = D/(w\kappa_+^B)$, $S_0 = -w/(2\kappa_+^B)$. This results in expressions

$$K^{\rm ss} \approx \left[\frac{1}{\kappa_+^B} + \frac{(1-2f_{\alpha})}{\kappa_0^B} - \frac{wf_{\alpha}(1-f_{\alpha})}{D}\right]_{-1}^{-1},$$
 (B16)

$$K^{\text{dyn}} \approx \left[\frac{1}{\kappa_{+}^{B}} + \frac{1}{\kappa_{0}^{B}} + \frac{w(1 - f_{\alpha})}{D}\right]^{-1}.$$
 (B17)

Even though κ_{+}^{A} has the largest value, the sign of K^{ss} can be negative depending upon the relative size of the terms in Eq. (B16). It will be negative near $f_{\alpha} = 0.5$ for $D/\kappa_{+}^{B} < w/4$. If κ_{0}^{B} is small, it can become negative for $f_{\alpha} > 0.5$.

4. Summary of limiting cases

While there are nine free parameters in the full simplified analytical solution, in the limiting cases considered above the number of effective parameters is smaller since only certain combinations of D/κ_x^j enter the solutions. The diffusion-limited kinetics solutions reduce these six to three combinations, leaving a total of six unknown quantities. The subcases of nontransparent or highly transparent steps reduce the number of effective parameters by one or two more. The attachment-limited kinetics solutions reduce these six to two combinations, leaving a total of five unknown quantities. The highly transparent subcase reduces this by one. The mixed kinetics solution reduces these six to two combinations, leaving a total of five unknown quantities, leaving a total of five unknown quantities D/κ_+^B , D/κ_0^B , $D\rho_{eq}^0 M_0$, $D\rho_{eq}^0 \ell^3$, and f_{α}^0 .

Figure 11 shows some examples of master curves of f_{α}^{ss} vs G/G^* , calculated using the simplified analytical solutions (63)–(66) with parameter values given in Table IV. These correspond to the limiting cases discussed above. Curves for both the diffusion-limited cases (nontransparent or highly transparent) have inversion symmetry around G = 0, $f_{\alpha}^{ss} = 0.5$, reflecting the symmetry of Eqs. (24), (65), and (B1) when $M_0 = 0$ and $f_{\alpha}^0 = 0.5$. The curves for both highly transparent cases (diffusion or attachment limited) are identical. The attachment-limited nontransparent case is not symmetric, reflecting the W_1^{al} term in Eq. (B7). The mixed case is least symmetric, and its shape depends in a complex way on the relative sizes of the terms in Eq. (B16). When M_0 and f_{α}^0



FIG. 11. Master curves of f_{α}^{ss} vs G/G^* for different subcases: diffusion-limited kinetics with nontransparent steps, attachmentlimited kinetics with nontransparent steps, either kinetics with highly transparent steps, and mixed kinetics. Parameter values used are given in Table IV.

values are used that deviate from 0 and 0.5, respectively, all curves become asymmetric.

APPENDIX C: LIMITING-CASE FITS

To understand how well the measurements constrain the BCF model parameters and the physics underlying them, we searched for the best fit using the expressions obtained in Appendix B for each of the three limiting cases (diffusion limited, attachment limited, and mixed kinetics). Table V summarizes the best-fit values of the parameters obtained, and also gives the characteristic values f_{α}^* , G^* , t^* , and $(w/\ell)^3 M_0$ for each fit. Nine fits were carried out. For each of the three limiting cases, we considered three functional forms for M: fixed $M_0 = 0$ with varying f_{α}^0 ; fixed $f_{\alpha}^0 = 0.5$ with varying M_0 ; and varying both M_0 and f_{α}^0 . The fits are labeled with a letter (D, A, or M) indicating the kinetic limit and a number (1, 2, or 3) corresponding to the form used for M.

The fits using the mixed kinetics limit (M1, M2, and M3) generally give better results (lower χ^2) than the diffusionor attachment-limited cases. The best fit obtained previously

TABLE IV. Parameter values used in BCF theory calculations for subcases shown in Fig. 11. All used $w = 5.73 \times 10^{-8}$ m, $\rho_0 = 1.13 \times 10^{19}$ m⁻², $\ell = 9.1 \times 10^{-10}$ m, $\rho_{eq}^0 = 3.44 \times 10^{12}$ m⁻², $f_{\alpha}^0 = 0.5$, $M_0 = 0$.

Limited by: Transparency:	Diff. Zero	Diff. High	Attach. Zero	Attach. High	Mixed Mixed
$\overline{D(m^2 s^{-1})}$	10^{-14}	10^{-14}	10^{-4}	10^{-4}	10^{-8}
κ^A_{\perp} (m s ⁻¹)	10^{2}	10^{2}	10^{2}	10^{2}	10^{6}
κ_{-}^{A} (m s ⁻¹)	10^{1}	10^{1}	10^{1}	10^{1}	10^{-3}
$\kappa_0^A (\mathrm{m s^{-1}})$	0	10 ³	0	10^{3}	0
κ^{B}_{+} (m s ⁻¹)	10^{1}	10^{1}	10^{1}	10^{1}	0.5
κ_{-}^{B} (m s ⁻¹)	10^{0}	10^{0}	10^{0}	10^{0}	10^{-4}
$\kappa_0^B \text{ (m s}^{-1}\text{)}$	0	10 ³	0	10 ³	1
$G^* (10^{-3} \text{ ML/s})$	0.4	1.2	1.2	1.2	0.2

TABLE V. Best-fit parameter values for the three limiting cases of the BCF model.

Diffusion-limited kinetics				
Fit type:	D1 ^a	D2 ^a	D3 ^a	
	Fix $M_0 = 0$,	Fix $f_{\alpha}^{0} = 0.5$,	Vary both	
	vary f^0_{α}	vary M_0	M_0 and f^0_{α}	
$\overline{R_0}$	4.11×10^{-2}	6.61×10^{-3}	6.19×10^{-1}	
DW_0^{dl} (m)	2.13×10^{-9}	$3.79 imes 10^{-10}$	1.71×10^{-8}	
DW_1^{dl} (m)	-3.89×10^{-9}	3.15×10^{-9}	-5.73×10^{-8}	
$D\rho_{\rm eq}^0 \ell^3 ({\rm m}^3{ m s}^{-1})$	7.85×10^{-24}	4.09×10^{-24}	4.32×10^{-23}	
f^0_{α}	0.388	0.500	0.286	
$\frac{D\rho_{\rm eq}^0 M_0 ({\rm s}^{-1})}{2}$	0	3.93×10^{-2}	-4.52×10^{-1}	
f^*_{lpha}	0.388	0.377	0.453	
G^* (ML/s)	0.0027	0.0025	0.0067	
<i>t</i> * (s)	4900	4910	2530	
$(w/\ell)^3 M_0$	0	1.81	-1.97	
χ^2	60.4	101.6	25.3	
	Attachment-lin	nited kinetics		
Fit type:	A1	A2	A3 ^b	
	Fix $M_0 = 0$,	Fix $f_{\alpha}^{0} = 0.5$,	Vary both	
	vary f^0_{α}	vary M_0	M_0 and f^0_{α}	
$\overline{K^{\mathrm{dyn}}W_0^{al}}$	8.29×10^{-2}	7.88×10^{-2}	7.94×10^{-2}	
$K^{\mathrm{dyn}}W_1^{al}$	3.27×10^{-2}	$7.59 imes 10^{-2}$	$9.60 imes 10^{-2}$	
$K^{\rm dyn}\rho_{\rm eq}^0\ell^3$	$5.06 imes 10^{-16}$	$2.85 imes 10^{-16}$	$2.04 imes 10^{-16}$	
$(m^2 s^{-1})$				
f^0_{α}	0.379	0.500	0.584	
$K^{\rm dyn}\rho_{\rm eq}^0 M_0$	0	$2.52 \times 10^{\circ}$	$3.14 \times 10^{\circ}$	
$\frac{(m^{-1} s^{-1})}{m^{-1}}$				
f^*_{lpha}	0.379	0.384	0.396	
G^* (ML/s)	0.0023	0.0019	0.0018	
t^* (s)	4720	5400	5720	
$(w/\ell)^{3}M_{0}$	0	1.66	2.90	
χ^2	72.9	51.9	50.2	
	Mixed k	inetics		
Fit type:	M1	M2	M3	
	Fix $M_0 = 0$	Fix $f_{\alpha}^{0} = 0.5$	Vary Both	
	Vary f^0_{α}	Vary M_0	M_0 and f^0_{lpha}	
D/κ_{+}^{B} (m)	1.82×10^{-8}	1.90×10^{-8}	$1.80 imes 10^{-8}$	
D/κ_0^B (m)	9.09×10^{-9}	1.19×10^{-8}	7.67×10^{-9}	
$D\rho_{\rm eq}^0 \ell^3 ({\rm m}^3{ m s}^{-1})$	3.58×10^{-23}	3.25×10^{-23}	3.87×10^{-23}	
f^0_{α}	0.443	0.500	0.416	
$\frac{D\rho_{\rm eq}^0 M_0 ({\rm s}^{-1})}{}$	0	8.16×10^{-2}	-6.40×10^{-2}	
f^*_{α}	0.443	0.461	0.442	
G^* (ML/s)	0.0028	0.0024	0.0032	
<i>t</i> * (s)	4150	4540	3840	
$(w/\ell)^{3}M_{0}$	0	0.47	-0.31	
χ^2	25.0	30.3	24.1	

^aParameters obtained from diffusion-limited kinetics fits are inconsistent with the limiting approximation (see text).

^bThe A3 fit gives nonmonotonic variation of $G^{ss}(f_{\alpha})$.

[49] using a single relaxation time for each transition is similar to the M1 fit. However, here the diffusion-limited case with variable M_0 and f_{α}^0 (D3) gives a similar low value of χ^2 . All of the fits except one (A3) produce $G^{ss}(f_{\alpha})$ that increase monotonically. A nonmonotonic $G^{ss}(f_{\alpha})$ is problematic because it leads to nonunique $f_{\alpha}^{ss}(G)$ values needed for comparison with the experiments. [For A3 we used only the monotonic portion of the $G^{ss}(f_{\alpha})$ curve up to the first

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maximum to obtain $f_{\alpha}^{ss}(G)$.] Another issue arises with the diffusion-limited kinetics fits. The parameter sets from the fits are not self-consistent with the approximations used to obtain the expressions for this limit, which require $|DW_1^{dl}| \ll$

 $w = 5.73 \times 10^{-8}$ m. The D3 fit most clearly violates this approximation.

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