Numerical simulation of a coarsening two-dimensional network

C. %.J. Beenakker

Philips Research Laboratories, NL-5600 JA Eindhoven, The Netherlands (Received 14 October 1987)

Topological correlations in a coarsening two-dimensional soap froth or polycrystalline network are studied by computer simulation. With use of a continuum model, grain growth in very large systems of over $10⁵$ grains can be simulated. The correlations found between the size or the number of vertices of adjacent grains are in accordance with semiempirical rules of metallurgy. The average grain size grows in proportion to the square root of time, as predicted by mean-field theory. This result, that correlation effects do not modify the growth exponent, is consistent with dynamical scaling and agrees with simulations done on a lattice.

I. INTRODUCTION

Grain boundaries in a polycrystalline material are an interesting example of a system with topological disor $der¹$. Their motion is governed by the interplay of a "geometrical" driving force (which tries to shorten the boundaries) and the topological constraint of a spacefilling network. As a result of this interplay, correlations develop between the geometrical and topological properties of the grains. These correlations are easy to visualize in a two-dimensional (2D) model of the grain growth process. For this model, various semi-empirical rules to describe the correlations have been proposed, 2^{-4} obtained from cross sections of polycrystalline metals or ceramics, and from an analogous system: a soap froth sandwiched between two plates.

Even for the simple 2D model, analytical progress beyond mean-field theory⁵⁻⁹ has not been made. For this reason numerical studies play an important role in the theory of grain growth. In recent years, the Potts lattice model has been studied extensively.^{10,11} In the present paper, an alternative continuum model is investigated, which is based on (i) the macroscopic growth law^{12, $\overline{13}$} of a grain, and (ii) a clever rule due to M arder¹⁴ for deciding when a grain loses or gains a vertex. As we will see, this approach allows the study of very large systems (consisting initially of over $10⁵$ grains) which can be followed for several decades in time—before the number of grains has dropped to the point where effects of the finite system size become noticeable. Long coarsening times are important for a full development of the dynamical correlations, which asymptotically become independent of initial conditions.

In Sec. II the method used is presented, and its relation to both 2D grain growth and coarsening soap froths is explained. The results are discussed in Sec. III. In the asymptotic regime a negative correlation is found between the number of vertices as well as the size of adjacent grains. The vertex-number correlation agrees with the Aboav-Weaire rule^{2,3} of metallurgy, which says that many-sided grains have few-sided neighbors. The size correlation is similar to that found in a simulation¹⁵ of the coarsening of precipitated droplets (Ostwald ripen-

ing). It is well established^{16,17} that in Ostwald ripening correlation effects do not modify the mean-field value of the exponent α in the equation

$$
\overline{R}(t) = \text{const} \times t^{\alpha} , \qquad (1)
$$

which describes the time dependence of the average dropwhich describes the time dependence of the average drop-
let radius. In both 2D and 3D, one has $\alpha = \frac{1}{3}$ for diffusion-limited droplet growth and $\alpha = \frac{1}{2}$ if the diffusion of a solute molecule from one droplet to another is much faster than its attachment at the droplet surface. Clearly, grain growth is governed by the boundary kinetics, so that one would expect to find $\alpha = \frac{1}{2}$ regardless of correlation effects—at least if one assumes that the presence of topological constraints is not a fundamental distinction between the coarsening of cells in a network and of separated droplets. This has been a controversial issue, 'rated droplets. This has been a controversial is $0,11,14,18-22$ which is addressed in Sec. III in relation to the simulation.

II. METHOD

The starting point of this investigation is Mullins's area theorem¹²

$$
\frac{dA}{dt} = \frac{\pi}{3}M(n-6) ,
$$
 (2)

which relates the time derivative of the area A of a 2D grain to its number of sides n and the grain boundary mobility M . Equation (2) follows via simple geometry from (i) the curvature law²³ that each segment of a grain boundary moves towards its center of curvature with a velocity V proportional to the curvature Γ ,

$$
V = M\Gamma \t{,} \t(3)
$$

and (ii) the local equilibrium condition at the vertices that in the infinitesimal region of intersection three grain boundaries meet at equal angles of 120'. Note that Eq. (2) implies that the total area of the system remains constant in time, as it should, by virtue of Euler's theorem that the grains have six sides on average. In the case of a soap froth, the curvature law is replaced by Laplace's law, together with a linear relation between pressure differences in adjacent cells and the gas flux through the cell walls. The result in 2D is still Eq. (2) , with M replaced by the product of soap film permeability μ and surface tension coefficient σ . Equation (2) is known in that context as von Neumann's theorem.¹³ Von Neumann's derivation assumes circular soap-cell boundaries, as required by pressure equilibration inside the soap cells. It should be stressed that Mullins's derivation of Eq. (2) does not assume that grain boundaries are circular arcs, which indeed they are not.

The fact that the shape of the grain boundary does not appear in the growth law (2) is characteristic for two dimensions. In 2D the curvature of a grain boundary equals $d\phi/dl$ (ϕ being the angle of the tangent to the boundary and l its length). The integral of the curvature along the perimeter of a grain is, therefore, simply

$$
\oint dl \Gamma = \oint dl \frac{d\phi}{dl} = 2\pi - \sum_{i=1}^{n} (\pi - \alpha_i) = -\frac{\pi}{3} (n - 6) ,
$$
\n(4)

regardless of the shape of the boundary. Here $\alpha_1 \cdots \alpha_n$ are the internal angles at the n vertices of the grain, which equal $2\pi/3$ at local equilibrium. The time derivative of the area is proportional to the above integral,

$$
\frac{dA}{dt} = -\text{const} \times \oint dl \Gamma \tag{5}
$$

where the constant equals M for grain boundaries and $\mu\sigma$ for soap films. The growth law (2) now follows from Eqs. (4) and (5).

The power of Eq. (2) is that it allows a *reduced* description of a coarsening network in terms of only two variables A and n per grain, when supplemented by a model¹⁴ for changes in *n*. By contrast, other simulations either²⁴ achieve such reduction by doing away with the network structure (treating the grains as separated spherically for enanges in *n*. By contrast, other simulations effect
achieve such reduction by doing away with the network
structure (treating the grains as separated spherical
"droplets"), or^{10,11,25,26} employ a full description which the motion of every boundary segment is followed in time. Note that the reduction in the number of variables works only in 2D. Unlike the Potts model, 27 the present model has no obvious extension to three dimensions.

To account for the dynamics of n , I adopt a simple rule due to Marder.¹⁴ In principle, a grain can change its number of sides either by a neighbor-switching "T1 pronumber of sides either by a neighbor-switching "T1 process," or by a "T2 process" which involves the disappear ance of a grain, see Fig. 1. In the experiments of Glazier Gross, and Stavans,²¹ it is observed that in a coarsenin soap froth only a small fraction of the topological changes occur via neighbor switching without a disappearing cell. It seems reasonable to assume that the Tl processes are also relatively unimportant during grain growth, and the present model neglects them.

My algorithm now goes as follows. For each grain $i = 1, 2, ..., N$ track is kept of its area A_i , its number of sides n_i , and its neighbors $j_{i,k}$ $(k = 1, 2, \ldots, n_i)$, listed clockwise). The areas are updated according to Eq. (2), and whenever the area of a grain drops to zero, that grain is eliminated via a T2 process. When a four- or five-sided grain disappears, one would need to know which sides

FIG. 1. Sketch of grain boundaries undergoing topological changes. (a) shows the T1 or neighbor-switching process; (b)-(d) show T2 processes related to a disappearing 3-, 4-, or 5 sided grain. [Notice how in (d) one grain ends up gaining a side.]

vanish first to make the choice which of its neighbors end up losing a vertex in the T2 process. However, since grains tend to be equi-axed, one may well assume that all sides are equivalent and make this choice at random which is what I have done. The above scheme is rather tedious to code because of the bookkeeping required. (If one would not keep track of the network topology but ignore correlations between different grains it would essentially reduce to Marder's mean-field algorithm.¹⁴) What is important is that the program is executed very rapidly, a run with initially $10⁵$ grains taking only 10 min of central processing-unit time on an IBM-3081 computer.

Initially, the system studied consists of 102400 grains in either an ordered or disordered 2D array with periodic

FIG. 2. Time dependence of the average grain size, for ordered (0) and disordered (D) initial conditions. Data points are averages over 10 runs. The solid line has a slope of $\frac{1}{2}$. (Time in units of $3\overline{A}(0)/\pi M$, and \overline{R} in units of $[\overline{A}(0)/\pi]^{1/2}$, with $\overline{A}(0)$ the initial average grain area.)

boundary conditions.²⁸ In both cases the same state of dynamical scaling is reached, although the way of approach to the asymptotic regime differs. In the scaling regime the distribution of the number of sides of a grain is time independent, and the distribution of grain sizes $P(R,t)$ is time invariant when expressed as a function of $R/\sqrt{R}(t)$. [The grain "size" R, with average \overline{R} , is defined by $R \equiv (A/\pi)^{1/2}$.] The asymptotic time dependence of $\overline{R}(t)$ obeys Eq. (1) with $\alpha = 0.50$, see Fig. 2. Dynamical correlations are observed between the number of vertices of adjacent grains, as well as their sizes. These correlations are illustrated in Figs. 3 and 4, where I have plotted the time dependence of the correlation coefficients

$$
\chi \equiv N^{-1} \sum_{i=1}^{N} (n_i/6 - 1)(\nu_i/6 - 1) , \qquad (6a)
$$

$$
\psi \equiv N^{-1} \sum_{i=1}^{N} (R_i / \overline{R} - 1) (\rho_i / \overline{R} - 1) .
$$
 (6b)

The symbols ρ_i and v_i denote, respectively, the average size and average number of vertices of the grains adjoining²⁹ grain *i* (which itself has size R_i and n_i vertices). The negative values of χ seen in Fig. 3 imply that manysided grains tend to be surrounded by few-sided neighbors, and, similarly, a negative ψ means that large grains have small neighbors.

FIG. 3. Time dependence of the vertex-number correlation coefficient χ , defined in Eq. (6a). Data points O and D as in Fig. 2. The solid lines are predicted by the Aboav-Weaire rule. Note the transient "dips" in curve O , characteristic for the initially ordered system, which signal the sudden disappearance of a substantial fraction of the grains. (The transient "steps" in Fig. 2, case O , have the same origin.) The noise in the data increases somewhat with time, because of the decreasing number of grains—which drops from $10⁵$ to 300 during one run.

FIG. 4. Time dependence of the size-correlation coefficient ψ . defined in Eq. (6b). Data points O and D as in Fig. 2.

III. DISCUSSION

Before proceeding to a discussion of the correlations, I will first compare the results for the single-grain distribution functions obtained here with those from the Potts lattice model simulations.

The time-invariant distribution of grain sizes $P(R/R)$ compares well with the distribution of Sahni et al., 10 see Fig. 5. Although obtained from 2D simulations, Fig. 5 happens to give a good description of cross sections of bulk metals and ceramics, see Refs. 10 and 27. Apparently no experimental data for $P(R/\overline{R})$ in sheet material are

FIG. 5. Distribution of grain sizes in the long-time regime. The histogram with the higher resolution follows from the present model, the other from the Potts model of Ref. 10. As is customary, the distribution is given as a function of $x \equiv {}^{10}log(R/\overline{R})$. The probability density $P(x)$ is such that $P(x)dx$ equals the fraction of grains with x' between x and $x + dx$.

available. For the distribution of the number of sides $P(n)$, Simpson, Beingessner, and Winegard³⁰ have collected measurements on a variety of quasi-2D systems (two polycrystalline materials and soap). Their data are shown in Fig. 6 together with the theoretical predictions of this paper and of Sahni et al. It seems likely that differences in the frequency of neighbor-switching processes are responsible for the variations in $P(n)$ between the two models. In fact, these Tl processes tend to broaden $P(n)$, consistent with the observation that the model used here (in which Tl processes do not occur at all) gives a more narrow distribution than the model of Sahni et al. The experimental distributions have a width intermediate between the two predictions, and do not appear to favor one model above the other. A third singlegrain property of interest is the shape-size correlation expressed by the perimeter rule

$$
\overline{R}(n) = \frac{1}{4}(n-2)\overline{R} \tag{7}
$$

 $\overline{R}(n)$ being the average size of an *n*-sided grain. In my opinion³¹ this correlation should be seen as a consequence of the shape-dependent growth rate (2) of the grains: a large grain is likely to have many sides because many sided grains grow rapidly. A different point of view, based on a maximum entropy postulate, is taken by Rivier. The present model gives $\overline{R}(n)$ in good agreement with experiment, see Ref. 31 for a detailed comparison.

We now turn from the single-grain properties to pair correlations. The vertex-number correlation coefficient χ shown in Fig. 3 is in accordance with a semi-empirical rule of metallurgy, the so-called Aboav-Weaire rule, which says that

$$
\overline{\nu}(n) = 5 + (6 + \mu)/n \tag{8}
$$

Here $\mu \equiv \langle (n-6)^2 \rangle$ is the variance of the number of sides distribution, and $\bar{v}(n)$ is the average of v_i taken over all n -sided grains i . This rule says that a many-sided grain is likely to be surrounded by few-sided neighbors,

FIG. 6. Plot of the fraction of grains with a given number of sides in the long-time regime. Solid curve from the present model, dashed curve from the Potts model of Ref. 10. The experimental data are from Ref. 30 for quasi-20 systems (triangles, polycrystalline tin; squares, polycrystalline hexachloroethane; circles, soap froth).

as has been observed in 2D soap-froth experiments³² and simulations, 26 as well as in sectioned polycrystalline materials.² A statistical argument for such correlation is given by Weaire.³ (A more complicated variant of this rule is also in use, see Refs. 32 and 33.) From the Aboav-Weaire rule follows the prediction $\chi = -(1)$ $+\mu/6$)($\langle 1/n \rangle - 1/6$), which describes very well the data in Fig. 3-except during an initial transient. The size correlation of Fig. 4 has not yet been studied experimentally. The perimeter rule suggests the estimate

$$
\psi \approx \langle \left[\frac{1}{4}(n-2)-1\right] \left[\frac{1}{4}(\nu-2)-1\right] \rangle = \frac{9}{4}\chi
$$
.

This rough estimate predicts the sign and within a factor of 2 the magnitude of ψ in the scaling regime, but cannot explain the remarkable positive correlation peak observed in the initially ordered system.

It is interesting to note that the asymptotic size correlation between these neighboring polycrystalline domains is of the same sign (but an order of magnitude smaller 34) as that found in a simulation¹⁵ of Ostwald ripening. (Ostwald ripening is the growth of precipitated droplets by diffusion of solute through a liquid or solid solution.) For the latter problem perturbation theories^{16,17} have been developed, with the volume fraction of the dispersed precipitate as the small parameter. Such an expansion parameter is not available in the network, but the physical origin of the size correlation is presumably the same as in Qstwald ripening: large grains have grown at the expense of their neighbors, which will therefore be small.

Now that we have seen that the present model can reproduce the correlations in grain growth, let us consider the fundamental issue: Do topological correlations modify the kinetic exponent α in Eq. (1)? Figure 2 shows that the mean-field value $\alpha = \frac{1}{2}$ remains unmodified. This. conclusion is consistent with the hypothesis of dynamica
scaling, which says that the average grain size \overline{R} is the
only independent length scale in the system. Indeed, it is
a consequence of this hypothesis that the scaling, which says that the average grain size \overline{R} is the only independent length scale in the system. Indeed, it is is *identical* to \overline{R} up to a multiplicative numerical constant—which implies³⁵ Eq. (1) with $\alpha=\frac{1}{2}$. [Here *M* is the grain boundary mobility, defined via the curvature law (3); in soap froths, $\lambda = \sqrt{t\mu\sigma}$ with μ the soap-film permeability and σ its surface tension coefficient.] Clearly, the scaling hypothesis requires both the long-time limit and a large system, so that the lengths which characterize the initial condition and the system size do not play a role. In the case of a lattice model there is the additional requirement that the average grain size should be much larger than the lattice constant —to avoid the introduction of an additional relevant length scale. If this requirement is not met, the concepts of grain boundary curvature and mobility become meaningless, and the above argument fails.

In light of the above we can try to understand why pre-In fight of the above we can try to understand why previous workers^{10,11} obtained an anomalous α = 0.41±0.02 vious workers^{10,11} obtained an anomalous $\alpha = 0.41 \pm 0.02$
when simulating grain growth on a lattice—whereas a lattice model of soap-froth coarsening gave¹¹ $\alpha = \frac{1}{2}$, in agreement with Fig. 2. I estimate from the information given in Ref. 10 that $\overline{R} \le 10$ lattice constants. This does not seem especially large and deviations from the curvature law of motion (3) due to kinks in the boundary might

well be the origin of the anomalous α . After the present work was completed, I learned that Grest, Anderson, and Srolovitz³⁶ have extended their Potts model to larger lattices. They indeed find a crossover to $\alpha = \frac{1}{2}$ at late times when the grain boundaries become sufficiently smooth that one would expect the curvature law to describe the dynamics. On the other hand, the soap-froth simulation dynamics. On the other hand, the soap-froth simulation
of Wejchert, Weaire, and Kermode,¹¹ as well as the present work, are directly based on the macroscopic growth law (2). Therefore, the network has a well-defined mobility M (or $\mu\sigma$ product) at all times—and the simulations give $\alpha = \frac{1}{2}$ in agreement with the scaling hypothesis.

The experimental evidence remains inconclusive. 37 In polycrystalline materials, $\overline{R} \propto \sqrt{t}$ is found in some sys $tems$, 30 but one observes a general tendency for slower growth of the grains. In metal films this can be accounted for by the pinning of grain boundaries at surface grooves. In bulk samples, deviations from $\alpha = \frac{1}{2}$ have been attributed to the obstruction of grain boundary migration by impurity atoms. These are additional complications, which may be removed as purer and purer systems become available.

In soap froths, much less experimental work has been done. Early experiments by Smith (analyzed in Refs. 18 and 32) showed no sign of a scaling regime, but instead gave a distribution $P(n)$ which broadened steadily without reaching a time-independent limiting form. In Ref. 20 I have proposed an explanation for this anomalous nonscaling behavior, based on the assumption that the many-sided shape of large soap cells is due to the relatively low surface energy of such nearly circular cells. The new experiments by Glazier, Gross, and Stavans,²¹
however, disagree with the predictions of Ref. 20—and I now believe that this surface-energy mechanism plays only a minor role in the dynamics. The point is, as argued by Marder,¹⁴ that the soap film network is highl constrained in its movements and cannot easily reach an energetically more favorable structure. Marder's calculations show convincingly that the general features of these new experiments can be explained without considering the surface-energy mechanism [and also suggest that the anomalous broadening of $P(n)$ seen earlier was a transient effect]. Glazier, Gross, and Stavans observe slower than \sqrt{t} growth of the soap-cell size. The origin of this anomaly is unclear, both finite-size effects and variations in μ and σ with film thickness may play a role.

In summary, a method for simulating coarsening of very large 2D networks is reported, which reveals interesting correlations and which demonstrates the validity of dynamical scaling in a topologically disordered system.

Note added in proof. My attention has been drawn to interesting earlier work by Fradkov, Shvindlerman, and Udler³⁸ on this grain growth model. These authors studied single-grain properties, but did not consider correlations between adjacent grains.

- ¹See the review article by D. Weaire and N. Rivier, Contemp. Phys. 25, 59 {1984).
- $2D.$ A. Aboav, Metallography 3, 383 (1970).
- $3D.$ Weaire, Metallography 7, 157 (1974).
- ⁴N. Rivier, Philos. Mag. B 52, 795 (1985).
- ⁵R. Kikuchi, J. Chem. Phys. **24**, 861 (1956).
- ⁶P. Feltham, Acta Metall. 5, 97 (1957).
-
- 7M. Hillert, Acta Metall. 13, 227 (1965).
- 8N. P. Louat, Acta Metall. 22, 721 (1974).
- 9 F. N. Rhines and K. R. Craig, Metall. Trans. 5, 413 (1974).
- ¹⁰P. S. Sahni, G. S. Grest, M. P. Anderson, and D. J. Srolovitz, Phys. Rev. Lett. 50, 263 (1983); Acta Metall. 32, 793 (1984); 32, 793 (1984};P. S. Sahni, D. J. Srolovitz, G. S. Grest, M. P. Anderson, and S. A. Safran, Phys. Rev. B 28, 2705 (1983).
- ¹¹J. Wejchert, D. Weaire, and J. P. Kermode, Philos. Mag. B 53, 15 (1986).
- ¹²W. W. Mullins, J. Appl. Phys. 27, 900 (1956).
- ¹³J. von Neumann, in Metal Interfaces, edited by C. Herring (American Society for Metals, Cleveland, 1952), p. 108.
- ¹⁴M. Marder, Phys. Rev. A 36, 438 (1987).
- ¹⁵C. W. J. Beenakker, Phys. Rev. A 33, 4482 (1986).
- '6Y. Enomoto, M. Tokuysma, and K. Kawasaki, Acta Metall. 34, 2119 {1986).
- $17M.$ Marder, Phys. Rev. A 36, 858 (1987).
- 18 D. Weaire and J. P. Kermode, Philos. Mag. B 47, L29 (1983).
- ¹⁹H. Furukawa, Adv. Phys. 34, 703 (1985).
- ²⁰C. W. J. Beenakker, Phys. Rev. Lett. **57**, 2454 (1986).
- ²¹J. A. Glazier, S. P. Gross, and J. Stavans, Phys. Rev. A 36, 306 (1987).
- 22I.-%.Chen, Acta Metall. 35, 1723 (1987).
- 24V. Yu. Novikov, Acta Metall. 26, 1739 (1978);27, 1461 (1979); O. Hunderi and N. Ryum, Acta Metall. 27, 161 {1979);29, 1737 (1981).
- ²⁵E. A. Ceppi and O. B. Nasello, Scr. Metall. **18**, 1221 (1984); A. Soares, A. C. Ferro, and M. A. Fortes, ibid. 19, 1491 {1985}; H. J. Frost, C. V. Thompson, C. L. Howe, and J. Whang (unpublished).
- ²⁶D. Weaire and J. P. Kermode, Philos. Mag. B 48, 245 (1983); 50, 379 (1984).
- 27M. P. Anderson, G. S. Grest, and D. J. Srolovitz, Scr. Metall. 19, 225 (1985).
- 28 The initial state is obtained by performing a given number of T1 processes at random on grains in a hexagonal network. In the ordered case (O) , the simulation then starts with 90% of hexagonal grains, and with an area distribution which has a standard deviation of 10% of its average. In the disordered case (D) , these values are, respectively, 40% and 60%.
- 29 Occasionally, some grain i has two sides in common with the same neighbor. I then follow the convention of counting that neighbor twice when calculating ρ_i and ν_i .
- ³⁰C. J. Simpson, C. J. Beingessner, and W. C. Winegard, AIME Trans. 239, 587 (1967).
- 31 C. W. J. Beenakker, Physica A 147, 256 (1987).
- $32D$. A. Aboav, Metallography 13, 43 (1980).
- 33 C. J. Lambert and D. Weaire, Metallography 14, 307 (1981); Philos. Mag. B 47, 445 (1983).
- 34 In Ostwald ripening, the size correlation coefficient is about —0.² for nearby droplets, at ^a precipitate volume fraction of 10% (see Ref. 15).
- 35 This has been shown by explicit calculation by W. W. Mullins,

J. Appl. Phys. 59, 1341 (1986).

- ³⁶G. S. Grest, M. P. Anderson, and D. J. Srolovitz, in Proceedings of the NATO Conference on Time-Dependent Effects in Disordered Materials, Geilo, Norway, 1987 (to be published).
- ³⁷ Recrystallization of Metallic Materials, edited by F. Haessner (Riederer, Stuttgart, 1978).
- ³⁸V. E. Fradkov, L. S. Shvindlerman, and D. G. Udler, Scr. Metall. 19, 1285 (1985).